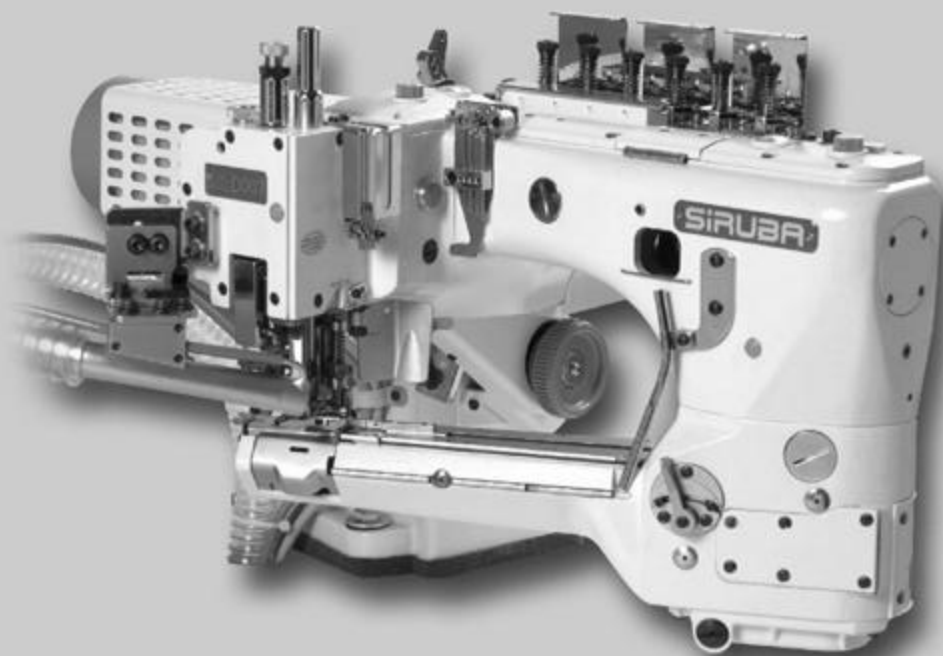
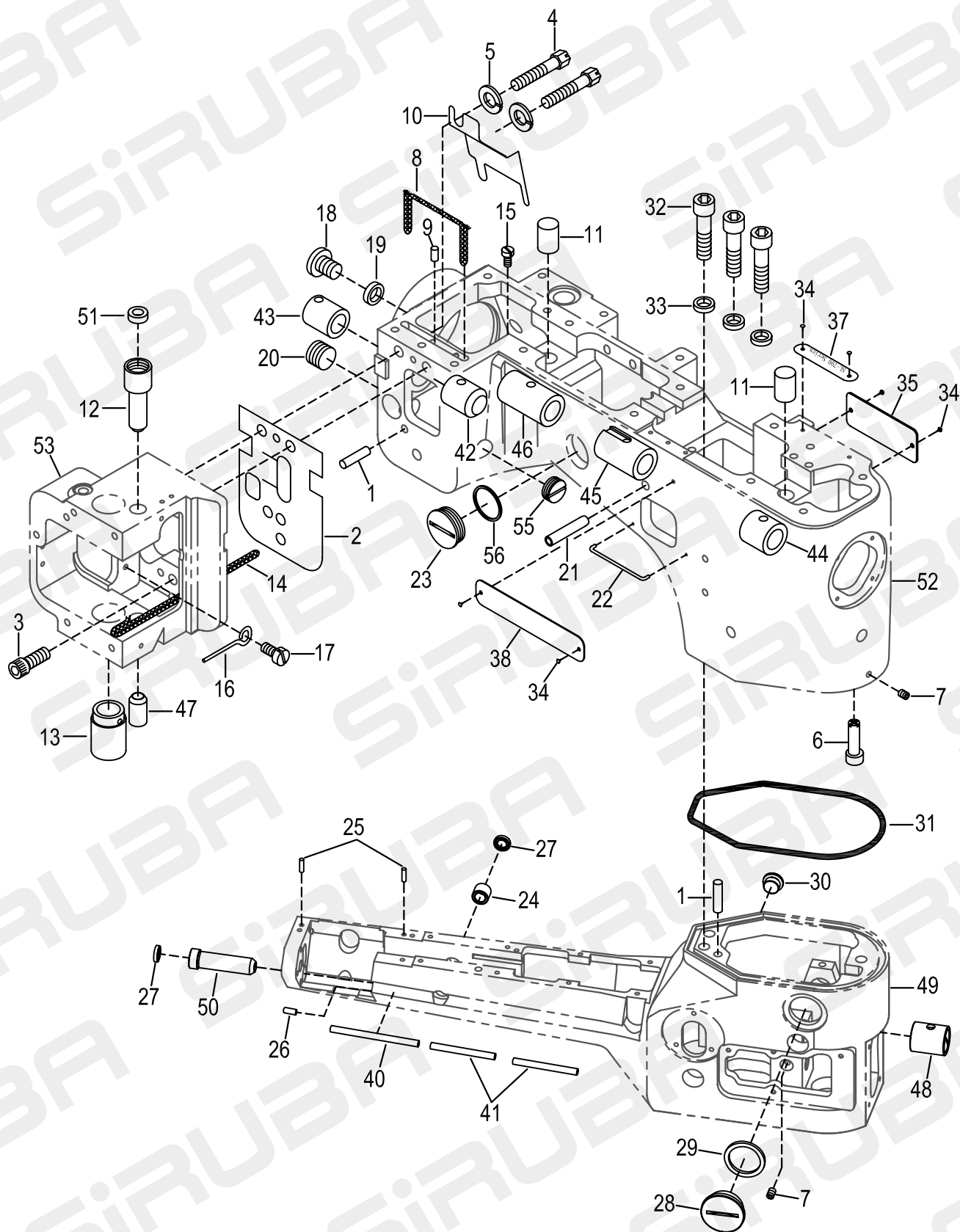


零件圖 PARTS LIST

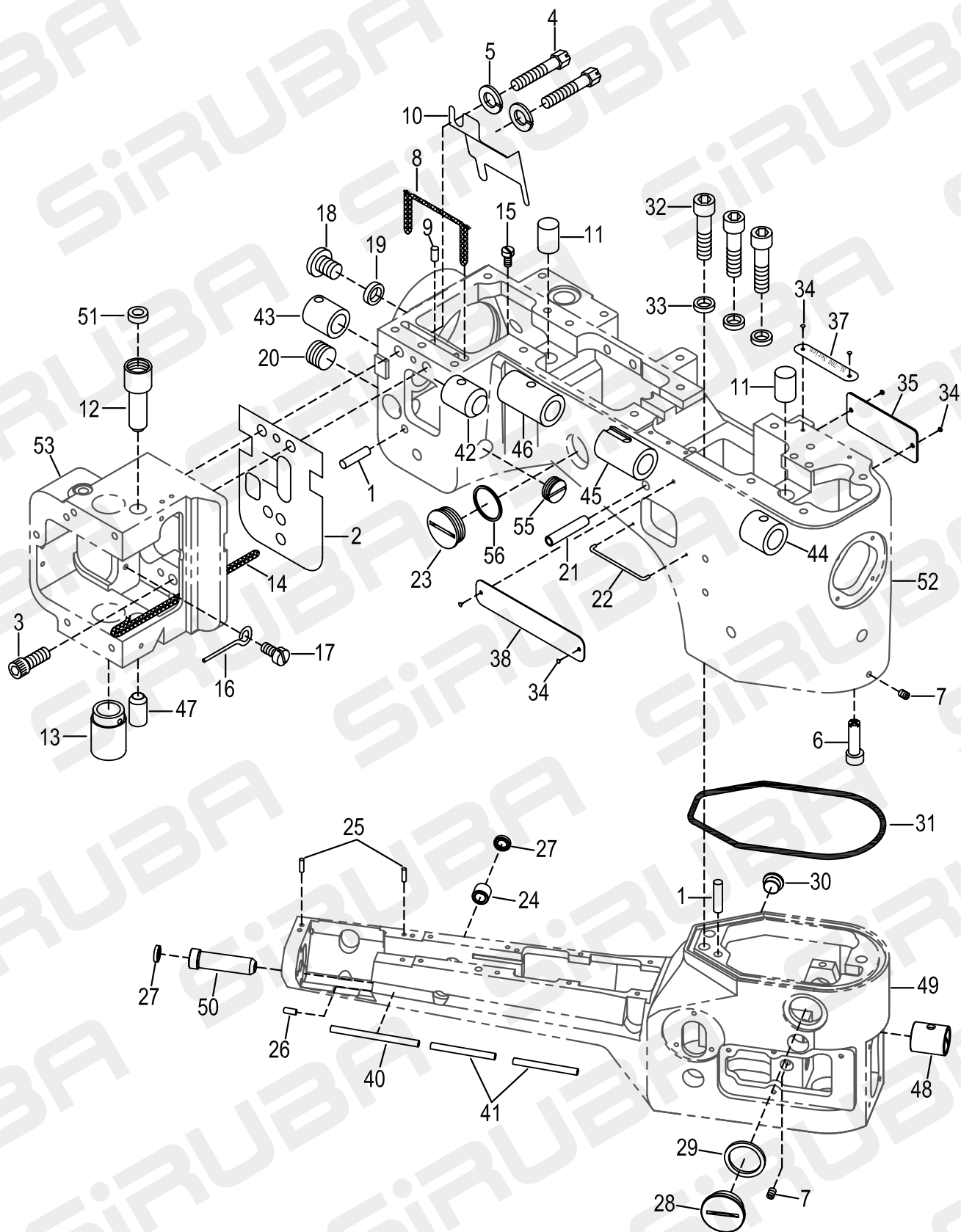




Machine Bed Frame & Bushing**機體結合機構與銅套(1)**

Ref. No.	Parts No.	Description	產 品 名 稱	2 Amt . Req.
1	J0201	Pin	插銷	2
2	J0202	Spacer	隔片	1
3	GA29	Screw	螺絲	1
4	J0204	Screw	螺絲	2
5	15-39	Spring Washer	彈簧華司	3
6	J0206	Pin	定位銷	1
7	J0207	Screw	螺絲	2
8	J0208	Oil String	油蕊	1
9	J0209	Oil String	油蕊	1
10	J0210	Oil Guard	導油片	1
11	J0211	Oil Felt	吸油氈	2
12	J0212	Needle Bar Bushing (Upper)	針柱套管(上)	1
13	J0213	Spreader Bushing	上飾線結線套管	1
14	J0214	Oil String	油線	1
15	J0215	Screw	螺絲	1
16	J0216	Supporting Wire	固定鐵線	1
17	J0217	Screw	螺絲	1
18	J0218	Screw	螺絲	1
19	J0219	Oil Ring	方徑油環	1
20	J0220	Screw	螺絲	1
21	J0221	Thread Guide	導線管	1
22	J0222	Thread Guide	導線架	1
23	J0223-1	Screw	螺絲	1
24	J0224	Bushing	套管	1
25	J0225	Pin	插銷	2
26	J0226	Pin	插銷	1
27	J0227	Oil Seal	油封	2
28	J0228	Screw	螺絲	1
29	J0229	Gasket	止油墊圈	1
30	J0230	Screw	螺絲	1
31	J0231	O Ring	上下結合止油環	1
32	J0232	Screw	螺絲	3
33	J0233	Spring Washer	彈簧華司	3
34	J0234	Rivet	鉚釘	4
35	J0235-7	Brand Name Plate	號碼牌	1
36				
37	J0237-7	Series Number Plate	型號牌	1
38	J0238-7	Brand Name Plate	名牌	1
39				
40	J0240	Thread Guide Pipe (Long)	導線管(長)	1

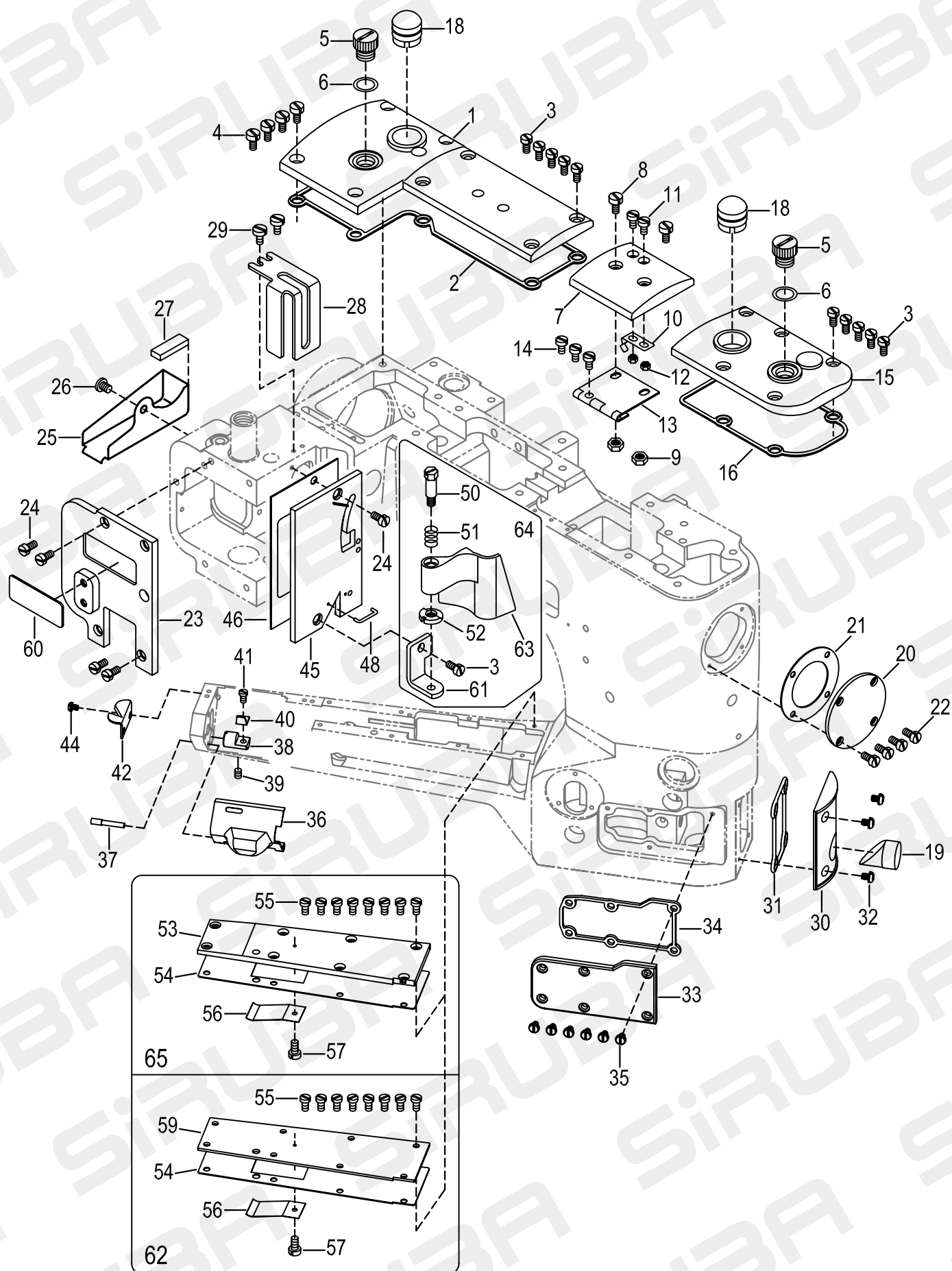
* Ref. No. 41 to 56 See the following page



Machine Bed Frame & Bushing**機體結合機構與銅套(2)**

Ref. No.	Parts No.	Description	產 品 名 稱	2 Amt . Req .
41	J0241	Thread Guide Pipe (Short)	導線管(短)	2
42	J0242	Connecting Rod Bushing (Right)	連桿銅套(右)盲孔	1
43	J0243	Connecting Rod Bushing (Left)	連桿銅套(左)	1
44	J0244	Bushing (Rear)	上部銅套(後段)	1
45	J0245-1	Bushing (Middle)	上部銅套(中間)	1
46	J0246	Bushing (Front)	上部銅套(前段)	1
47	J0247	Needle Bar Bushing (Lower)	針柱套管(下)	1
48	J0248	Bushing	下部銅套	1
49	J0249	Lower Frame Unit	機體下座	1
50	J0250	Bushing	下部銅套	1
51	J0251	Oil Felt	O型吸油氈	1
52	J0252	Upper Frame Unit	機體上座	1
53	J0253	Front Frame Unit	機體前座	1
55	J0220-1	Screw	螺絲	1
56	J0256	Gasket	止油墊圈	1

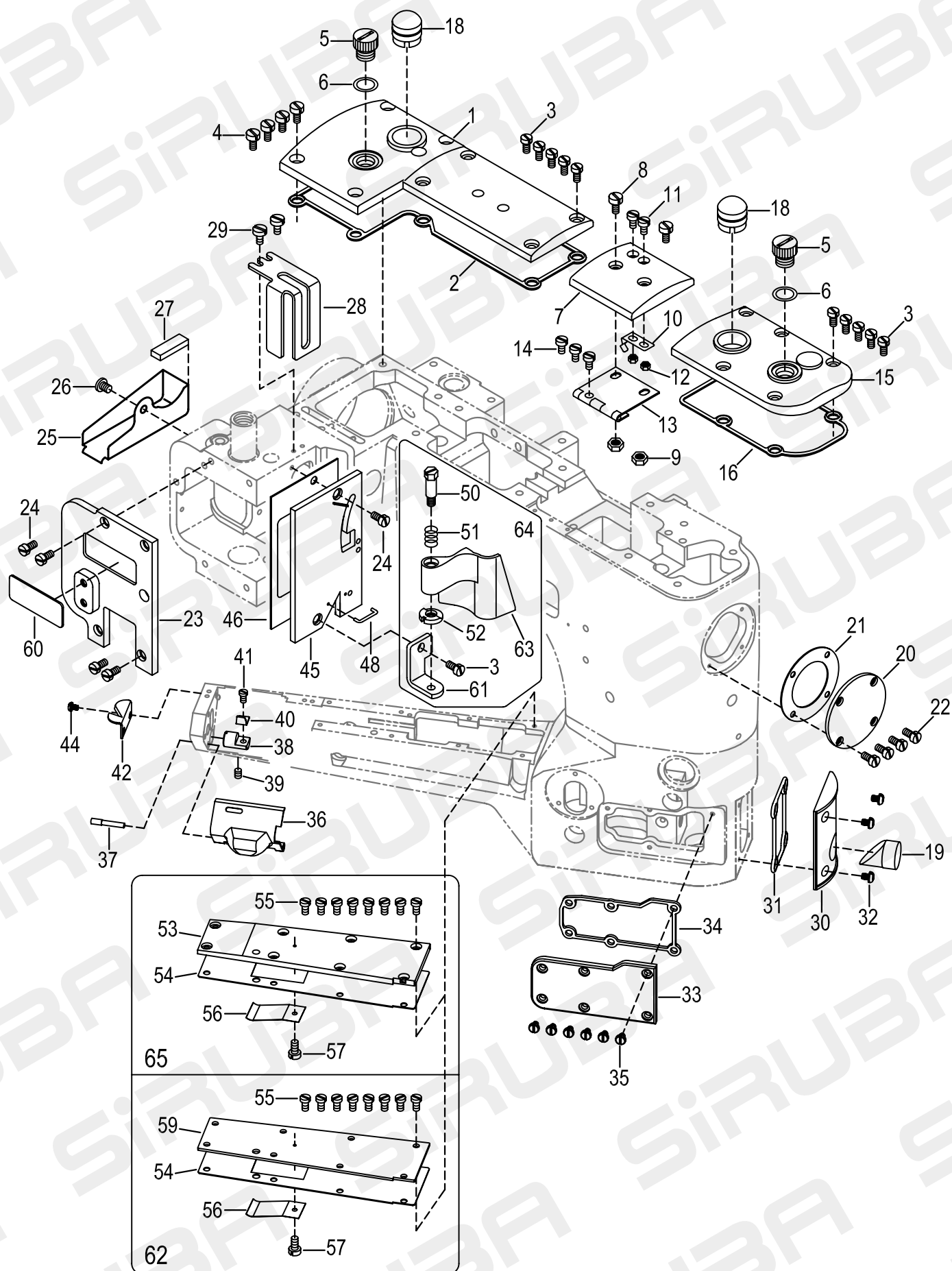
*Ref. No. 1 to 40 See the preceding page.



Cover and Safety Guide Device**機體外蓋與保護裝置(1)****4**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J0401	Top Cover (Left)	上蓋(左)	1
2	J0402-2	O Ring	止油環	1
3	J0403	Screw	螺絲	10
4	J0404	Screw	螺絲	4
5	J0405	Screw	注油螺絲	2
6	J0406	Gasket	止油墊圈	2
7	J0407	Top Cover (Center)	上蓋中間	1
8	J0408	Screw	螺絲	2
9	NF12	Nut	螺母	2
10	J0410	Spring	定位扣簧	1
11	J0411	Screw	螺絲	2
12	J0412	Nut	螺母	2
13	J0413	Hinge	樞紐組	1
14	J0414	Screw	螺絲	3
15	J0415	Top Cover (Right)	上蓋(右)	1
16	J0416-2	O Ring	止油環	1
17				
18	J0418-1	Oil Sigh Window	外視油鏡	2
19	J0419	Oil Sight Gauge	外視油量計	1
20	J0420	Front Cover	前蓋	1
21	J0421	Gasket	止油墊圈	1
22	J0422	Screw	螺絲	4
23	J0423-2	Bed Cover (Left)	名牌前蓋(左)	1
24	J0424	Screw	螺絲	6
25	J0425	Oil Release Plate	導油板	1
26	J0426	Screw	螺絲	1
27	J0427	Felt	油氈墊	1
28	J0428	Thread Take-Up Cover	提線蓋	1
29	J0429	Screw	螺絲	2
30	J0430	Oil Indicator Cover (Front)	油量計蓋	1
31	J0431	O Ring	止油環	1
32	J0432	Screw	螺絲	4
33	J0433	Cylinder Side Cover	調節側蓋	1
34	J0434	O Ring	止油環	1
35	J0435	Screw	螺絲	6
36	J0436	Looper Cover	下勾針蓋	1
37	J0437	Screw	樞紐定位螺絲	1
38	J0438	Bracket	托架	1
39	J0207	Screw	螺絲	1
40	J0440	Flat Spring	彈簧片	1

* Ref. No. 41 to 65 See the following page



Outer Covers and Safety Guide Device

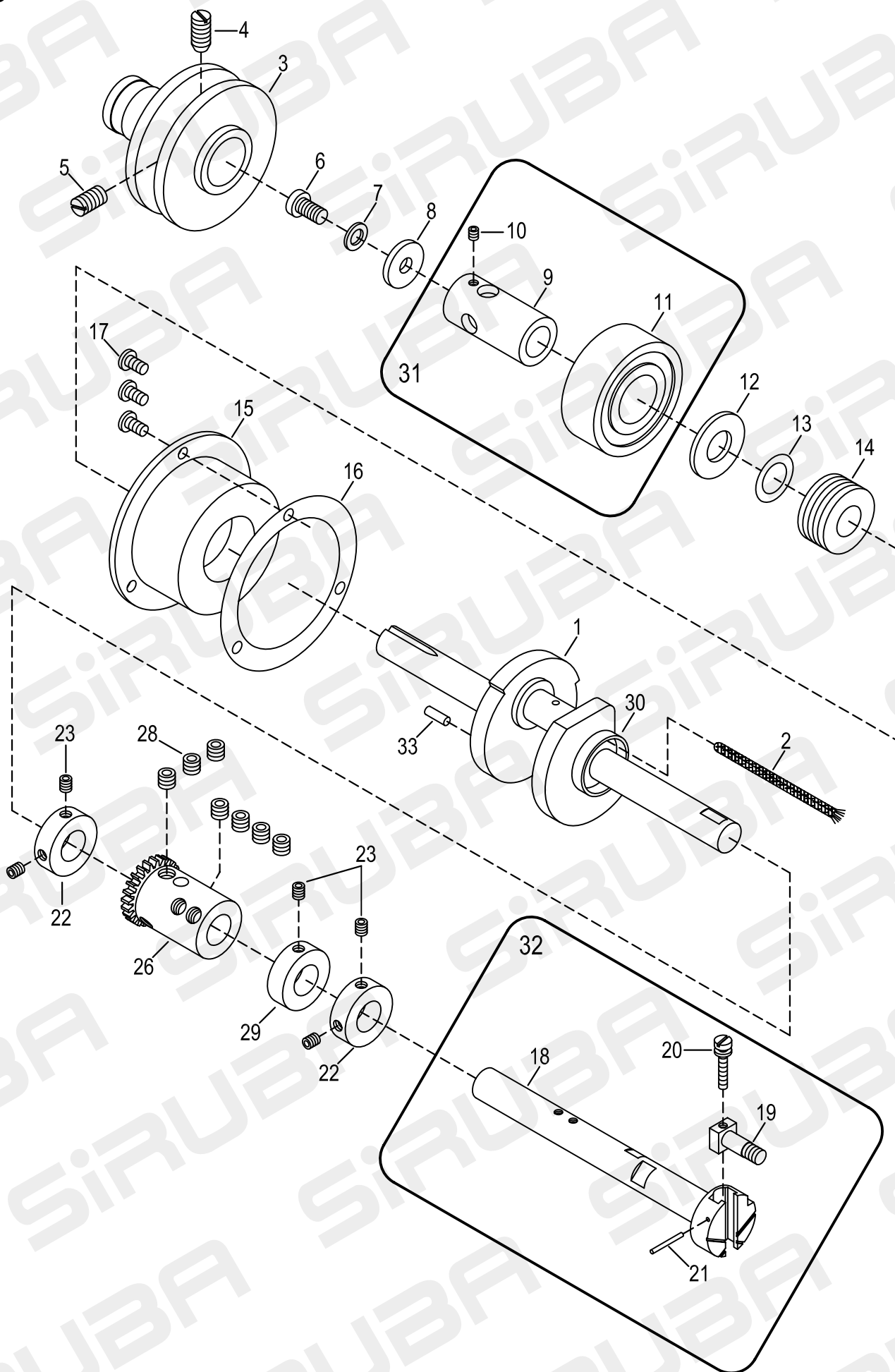
機體外蓋與保護裝置(2)

4

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	J0441	Screw	螺絲	1
42	J0442-1	Chain Cutter	手割刀	1
43				
44	J0444	Screw	螺絲	2
45	J0445	Bed Cover (Front)	揚線器蓋	1
46	J0446	Gasket	止油墊片	1
47				
48	J0448	Needle Thread Guide	針鋸導線	1
49				
50	J0450	Screw	螺栓	1
51	J0451	Spring	彈簧	1
52	J0452	Location Ring	定位環	1
53	J0453	Single Trimming Bed	單切平台	1
54	J0454	Gasket	止油墊片	1
55	J0455	Screw	螺絲	8
56	J0456	Spring	彈簧片	1
57	J0457	Screw	螺絲	1
58				
59	J0459	Lower Base Cover	下座上蓋	1
60	J0460-7	Brand Name Plate	名牌	1
61	J0461	Bracket	托架	
62	J0462	Trimming Lower Base Cover Assy	雙切下座上蓋組	1
63	J0463	Finger Safety Guide	護指保護蓋	
64	J0464	Safety Cover Assy (Long)	保護蓋整組(長)	1
65	J0465	Single Trimming Bed Assy	單切平台整組	1

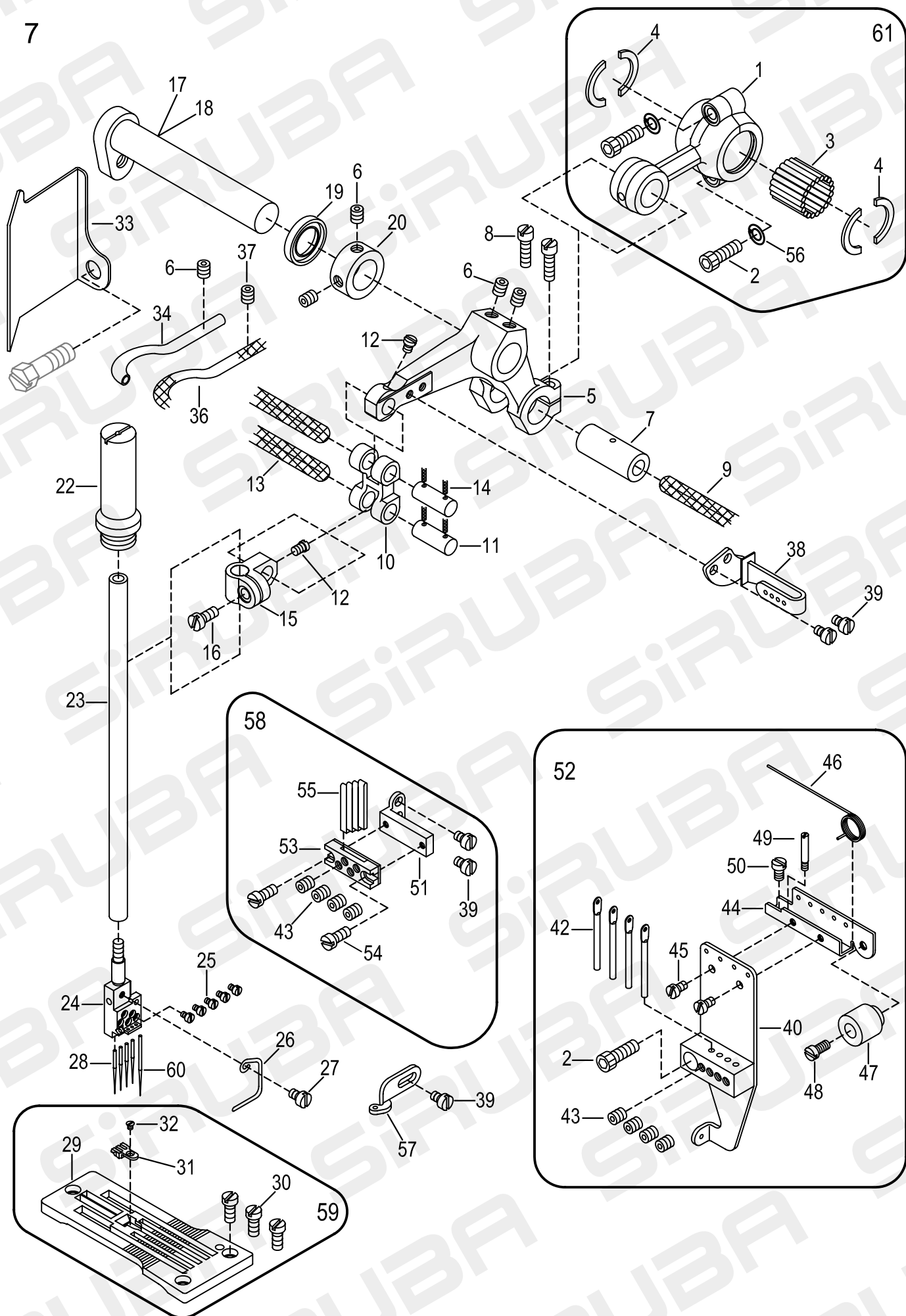
*Ref. No. 1 to 40 See the preceding page.

5



Crankshaft Mechanism**傳動曲軸機構****6**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J0601	Crankshaft	曲軸	1
2	J0602	Oil String	油蕊	1
3	J0603	Machine Pulley	手推皮帶輪	1
4	J0604	Screw	螺絲(尖)	1
5	J0605	Screw	螺絲	1
6	J0606	Screw	螺絲	1
7	15-39	Spring Washer	彈簧華司	1
8	J0608	Washer	墊片	1
9	J0609	Collar	定位軸套	1
10	J0610	Screw	螺絲	1
11	VE10	Ball Bearing	滾珠培林	1
12	J0612	Washer	墊片	1
13	J0613	O Ring	止油O型環	1
14	J0614	Oil Seal	回油輪	1
15	J0615	Connecting Rod	培林殼	1
16	J0616	Gasket	止油墊圈	1
17	J0408	Screw	螺絲	3
18	J0618-1	Arm Shaft	調節擺動軸	1
19	J0619	Screw	方形固定螺絲(左)	1
20	J0620	Screw	調節螺絲	1
21	J0621	Spring Pin	彈簧插銷	1
22	J0622-1	Collar	定位環	2
23	J0207	Screw	螺絲	6
24				
25				
26	J0626-2	Gear (Large)	齒輪	1
27				
28	SF240	Screw (M6×1.0)	螺絲	7
29	J0629	Collar	限位環	1
30	J0630	Oil Stopper	止油套	1
31	J0631	Bearing Set	培林組	1
32	J0632	Arm Shaft Assy	調節擺動組	1
33	J0633	Pin	插銷	1



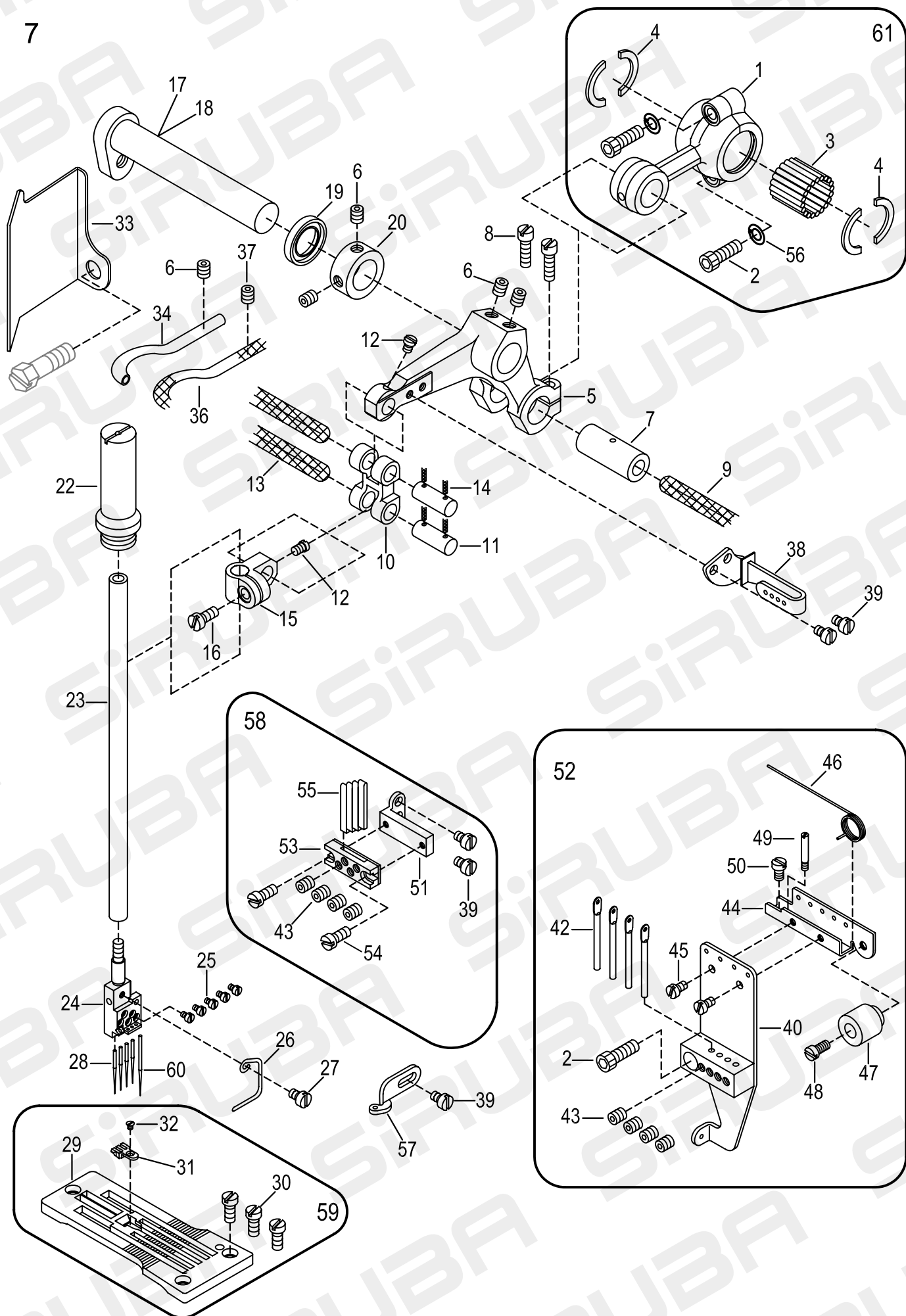
Needle Drive Mechanism & Spreader Thread Handling

針柱驅動機構及上飾線(1)

8

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J0801	Rod	針棒連桿	1
2	J0802	Screw	螺絲	3
3	J0803	Pin	針狀培林(23支)	23
4	J0804	Stopper	擋片	2
5	J0805	Lever	連動槓桿	1
6	J0207	Screw	螺絲	5
7	J0807	Pin	連動銷	1
8	J0808	Screw	螺絲	2
9	J0809	Oil String	油蕊	1
10	J0810	Link	連接器	1
11	J0811	Pin	連接銷	2
12	SF107	Screw	螺絲 1/8x44-5長	2
13	J0813	Oil String	油蕊	2
14	J0814	Oil String	油蕊	4
15	J0815	Needle Bar Clamp	針柱夾塊	1
16	J0816	Screw	螺絲	1
17	J0817	Crankshaft	曲軸(長) 13m/m短押腳用	1
18	J0818	Crankshaft	曲軸(短) 11.3m/m 長押腳用	1
19	J0819	Oil Seal	油封	1
20	J0820	Collar	定位環	1
21				
22	J0822	Needle Bar Cap	針棒護套	1
23	J0823	Needle Bar	針棒	1
24-1	J0824-4521	Needle Holder (452)	針鉤 (452)	
24-2	J0824-4601	Needle Holder (460)	針鉤 (460)	
24-3	J0824-480	Needle Holder (480)	針鉤 (480)	
25	J0825	Screw	螺絲	5
26	J0826	Thread Guide	針線固定線	1
27	SV104	Screw	螺絲	1
28	J0828	Needle	針 • UY118 GKS-75	4
29-1	J0829S4521	Needle Plate-S452	針板 (短)452	
29-2	J0829S4601	Needle Plate-S460	針板 (短)460	
29-3	J0829L4521-1	Needle Plate-L452	針板 (長)452	
29-4	J0829L4601-1	Needle Plate-L460	針板 (長)460	
29-5	J0829A1-4521	Stepped Needle Plate-A1	針板 (短)段差1mm	
29-6	J0829A1-4601	Stepped Needle Plate-A1	針板 (短)段差1mm	
29-7	J0829B1.5-4521	Stepped Needle Plate-B1.5	針板 (短)段差1.5mm	
29-8	J0829B1.5-4601	Stepped Needle Plate-B1.5	針板 (短)段差1.5mm	
29-9	J0829-480	Needle Plate-480	針板 480	
30	J0830	Screw	螺絲	3
31-1	J0831S452-1	Needle Plate Finger-452	針板舌 452	
31-2	J0831S460-1	Needle Plate Finger-460	針板舌 460	
31-3	J0831-480	Needle Plate Finger-480	針板舌 480	
32	J0832-1	Screw	螺絲	1
33	J0833	Oil Shield	導油蓋	1
34	J0834	Pipe	導油蕊管	1
35				
36	J0836	Oil String	油蕊	1
37	J0837	Oil Felt	油氈墊	1
38	J0838	Thread Take-up Unit	揚線器	1
39	J0839	Screw	螺絲	5
40	J0840	Bracket	針線托架	1

* Ref. No. 41 to 61 See the following page



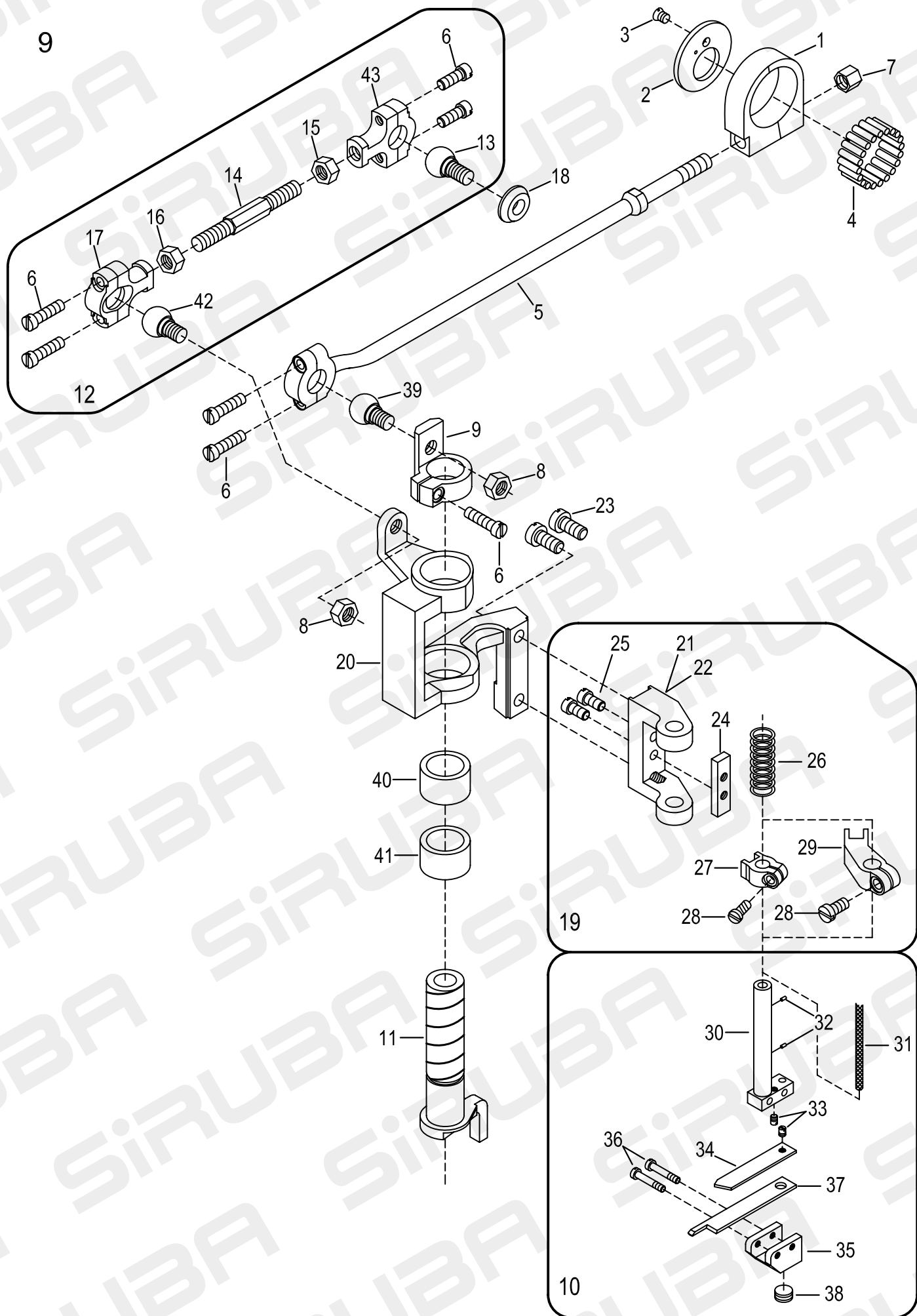
Needle Drive Mechanism & Spreader Thread Handling

車針驅動機構及上飾線(2)

8

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	J0841	Thread Guide Base	導線棒固定座	1
42	FK30	Thread Guide	導線棒	4
43	SF106	Screw	螺絲	8
44	FK29	Bracket	導線托架	1
45	SF205	Screw	螺絲 (M2.6x0.45)	2
46	J0846	Spring	鬆線彈簧	1
47	FK32	Spring	鬆線彈簧固定鈕	1
48	SF108	Screw	螺絲	1
49	SF201	Screw	螺絲	1
50	SF107	Screw	螺絲	1
51	J0851	Bracket	托架	1
52	J0852	Needle Thread Guide Assy	針線導線組	2
53	J0853	Bracket	鬆線棒固定座	1
54	J0627	Thread Guide	螺絲	2
55	J0855	Thread Guide	鬆線棒	4
56	SW4.5	Spring Washer	彈簧華司	2
57	J0857	Thread Guide	過線板	1
58	J0858	Thread Guide Assy	鬆線棒整組	1
59	J0859	Stitch Plate Assy	針板組	1
60	J0860	Needle	定位針	1
61	J0861	Connecting Unit Assy	連桿組	1

*Ref. No. 1 to 40 See the preceding page.

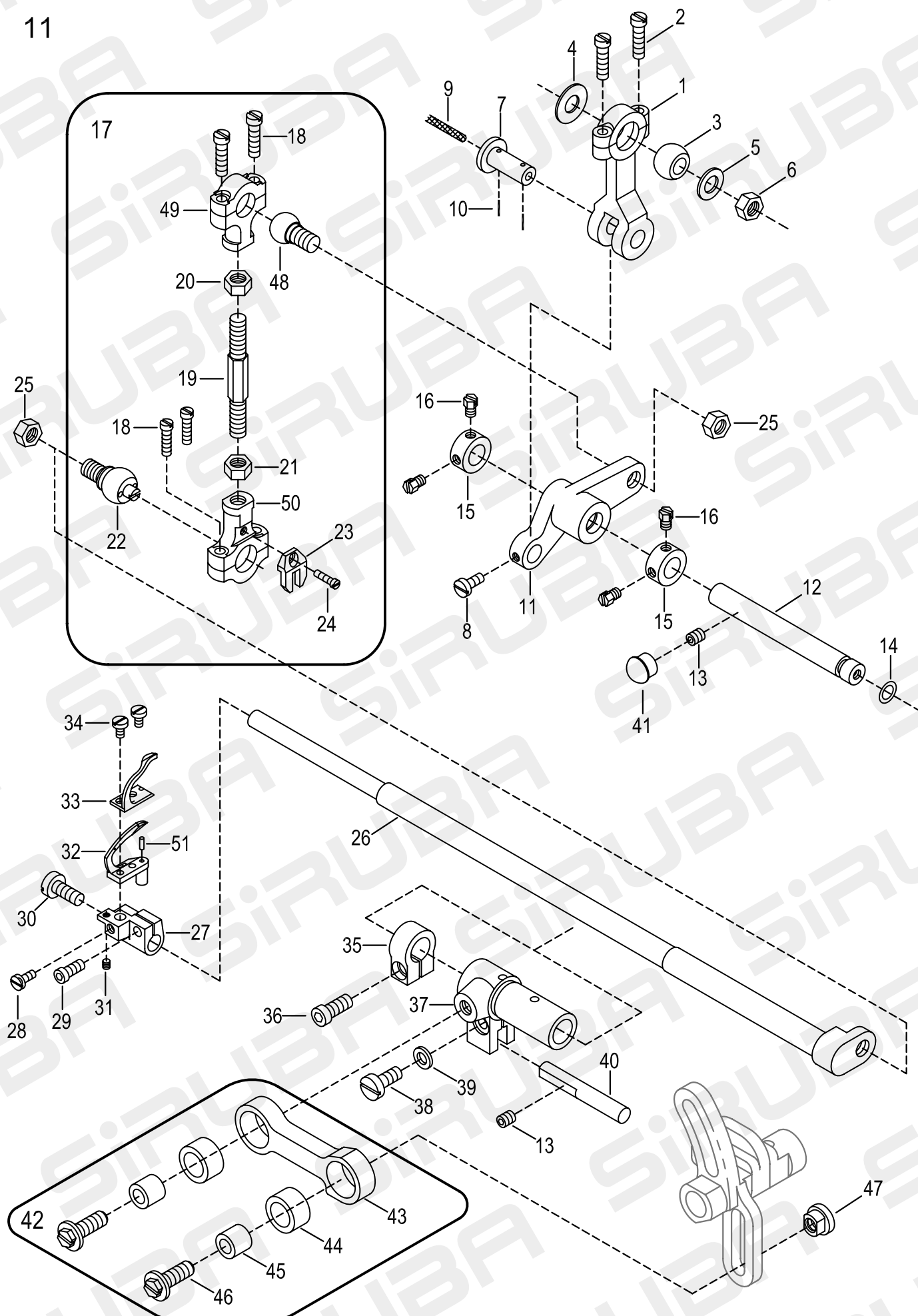


Spreader & Knife Drive Mechanism

上飾驅動及切刀驅動機構

10

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J1001	Rod	培林殼	1
2	J1002	Washer	培林蓋	1
3	J1003	Screw	螺絲	1
4	J1004	Pin	滾針培林	27
5	J1005-1	Connection Rod	連結桿	1
6	J1006	Screw	螺絲	8
7	J1007	Nut	螺母	1
8	J1008	Nut	螺母	2
9	J1009	Lever	擺桿	1
10	J1010	Upper Knife Assy	修刀固定組	1
11	J1011-1	Crankshaft	揚飾線曲軸	1
12	J1012	Connection Bar Assy	萬向連桿組	1
13	J1013	Crankshaft Driving Lever	曲軸傳動珠軸	1
14	J1014	Rod	左右牙連接桿	1
15	NF26	Nut	螺母(左)	1
16	NF22	Nut	螺母	1
17	J1017	Ball Lever Housing	珠殼	1
18	J1018	Guide	平行塊	1
19	J1019	Upper Knife Bracket Assy	修刀驅動桿固定座整組	1
20	J1020	Upper Knife Lever	修刀驅動桿	1
21	J1021	Bracket	修刀固定托架(長)	
22	J1022	Bracket	修刀固定托架(短)	
23	J0403	Screw	螺絲	2
24	J1024	Guide Plate (Knife Lever)	固定片	1
25	J1025	Screw	螺絲	2
26	J1026	Spring	彈簧	1
27	J1027	Upper Knife Guide (Short)	修刀固定臂(短)	
28	J0816	Screw	螺絲	2
29	J1029	Upper Knife Guide (Long)	修刀固定臂(長)	
30	J1030	Crankshaft	修刀固定軸	1
31	J1031	Oil String	油蕊	1
32	J1032	Oil String	油蕊	2
33	J1033-1	Screw	螺絲 (3/32x56-3長)	2
34	J1034	Upper Knife Auxiliary Plate	修刀輔助板	1
35	J1035	Upper Knife Clamp	修刀夾塊	1
36	J1036	Screw	螺絲	2
37	J1037	Upper Knife	修刀	1
38	J1038	Screw	螺絲	1
39	J1039	Loopre Driving Lever	勾針珠球	1
40	J1040	Knife Driving Bushing (Upper)	修刀驅動桿銅套(上)	1
41	J1041	Knife Driving Bushing (Lower)	修刀驅動桿銅套(下)	1
42	J1042	Knife Driving Lever	修刀驅動珠軸	1
43	J1043	Connecting Rod (Left)	珠殼(左)	1



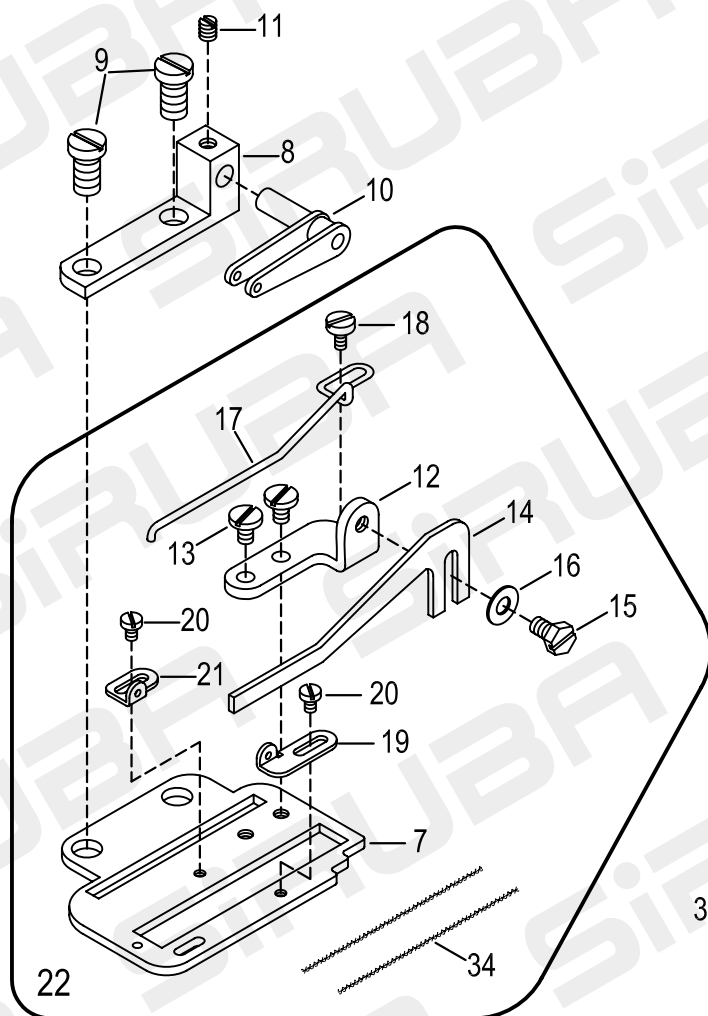
Looper Drive Mechanism

下勾針驅動機構

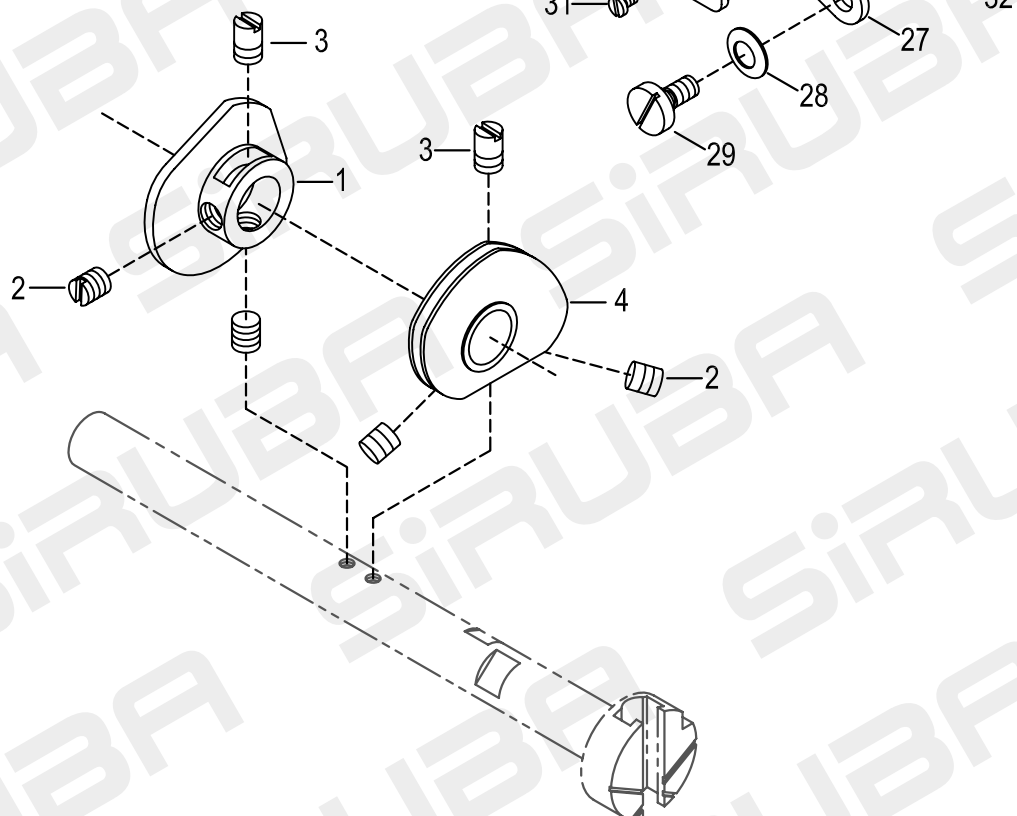
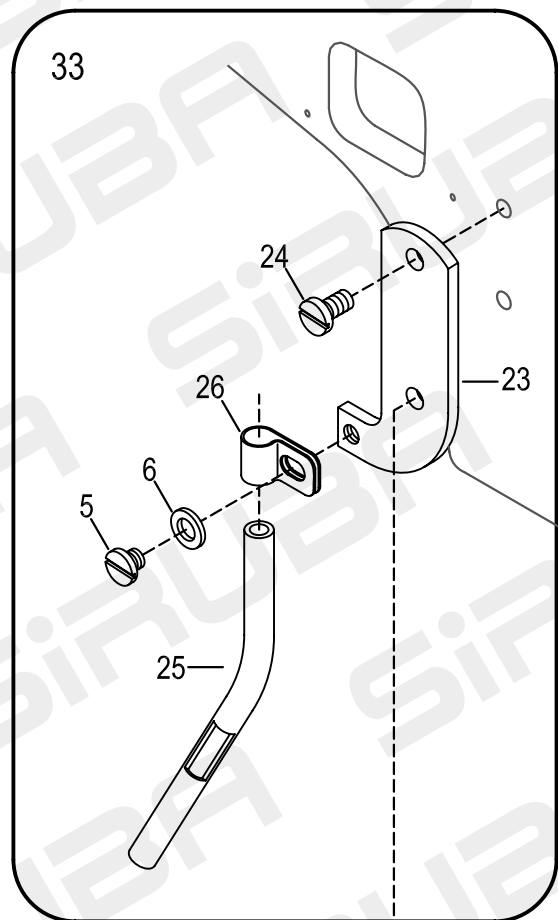
12

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J1201	Looper Connection Rod	下勾針連桿	1
2	J1202	Screw	螺絲	2
3	J1203	Driving Lever	萬向珠軸	1
4	J1204	Washer	墊片	1
5	J1205	Washer	華司	1
6	J1206	Nut (Left)	螺母(左)	1
7	J1207	Pin	插銷	1
8	J0812	Screw	螺絲	1
9	J1209	Oil String	油蕊	1
10	J1210	Oil String	油蕊	2
11	J1211	Looper Lever	下勾針槓桿	1
12	J1212	Shaft	心軸	1
13	J0207	Screw	螺絲	2
14	J1214	O Ring	O型環	1
15	J1215	Collar	固定環	2
16	J1216	Screw	螺絲 (9/64×40-4長)	4
17	J1217	Looper Connection Rod Assy	下勾針連桿組	1
18	J1006	Screw	螺絲	4
19	J1014	Rod	左右牙連接桿	1
20	NF26	Nut	螺母(左)	1
21	NF22	Nut	螺母	1
22	J1222	Driving Lever	萬向珠軸	1
23	J1223	Guide	叉型導片	1
24	J1224	Screw	螺絲	1
25	J1225	Nut	螺母	2
26	J1226	Looper Shaft	下勾針主軸	1
27	J1227	Looper Holder	下勾針固定座	1
28	J1228	Screw	螺絲	1
29	J1229	Screw	螺絲	1
30	J1230	Screw	前後調節螺絲	1
31	J1033	Screw	高低調節螺絲	1
32	J1232	Looper	下勾針	1
33	J1233	Looper Guard	下勾針輔助器	1
34	SV102	Screw	螺絲	2
35	J1235-1	Collar	限位環	1
36	J1236-1	Screw	螺絲	1
37	J1237	Sleeve	定位套管	1
38	J0808	Screw	螺絲	1
39	J1239	Washer	止鬆華司	1
40	J1240	Pin	方向插銷	1
41	RF08	Seal Plug	膠塞	1
42	J1242	Link Assy	連桿(組)	1
43	J1243	Link	連接器	1
44	J1244	Needle Bearing	滾針培林	2
45	J1245	Bushing	襯套	2
46	J1246	Screw	止住螺絲	2
47	J1247	Nut	調節螺母	1
48	J1248	Driving Lever	珠軸	1
49	J1043	Connecting Rod (Left)	珠殼(左)	1
50	J1250	Connecting Rod	珠殼	1
51	J1251	Pin	空心門	1

13



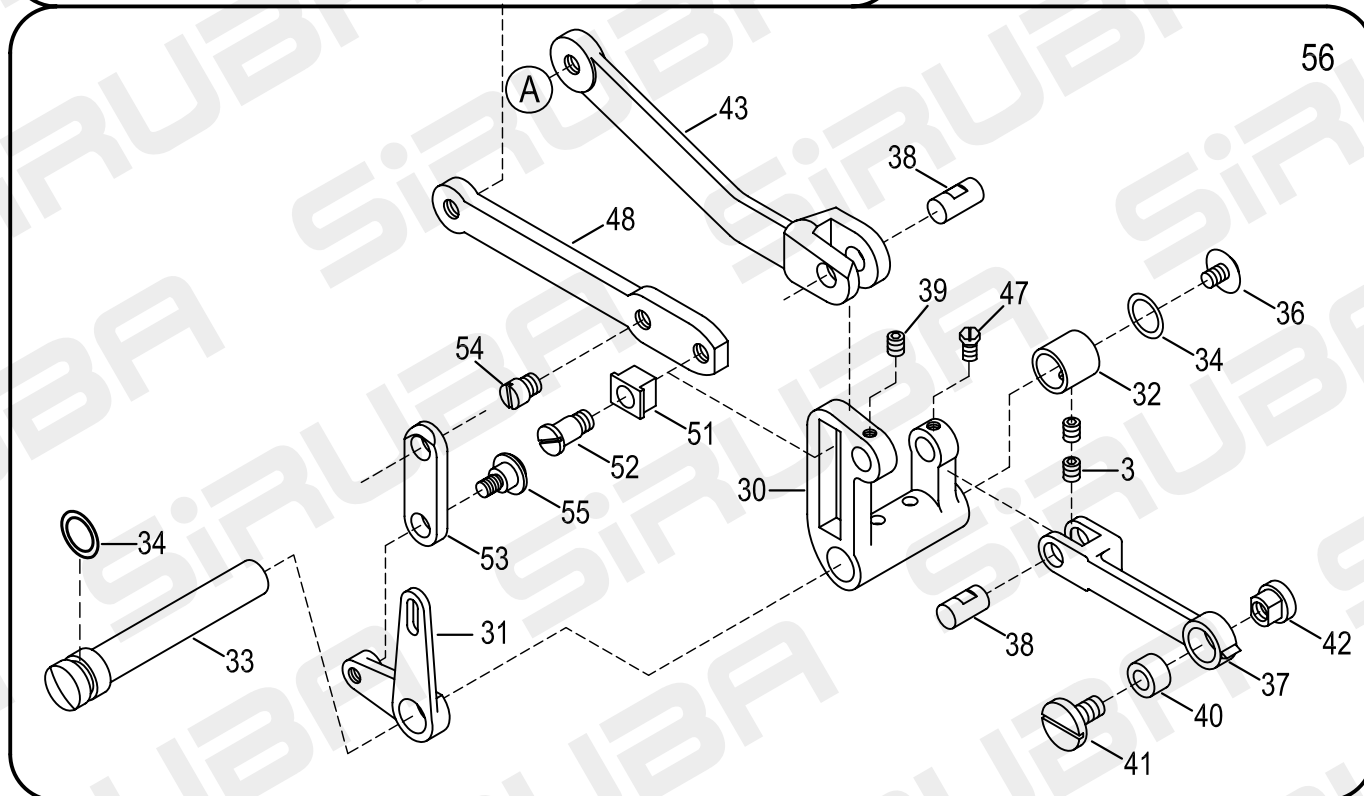
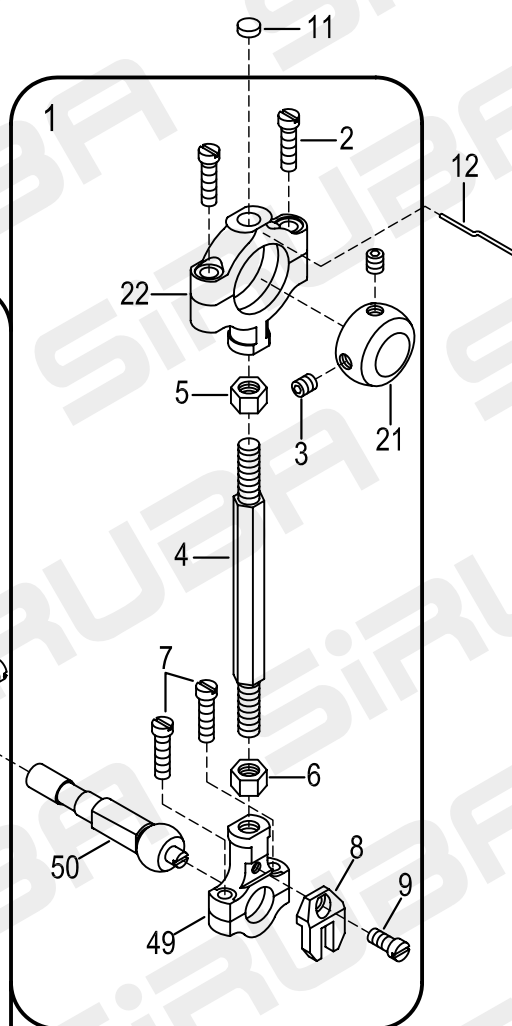
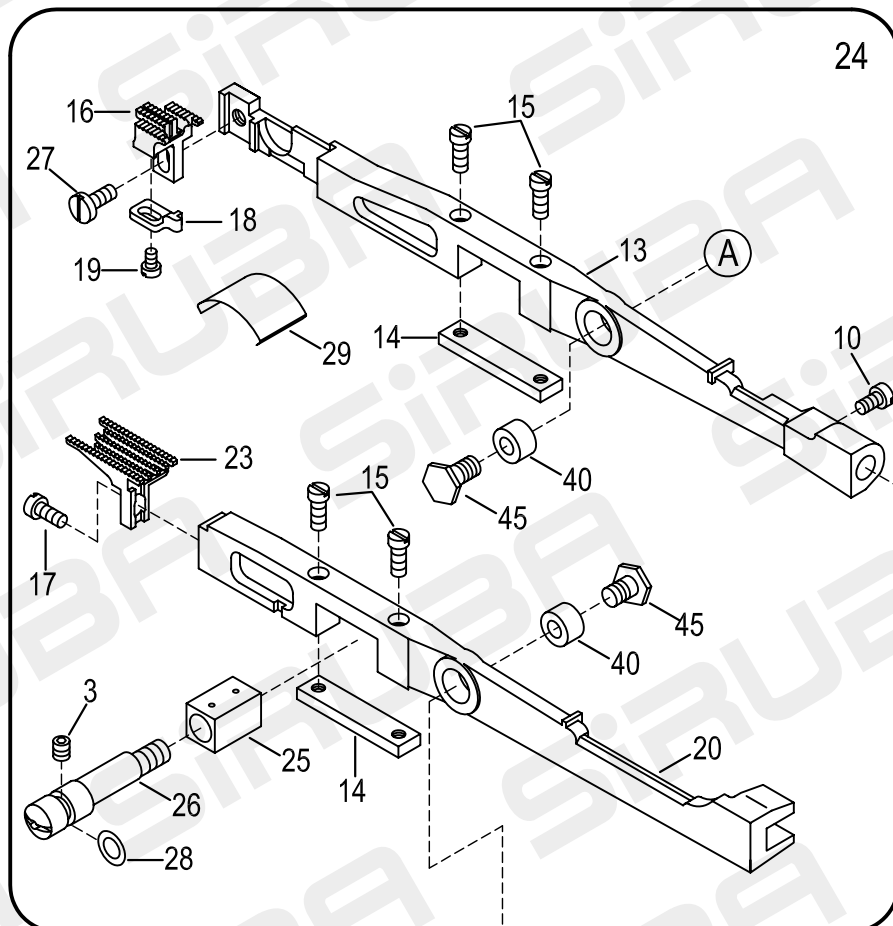
33



Top Cover & Looper Thread Handling**上飾與下勾針線機構****14**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J1401	Top Cover Thread Take-Up	上飾線針提線器	1
2	J1402	Screw	螺絲	4
3	J1403	Screw	限位螺絲	2
4	J1404-2	Looper Thread Take-Up	下勾針提線器	1
5	J0217	Screw	螺絲	1
6	WF04	Screw	華司	1
7	J1407-2	Bracket	提線盤	1
8	J1408	Bracket	固定座	1
9	J1409	Screw	螺絲	2
10	J1410	Thread Take-Up Guide	上飾提線調節器	1
11	J1411	Screw	螺絲	1
12	J1412	Bracket	固定座	1
13	J1413	Screw	螺絲	2
14	J1414	Looper Thread Guide	下勾線調節板	1
15	J1415	Screw	螺絲	1
16	J1416	Washer	華司	1
17	J1417	Thread Support	導線彈簧	1
18	J1418	Screw	螺絲	1
19	J1419	Thread Guide	導線板(大)	1
20	J1420	Screw	螺絲	2
21	J1421	Thread Guide	導線板(小)	1
22	J1422	Looper Thread Guide Assy	提線盤整組	1
23	J1423-2	Bracket	托架	1
24	J0408	Screw	螺絲	1
25	J1425	Pipe	導線管	1
26	J1426	Bracket	固鈕	1
27	VD27	Eye Guard Holder	護目鏡支架	1
28	FA26	Conical Spring Washer	錐形彈簧墊片	1
29	J1429	Screw (SM11/64-40)	螺絲	1
30	VD25	Eye Guard	護目鏡片	1
31	SV104	Screw (SM3/32-56×5)	螺絲	2
32	FA24	Washer	華司	2
33	J1433	Pipe Thread Guide Assy	導線管整組	1
34	J1434	Laced Wire	毛絨條	2

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Feed Mechanism (1)

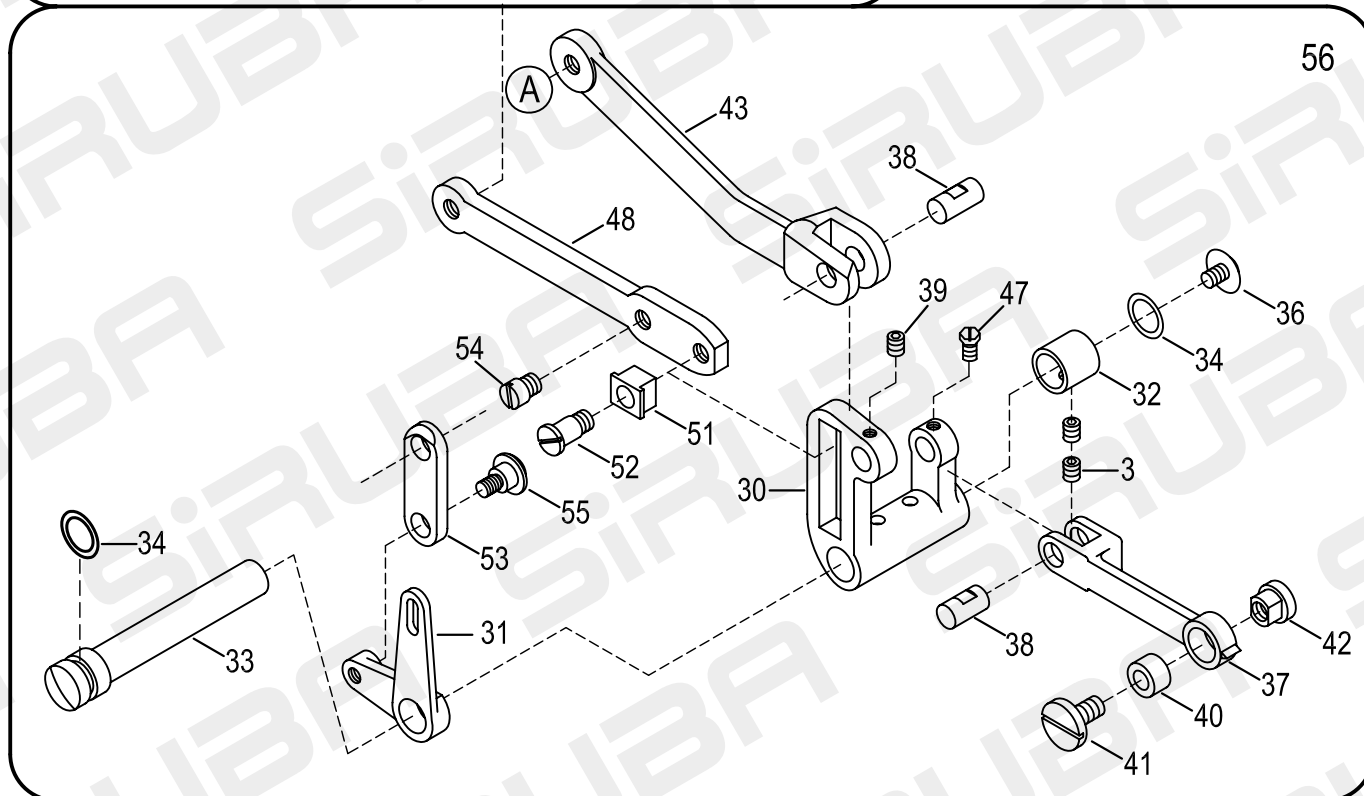
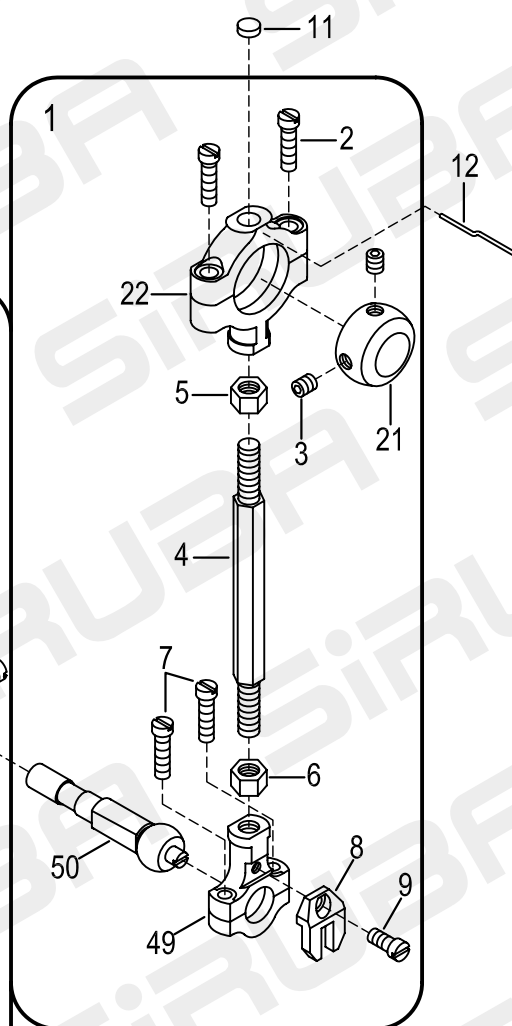
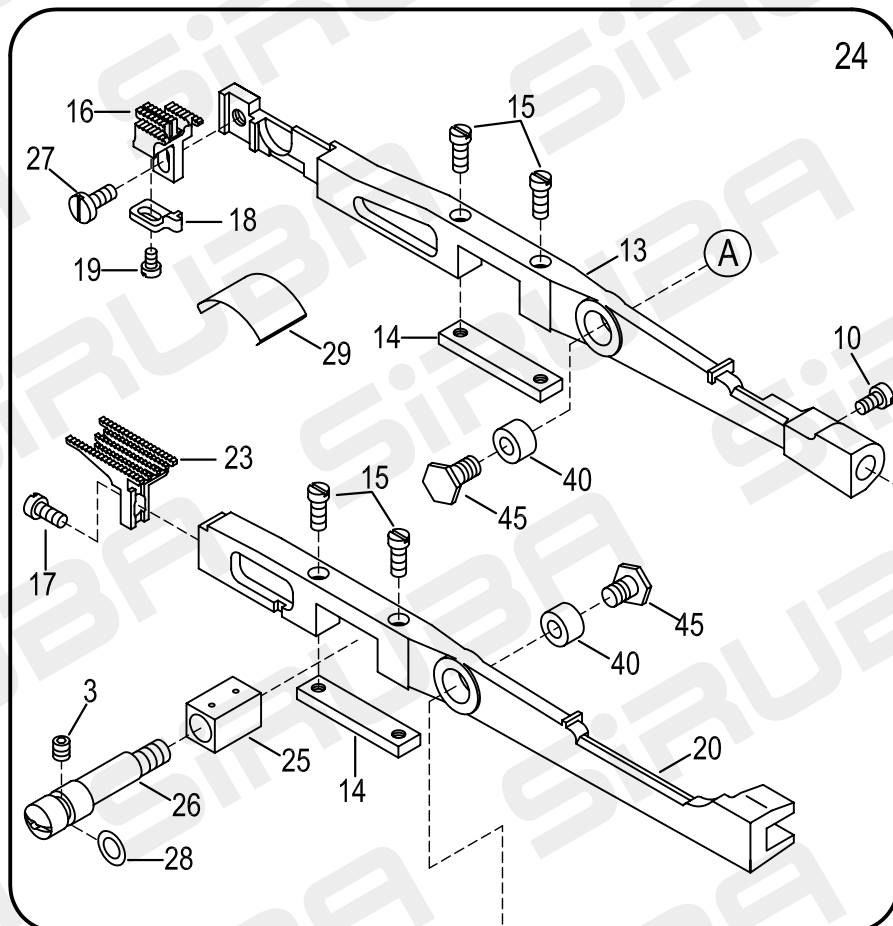
送料機構(1)

16

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J1601	Connection Rod Assy	上下送料連桿(組)	1
2	J1602	Screw	螺絲	2
3	J0207	Screw	螺絲	5
4	J1604	Connecting Bar	連接桿	1
5	NF26	Nut (Left)	螺母(左)	1
6	NF22	Nut	螺母	1
7	J1006	Screw	螺絲	2
8	J1223	Guide	叉導導片	1
9	J1224	Screw	螺絲	1
10	J1610	Screw	螺絲	1
11	J1611	Felt	油氈	1
12	J1612	Pin	固定鐵線	1
13	J1613	Differential Feed Bar	主送料具座	1
14	J1614	Auxiliary Plate	輔助板	2
15	J1615	Screw	螺絲	4
16-1	J1616-S1	Main Feed Dog-S	主齒 (短)	
16-2	J1616-L	Main Feed Dog-L	主齒 (長)	
16-3	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm	
16-4	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm	
16-5	J1616SS	Main Feed Dog-SS	主齒 (短)細齒	
16-6	J1616-8	Main Feed Dog	主齒	
17	J1617	Screw	螺絲	1
18-1	J1618N	Needle Guard (Rear)	頂針片	
18-2	J1618-8	Needle Guard	頂針片	
19	J1619	Screw	螺絲	1
20	J1620-1	Differential Feed Bar	差動送料具驅動座	1
21	J1621	Driving Lever	珠球	1
22	J1622	Connecting Rod (Large)	珠殼(大 左牙)	1
23-1	J1623-S	Differential Feed Dog-S	差動齒 (短)	
23-2	J1623-L1	Differential Feed Dog-L	差動齒 (長)	
23-3	J1623A11	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm	
23-4	J1623B1.51	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm	
23-5	J1623SS	Differential Feed Dog-SS	差動齒 (短)細齒	
23-6	J1623-8	Differential Feed Dog	差動齒	
24	J1624	Feeding Device Assy	送料座整組	1
25	J1625	Block (Feed Bar Lift)	送料提升塊	1
26	J1626	Eccentric Pin	調節偏心軸	1
27	J1627	Screw	螺絲	1
28	RF23	O Ring	O型環	1
29	J1629-1	Flat Spring	彈簧片	1
30	J1630	Crank	驅動器	1
31	J1631	Differential Lever	差動調節桿	1
32	J1632	Bushing	襯套	1
33	J1633	Shaft	軸心	1
34	J1634	O Ring	O型環	2
35				
36	J1636	Screw	止注螺絲	1
37	J1637	Link	粗細針連接臂	1
38	J1638	Pin	插銷	2
39	J1411	Screw	螺絲	1
40	J1640	Bushing	襯套	3

* Ref. No. 41 to 57 See the following page

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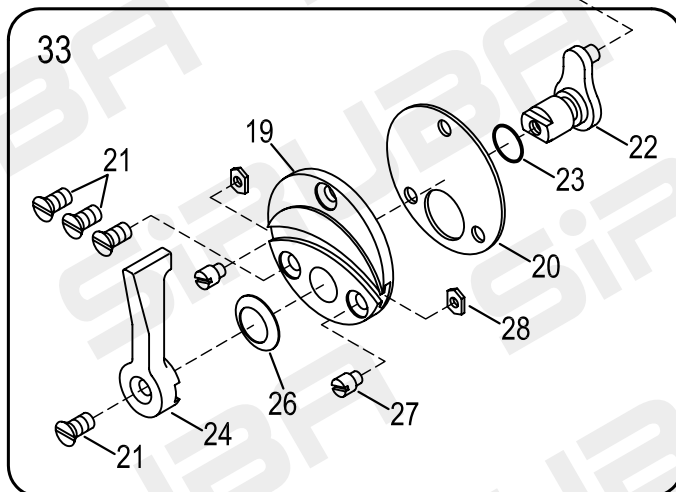
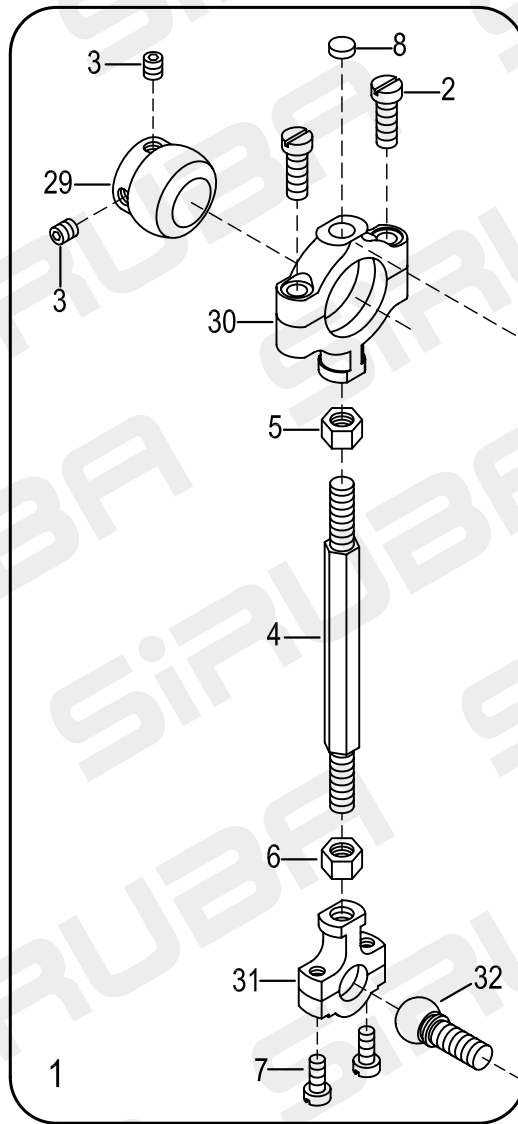


Feed Mechanism (1)**送料機構(1)****16**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	J1641	Screw	止注螺絲	1
42	J1642	Nut	調節螺母	1
43	J1643	Main Feeding Arm	主送料具連接臂	1
44	J1644	Pipe	固定管	1
45	J1645	Screw	止注螺絲	2
46	J1646	Oil Wick	油蕊	1
47	J1216	Screw	螺絲 (9/64×40-4長)	1
48	J1648	Link	差動送料連接臂(後送料)	1
49	J1250	Connecting Rod (Small)	珠殼(小)	1
50	J1650	Driving Lever	珠軸	1
51	J1651	Slide	滑塊	1
52	J1652	Screw	螺絲	1
53	J1653	Link (Main Feed)	連接柄	1
54	J1654	Screw	螺絲	1
55	J1655	Screw	螺絲	1
56	J1656	Feed Driving Unit Assy	送料具驅動組	1
57	J1657	Screw	螺絲	1

*Ref. No. 1 to 40 See the preceding page.

17



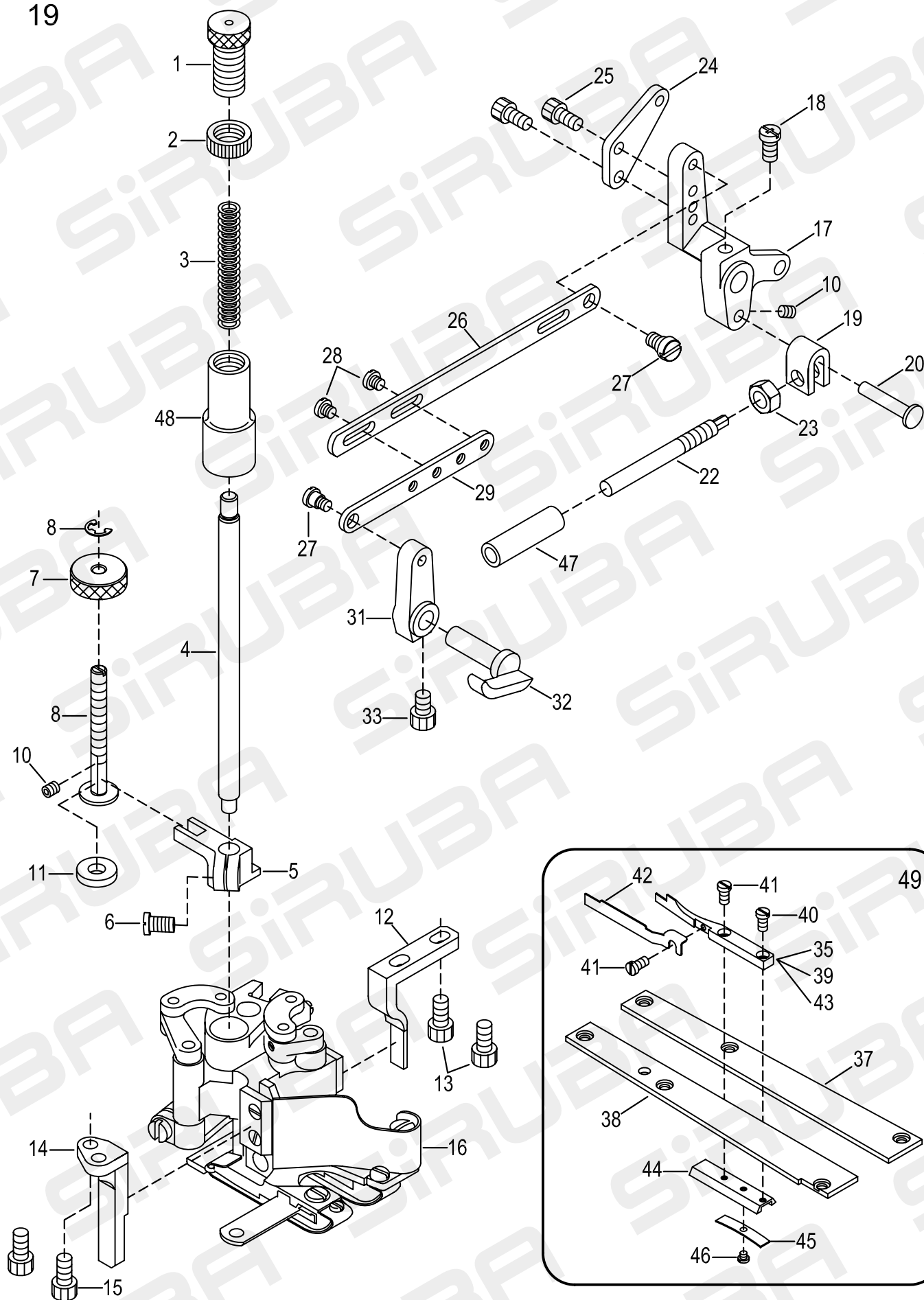
Feed Mechanism (2)

差動調節送料機構(2)

18

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J1801	Connecting Rod Assy	連桿組	1
2	J1602	Screw	螺絲	2
3	J0207	Screw	螺絲	4
4	J1604	Connecting Bar	連接桿	1
5	NF26	Nut	螺母(左)	1
6	NF22	Nut	螺母	1
7	J1006	Screw	螺絲	2
8	J1611	Felt	油氈	1
9	J1612	Pin	固定鐵線	1
10	J1810	Guide	固定塊	1
11	J1205	Washer	華司	1
12	J1812	Nut	螺母	1
13	J1813	Main Feed Crank	主送料調節曲柄	1
14	J1632	Bushing	襯套	1
15	J1633	Shaft	軸心	1
16	J1634	O Ring	O型環	2
17				
18	J1636	Screw	止注螺絲	1
19	J1819	Indication Plate	差動刻度板	1
20	J1820	Gasket	止油墊圈	1
21	J0435	Screw	螺絲	4
22	J1822	Lever	槓桿 (Ø 9)	1
23	J1823	O Ring	O型環	1
24	J1824	Lever	調節桿	1
25				
26	J1826	Spring Washer	錐形彈簧墊片	1
27	J1827	Screw	定位螺絲	2
28	J1828	Nut	螺母	2
29	J1829	Ball Lever	珠球	1
30	J1622	Connecting Rod (Large)	珠殼(大 左牙)	1
31	J1831	Connecting Rod (Small)	珠殼(小)	1
32	J1832	Driving Lever	珠軸	1
33	J1833	Differential Feeding Indicator Assy	差動刻度對照調節組	1

19



Presser Foot Driving Mechanism

壓腳驅動機構

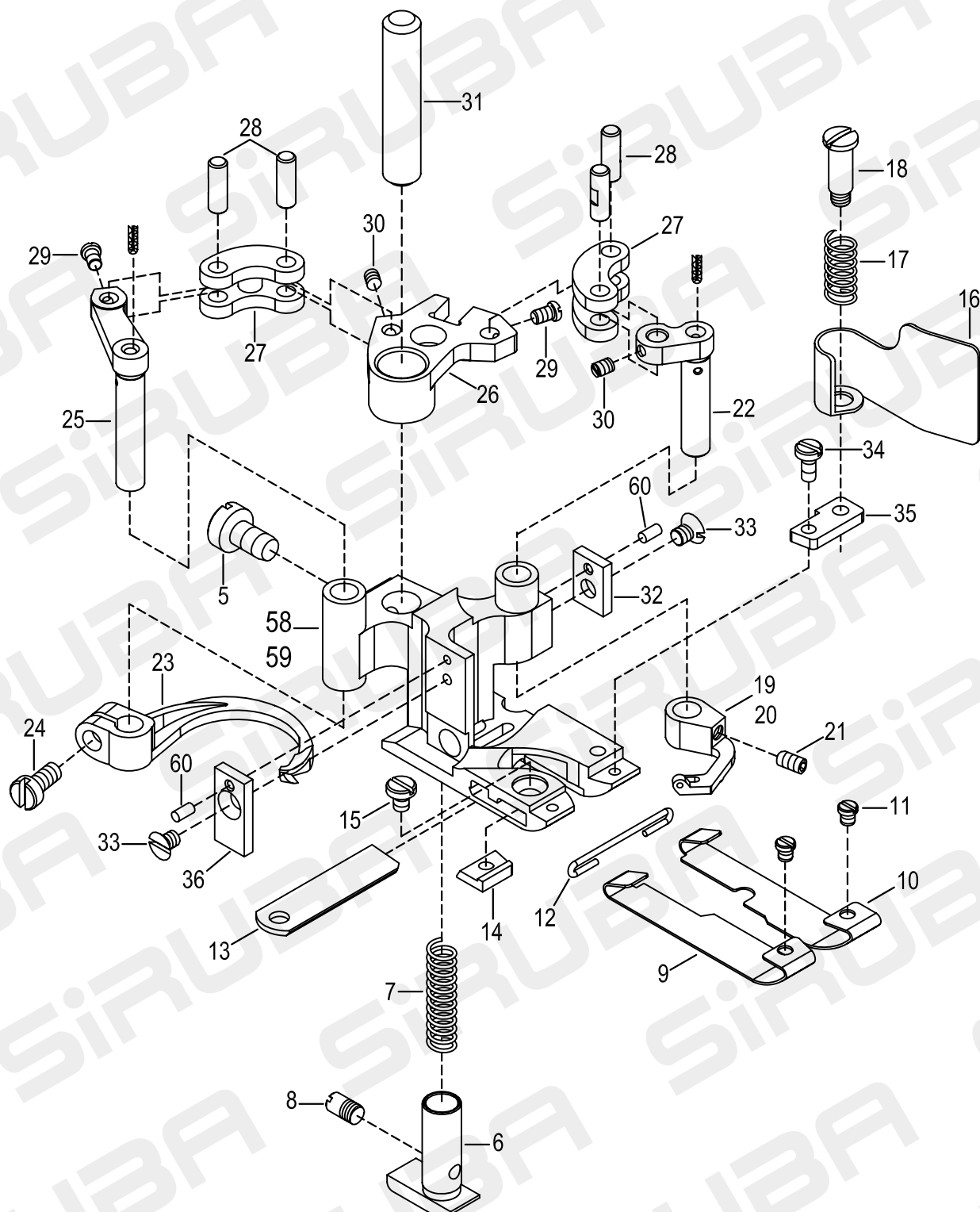
20

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req.
1	J2001	Screw	壓力調節椿	1
2	J2002	Nut	螺帽	1
3	J2003	Spring	壓力彈簧	1
4	J2004	Presser Bar	押腳棒	1
5	J2005	Guide Block	押腳固定臂	1
6	SV122	Screw	螺絲	1
7	J2007	Adjusting Nut	調節螺母	1
8	J2008	Pin	調節銷	1
9	16-28	Retainung Ring	扣環	1
10	J0207	Screw	螺絲	2
11	J2011	Cushion Rubber	防震橡膠	1
12	J2012	Presser Foot Guide (R)	押腳固定擋邊(右)	1
13	J2013	Screw	螺絲	2
14	J2014	Presser Foot Guide (L)	押腳固定擋邊(左)	1
15	J2015	Screw	螺絲	2
16		Presser Foot	押腳組	
17	J2017	Lever	抬押腳揚升器	1
18	J1409	Screw	螺絲	1
19	J2019	Latch	轉向器	1
20	J2020	Pin	插銷	1
21				
22	J2022	Screw	定位螺桿	1
23	J1225	Nut	螺母	1
24	J2024	Lever	押腳揚升器	1
25	J0408	Screw	螺絲	2
26	J2026	Link (Long)	連接柄(長)	1
27	J2027	Screw	螺絲(長)	2
28	J2619	Screw	螺絲	2
29	J2029	Link (Short)	連接柄(短)	1
30				
31	J2031	Tension Release Bar	拉力釋放桿	1
32	J2032	Lever	押腳提升器	1
33	J2033	Screw	螺絲	1
34				
35	J2035	Fabric Guide	導布器(萊克布用)	
36				
37	J2037	Guide Plate (Right)	滑座固定板(右)	1
38	J2038	Guide Plate (Left)	滑座固定板(左)	1
39-1	J2039-S	Fabric Guide-S	導布器(短)	
39-2	J2039-L	Fabric Guide-L	導布器(長)	
40	J1420	Screw	螺絲 (3/32x56-4.5長)	1
41	J2041	Screw	螺絲	2
42	J2042	Flat Spring	導布片	1
43	J2043	Fabric Guide	導布器(厚)	
44-1	J2044-S	Bracket-S	滑座 (短)	1
44-2	J2044-L	Bracket-L	滑座 (長)	1
45	J2045	Flat Spring	彈簧片	1
46	J2046	Screw	螺絲	1
47	J2047	Bushing	套筒	1
48	J2048	Foot Sleeve	押腳套管	1
49	J2049	Slide Fabric Guide Assy	導布器滑座整組	1

21-1

③ D007L-452-01-01G1

④ D007L-460-01-01G1



D007L-01-01G1
D007L-01-01G1

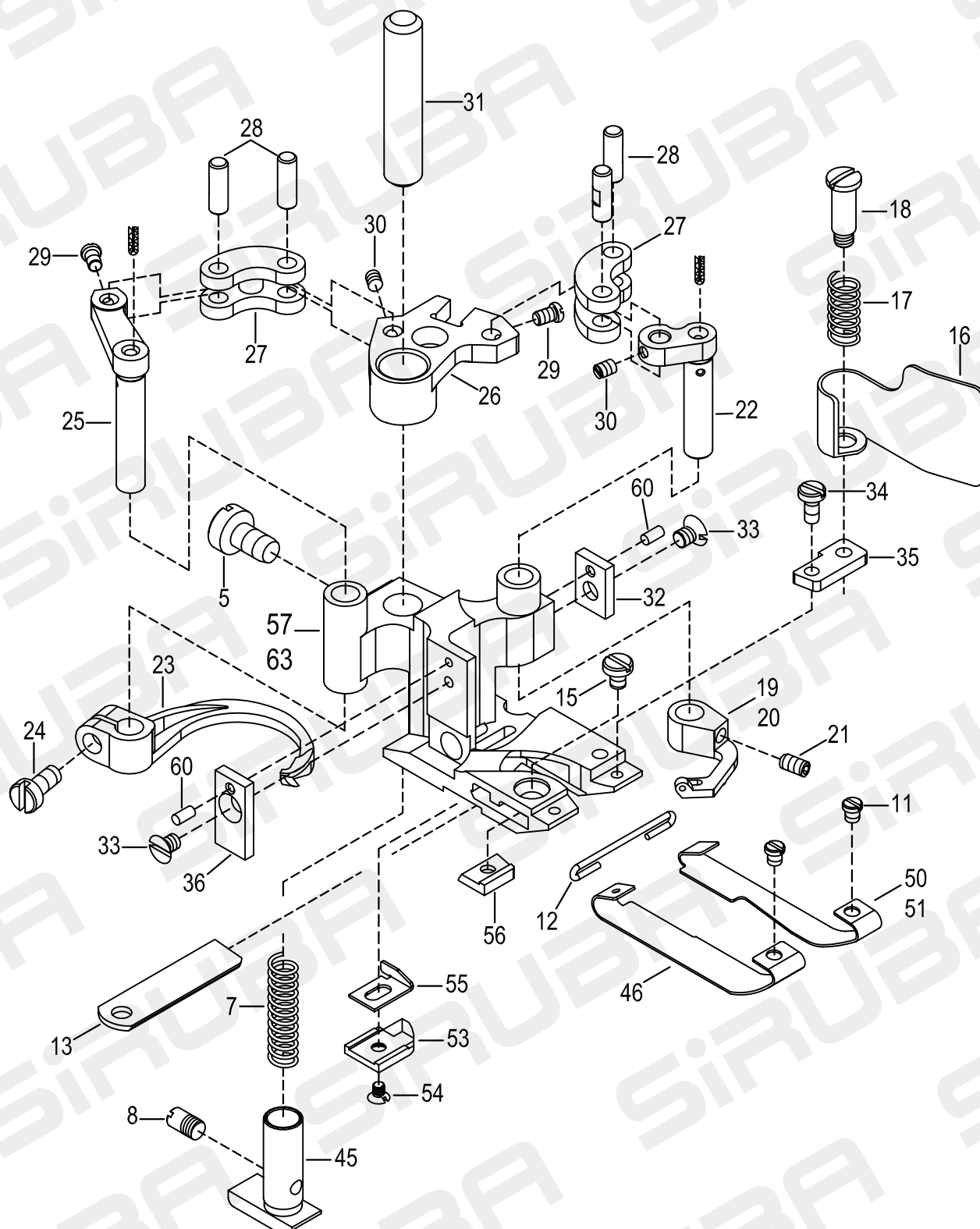
單切
Single Edge Trimming

有溝押腳
Presser Foot (with Groove)

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
3	J2203	Presser Foot Assy.#452	押腳 (組)單切有溝	
4	J2204	Presser Foot Assy.#460	押腳 (組)單切有溝	
5	SF121	Screw	螺絲	1
6	J2206	Fabric Guard	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208	Screw	螺絲	1
9	J2209	Presser Foot Shoe (L)	押腳滑板(左)	1
10	J2210	Presser Foot Shoe (R)	押腳滑板(右)	1
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
14	J2214	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2219	Carrier	上飾線帶線器(短#452)	
20	J2220	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw	螺絲	1
25	J2225	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227	Link	連接器	2
28	J2228-1	Pin		4
29	J2229	Screw	螺絲	2
30	J1033	Screw	螺絲	2
31	J2231	Pin	插銷	1
32	J2232	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw	螺絲	2
34	J0627	Screw (SM3/2-56x5)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
58	J2258	Main Presser Foot (without Groove)	押腳主體 (無溝)	1
59	J2259	Main Presser Foot (with Groove)	押腳主體 (有溝)	1
60	J0633	Pin	插銷	2

21-2

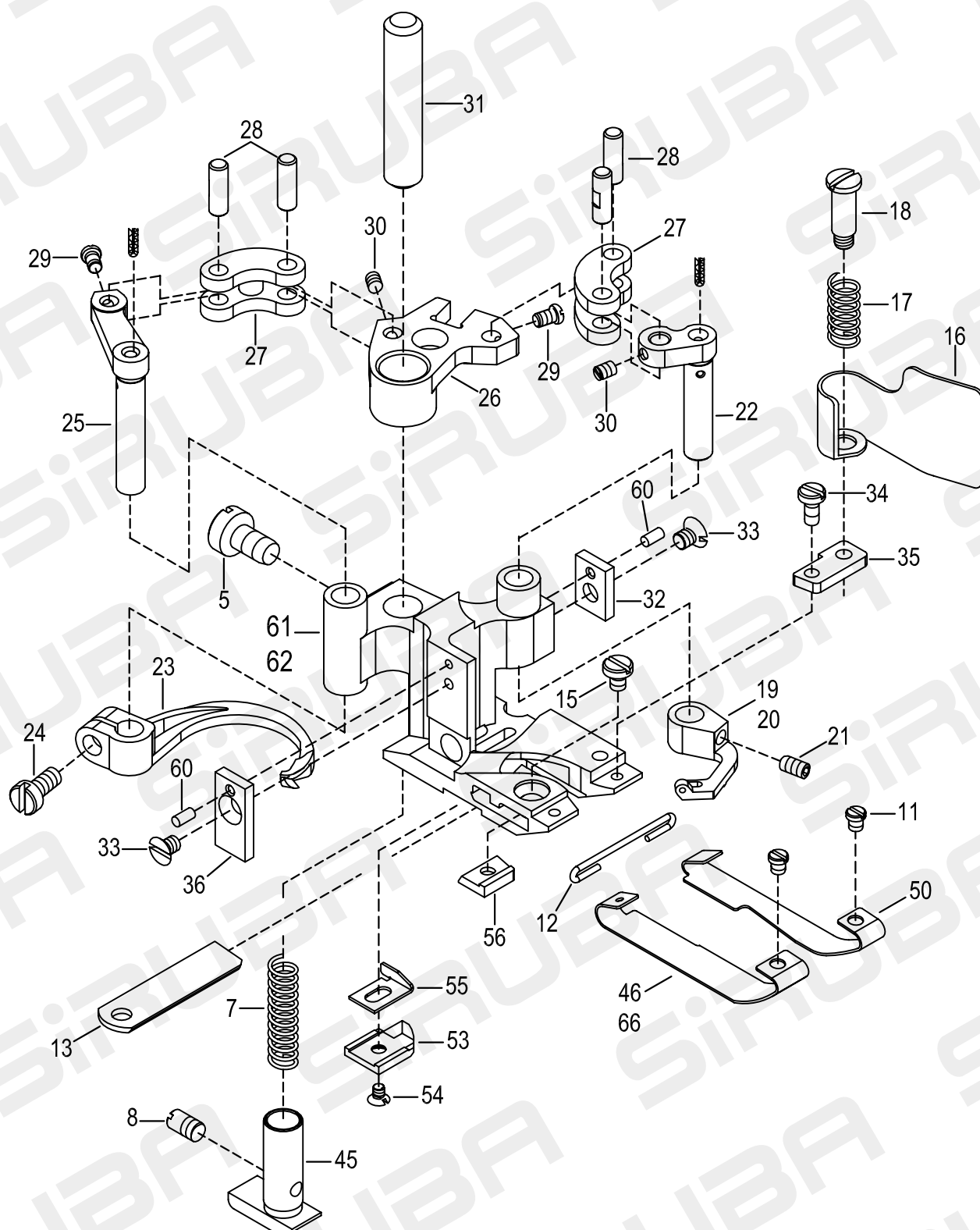
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- ③⑧ D007L-460-02-03G3
- ④⑦ D007L-452-02-03G4
- ④⑧ D007L-460-02-03G4



D007L-02-03G3		雙切	押腳	22-2
D007L-02-03G3		Double Edge Trimming	Presser Foot	
D007L-02-03G4		雙切	押腳	
D007L-02-03G4		Double Edge Trimming	Presser Foot	
Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
5	SF121	Screw	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208	Screw	螺絲	1
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
15	J2215	Screw	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2219	Carrier	上飾線帶線器(短#452)	
20	J2220	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw	螺絲	1
25	J2225	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw	螺絲	2
30	J1033	Screw	螺絲	2
31	J2231	Pin	插銷	1
32	J2232	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw	螺絲	2
34	J0627	Screw (SM3/2-56x5)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
37	J2237	Presser Foot Assy. #452 D007L-02-03G3	厚押腳(組)雙切 4mm	
38	J2238	Presser Foot Assy. #460 D007L-02-03G3	厚押腳(組)雙切 4mm	
45	J2245	Presser Foot Assy	壓布器	1
46	J2246	Presser Foot Shoe (L)	押腳滑板(左)	1
47	J2247	Presser Foot Assy. #452 D007L-02-03G4	厚押腳(組)雙切 4.7mm	
48	J2248	Presser Foot Assy. #460 D007L-02-03G4	厚押腳(組)雙切 4.7mm	
50	J2251-1	Presser Foot Shoe (R)	押腳滑板(右) 4.7mm	1
51	J2251	Presser Foot Shoe (R)	押腳滑板(右) 4.0mm	1
53	J2253	Presser Foot Finger	導布器	1
54	J2254	Screw	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2256	Lower Knife Clamp	下修刀固定片	1
57	J2257	Main Presser Foot (Thick)	押腳主體(厚)4.0mm	1
60	J0633	Pin	插銷	2
63	J2263	Main Presser Foot (Thick)	押腳主體(厚)4.7mm	1

21-3

- ③⑨ D007L-452-02-03AG4
- ④⑩ D007L-460-02-03AG4
- ⑥④ D007L-452-02-03BG4
- ⑥⑤ D007L-460-02-03BG4

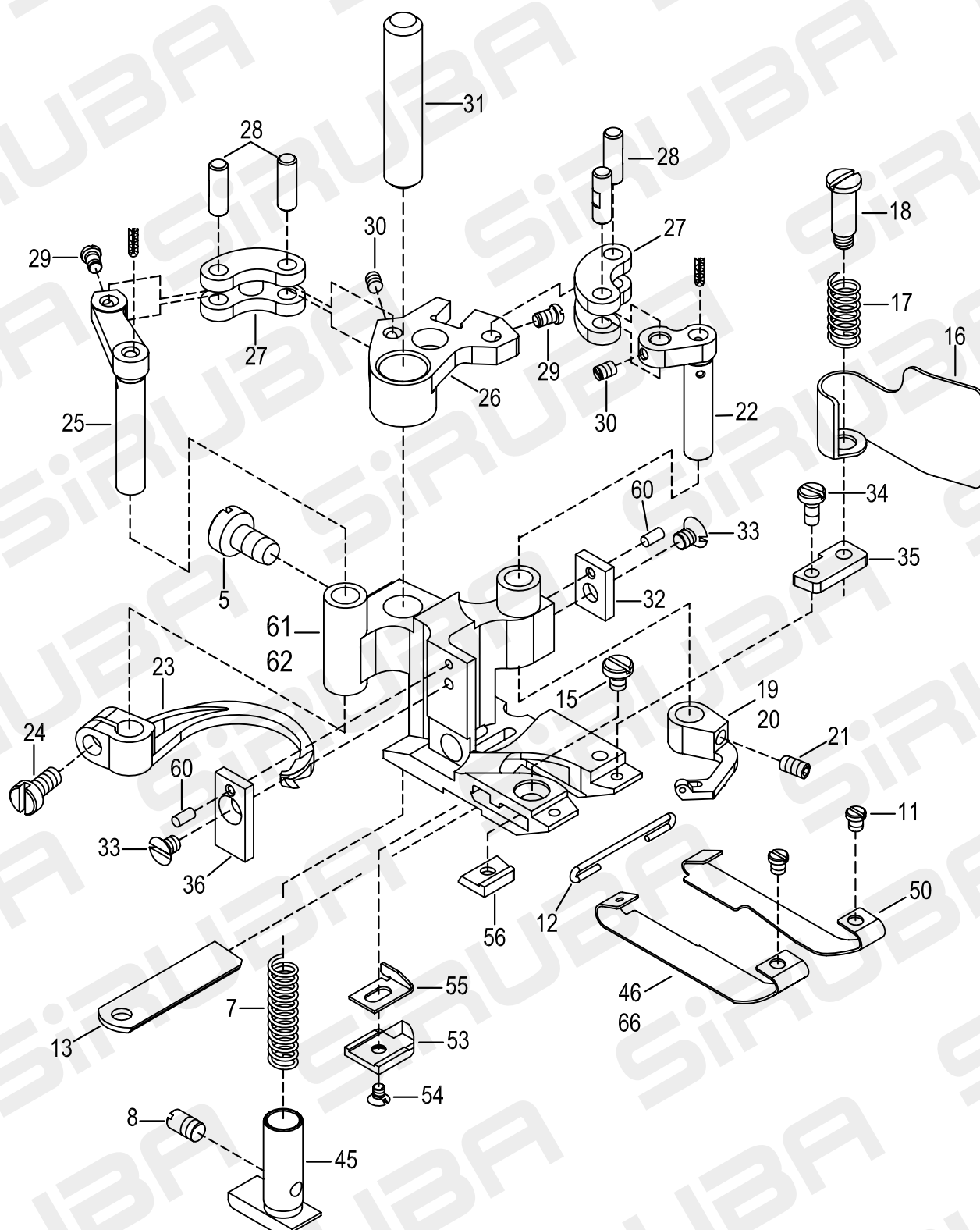


D007L-02-03AG4		雙切	1.0mm段差押腳	22-3
D007L-02-03AG4		Double Edge Trimming	1.0mm Stepped Presser Foot	
D007L-02-03BG4		雙切	1.5mm段差押腳	
D007L-02-03BG4		Double Edge Trimming	1.5mm Stepped Presser Foot	
Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
5	SF121	Screw	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208	Screw	螺絲	1
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
15	J2215	Screw	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2219	Carrier	上飾線帶線器(短#452)	
20	J2220	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw	螺絲	1
25	J2225	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw	螺絲	2
30	J1033	Screw	螺絲	2
31	J2231	Pin	插銷	1
32	J2232	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw	螺絲	2
34	J0627	Screw (SM3/2-56x5)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
39	J2239A	1.0mm Stepped Presser Foot Assy. #452 D007L-02-03AG4	1.0mm段差押腳 (組)雙切	
40	J2240A	1.0mm Stepped Presser Foot Assy. #460 D007L-02-03AG4	1.0mm段差押腳 (組)雙切	

* Ref. No. 45 to 66 See the following page

21-3

- ③⑨ D007L-452-02-03AG4
- ④⑩ D007L-460-02-03AG4
- ⑥④ D007L-452-02-03BG4
- ⑥⑤ D007L-460-02-03BG4



D007L-02-03AG4

雙切

1.0mm段差押腳

22-3

D007L-02-03AG4

Double Edge Trimming

1.0mm Stepped Presser Foot

D007L-02-03BG4

雙切

1.5mm段差押腳

D007L-02-03BG4

Double Edge Trimming

1.5mm Stepped Presser Foot

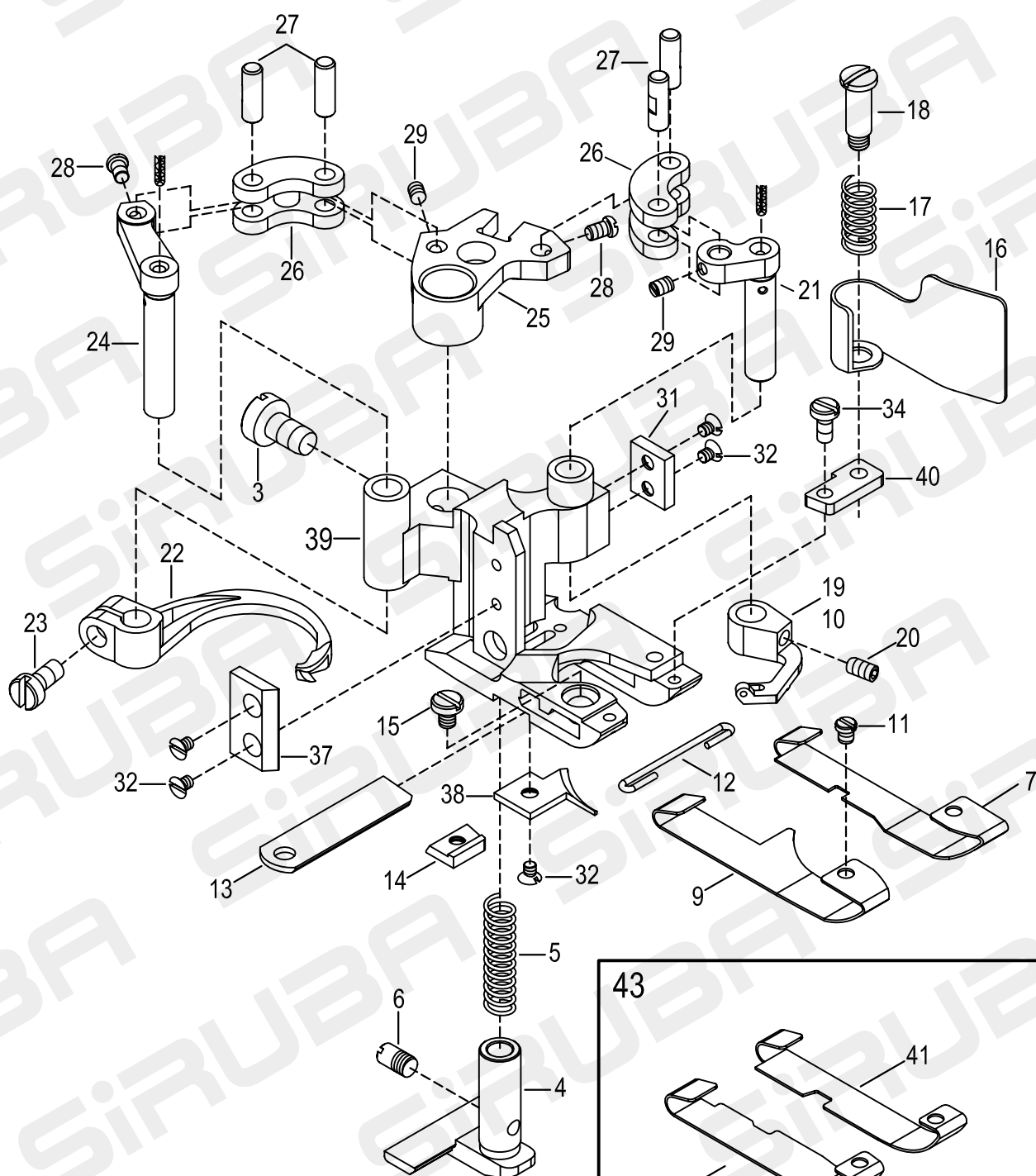
Ref. No.	Parts No.	Description	產 品 名 稱		Amt . Req .
45	J2245	Presser Foot Assy	壓布器		1
46	J2246	Presser Foot Shoe (L)	1.0mm段差滑板(左)		1
50	J2251-1	Presser Foot Shoe (R)	1.0mm段差滑板(右)		1
53	J2253	Presser Foot Finger	導布器		1
54	J2254	Screw	螺絲		1
55	J2255	Fabric Guide	導布片		1
56	J2256	Lower Knife Clamp	下修刀固定片		1
60	J0633	Pin	插銷		2
61	J2261	Stepped Presser Foot (Thick) 1.0mm	段差押腳主體	1.0mm	1
62	J2262	Stepped Presser Foot (Thick) 1.5mm	段差押腳主體	1.5mm	
64	J2264B	1.5mm Stepped Presser Foot Assy. #452 D007L-02-03BG4	1.5mm段差押腳 (組)		
65	J2265B	1.5mm Stepped Presser Foot Assy. #460 D007L-02-03BG4	1.5mm段差押腳 (組)		
66	J2266	Presser Foot Shoe (L)	1.5mm段差滑板(左)		1

* Ref. No. 5 to 40 See the preceding page

21-4

① D007L-452-02-03G2

② D007L-460-02-03G2



D007L-02-03G2

雙切

押腳

22-4

D007L-02-03G2

Double Edge Trimming

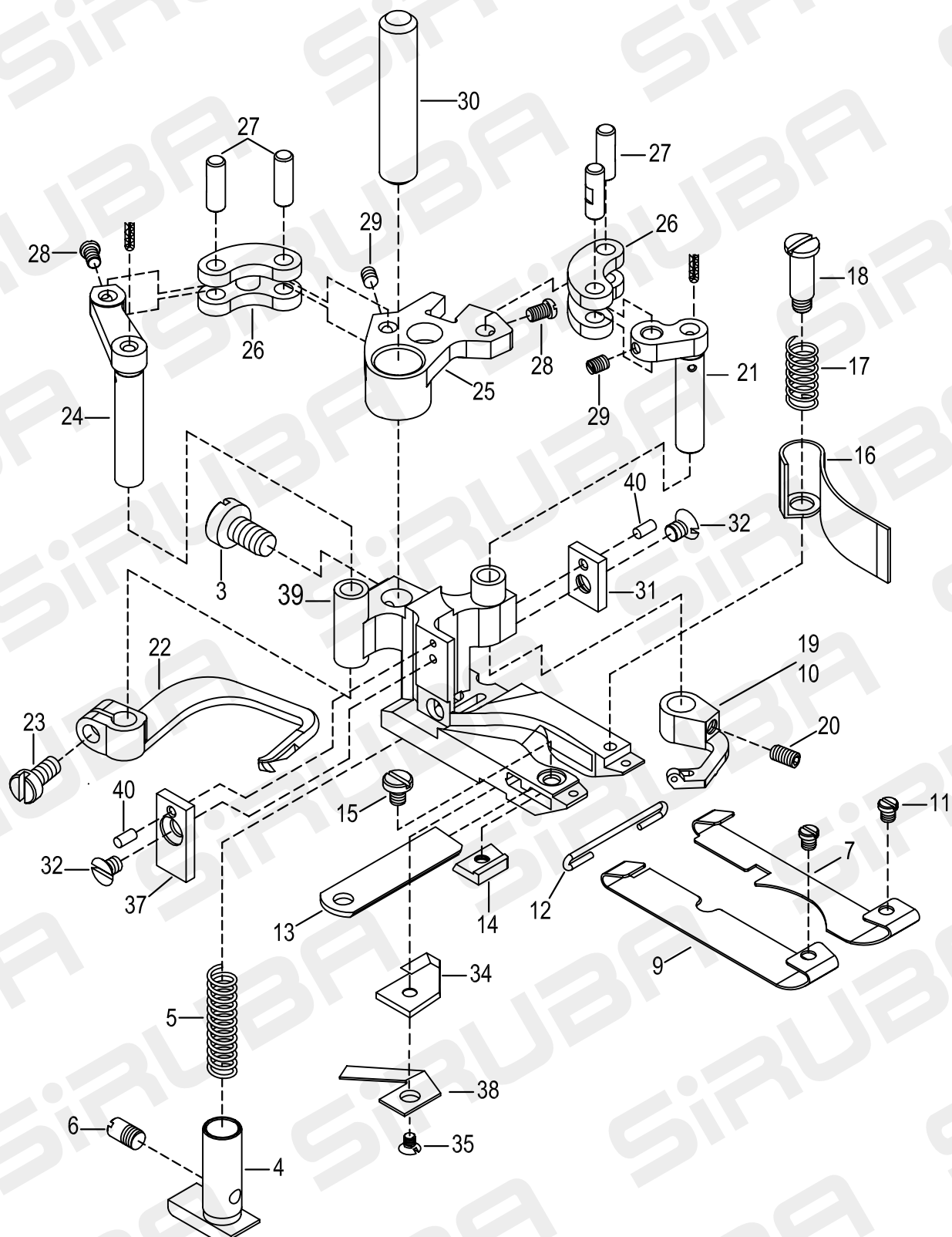
Presser Foot

Ref.	Parts			Amt .
No.	No.	Description	產 品 名 稱	Req .
1	J4201	Presser Foot Assy. #452 D007L-02-03G2	押腳 (組) 雙切	
2	J4202	Presser Foot Assy. #460 D007L-02-03G2	押腳 (組) 雙切	
3	SF121	Screw	螺絲	1
4	J2404	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw	螺絲	1
7	J4207	Presser Foot Shoe (R)	押腳滑板 (右) 軟布專用	1
8				
9	J4209	Presser Foot Shoe (L)	押腳滑板 (左) 軟布專用	1
10	J2220	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
14	J2256	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw	螺絲	1
16	J4216	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2219	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2223	Hook (Long)	上飾線勾針 (短)	1
23	J2224	Screw	螺絲	1
24	J2225	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw	螺絲	2
29	J1033	Screw (SM3/2-56x3)	螺絲	2
30				
31	J4231	Bracket (R)	押腳導片 (右)	1
32	J2254	Screw	螺絲	5
33				
34	J0627	Screw (SM3/2-56x5)	螺絲	1
35				
36				
37	J4237	Presser Guide (Left)	押腳導片 (左)	1
38	J4238	Presser Foot Finger	導布器	1
39	J4239	Main Presser Foot	押腳主體	1
40	J4240-1	Extension Plate	延伸板	1
41	J4241	Presser Foot Shoe (R)	押腳滑板 (右)	1
42	J4242	Presser Foot Shoe (L)	押腳滑板 (左)	1
43	J4243	Presser Foot Shoe Assy	押腳滑板組	1

23-1

① D007L-452-02-13G0

② D007L-460-02-13G0



D007L-02-13G0
D007L-02-13G0

雙切
Double Edge Trimming

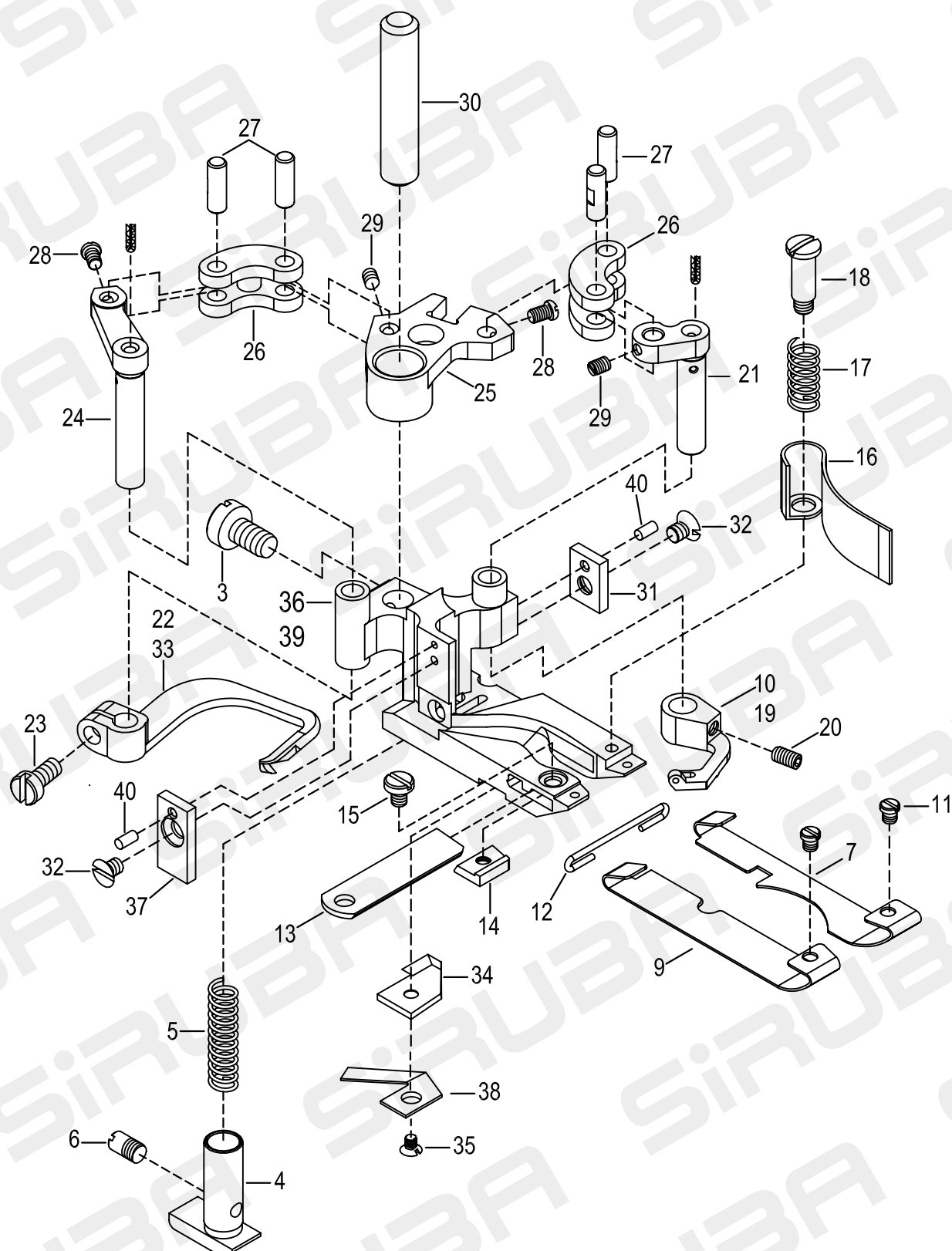
長押腳
Presser Foot (Long)

24-1

Ref.	Parts			Amt .
No.	No.	Description	產 品 名 稱	Req .
1	J2401	Presser Foot Assy. #452 D007L-02-13G0	押腳 (組)雙切	
2	J2402	Presser Foot Assy. #460 D007L-02-13G0	押腳 (組)雙切	
3	SF121	Screw	螺絲	1
4	J2404	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8				
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)	1
10	J2220	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2219	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2422	Hook (Long)	上飾線勾針 (長)	1
23	J2224	Screw	螺絲	1
24	J2225	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw	螺絲	2
29	J1033	Screw	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw	螺絲	2
33				
34	J2434	Presser Foot Finger	導布器	1
35	J2254	Screw	螺絲	1
36	J2235	Felt	油氈	2
37	J2236	Presser Guide (Left)	押腳導片 (左)	1
38	J2438	Spring	彈片	1
39	J2439	Main Presser Foot (Long)	押腳主體 (長)	1
40	J0633	Pin	插銷	2

⑧ D007L-480-02-13G1-DS

② D007L-460-02-13G1-DS



D007L-02-13G1-DS

雙切

長押腳

24-2

D007L-02-13G1-DS

Double Edge Trimming

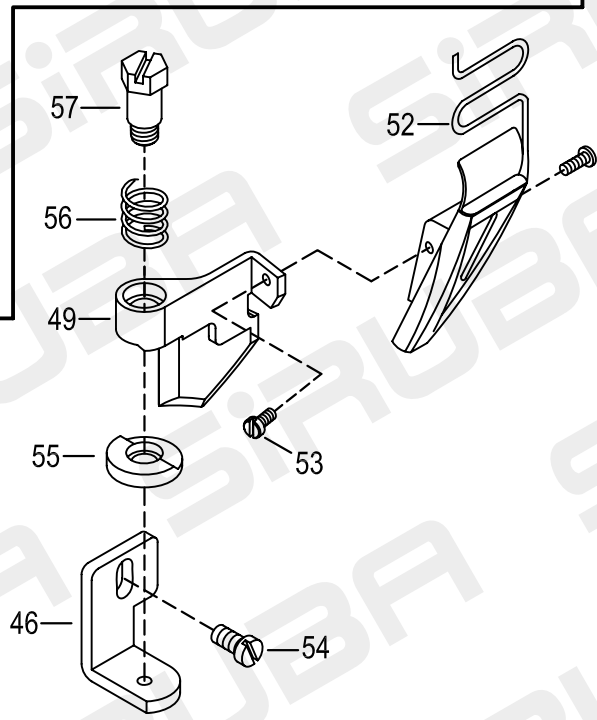
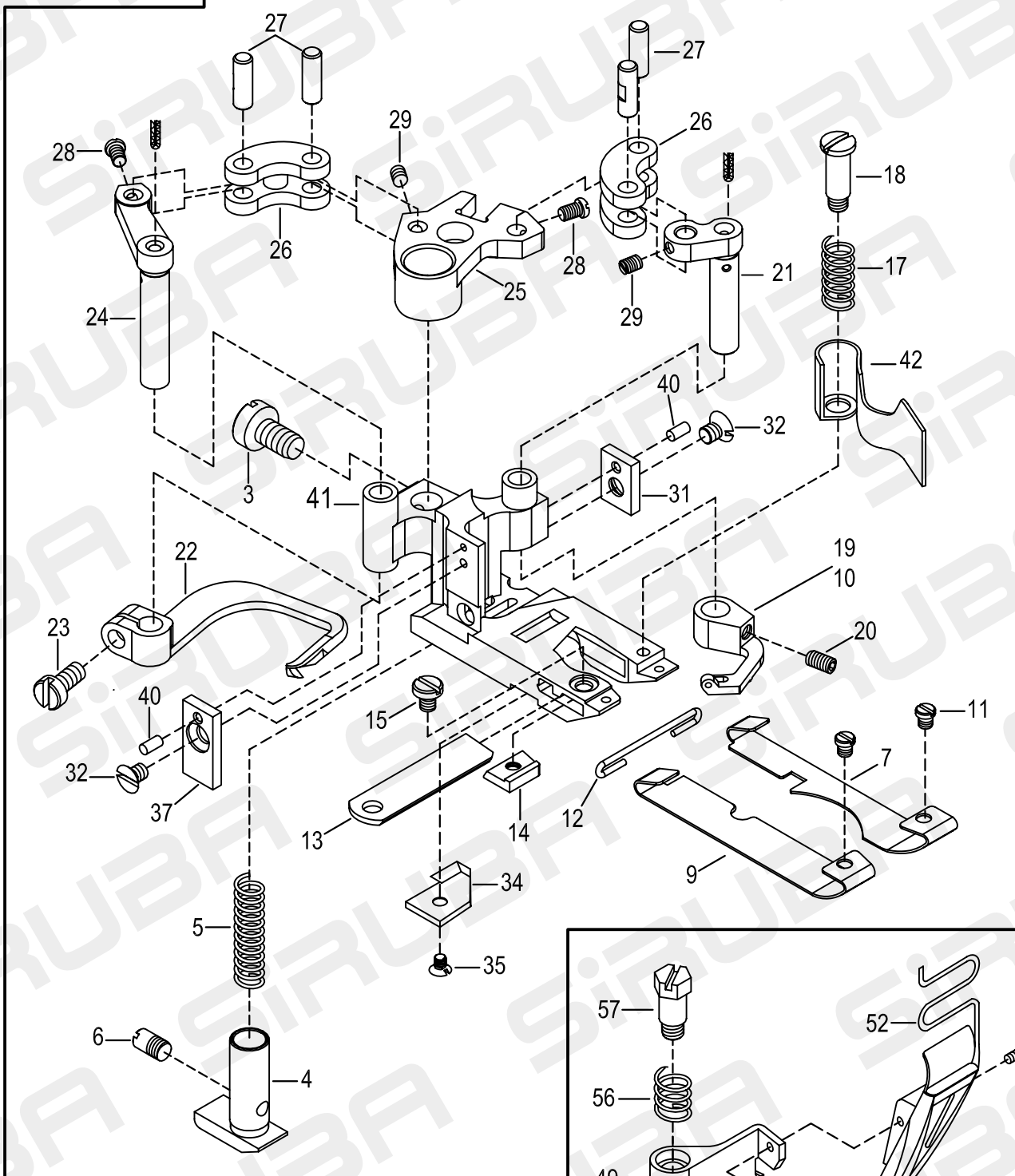
Presser Foot (Long)

Ref.	Parts			Amt .
No.	No.	Description	產 品 名 稱	Req .
1				
2	J2402	Presser Foot Assy. #460	D007L-02-13G1-DS 押腳 (組)雙切	
3	SF121	Screw	螺絲	1
4	J2404	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8	J2408	Presser Foot Assy. #480	D007L-02-13G1-DS 押腳 (組)雙切	
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)	1
10	J2410	Carrier (Short)	上飾線帶線器 (短#480)	
11	J2211	Screw	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J2218	Screw	螺絲	1
19	J2220	Carrier (Short)	上飾線帶線器 (短#460)	
20	J1657	Screw	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2423	Hook (Long)	上飾線勾針 (長) 480	
23	J2224	Screw	螺絲	1
24	J2424	Crankshaft (Long)	L型曲軸 (長) 480	
25	J2226	Segment	押腳曲柄	1
26	J2227	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw	螺絲	2
29	J1033	Screw	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw	螺絲	2
33	J2422	Hook (Long)	上飾線勾針 (長) 460	
34	J2434	Presser Foot Finger	導布器	1
35	J2254	Screw	螺絲	1
36	J2439	Main Presser Foot (Long)	押腳主體 (長) 460	
37	J2236	Presser Guide (Left)	押腳導片 (左)	1
38	J2438	Spring	彈片	1
39	J2439-8	Main Presser Foot (Long)	押腳主體 (長) 480	
40	J0633	Pin	插銷	2

23-3

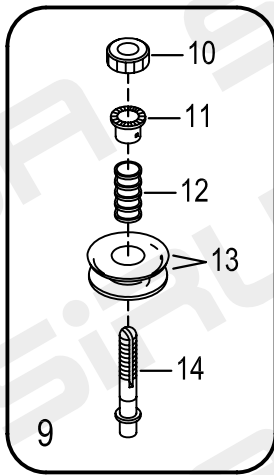
④③ D007L-452-02-13G1-T

④④ D007L-460-02-13G1-T

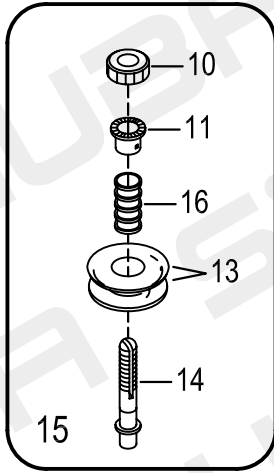


D007L-02-13G1-T		雙切	貼條啦叭押腳		24-3
D007L-02-13G1-T		Double Edge Trimming	Presser Foot (Tape Attaching)		
Ref.	Parts				Amt .
No.	No.	Description	產 品 名 稱		Req.
3	SF121	Screw	螺絲		1
4	J2404	Fabric Guide	壓布器		1
5	J2207	Spring	彈簧		1
6	J2208	Screw	螺絲		1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)		1
8					
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)		1
10	J2220	Carrier (Short)	上飾線帶線器 (短#460)		
11	J2211	Screw	螺絲		2
12	J2212	Spring	C型鋼線		1
13	J2213	Lower Knife	下修刀		1
14	J2414	Lower Knife Clamp	下修刀固定片		1
15	J2215	Screw	螺絲		1
17	J2217	Spring	彈簧		1
18	J2218	Screw	螺絲		1
19	J2219	Carrier (Short)	上飾線帶線器 (短#452)		
20	J1657	Screw	螺絲		1
21	J2222	Crankshaft (Short)	L型曲軸 (短)		1
22	J2422	Hook (Long)	上飾線勾針 (長)		1
23	J2224	Screw	螺絲		1
24	J2225	Crankshaft (Long)	L型曲軸 (長)		1
25	J2226	Segment	押腳曲柄		1
26	J2227	Link	連接器		2
27	J2228-1	Pin	插銷		4
28	J2229	Screw	螺絲		2
29	J1033	Screw	螺絲		2
30	J2231	Pin	固定銷		1
31	J2232	Bracket (R)	押腳導片 (右)		1
32	J2233	Screw	螺絲		2
33					
34	J2434	Presser Foot Finger	導布器		1
35	J2254	Screw	螺絲		1
36	J2235	Felt	油氈		2
37	J2236	Presser Guide (Left)	押腳導片 (左)		1
40	J0633	Pin	插銷		2
41	J2441	Main Presser Foot (Long)	押腳主體 (啦叭)		1
42	J2442	Chip Guard	修刀護罩 (啦叭)		1
43	J2443	Presser Foot Assy. #452 D007L-02-13G1-T	押腳 (組)雙切		
44	J2444	Presser Foot Assy. #460 D007L-02-13G1-T	押腳 (組)雙切		
46	J2446	Binding Supporter	固定座		1
49	J2449	Finger Safety Guide	護指保護蓋		1
52	J2452	Folder (for Type P)	滾邊器		1
53	SF114	Screw (SM9/64-40×7)	螺絲		1
54	J0403	Screw	螺絲		1
55	J0452	Location Ring	定位環		1
56	J0451	Spring	彈簧		1
57	J0450	Screw	螺絲		1

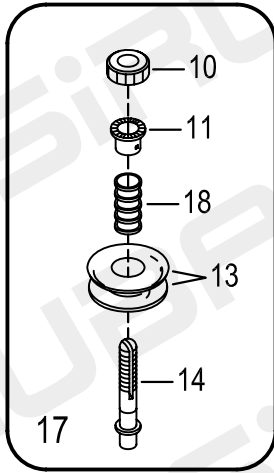
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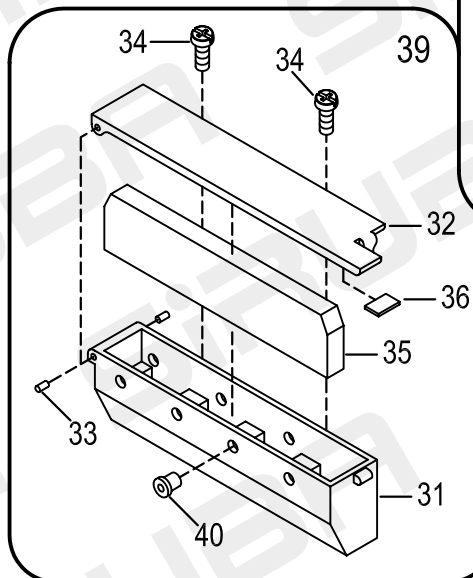
9



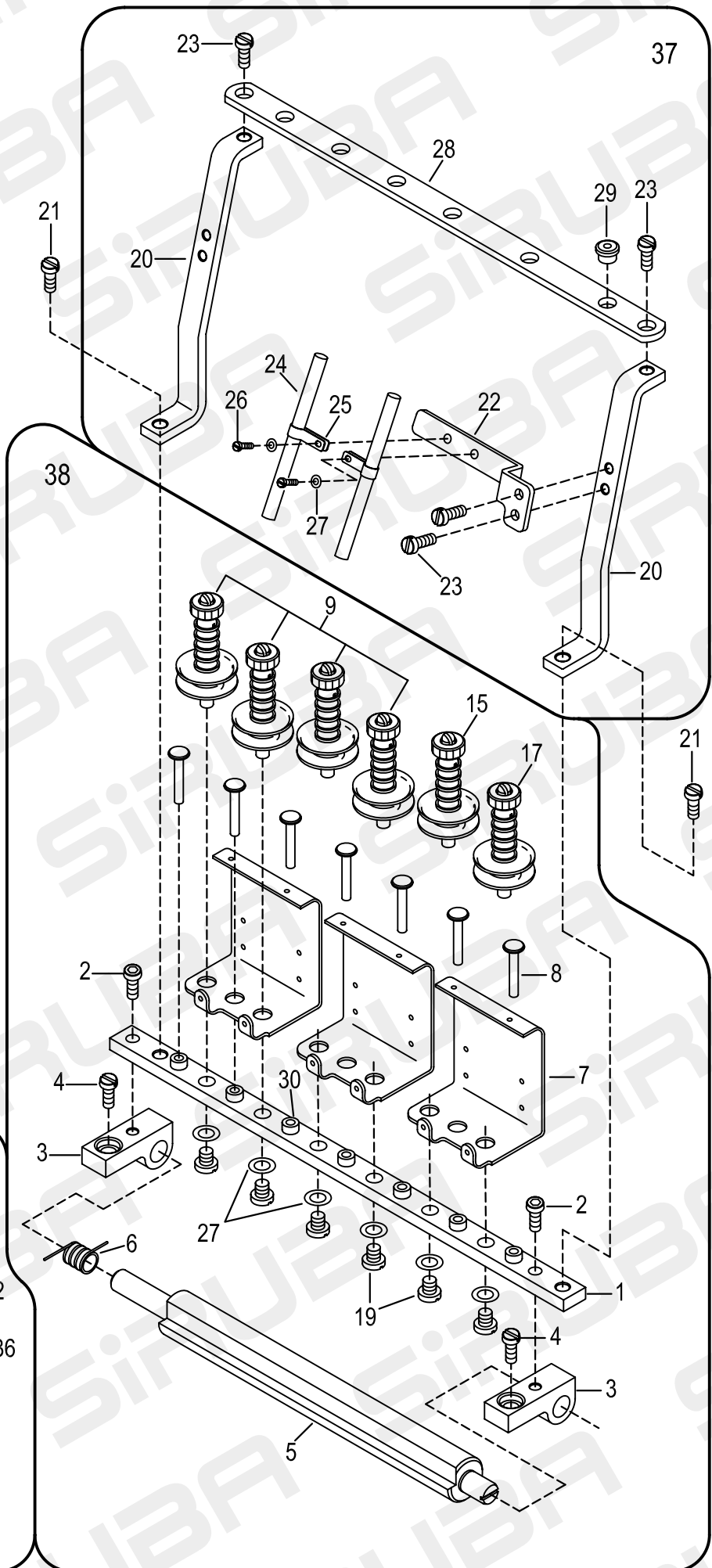
15



17



39



37

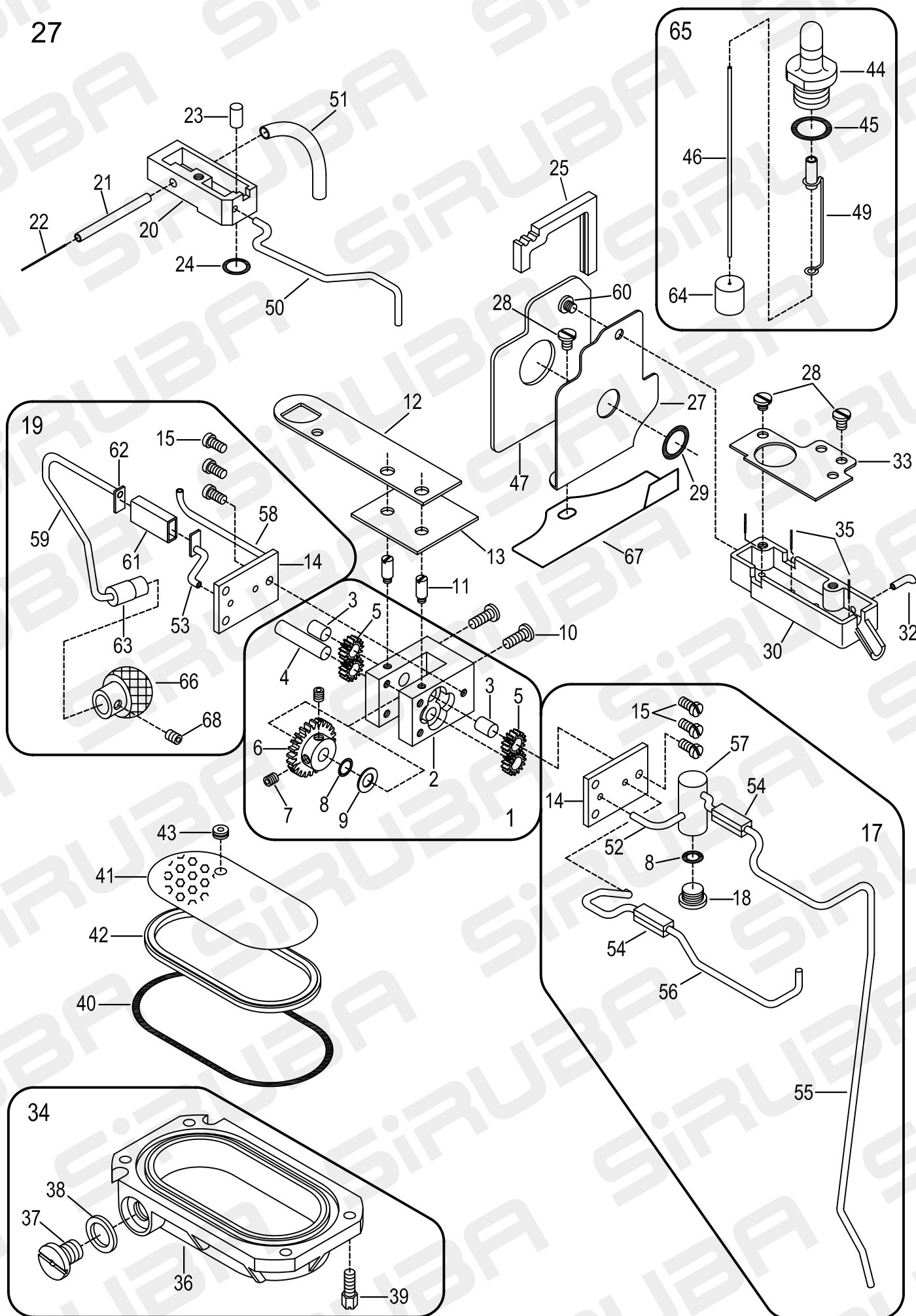
Thread Tension Mechanism

鬆線機構

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Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2601	Thread Guide Bracket	導線座	1
2	J2602	Screw	螺絲	2
3	J2603	Bracket	托架	2
4	J2604	Screw (7/32×32-16)	螺絲	2
5	J2605	Shaft (Thread Tension Release)	鬆線桿	1
6	J2606	Spring	扭簧	1
7	J2607	Thread Guide	導線架	3
8	J2608	Thread Releaser Pin	鬆線頂銷	7
9	J2609	Tension Spring Assy	張力彈簧組(強)	4
10	J2610	Nut	張力調鈕	6
11	J2611	Tension Spring Bushing	張力調整定位套	6
12	J2612-1	Spring (Heavy)	彈簧(強)	4
13	FK14	Tension Disc	張力過線盤	12
14	J2614	Thread Guide Bar	張力導桿	6
15	J2615	Tension Spring Assy	張力彈簧組	1
16	J2616	Spring (Medium)	彈簧(中)	1
17	J2617	Tension Spring Assy	張力彈簧組	1
18	J2618	Spring (Light)	彈簧(弱)	1
19	J2619	Screw	螺絲	6
20	J2620	Bracket	托架	2
21	J2621	Screw	螺絲	2
22	J2622	Bracket	固定板	1
23	J0408	Screw	螺絲	4
24	J2624	Pipe	導線管	2
25	J1426	Bracket	固鈕	2
26	J0217	Screw	螺絲	2
27	WF04	Washer	華司	8
28	J2628	Thread Guide Plate	過線片	1
29	J2629	Thread Guide	塑鋼線圈	6
30	J2630	Location Pipe	套筒	7
31	J2631	Silicone Oil Reservoir	矽油槽	1
32	J2632	Top Cover	上蓋	1
33	PF10	Spring Pin	插銷	2
34	J0403	Screw	螺絲	2
35	J2635-1	Oil Felt	吸油氈(長方型)	1
36	VB42-2	Cushion Felt	防震氈	1
37	J2637	Thread Eyelet Assy	過線組	1
38	J2638	Thread Tension Assy	鬆線組	1
39	J2639	Silicone Oil Reservoir Assy.	矽油組	1
40	FA20	Ceramic	陶瓷	8

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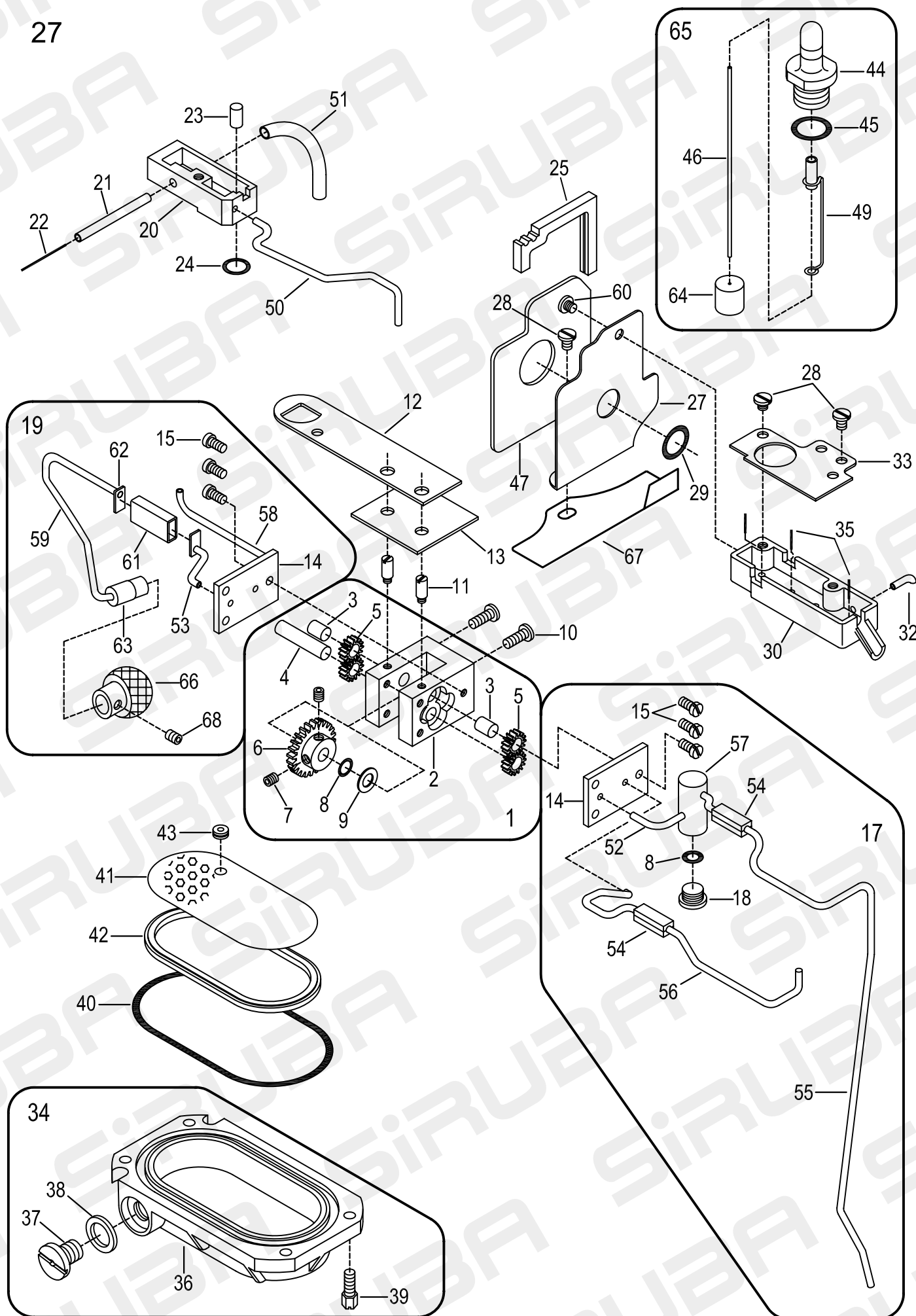


Lubricating Mechanism**給油機構****28**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J2801	Oil Pump Assy	油泵組	1
2	J2802	Pump Base	油泵座	1
3	J2803	Pin	心軸(短)	2
4	J2804	Pin	心軸(長)	2
5	J2805	Gear (Small)	齒輪(小)	4
6	J2806-2	Gear (Large)	齒輪(大)	1
7	J0207	Screw	螺絲	2
8	RF23	O Ring	O 型環	2
9	J1205	Washer	華司	1
10	J0403	Screw	螺絲	2
11	J2811	Screw	關節螺絲	2
12	J2812	Gasket	長型止油墊片	1
13	J2813	Gasket	四方型止油墊片	1
14	J2814	Oil Guide Cover	導油蓋	2
15	J0411	Screw	螺絲	6
16				
17	J2817	Rear Oil Pipe Assy	下座吸油組	1
18	J0230	Screw	螺絲	1
19	J2819-1	Front Oil Pipe Assy	上座吸油組	1
20	J2820	Oil Cup Assy	承油槽(後)	1
21	J2821	Pipe	油蕊管	1
22	J2822	Oil String	油蕊	1
23	J2823	Oil Felt	油氈	1
24	J2824	O Ring	防震O 型環	1
25	J2825-1	Oil Stop Rubber	止油膠狀	1
26				
27	J2827-1	Oil Guide Rubber	導油片	1
28	J2619	Screw	螺絲	6
29	J2829	O Ring Ø12.7×Ø18×3	油封	1
30	J2830-1	Oil Cup (Front)	承油槽(前)	1
31				
32	J2832	Pipe	油蕊管	1
33	J2833	Bracket	防塵蓋	1
34	J2834	Oil Reservoir Assy	油槽組	1
35	J2835	Oil String	油蕊	3
36	J2836	Oil Reservoir	油槽	1
37	J0218	Screw	螺絲	1
38	J0219	Washer	方徑油環	1
39	J2015	Screw	螺絲	4
40	J2840	O Ring	油槽止油環	1

* Ref. No. 41 to 68 See the following page

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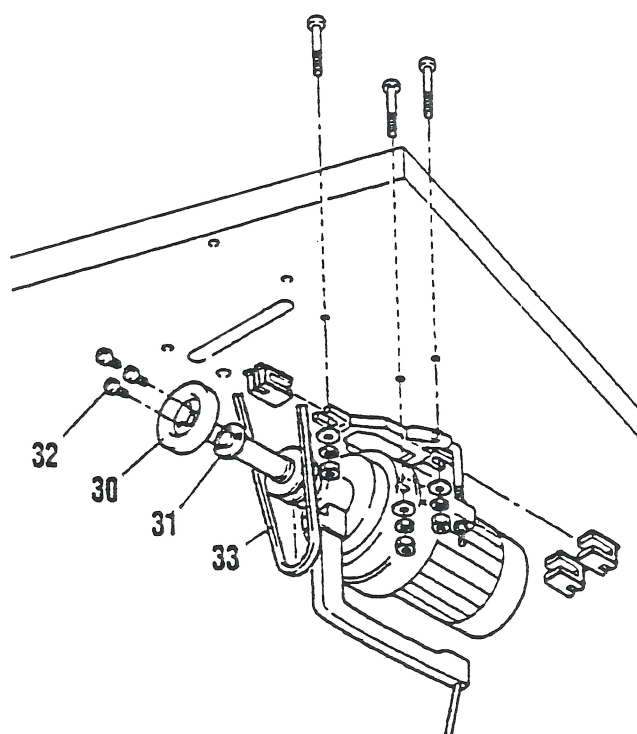
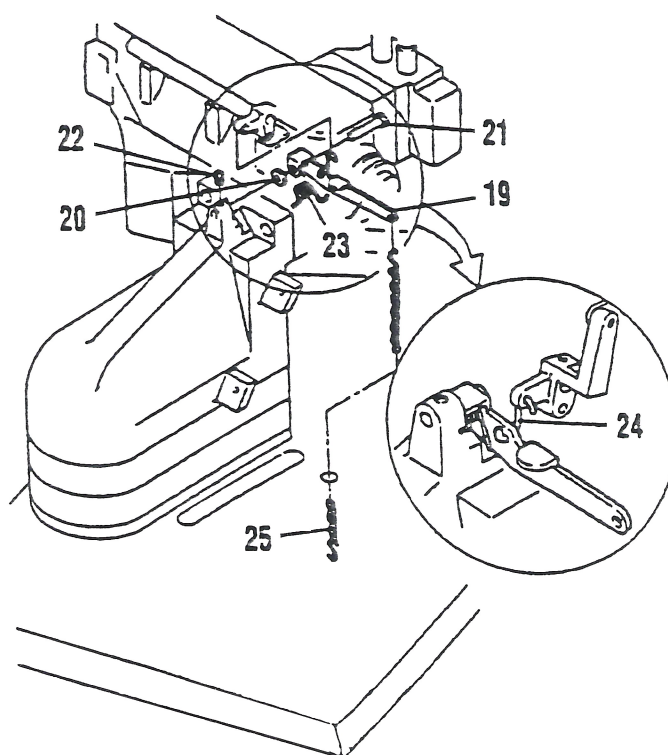
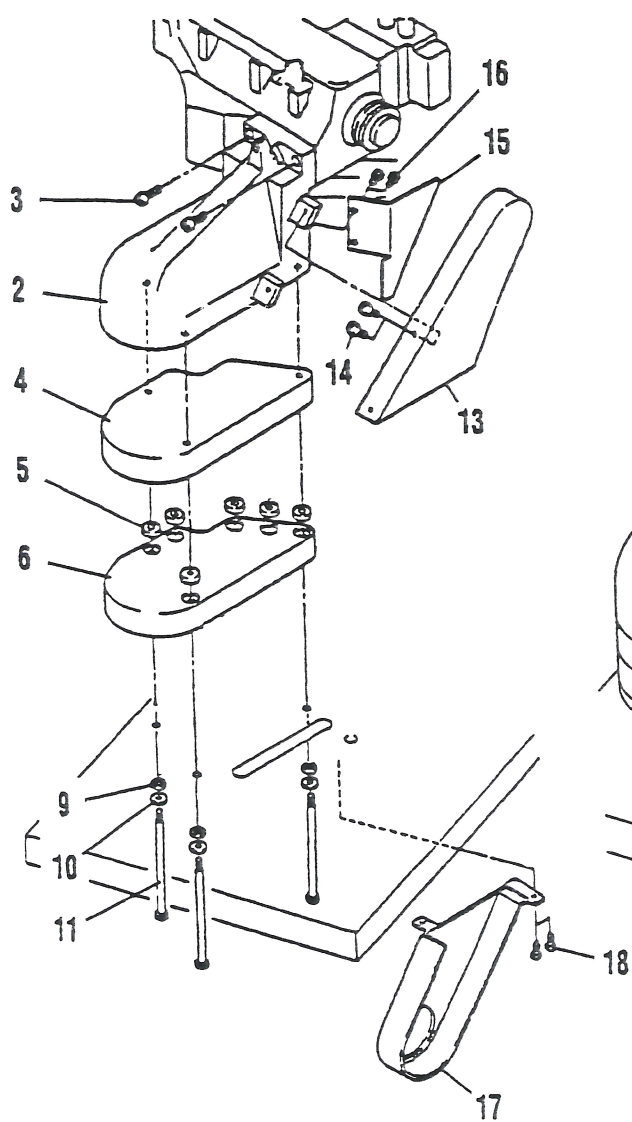
Lubricating Mechanism

給油機構

28

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
41	J2841	Filter	濾油網	1
42	J2842	Filter Support	濾油網固定環	1
43	J2843	Pipe Guide	油管導圈	1
44	J2844	Oil Sight Gauge	外視油量計	1
45	J2845	O Ring	O 型環	1
46	J2846	Float Bar Indicator	油量指針	1
47	J2847-1	Gasket	吸油氈	1
48				
49	J2849	Indicator Support Wire	指針固定鋼線	1
50	J2850	Oil Pipe	銅管	1
51	J2851	Oil Pipe	C型銅管	1
52	J2852	Oil Pipe	L型銅管(下)	1
53	J2853	Oil Pipe	閃電型銅管(上)	1
54	J2854-1	Oil Stopper	長型止油塊(下)	4
55	J2855	Oil Pipe	下座吸油管	1
56	J2856	Oil Pipe	菱型銅管(下)	1
57	J2857	Oil Filter (Upper)	集垢筒(下)	1
58	J2858	Oil Pipe (Upper)	銅管(上)	1
59	J2859	Oil Pipe (Long & Upper)	銅管(長)(上)	1
60	SV239	Screw	螺絲	1
61	J2861	Oil Box	方型集油(上)	1
62	J2862	Seal	方型銅片(上)	2
63	J2863	Oil Bushing	套管	1
64	J2864	Float Base	浮標	1
65	J2865	Oil Indicator Assy	外視油鏡組	1
66	J2866	Filter	濾網	1
67	J2867	Gasket	長型止油墊片	1
68	SF228	Screw	螺絲	1

*Ref. No. 1 to 40 See the preceding page.

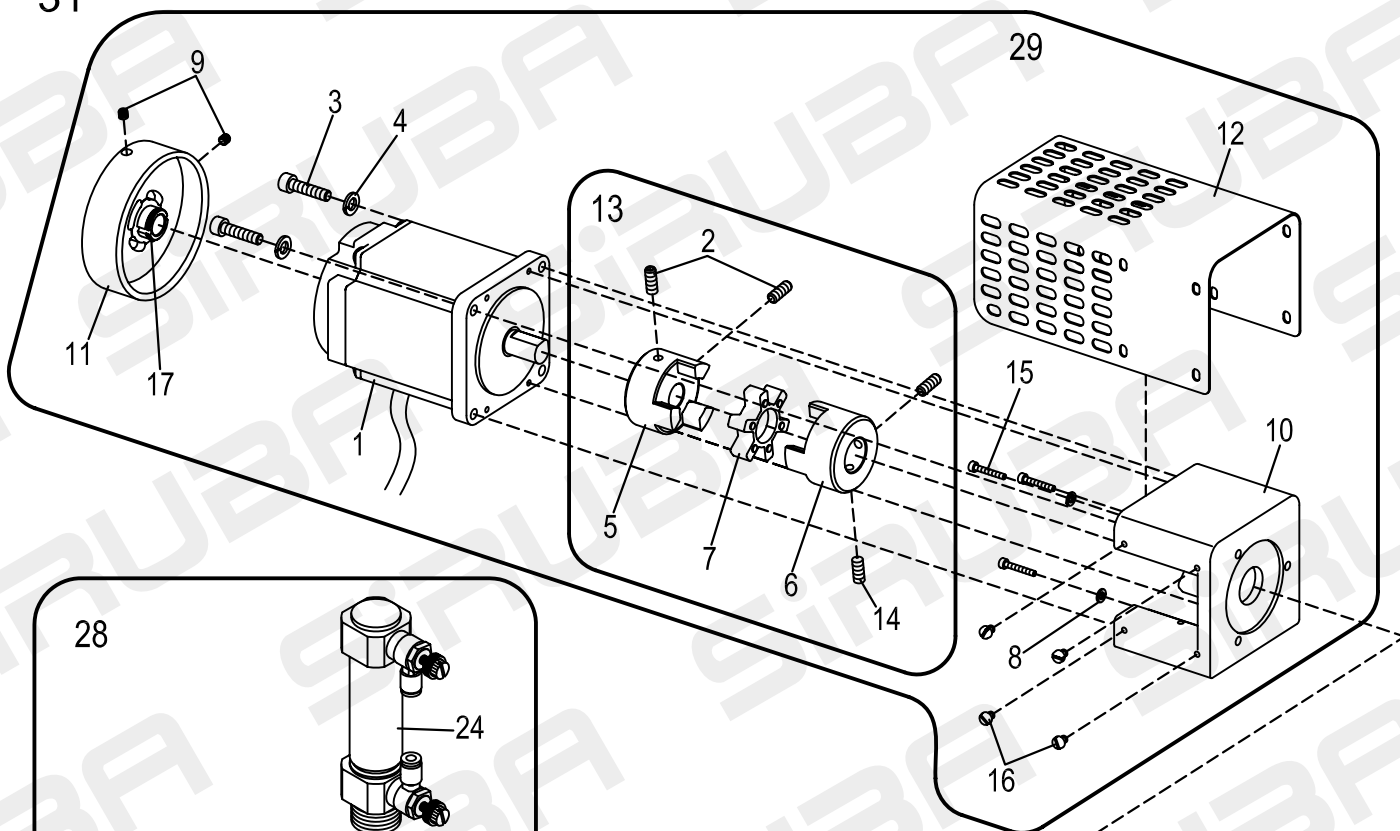


Miscellaneous Covers (1)

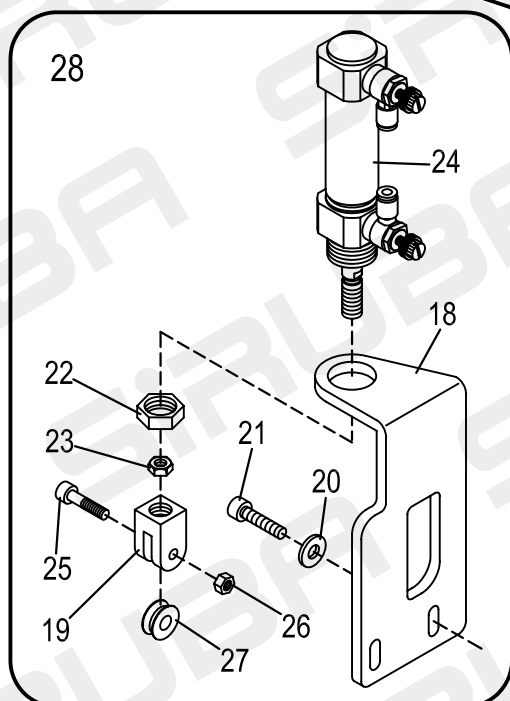
機台安裝

Ref. No.	Parts No.	Description	產 品 名 稱	30 Amt . Req .
1				
2	J3002	Machine Rest Board	機台固定座	1
3	J3003	Bolt	螺絲	2
4	J3004	Auxiliary Plate (Upper)	輔助板 (上)	1
5	J3005	Cushion Rubber	防震橡膠	6
6	J3006	Auxiliary Plate (Lower)	輔助板 (下)有沉孔	1
7				
8				
9	J3009	Cushion Rubber	防震橡膠	9
10	J3010	Washer	華司	3
11	J3011	Bolt	螺栓	3
12				
13	J3013	Belt Cover	上皮帶蓋(大)	1
14	SF127	Screw	螺絲	2
15	J3015	Auxiliary Cover	輔助蓋	1
16	J0408	Screw	螺絲	2
17	J3017	Belt Cover (Lower)	小皮帶蓋(下)	1
18	J3018	Screw	木栓螺絲	2
19	J3019	Foot Lifter	押腳提昇器	1
20	J3020	Washer	華司	1
21	J3021	Pin	插梢	1
22	J1409	Screw	螺絲	1
23	J3023	Spring	扭簧	1
24	J3024	Link	連接勾	1
25	J3025	Chain	鍊	1
26				
27				
28				
29				
30	J3030	Wheel	手轉輪	1
31	J3031	Shaft	連接軸	1
32	J3032	Screw	螺絲	3
33	J3033	V Belt	V型皮帶	1

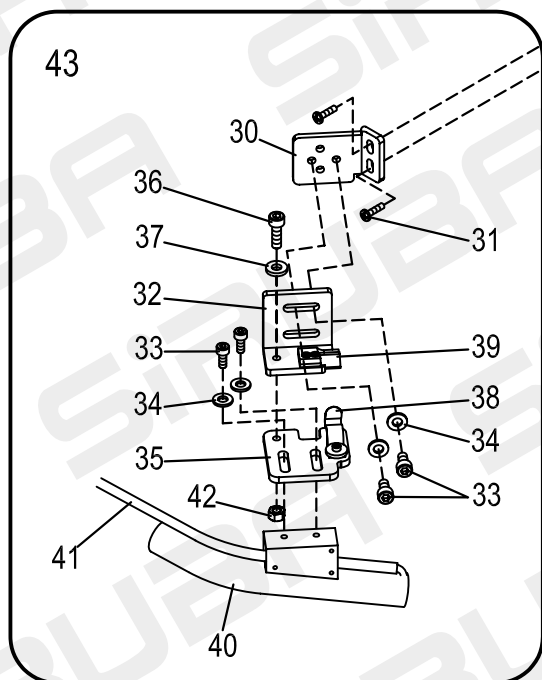
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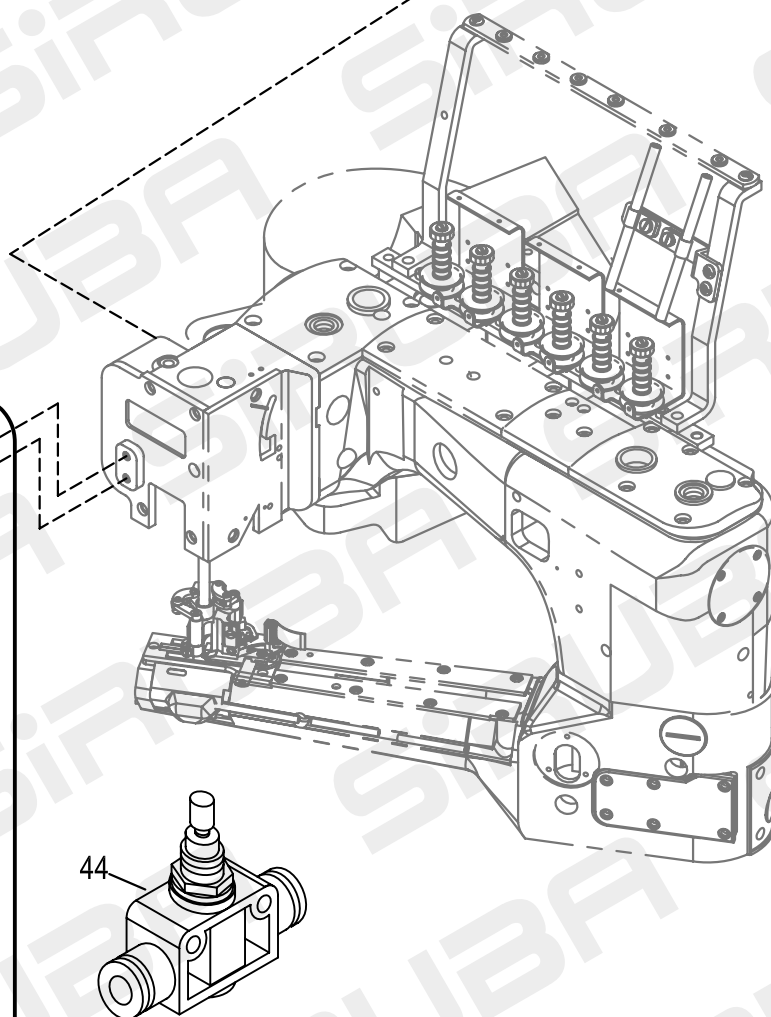
28



43



44

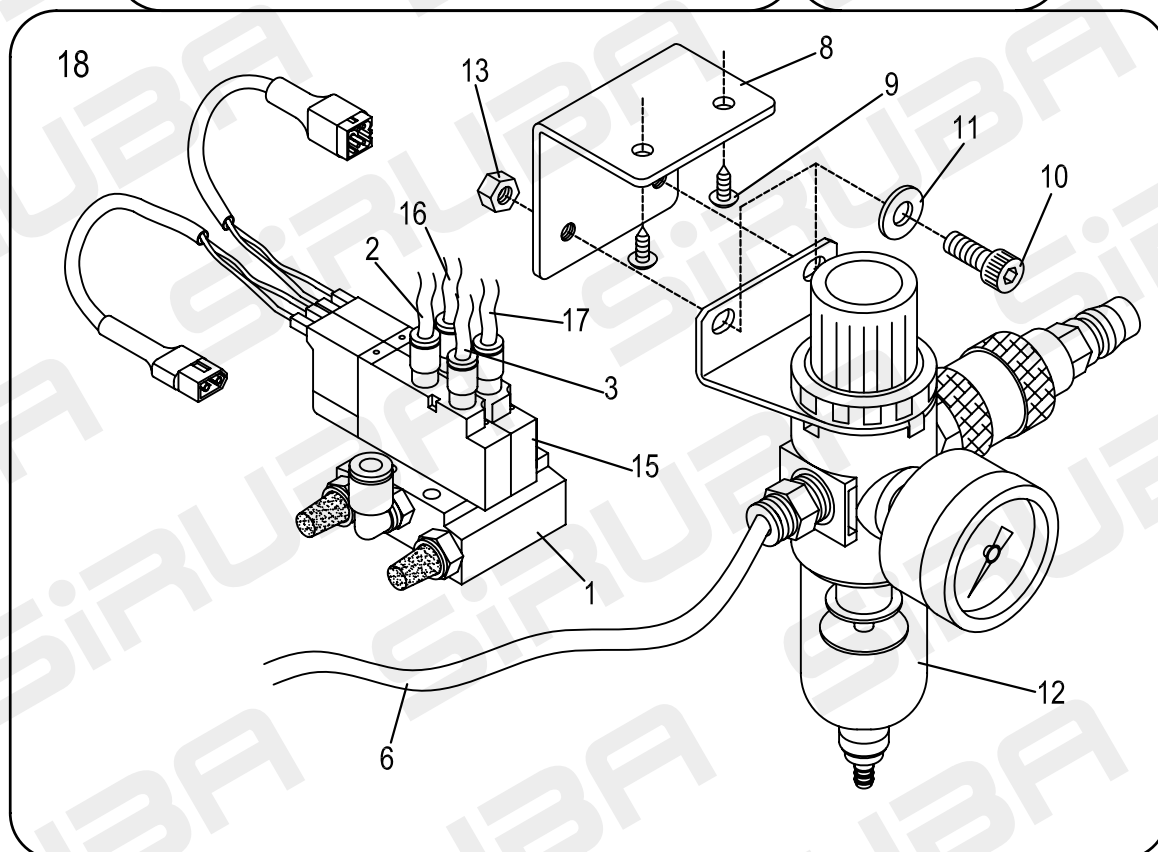
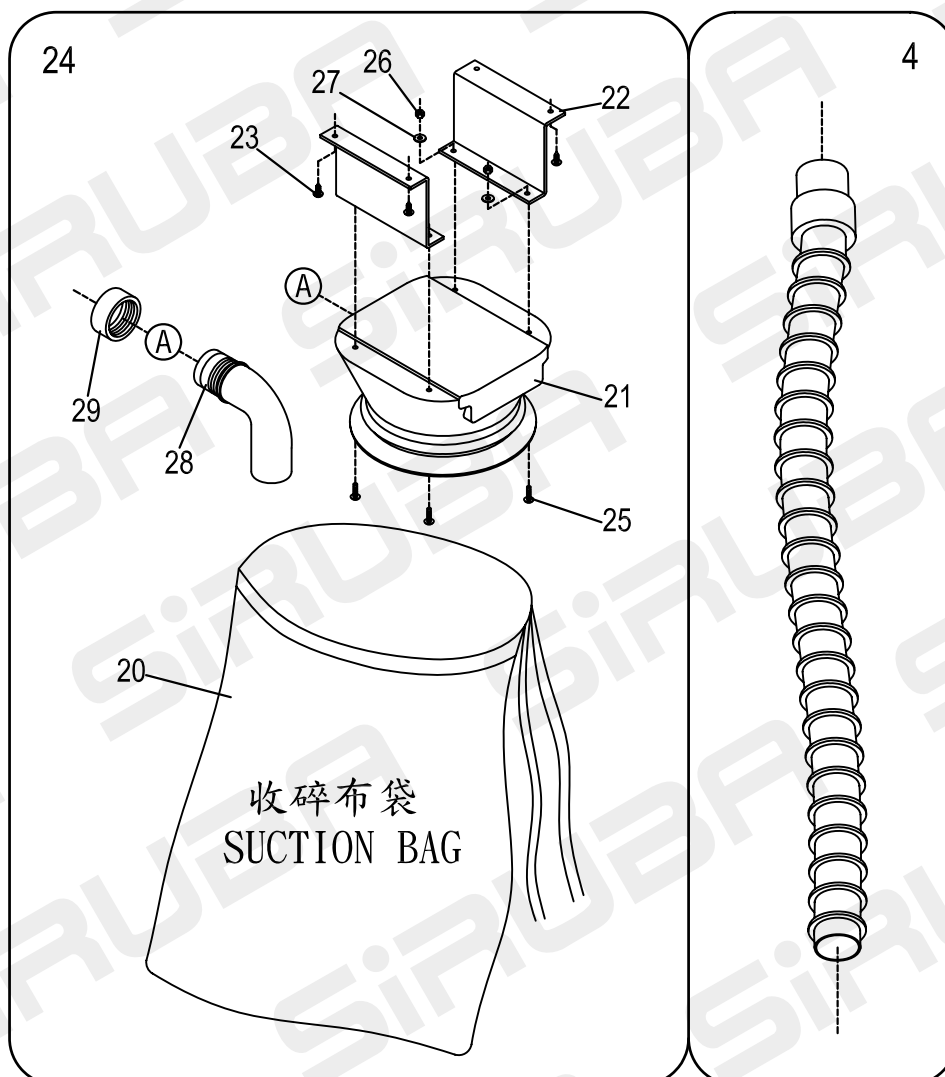


Direct-drive Servo Motor & Auto Lifter & Venturi Device

直驅馬達抬壓腳吸風機構

32

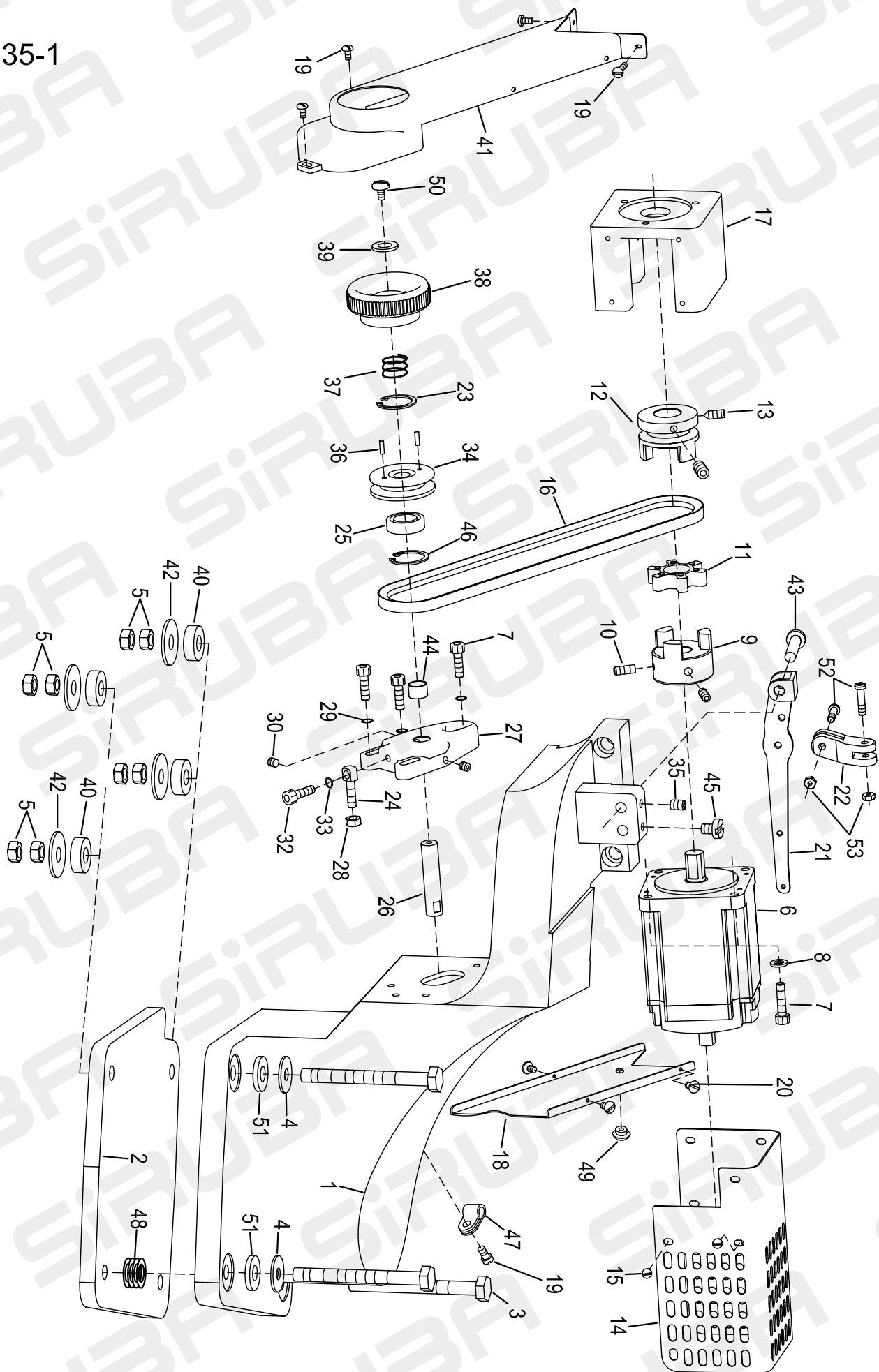
Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3201	Direct-drive Servo Motor	直驅馬達	1
2	SF242	Screw	螺絲	3
3	SF243	Screw	螺絲	4
4	15-39	Spring Washer	彈簧華司	4
5	J3205	Coupling	馬達轉軸器	1
6	J3206	Coupling	車台轉軸器	1
7	J3207	Rubber Cushion	橡膠防震	1
8	SW06	Spring Washer	彈簧華司	3
9	SV250	Screw	螺絲	2
10	J3210	Mounting Base	直驅馬達固定座	1
11	J3211	Synchronizer Wheel	定位輪	1
12	J3212	Safety Cover	小馬達防護蓋	1
13	J3213	Coupling Assy	連軸器整組	1
14	J3214	Screw	螺絲	1
15	J3215	Screw	螺絲	3
16	SV239	Screw	螺絲	8
17	J3217	Synchronizer	定位器	1
18	J3218	Air Cylinder Bracket	氣缸托架	1
19	J3219	Wheel Base	滾輪座	1
20	WF06	Washer	華司	2
21	J3221	Screw	螺絲	2
22	J3222	Nut	螺帽	1
23	J3223	Nut (M8)	螺帽	1
24	J3224	Air Cylinder	氣缸	1
25	22-16	Screw	螺軸	1
26	NV12	Nut	螺帽	1
27	22-15	Lifting Wheel Guide	滾輪	1
28	J3228	Pneumatic Auto Lifter Cylinder	氣動抬壓腳組	1
29	J3229	Direct-drive Servo Motor Assy	直驅馬達傳動組	1
30	J3230-2	Suction Bracket	吸風托架	1
31	J0403	Screw	螺絲	4
32	J3232-1	Link Bracket	連接座	1
33	J3233	Screw	螺絲	4
34	J3234	Washer	華司	4
35	J3235	Regulating Bracket	調整座	1
36	J3236	Screw	螺絲	1
37	J3237	Washer	華司	1
38	J3238	S type Clamp	S型夾片	1
39	J3239	Location Block	定位塊	1
40	J3240	Suction Pipe	吸風銅管	1
41	J3241	Suction Pipe	吸風管 (100m/m長)	1
42	J3242	Nut	螺帽	1
43	J3243	Suction Device Assy	吸風管整組	1
44	27-18	Suction Regulator	調節閥	1



Pneumatic Auto Lifter & Ventri Device**抬壓腳與收碎布機構****34**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3401	Air Solenoid Base	電磁整組	1
2	J3402	Pipe	PU管 Ø4xØ6x1200mm	1
3	J3403	Pipe	PU管 Ø4xØ6x320mm	1
4	J3404	Plastic Tube	塑膠管	1
5				
6	J3406	Pipe	PU管 Ø2.5xØ4x80mm	1
7				
8	23-08	Regulator Support	壓力表支架	1
9	15-24	Wooden Screw	木螺絲	2
10	SV266	Screw (M6-1.0x10)	螺絲	2
11	WF06	Spring Washer	彈簧墊片	2
12	23-12	Pressure Meter	壓力表	1
13	NF31	Nut	螺帽	2
14				1
15	J3415	Air Solenoid Base	電磁閥座	1
16	J3416	Pipe	PU管 Ø4xØ6x900mm	1
17	J3417	Pipe	PU管 Ø4xØ6x800mm	1
18	J3418	Air Solenoid, Complete Set	電磁閥與氣壓整組	1
19				1
20	27-15	Suction Bag	收碎布袋	1
21	27-01	Suction Bag Holder	碎布袋固定座	1
22	27-02	Z-Type Bracket	Z型固定支架	1
23	27-03	Wooden Screw	木螺絲	4
24	27-04	Suction Bag Assy	C-100廢布和線頭收集組	1
25	27-05	Screw	螺絲	4
26	27-06	Nut	螺帽	4
27	27-07	Washer	華司	4
28	27-09	Plastic Tube	塑膠彎管	1
29	27-10	Plastic Nut	塑膠螺帽	1

35-1



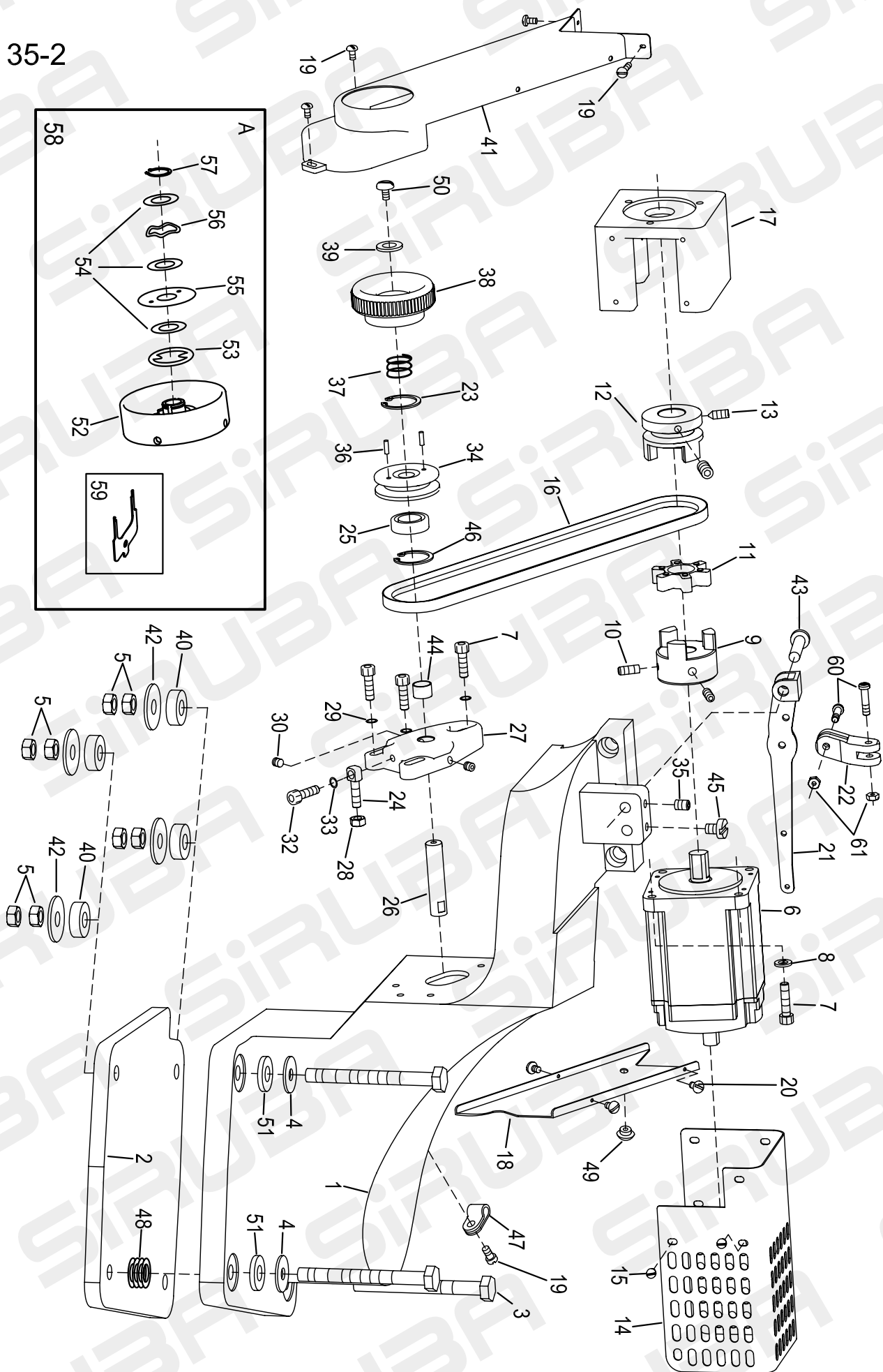
Mounting Assy & Clutch Motor

固定座與傳動機構

36-1

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw	螺絲 M10-1.5x100長	4
4	J3010	Washer	華司 M10	4
5	J3605	Nut	螺帽 M10	8
6	J3606	AC Servo Motor HVP 70-SL	AC伺服馬達	1
7	SF243	Screw	螺絲 M6-1.0x25長	7
8	1539	Spring Washer	彈簧華司 M6	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw	螺絲 M6-1.0x14長	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw	螺絲 M6-1.0x15長	1
14	J3614-1	Safety Cover	防護蓋	1
15	SV239	Screw	螺絲 M4-0.7x5長	6
16	J3616	Belt	皮帶 (K25)	1
17	J3210-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw	螺絲 M4-0.7x8長	5
20	SV214	Screw	螺絲 M3-0.5x4長	4
21	J3621-1	Lift Bar	押腳提升	1
22	J3826	Connecting Rod	連桿	1
23	J3623	Retaining Ring	扣環	1
24	J3624	Fixed Bolt	固定椿 M6-1.0	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	J3628	Nut	螺母 M6	1
29	WF06	Washer	墊片 M6	3
30	GL37	Screw	螺絲 M5-0.8x10長	2
31				
32	J3632	Screw	螺絲 M5-0.8x25長	1
33	SW06	Spring Washer	彈簧華司 M5	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw	螺絲 M6-1.0x8長	1
36	J0225	Location Pin	定位銷	2
37	J3637	Spring	彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cushion	橡膠	4
41	J3641	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw	螺絲 M6-1.0x10長	1
46	VE21	Retaining Ring	扣環	1
47	36-47	Cord Clamp	配線固扭 UC-4	1
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw	螺絲 M4-0.7	1
51	J3651	Rubber Cushion	橡膠	2
52	22-16	Screw	螺軸	2
53	NV12	Nut	螺帽 (M5)	2

35-2

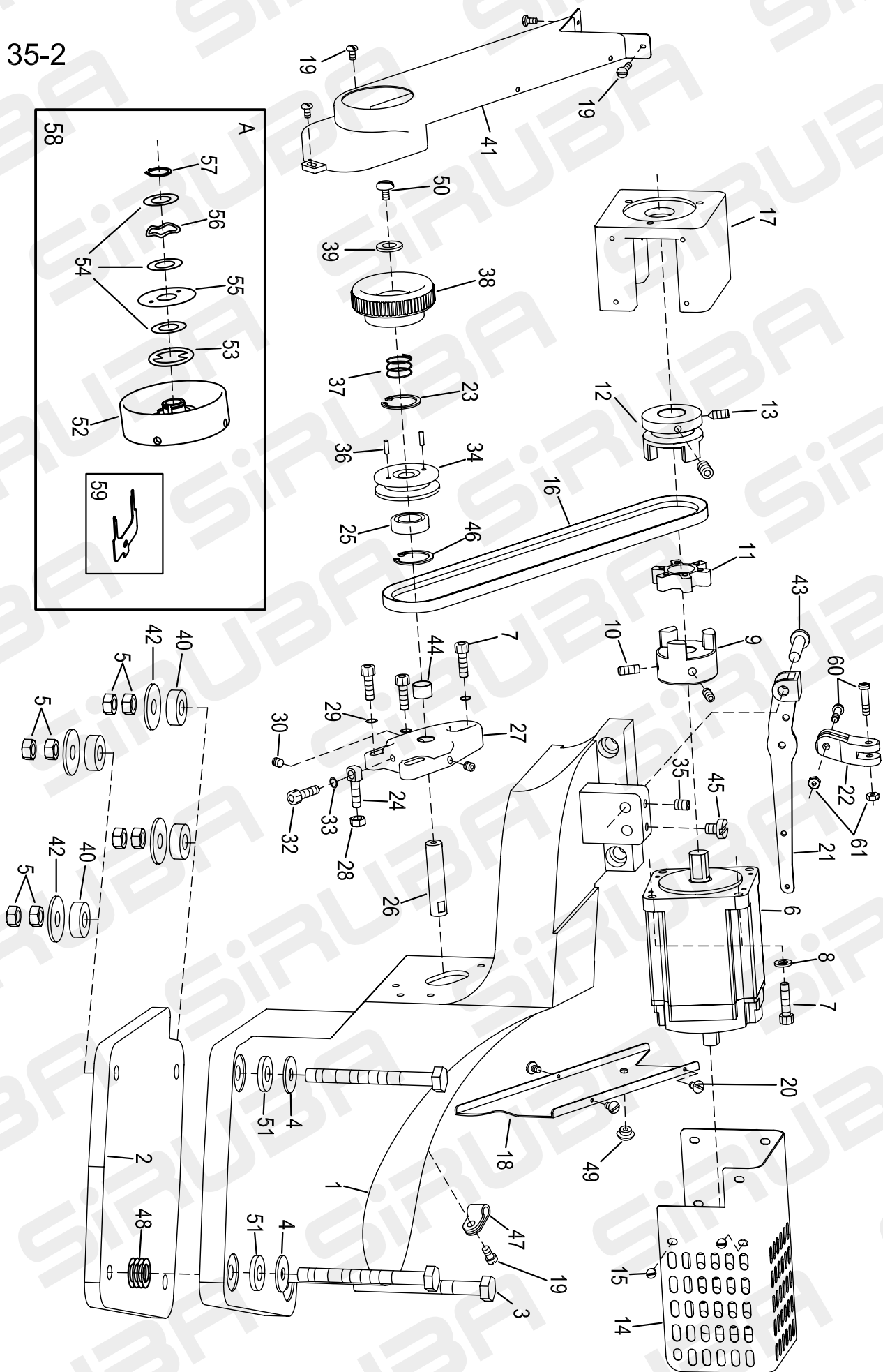


Mounting Assy & Clutch Motor**固定座與傳動機構 (一)****36-2**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw	螺絲 M10-1.5x100長	4
4	J3010	Washer	華司 M10	4
5	J3605	Nut	螺帽 M10	8
6	J3606	AC Servo Motor HVP 70-SL	AC伺服馬達	1
7	SF243	Screw	螺絲 M6-1.0x25長	7
8	1539	Spring Washer	彈簧華司 M6	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw	螺絲 M6-1.0x14長	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw	螺絲 M6-1.0x15長	1
14	J3614-1	Safety Cover	防護蓋	1
15	SV239	Screw	螺絲 M4-0.7x5長	6
16	J3616	Belt	皮帶 (K25)	1
17	J3210-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw	螺絲 M4-0.7x8長	6
20	SV214	Screw	螺絲 M3-0.5x4長	4
21	J3621-1	Lift Bar	押腳提升	1
22	J3826	Connecting Rod	連桿	1
23	J3623	Retaining Ring	扣環	1
24	J3624	Fixed Bolt	固定椿 M6-1.0	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	J3628	Nut	螺母 M6	1
29	WF06	Washer	墊片 M6	3
30	GL37	Screw	螺絲 M5-0.8x10長	2
31				
32	J3632	Screw	螺絲 M5-0.8x25長	1
33	SW06	Spring Washer	彈簧華司 M5	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw	螺絲 M6-1.0x8長	1
36	J0225	Location Pin	定位銷	2
37	J3637	Spring	彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cushion	橡膠	4

* Ref. No. 41 to 61 See the following page

35-2

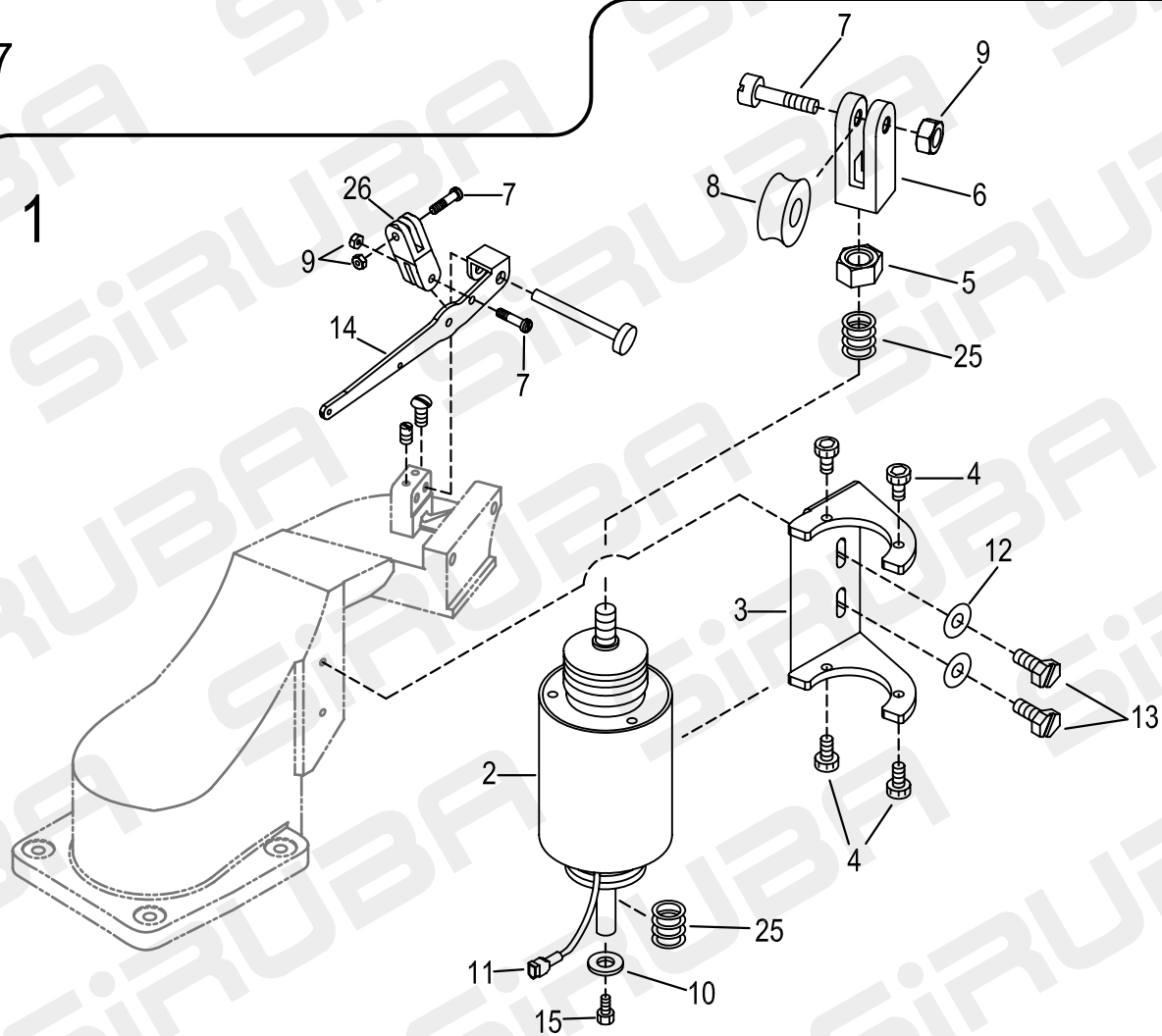


Mounting Assy & Clutch Motor**固定座與傳動機構 (二)****36-2**

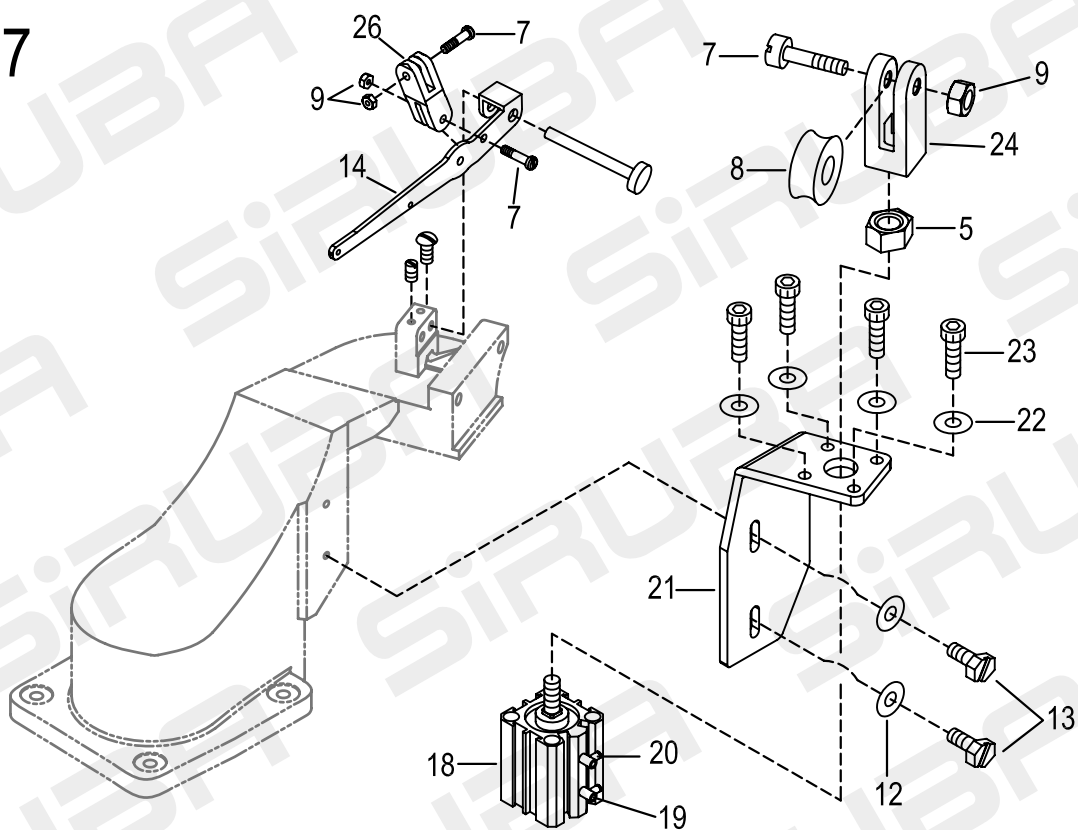
Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	J3641	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw	螺絲 M6-1.0x10長	1
46	VE21	Retainung Ring	扣環	1
47	36-47	Cord Clamp	配線固扭 UC-4	2
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw	螺絲 M4-0.7	1
51	J3651	Rubber Cushion	橡膠	1
52	J3211	Synchronizer Wheel	定位輪	1
53	J3653	Synchronizer Disk	定位片	1
54	J3654	Washer	墊片	3
55	J3655	Sensor Disk	感光片	1
56	J3656	Washer	波浪華司	1
57	J3657	Retainung Ring	扣環	1
58	J3217	Synchronizer Set	定位器組	1
59	J3659	Wrench	調位板手	1
60	22-16	Screw	螺軸	2
61	NV12	Nut	螺帽 (M5)	2

* Ref. No. 1 to 40 See the preceding page.

1

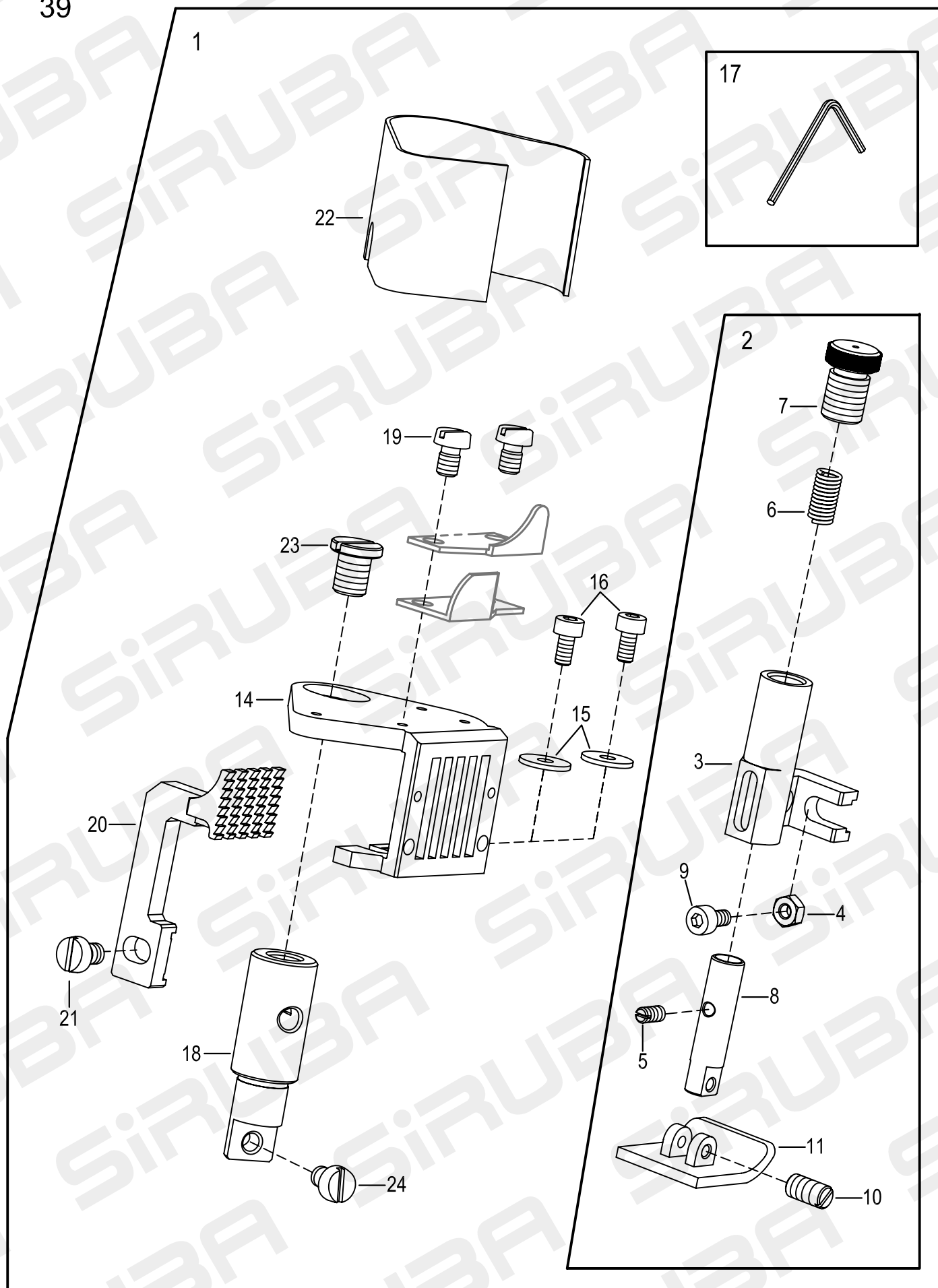


17



Presser Foot Driving Mechanism**抬押腳驅動機構****38**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	J3801	Electric Auto Lift Solenoid Assy	電磁式抬押腳組	1
2	J3802	Auto Lifter Solenoid	抬押腳電磁閥	1
3	J3803	Solenoid Support Assy	電磁閥座	1
4	SV252	Screw	螺絲 M5-0.8x10長	4
5	J3805	Nut	螺帽 M8	1
6	J3806	Wheel Base	滾輪座 (短)	1
7	22-16	Screw	螺軸	3
8	22-15	Lifting Wheel Guide	滾輪	1
9	NV12	Nut	螺帽 M5	3
10	WF06	Washer	墊片	1
11	22-12	Connector	電子閥連接頭	1
12	WF07	Washer	墊片 Ø 6.5 x Ø 16	2
13	J3813	Screw	螺絲 M6-1.0x16長	2
14	J3621-1	Lift Bar	押腳提升	1
15	SF224	Screw	螺絲 M4-0.7x8長	1
16				
17	J3817	Air Auto Lifter Assy	氣壓式抬押腳組	1
18	J3818	Square Cylinder	方型氣缸	1
19	J3819	Air Inlet	氣缸入壓口	1
20	J3820	Air Outlet	出風口	1
21	J3821	Cylinder Bracket	氣缸托架	1
22	WF06	Washer	墊片 Ø 6.5 x Ø 12.5	4
23	GA29	Screw	螺絲 M6-1.0x20長	4
24	22-14	Wheel Base	滾輪座 (長)	1
25	J3825	Spring	彈簧	2
26	J3826	Connecting Rod	連桿	1



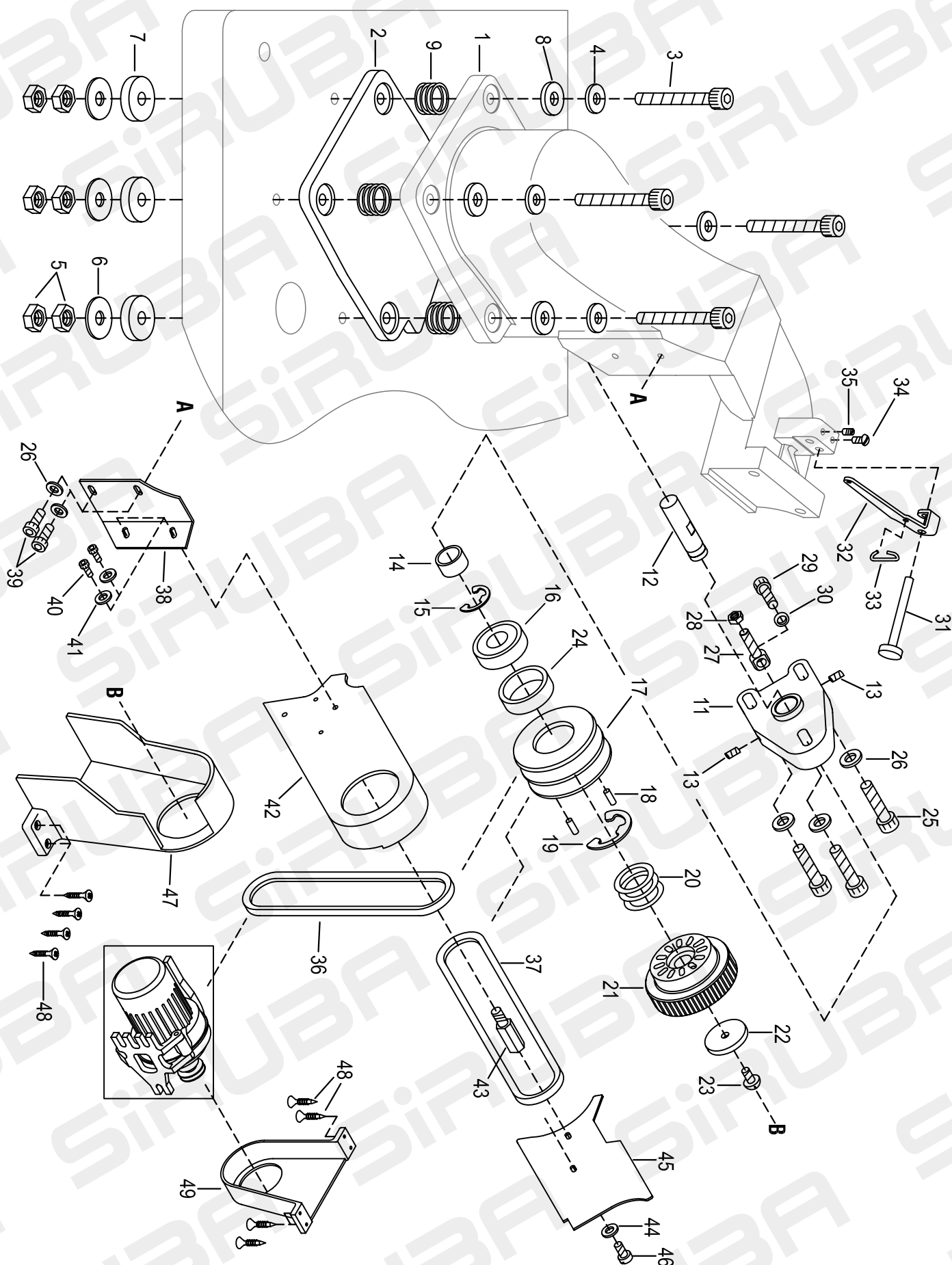
RF Device

送料延昇機構

40

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J4001	Rear Presser Foot Comp. Set	送料延昇整組(後拉輔助押腳組)	
2	J4002	Presser Foot Ass'y	延伸押腳組	
3	J4003	Presser Foot Bar Holden	押腳連接座	1
4	NF12	Nut	螺帽	1
5	J2208	Screw	螺絲	1
6	J4006	Spring	彈簧	1
7	J4007	Regulating Screw	調節螺絲	1
8	J4008	Presser Foot Bar	押腳連接柱	1
9	J4009	Screw	螺絲 11/64x40	1
10	J4010	Screw	螺絲	1
11	J4011	Presser Foot	押腳底	1
12				
13				
14	J4014	Rear Extension Plate	延伸針板座	1
15	WF03	Washer	墊片	2
16	J4016	Screw	螺絲 9/64x40-10	2
17	FM20-2	Tool (2.5m/m)	2.5 m/m L型板手	1
18	J4018	Bracket	托架	1
19	J1413	Screw	螺絲 9/64x40-8	2
20	J4020	Rear Extension Feed Dog	延伸九齒	1
21	J2602	Screw	螺絲	1
22	J4022	Side Cover	護罩	1
23	J4023	Screw	螺絲	1
24	J0441	Screw	螺絲	1

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Mounting Assy & Clutch Motor

固定座與傳動機構

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Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw	螺絲 M10-1.5x100長	4
4	J3010	Washer	華司 M10	4
5	J3605	Nut	螺帽 M10	8
6	J3642	Washer	墊片	4
7	J3009	Rubber Cushion	橡膠	4
8	J3651	Rubber Cushion	橡膠	4
9	J3648	Spring	彈簧	4
10				
11	J3627	Bearing House	培林座	1
12	J4410	Shaft	軸心	1
13	GL37	Screw	螺絲 M5-0.8x10長	2
14	J3613	Washer	隔環	1
15	VE21	Retainung Ring	扣環	1
16	VE22	Bearing	培林	2
17	J4405	Inner Belt Wheel	被動輪	1
18	J0225	Location Pin	定位銷	2
19	J3623	Retainung Ring	扣環	1
20	J3637	Spring	彈簧	1
21	J3638	Pulley	手動輪	1
22	J3639	Washer	墊片	1
23	J3650	Screw	螺絲	1
24	J4424	Washer	大隔環	1
25	SF243	Screw	螺絲 M6-1.0x25長	3
26	WF06	Washer	墊片	5
27	J3624	Fixed Bolt	固定椿	1
28	J3628	Nut	螺母	1
29	J3632	Screw	螺絲 M5-0.8x25長	1
30	SW06	Spring Washer	彈簧華司	1
31	J3021	Pin	插銷	1
32	J3621	Lift Bar	押腳提升	1
33	J3622	S Chain Link	S 型連結勾	1
34	SV262	Screw	螺絲 M6-1.0x10長	1
35	SV264	Screw	螺絲 M6-1.0x8長	1
36	J4436-1	Belt	皮帶 (馬達傳動)	1
37	J4437-1	Belt	皮帶 (機台傳動)	1
38	J4402	Link Bracket	連接固定架	1
39	SV266	Screw	螺絲 M6-1.0x10長	2
40	SV251	Screw	螺絲	2
41	VK48	Washer	墊片	2
42	J4401	Belt Cover	皮帶輪蓋 (被動)	1
43	J4443	Screw	螺絲	2
44	WF04	Washer	墊片	1
45	J4403	Safety Guuard	安全蓋	1
46	SV221	Screw	螺絲	2
47	J4404	Belt Guard	安全輪蓋 (傳動)	1
48	J036	Wood Screw	木螺絲	8
49	J4415	Motor Ccover	馬達蓋	1

Technical drawing of a rectangular plate with dimensions and features. The drawing includes a side view at the bottom showing a thickness of 40. The main view shows a plate with a width of 600 and a height of 1020. A vertical scale on the left indicates dimensions 0, 218, 310, and 1020. A horizontal scale at the bottom indicates dimensions 0, 70, 100, 165.4, 295, 338.8, and 600. The plate features a central circular hole with a diameter of $\phi 50$ and a radius of $R5$. There are four $\phi 11$ holes and three $\phi 8$ holes. The drawing also shows a 23° angle, a 45° angle, and a 90° angle. A vertical scale on the right indicates dimensions 0, 55, 215, 255, 307, 360, 437, and 1020. A label '黑色刻度線' (Black scale line) points to a vertical line on the left. A label 'L-11 長度 (L):1200/重量' (L-11 Length (L):1200/Weight) is located at the top right.

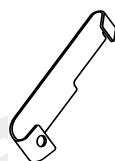
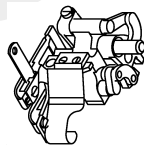
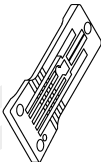
09/03/18

黑色刻度線



D007L 系列針距規格表

D007L GAUGE PARTS LIST



機種	針距	針留	針板	針板舌	主齒	差動齒	押腳	下勾針	補助器	頂針	導布器	針	滑板左	滑板右
MACHINE TYPE/SPEC	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	NEEDLE PLATE FINGER	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	LOOPER GUARD	NEEDLE GUARD (REAR)	FABRIC GUARD	NEEDLE	PRESSER FOOT SHOE(L)	PRESSER FOOT SHOE(R)
D007L-01-01G1	452 460	J0824-452 J0824-460	J0829S-602 J0829S-522	J0831S-4521 J0831S-4601	J1616S1	J1623S	J2203-452 J2204-460	J1232	J1233	J1618	J2039S J2043 J2035	UY118GKS#75	J2209	J2210
D007L-02-03G2							J4201-452 J4202-460						J4242.J4209	J4241.J4207
D007L-02-03G3							J2237-452 J2238-460						J2246	J2251
D007L-02-03G4							J2247-452 J2248-460						J2246	J2251-1
D007L-02-03AG4							J2239-452 J2240-460						J2246	J2251-1
D007L-02-03BG4	452 460	J0824-452 J0824-460	J0829B1.5-4521 J0829B1.5-4601	J0831S-4521 J0831S-4601	J1616B1.5	J1623B1.5	J2264-452 J2265-460	J1232	J1233	J1618	J2039L	UY118GKS#75	J2266	J2251-1
D007L-02-13G0			J0829L-4521 J0829L-4601		J1616L	J1623L1	J2401-452 J2402-460						J2409	J2407
D007L-02-13G1-T			J0829L-4521 J0829L-4601		J1616L	J1623L1	J2443-452 J2444-460		滾邊器 Folder (for Type P)				J2409	J2407
D007L-02-13G1-DS	460	J0824-460	J0829L-4601	J0831S-4601	J1616L	J1623L1	J2402-460	J1233	J1618	J2039L	UY118GKS#75	UY118GKS#75	J2409	J2407
	480	J0824-480	J0829-480	J0831-480	J1616-8	J1623-8	J2408-480						J2409	J2407



D007L

高林股份有限公司 KAULIN MFG. CO., LTD.