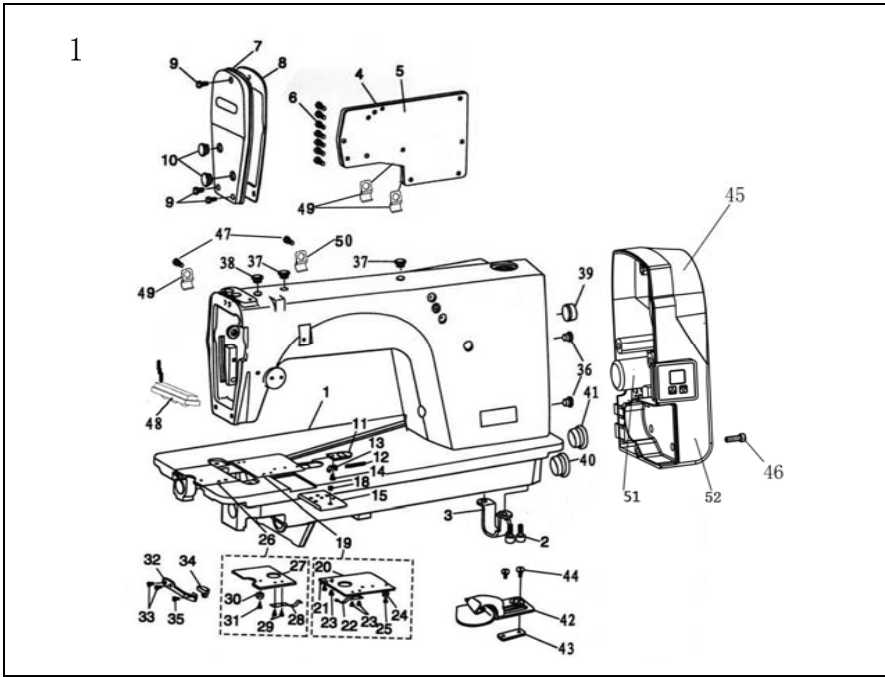


8558WD/8560WD系列

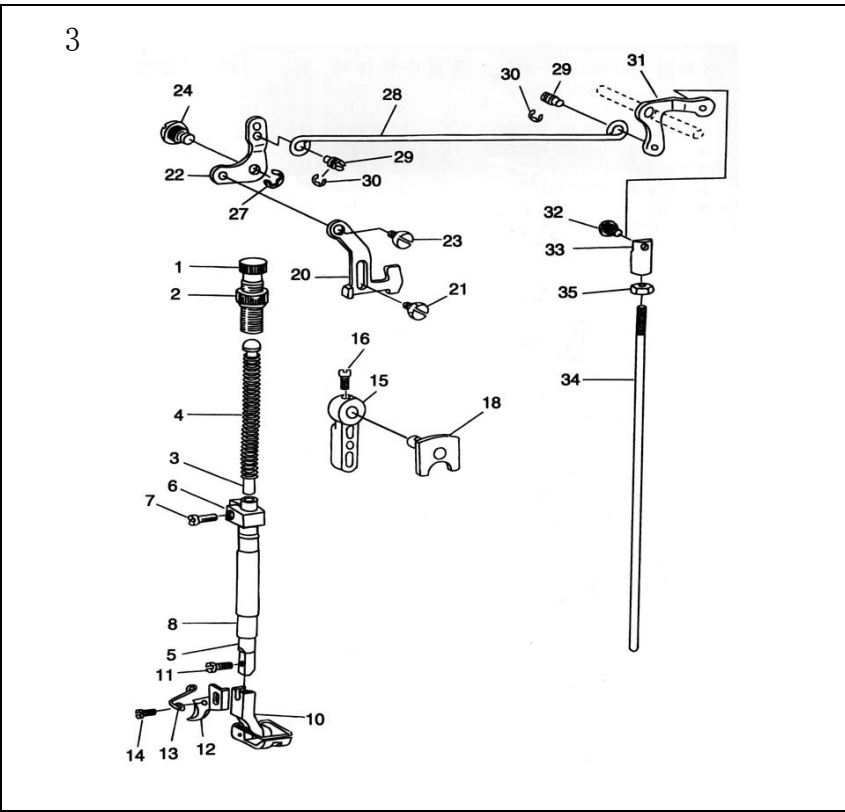
链式平缝机系列产品 Chain stitch lockstitch sewing machine

零件手册 Part Manual



二、上轴针杆组件 Main shaft & needle bar components

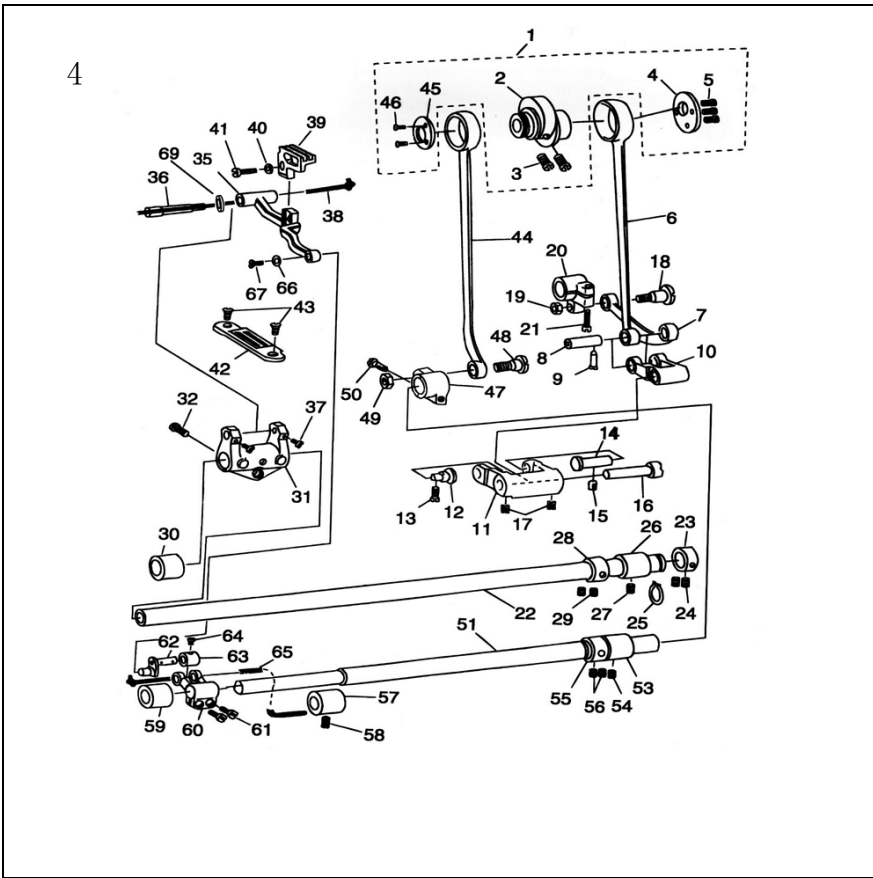
序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
4	1252200900	上轴油封组件	main shaft oil seal asm	1
5	12502020	上轴	main shaft	1
6	12602006	上轴	main shaft	1
6	1250300500	上轴后轴套部件	main shaft bushing, rear	1
7	10108001	上轴衬圈	main shaft thrust collar	1
8	101S15007	上轴内圈螺钉	screw	4
9	12503004	上轴中轴套	main shaft bushing, intermediate	1
10	101S15006	上轴中轴套	screw	1
11	801003	轴承60042zn	bearing 6004zn	1
13	10122012	上轴孔套	Roller felt	1
14	12526026	曲柄油盖调节销	Crank oil adjusting pin	1
15	12522024	曲柄油盖调节销套	Rubber bushing	1
16	12522025	曲柄油盖调节销O型圈	O-Rubber ring	1
17	12504001	针杆曲柄	counterweight asm	1
18	101S11003	针杆曲柄定位螺钉	screw	1
19	60R1472	定位螺钉O型圈	O-Rubber ring	1
20	101S15004	针杆曲柄紧固螺钉	screw	1
21	12626003	针杆连杆销	needle crank	1
22	101S15002	针杆连杆紧固螺钉	screw	1
23	101S15002	针杆连杆螺钉	screw	1
24	1250501000	针杆连杆杆件	needle bar crank rod asm	1
25	804006	针杆连杆轴承	needle roller bearing	1
26	101S17001	针杆连杆左旋螺钉	left twist screw	1
27	12503009	针杆上衬套	needle bar bushing upper	1
29	10122013	针杆上衬套孔套	rubber plug	1
30	10103023	针杆下衬套	needle bar bushing, lower	1
31	10138002	针杆连接柱	needle bar connection asm	1
32	101S11005	针杆连接柱螺钉	screw	1
33	10109001	针杆连接柱滑块	crank slide block	1
34	12602002	针杆	needle bar	1
35	12534001	针夹(1/4")	needle clamp(1/4")	1
35	12534002	针夹(1/8")	needle clamp(1/8")	1
35	12534004	针夹(3/8")	needle clamp(3/8")	1
35	12534003	针夹(3/16")	needle clamp(3/16")	1
35	12534006	针夹(8558W-3)	needle clamp(8558W-3)	1
36	125S15007	支轴螺钉	screw	2
37	12617005	轴销	needle	2
38	101S11008	轴销 SM11/64*40 L=8	screw SM11/64*40 L=8	2
39	10109002	针杆连接柱滑轨	needle bar guide	1
40	122000100	上轴轴承套	main shaft bearing bushing	1
41	11402035	针杆(8558W-2用)	needle bar	1
42	101S11006	支轴螺钉	screw	1
43	10113002	针杆线勾	needle bar frame thread	1
44	12634002	针夹(1/8")	needle clamp(1/8")	1
44	12634004	针夹(PL)	needle clamp(PL)	1
45	803001	卡翼	motor stator	1
46	10111067	电机组件	motor rotor	1
47	13628013	轴圈	washer	3
48	803002	弹性圈	washer	3
49	136S13001	螺钉	screw	4
50	951000027	定子	stator components	1
51	951000007	转子	rotor components	1
52	95147001	磁钢	connecting rod	1
53	303543	针轮	needle	1



三、压料分组件 Presser bar components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	10111034	调压螺钉	presser spring regulator	1
2	10111036	调压螺钉螺母	nut	1
3	10102003	压料导杆	presser bar guide bar	1
4	10127005	调压簧	presser spring	1
5	12502002	压料	presser bar	1
6	12509002	压料导架	presser guide bracket asm	1
7	116S11005	压料导架螺钉	screw	1
8	10103012	压料衬套	presser bar bushing, low	1
10	1251600100	压脚板1/4"	presser foot asm 1/4"	1
10	1251600400	压脚板1/8"	presser foot asm 1/8"	1
10	1251600500	压脚板3/16"	presser foot asm 3/16"	1
10	1251600600	压脚板3/8"	presser foot asm 3/8"	1
10	1251601000	压脚板8558W-2	presser foot asm 8558W-2	1
10	1251601100	压脚板8558W-3	presser foot asm 8558W-3	1
10	1261600800	压脚板8560W-1/8"	presser foot asm 8560W-1/8"	1
10	1261601000	压脚板8560W-PL	presser foot asm 8560W-PL	1
11	101S11009	压脚螺钉	screw	1
12	12519001	切线刀	thread knife	1
13	12527003	切线刀导钩	thread knife guide	1
14	201S11002	切线刀螺钉	screw	1
15	1251100100	压料架手组件	hand lifter asm	1
16	101S11001	压脚架手螺钉	screw	1
18	1251000100	压脚架手凸轮部件	hand lifter cam asm	1
20	12512057	压脚升降板	lifting lever	1
21	125S20003	升降板轴位螺钉	hinge screw	1

22	12512014	抬压脚杆杆件	lifting link forlifting level	1
23	125S20001	抬杆杆轴位螺钉	bidge pin	1
24	125S11001	抬杆杆轴位螺钉	bidge pin	1
27	805013	抬杆	lifting ring	1
28	12512015	抬压脚杆杆件	lifting lever connecting rod	1
29	125S11002	抬压脚杆杆件	screw	2
30	805003	抬压脚杆杆件开口圈	snap ring	2
31	12512016	抬压脚杆杆件	lifting lever link rear	1
32	125S20004	抬杆杆轴位螺钉	bidge screw	1
33	12526003	抬压脚杆杆件	swivel	1
34	12512017	抬压脚杆杆件	lifting lever connecting rod, vertical	1
35	116S16006	抬压脚杆杆件	nut	1



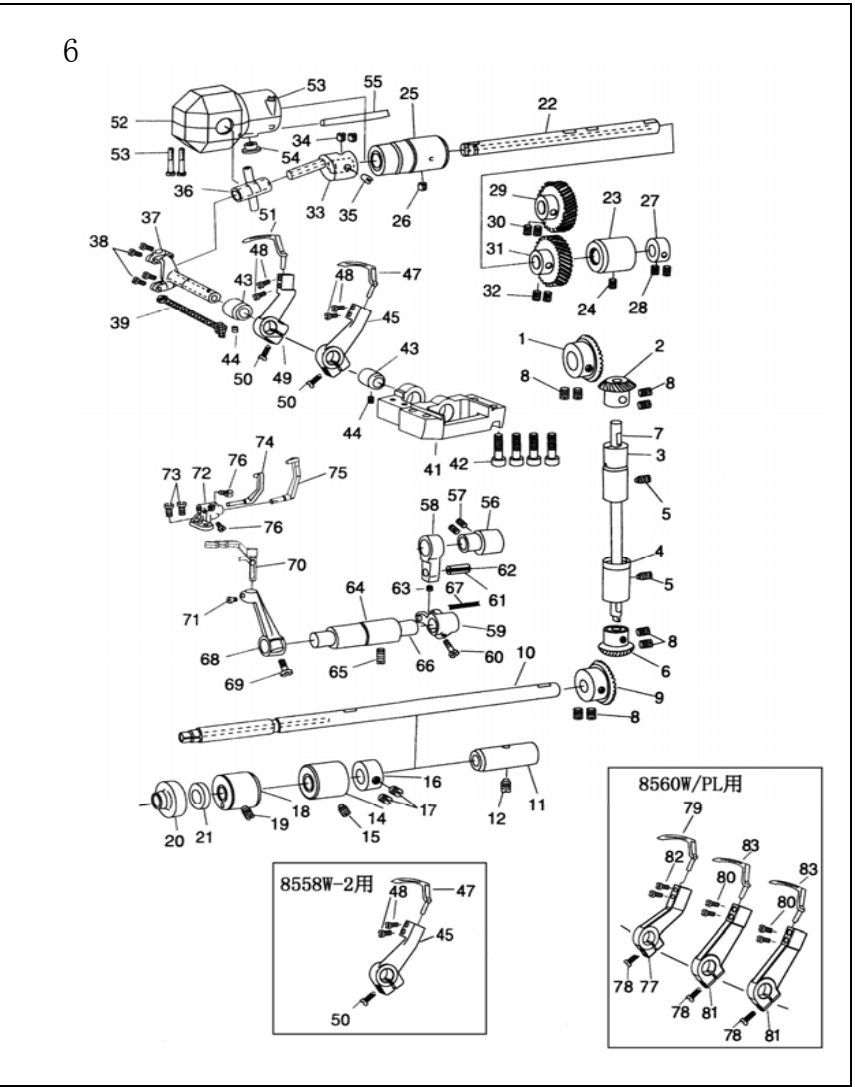
四、送料分组件 Feed mechanism components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	1251000300	送料偏心轮部件	feed eccentric cam asm	1
2	12510004	送料偏心轮	feed eccentric cam sam	1
3	101S11013	送料偏心轮轴套	screw	2
4	12512018	送料偏心轮轴套	feed eccentric cam thrust washer	1
5	125S17001	送料偏心轮轴套	screw	3
6	12505001	送料偏心轮轴套	feed rocker shaft connecting rod	1
7	12505002	送料偏心轮轴套	connecting rod	1
8	12526004	送料偏心轮轴套	connecting pin	1
9	125S11009	送料偏心轮轴套	screw	1
10	12504002	送料偏心轮轴套	feed driving rocker arm	1
11	12501003	送料偏心轮轴套	reed driving rocker	1
12	12526005	送料偏心轮轴套	bidge stud	1
13	101S11020	送料偏心轮轴套	screw	1
14	12526006	送料偏心轮轴套	bidge pin	1
15	125S11010	送料偏心轮轴套	screw	1
16	12526007	送料偏心轮轴套	bidge pin	1
17	125S15005	送料偏心轮轴套	screw	2
18	125S20002	送料偏心轮轴套	bidge screw	1
19	409S16015	送料偏心轮轴套	nut	1
20	12504003	送料偏心轮轴套	feed rocker shaft crank	1
21	409S11015	送料偏心轮轴套	screw	1
22	12502004	送料偏心轮轴套	feed rocker shaft	1
23	12509002	送料偏心轮轴套	thrust collar	1
24	401S15006	送料偏心轮轴套	screw	2
25	803001	送料偏心轮轴套	retaining ring	1
26	12503012	送料偏心轮轴套	bushing rear	1
27	409S15004	送料偏心轮轴套	screw	1
28	12508002	送料偏心轮轴套	thrust collar	1
29	401S15006	送料偏心轮轴套	screw	2
30	12503013	送料偏心轮轴套	feed rocker shaft bushing, front	1
31	12507001	送料偏心轮轴套	feed rocker	1
32	409S11015	送料偏心轮轴套	screw	1
33	12507002	送料偏心轮轴套	washer	1
34	12526008	送料偏心轮轴套	feed bar shaft	1
35	125S11003	送料偏心轮轴套	screw	2
36	10122008	送料偏心轮轴套	oil wick	1
37	12514001	送料偏心轮轴套	reed dog 1/4"	1
38	12514002	送料偏心轮轴套	reed dog 1/8"	1
39	12514003	送料偏心轮轴套	reed dog 3/16"	1
39	12514004	送料偏心轮轴套	reed dog 3/8"	1
39	12514006	送料偏心轮轴套	reed dog (8558W-2, 8558W-3)	1
39	12614002	送料偏心轮轴套	reed dog (8560W-1/8")	1
39	12614004	送料偏心轮轴套	reed dog (8560W-PL)	1
40	801006	送料偏心轮轴套	washer	1
41	116S11005	送料偏心轮轴套	screw	1
42	12515007	送料偏心轮轴套	throat plate(1/4")	1
42	12515009	送料偏心轮轴套	throat plate(1/8")	1
42	12515010	送料偏心轮轴套	throat plate(3/16")	1
42	12515012	送料偏心轮轴套	throat plate(3/8")	1
42	12515016	送料偏心轮轴套	throat plate(8558W-2)	1
42	12515017	送料偏心轮轴套	throat plate(8558W-3)	1
42	12615004	送料偏心轮轴套	throat plate(8560W-1/8")	1
42	12605004	送料偏心轮轴套	throat plate(8560W-PL)	1
43	125S17002	送料偏心轮轴套	screw	2
44	12505003	送料偏心轮轴套	feed driving shaft connecting ro	1
45	12512019	送料偏心轮轴套	feed driving eccentric thrust wa	1
46	201S11007	送料偏心轮轴套	screw	2
47	12504004	送料偏心轮轴套	feed driving shaft crank rear	1
48	125S20002	送料偏心轮轴套	bidge screw	1
49	409S16015	送料偏心轮轴套	nut	1
50	809S11015	送料偏心轮轴套	screw	1
51	12502005	送料偏心轮轴套	feed driving shaft	1
52	12503012	送料偏心轮轴套	bushing, rear	1
54	101S15010	送料偏心轮轴套	screw	1
55	10108003	送料偏心轮轴套	thrust collar	1
56	101S15002	送料偏心轮轴套	screw	2
57	12503017	送料偏心轮轴套	bushing, intermediate	1
58	101S15010	送料偏心轮轴套	screw	1
59	12502020	送料偏心轮轴套	feed rocker shaft bushing, front	1
60	12504005	送料偏心轮轴套	feed rocker shaft crank	1
61	201S11026	送料偏心轮轴套	screw	2
62	12505004	送料偏心轮轴套	feed bar link	1
63	12508003	送料偏心轮轴套	thrust collar	1
64	125S15003	送料偏心轮轴套	screw	2
65	10423004	送料偏心轮轴套	oil wick	1

66	12528001	送料偏心轮轴套	counter-sunk washer	1
67	125S17006	送料偏心轮轴套	screw	1
68	12528003	送料偏心轮轴套	Feed bar shaft washer	1

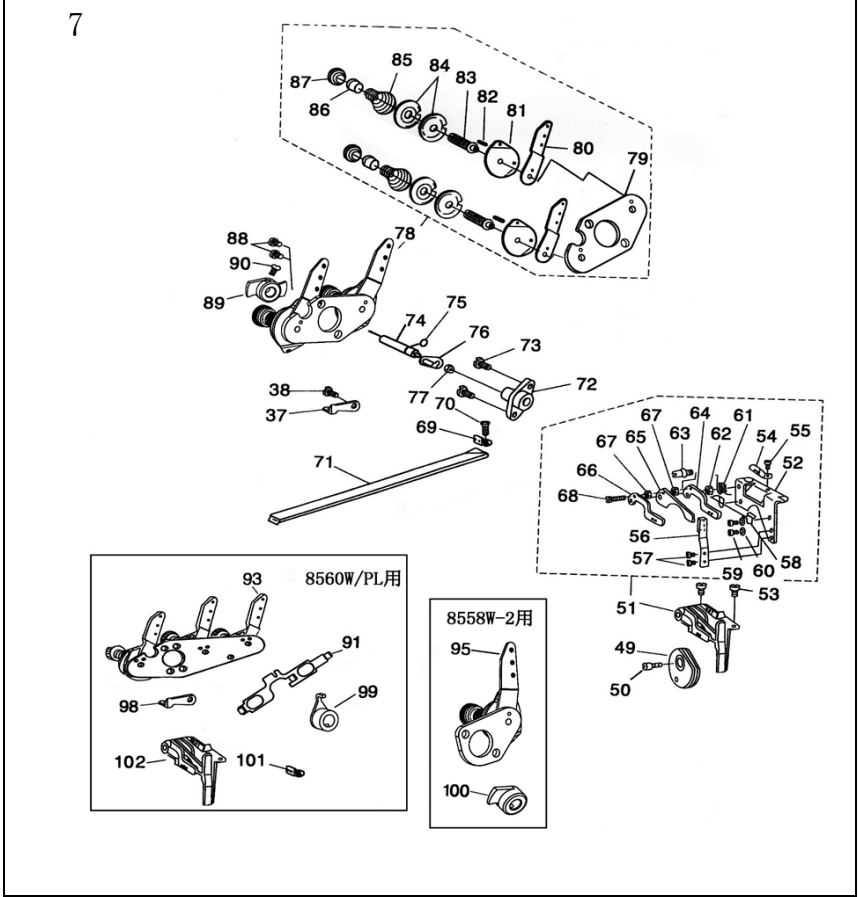
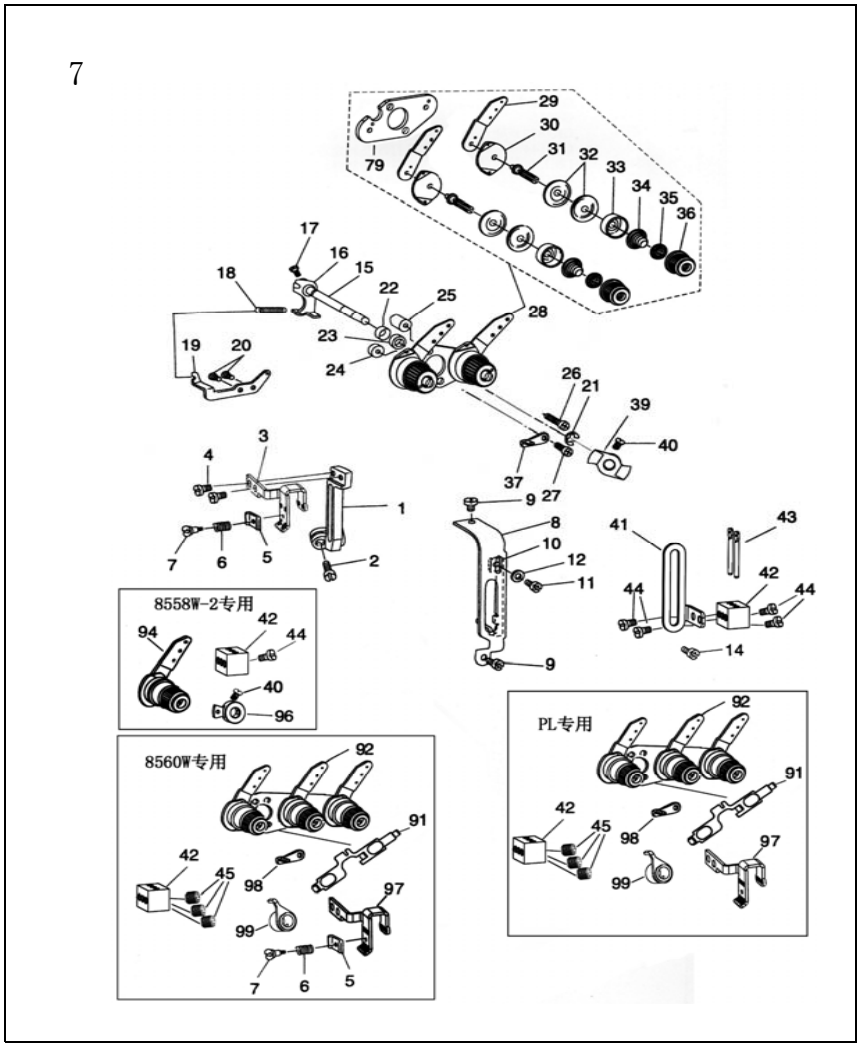
五、送料调节分组件 Feed regulating components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	1251100300	送料调节分组件	stitch dial asm	1
2	101S11022	送料调节分组件	screw	1
3	12526030	送料调节分组件	feed regulating screw	1
4	801040	送料调节分组件	O-rubber ring	1
5	10138015	送料调节分组件	stitch dial lock pin	1
6	10127010	送料调节分组件	stitch dial lock spring	1
7	12504006	送料调节分组件	feed regulation	1
8	12526011	送料调节分组件	bidge pin	1
9	101S15006	送料调节分组件	screw	1
10	12505005	送料调节分组件	feed regulator connecting rod	1
11	12526020	送料调节分组件	regulator connecting shaft	1
12	116S11017	送料调节分组件	nut	2
13	12526012	送料调节分组件	tension spring suspension stud	1
14	116S11017	送料调节分组件	screw	1
15	12504007	送料调节分组件	tension spring suspension crank	1
16	101S11021	送料调节分组件	clamp screw	1
17	101S15006	送料调节分组件	screw	1
18	12527004	送料调节分组件	tension spring	1
19	12512020	送料调节分组件	suspension bracket	1
20	101S11008	送料调节分组件	screw	1
21	12502006	送料调节分组件	reverse feed control lever shaft	1
22	801014	送料调节分组件	rubber ring, large	1
23	803010	送料调节分组件	waved washer	1
24	303297	送料调节分组件	reverse feed control lever	1
25	101S15011	送料调节分组件	screw	1
26	101S15007	送料调节分组件	screw	1
27	125S11015	送料调节分组件	end screw	1
28	12508006	送料调节分组件	thrust collar	1
29	125S30007	送料调节分组件	screw	1
30	801015	送料调节分组件	washer	1
31	209S16006	送料调节分组件	nut	1
32	300875	送料调节分组件	lever stopper	1
33	125S15004	送料调节分组件	screw	1
34	12522009	送料调节分组件	rubber cushion	1
35	12504008	送料调节分组件	control lever crank, rear	1
36	101S15006	送料调节分组件	screw	1
37	101S11021	送料调节分组件	screw	1
38	12512021	送料调节分组件	feed driving rocker arm connecti	1
39	125S20006	送料调节分组件	screw	1
40	804002	送料调节分组件	washer	2
41	401S16004	送料调节分组件	nut	1
42	101S11020	送料调节分组件	screw	1



六、弯针勾线分组件 Looper thread retainer components

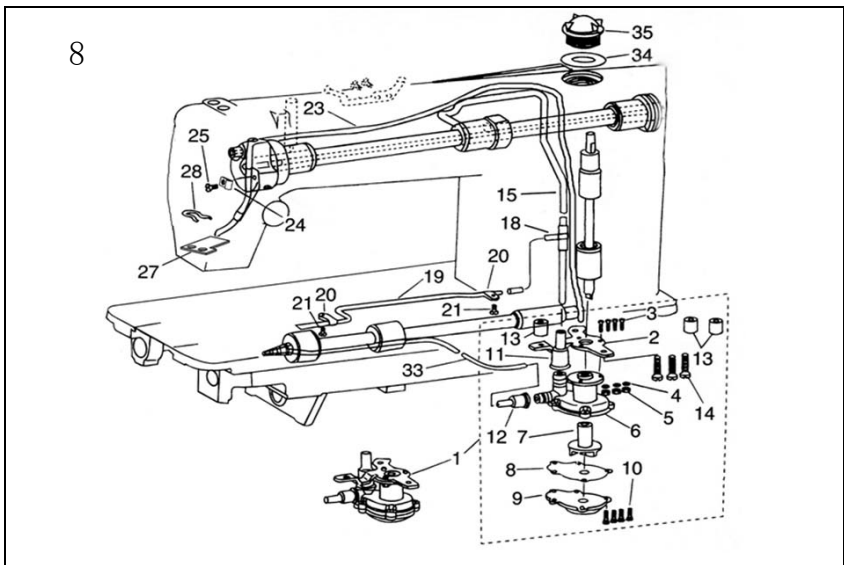
序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10125004		上轴中齿轮	gear asm			1	
2	10125003		齿轮上中齿轮	pinion asm			1	
3	12503021		缓冲上轴套	bushing, upper			1	
4	1250302300		缓冲下轴套	bushing, lower			1	
5	101515001		缓冲轴套螺钉	screw			2	
6	10125003		缓冲下中齿轮	gear asm			1	
7	12502007		竖轴	upright, shaft			1	
8	101515007		余齿轴螺钉	bushing, front asm, screw			8	
9	12525001		下轴中齿轮	gear asm			1	
10	12502008		下轴	lower shaft asm			1	
11	12503025		下轴后轴套	bushing, rear			1	
12	101515010		下轴后轴套螺钉	screw			1	
14	1250302600		下轴中轴套	bushing, intermediate			1	
15	101515001		下轴中轴套螺钉	screw			1	
16	12508005		下轴挡圈	thrust collar asm			1	
17	101515007		下轴挡圈螺钉	screw			2	
18	1250302300		下轴轴套	bushing, front			1	
19	101515001		下轴轴套螺钉	screw			1	
20	12503046		下轴前轴套油封套	looper thread guard bushing			1	
21	1252200700		下轴前轴套油封组件	looper thread guard bushing asm			1	
22	12502009		弯针轴	looper rocket shaft			1	
23	1250302600		弯针轴后轴套	bushing, intermediate			1	
24	101515010		弯针轴后轴套螺钉	screw			1	
25	1250303800		弯针轴前轴套	bushing, front			1	
26	101515001		弯针轴前轴套螺钉	screw			1	
27	12508005		弯针轴挡圈	thrust collar asm			1	
28	101515007		弯针轴挡圈螺钉	screw			2	
29	12525002		主动弯针齿轮	gear asm, upper			1	
30	101515007		主动弯针齿轮螺钉	screw			2	
31	12525003		被动弯针齿轮	gear asm, lower			1	
32	101515007		被动弯针齿轮螺钉	screw			2	
33	12504009		弯针曲柄	looper crank asm			1	
34	101515007		弯针曲柄螺钉	screw			1	
35	125530008		弯针曲柄调节螺钉	screw			2	
36	1250402100		弯针摆轴十字接头组件	Trunbion asm			1	
37	1250201000		弯针摆轴部件	looper rocket shaft asm			1	
38	209511009		弯针摆轴螺钉	screw			4	
39	10423004		油线	oile wick			1	
41	12501005		弯针架座	looper mounting base			1	
42	125513001		弯针架座螺钉	screw			4	
43	12503042		弯针摆轴轴套	bushing, rear			2	
44	401515006		弯针摆轴套螺钉	screw			2	
45	12504012		左弯针曲柄	looper holder asm(left)			1	
47	12517001		左弯针	looper(left)			1	
48	209511012		弯针螺钉	screw			4	
49	12504013		右弯针曲柄	looper holder asm. (right)			1	
50	101511016		右弯针	screw			2	
51	12517002		右弯针	looper(right)			1	
52	1251202200		弯针曲柄罩壳	crank cover asm			1	
53	125511007		曲柄罩壳螺钉	screw			3	
54	6R1462		曲柄罩壳孔塞	Rubber plug			1	
55	12921002		1X58x20 油管3X5	vinyl tube			1	
56	12510005		护针凸轮	needle guard cam asm			1	
57	101515007		护针凸轮螺钉	screw			2	
58	12505007		护针连杆	needle guard crank rod			1	
59	12504014		护针叉形曲柄	rear needle guard rocker fork			1	
60	101511020		护针叉形曲柄螺钉	screw			1	
61	12526014		护针曲柄销	pin			1	
62	10423004		油线	oil wick			1	
63	401515006		护针曲柄销螺钉	screw			1	
64	12503043		护针轴套	bushing			1	
65	101515010		护针轴套螺钉	screw			1	
66	12502012		护针轴	needle guard driving shaft asm			1	
67	10128008		护针轴油线	oil wick			1	
68	12504015		护针轴	rear needle guard rocker arm asm			1	
69	409511015		护针轴螺钉	screw			1	
70	12517003		驱动护针 (8558W:1/4", 1/8", 3/8", 3/16")	driving needle guard(8558W:1/4", 1/8", 3/8", 3/16")			1	
71	12517009		驱动护针 (8558W-2)	driving needle guard(8558W-2)			1	
72	12517010		驱动护针 (8558W-3)	driving needle guard(8558W-3)			1	
73	12617003		驱动护针 (8560W, 8560W-PL)	driving needle guard(8560W, 8560W-PL)			1	
74	209511009		驱动护针螺钉	screw			1	
75	12501006		护针杆座	needle guard base			1	
76	101511011		护针杆座螺钉	screw			2	
77	12517004		左固定护针杆	counter needle guard, left			1	
78	12605001		右固定护针杆 (850W, 8560W-PL)	counter needle guard, right (8560W, 8560W-PL)			1	
79	12517005		右固定护针杆	counter needle guard, right			1	
80	12517011		右固定护针杆 (8558W-3)	counter needle guard, right (8558W-3)			1	
81	101511005		左右固定护针杆螺钉	screw			2	
82	12604003		中右弯针曲柄	looper holder asm. (right)			1	
83	126511001		弯针曲柄螺钉	screw			3	
84	12517002		右弯针	looper(right)			1	
85	201511007		左弯针螺钉	screw (left)			4	
86	12604002		左弯针曲柄	looper holder asm(left)			2	
87	209511012		右弯针螺钉	screw(right)			2	
88	12517001		左弯针	looper(left)			2	



七、挑线、松线、夹线分组件 Thread take-up, tension, and tension releasing assembly complete

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	12505008		挑线杠杆	thread take-up lever			1	
2	209511021		挑线杠杆螺钉	screw			1	
3	12512025		挑线线	thread take-up			1	
4	101511005		挑线杆紧固螺钉	screw			2	
5	12512026		挑线杆夹板	tension plate			1	
6	12527014		挑线杆夹板	tension spring			1	
7	125511018		挑线杆夹板螺钉	screw			1	
8	12512027		挑线杆护罩	thread take up lever guard			1	
9	112511014		挑线杆护罩螺钉	screw			2	
10	12512028		挑线调节板	take-up thread tension lever			1	
11	112511014		挑线调节板螺钉	screw			1	
12	W01006		挑线调节板垫圈	washer			1	
13	112511014		挑线调节板螺钉	screw			1	
14	12502021		挑线轴	tension release shaft			1	
15	1250401600		挑线轴前轴套	tension release arm asm			1	
16	101511012		挑线轴前轴套螺钉	screw			1	
17	12527015		挑线轴前轴套垫圈	spring			2	
18	12527015		挑线轴前轴套垫圈	suspension bracket			1	
19	12512031		挑线轴前轴套垫圈	screw			1	
20	112511014		挑线轴前轴套垫圈	screw			1	
21	H05013		挑线轴挡圈	snap ring			1	
22	001027		挑线轴挡圈	Oil seal ring			1	
23	12509004		挑线轴环	tension release shaft spacer			1	
24	12509011		挑线轴环	spacer(A) for installing plate			1	
25	12509006		挑线轴环	spacer(B) for installing plate			1	
26	125530010		挑线轴环	screw			2	
27	125530009		挑线轴环	screw			1	
28	1251300100		挑线轴环	needle thread tension asm			1	
29	12512032		挑线轴环	needle thread tension guide plate			2	
30	12512033		挑线轴环	tension thread tension guide			2	
31	125530003		挑线轴环	looper thread tension post			2	
32	10112005		挑线轴环	tension disc			4	
33	12511004		挑线轴环	tension disc presser rube			2	
34	10127002		挑线轴环	tension spring			2	
35	10112007		挑线轴环	tension disc stopper			2	
36	12511009		挑线轴环	tension nut			2	
37	12512035		挑线轴环	frame thread guide			1	
38	112511014		挑线轴环	screw			1	
39	12504017		挑线轴环	tension release latch			1	
40	101511012		挑线轴环	screw			1	
41	12612002		挑线轴环	frame thread eyelet			1	
42	30113012		挑线轴环	needle bar over line			1	
43	12613011		挑线轴环	line pole			2	
44	501027		挑线轴环	screw			2	
45	S10026		挑线轴环	screw			2	
49	1251000600		挑线轴环	looper thread take-up cam			1	
50	125517004		挑线轴环	screw			1	
51	1251300200		挑线轴环	looper thread guide plate			1	
52	12512040		挑线轴环	thread guide plate			1	
53	112511014		挑线轴环	screw			2	
54	12512041		挑线轴环	Looper thread guide asm			1	
55	125511004		挑线轴环	screw			1	
56	12512042		挑线轴环	thread guide stopper spring			1	
57	125511004		挑线轴环	screw			2	
58	12527007		挑线轴环	cast-off wire			1	
59	101511027		挑线轴环	screw			2	
60	W01005		挑线轴环	washer			1	
61	12527008		挑线轴环	thread guide spring			1	
62	114516004		挑线轴环	nut			1	
63	125530002		挑线轴环	thread guide stud			1	
64	12512043		挑线轴环	looper thread guide, right			1	
65	12512044		挑线轴环	cast-off plate			1	
66	12512045		挑线轴环	looper thread guide, left			1	
67	12509007		挑线轴环	collar			2	
68	125511005		挑线轴环	screw			1	
69	12512046		挑线轴环	looper thread guide			1	
70	409517001		挑线轴环	screw			1	
71	12512047		挑线轴环	looper thread guide tube			1	
72	12504018		挑线轴环	tension release shaft bushing			1	
73	125511020		挑线轴环	screw			2	
74	12502014		挑线轴环	looper thread release shaft			1	
75	001004		挑线轴环	tension release arm asm			1	
76	1250401900		挑线轴环	nut			1	
77	114516004		挑线轴环	lower thread tension asm			1	
78	1251300300		挑线轴环	tension installing plate			2	
79	12512055		挑线轴环	looper thread tension control pl			2	
80	12512049		挑线轴环	thread guide			2	
81	12512050		挑线轴环	spring pin			2	
82	P01009		挑线轴环	looper thread tension post			2	
83	125530003		挑线轴环	tension disc			4	
84	12512051		挑线轴环	looper thread tension spring			2	
85	12527009		挑线轴环	tension spring bushing			2	
86	12509008		挑线轴环	tension post nut			2	
87	125516001		挑线轴环	screw			1	
88	112511014		挑线轴环	looper thread release latch			1	
89	12504020		挑线轴环				1	

90	101511012	挑线轴环	screw	1	
91	12612004	挑线轴环	Thread release Slide plate	1	
92	1261309000	挑线轴环	needle thread tension asm	1	
93	1261301000	挑线轴环	lower thread tension asm	1	
94	1251300400	挑线轴环	needle thread tension asm	1	
95	1251300500	挑线轴环	lower thread tension asm	1	
96	12504022	挑线轴环	tension release latch	1	
97	12630001	挑线轴环	thread take-up	1	
98	12613001	挑线轴环	frame thread guide	1	
99	1260400400	挑线轴环	tension release latch	1	
100	12504023	挑线轴环	looper thread release latch	1	
101	12613006	挑线轴环	looper thread guide	1	
102	1261300200	挑线轴环	looper thread guide plate	1	



八、润滑分组件 Lubrication