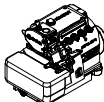
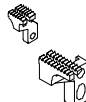
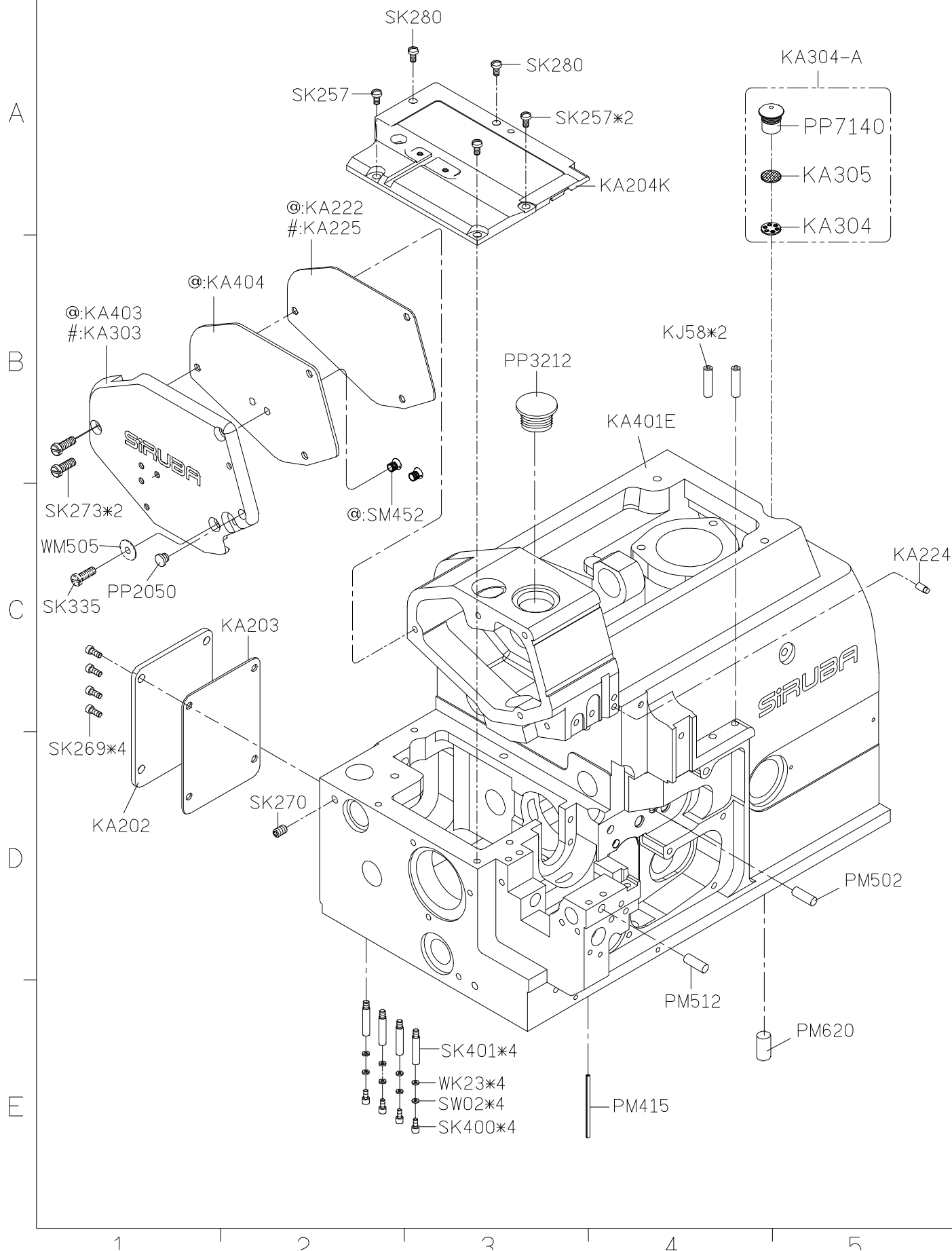


SIRUBA GAGE PARTS LIST		Series					Remark								Page	Date
		700Qe													1 / 2	2015/04/13
																
機 型 Model		針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鉗 Needle Clamp	束環 Coller	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Knift Holder	針 Needle	
737Qe	503M2-04	E222	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504F1-04	E206	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#9
	504F1-15	E233K	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#9
	504F2-02/GAL-Q	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#9
	504M1-15	E207	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#9
	504M2-04	E222	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504M2-04/TR	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504M3-05/PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#18
	504M5-04/BK	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#11
	504M5-04/BK-1	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	BK239	DCX27#11
505F1-04	E206	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD401	KJ236	KJ219	KR209	DCX27#9	
747Qe	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ204	KF215-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ204	KF215-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#14*2
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514H4-24/GA	E229	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514H4-24/GAP	E229	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M2-24	E229	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M2-24/TG	E229	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M2-25	E208	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M2-28	E230	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ204K	KF203-E	KJ203-E	KD401A	KJ228	KJ238	KR209	DCX27#11*2
	514M4-23	E209	D210K	D207	H204K	P201-2A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M5-23/BK	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	KR209	DCX27#11*2
	514M5-23/BK-1	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	BK239	DCX27#11*2
	514M5-23/BKS	E210Q	D203K	D207	H203	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD401	KJ208	KJ219	BK309	DCX27#11*2
	514M7-24	E226	D212	D207	H210	P201-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD401A	KJ228	KJ238	KR209	DCX27#16*2

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KA	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2014/07/24



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KB	#: Use for 700Qe/988Qe	1/1
				Date
				2015/03/18

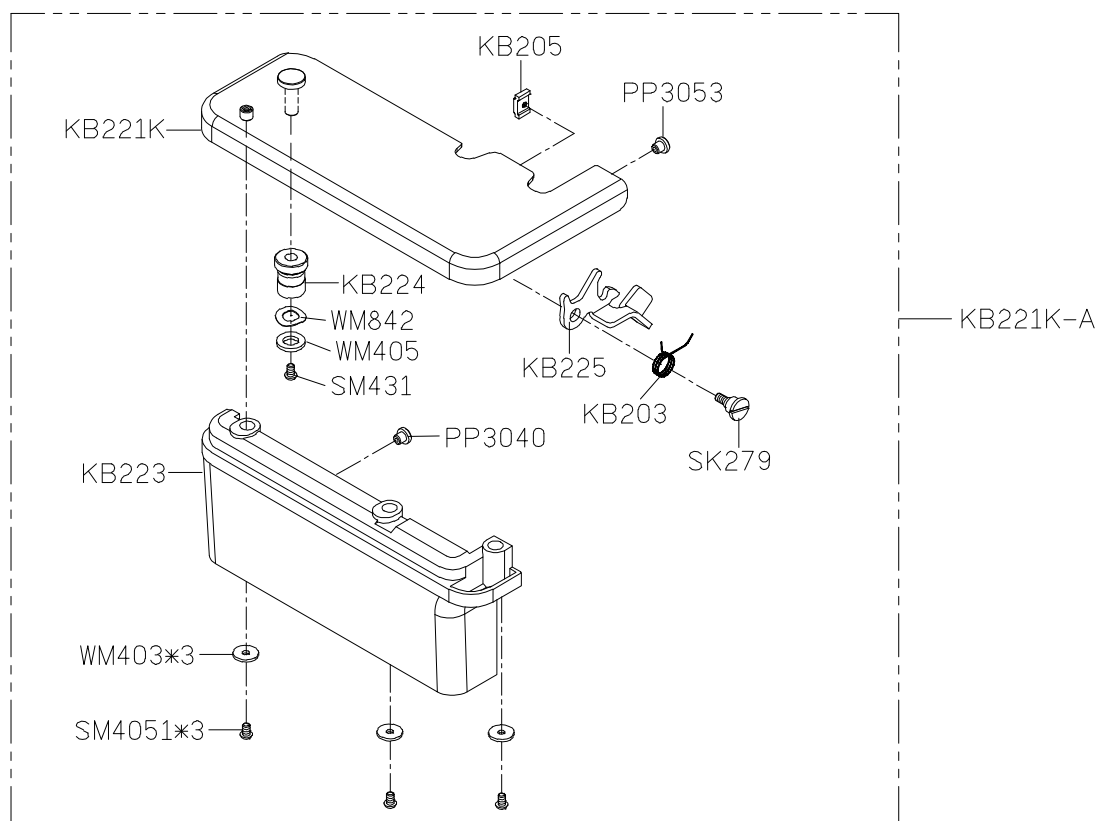
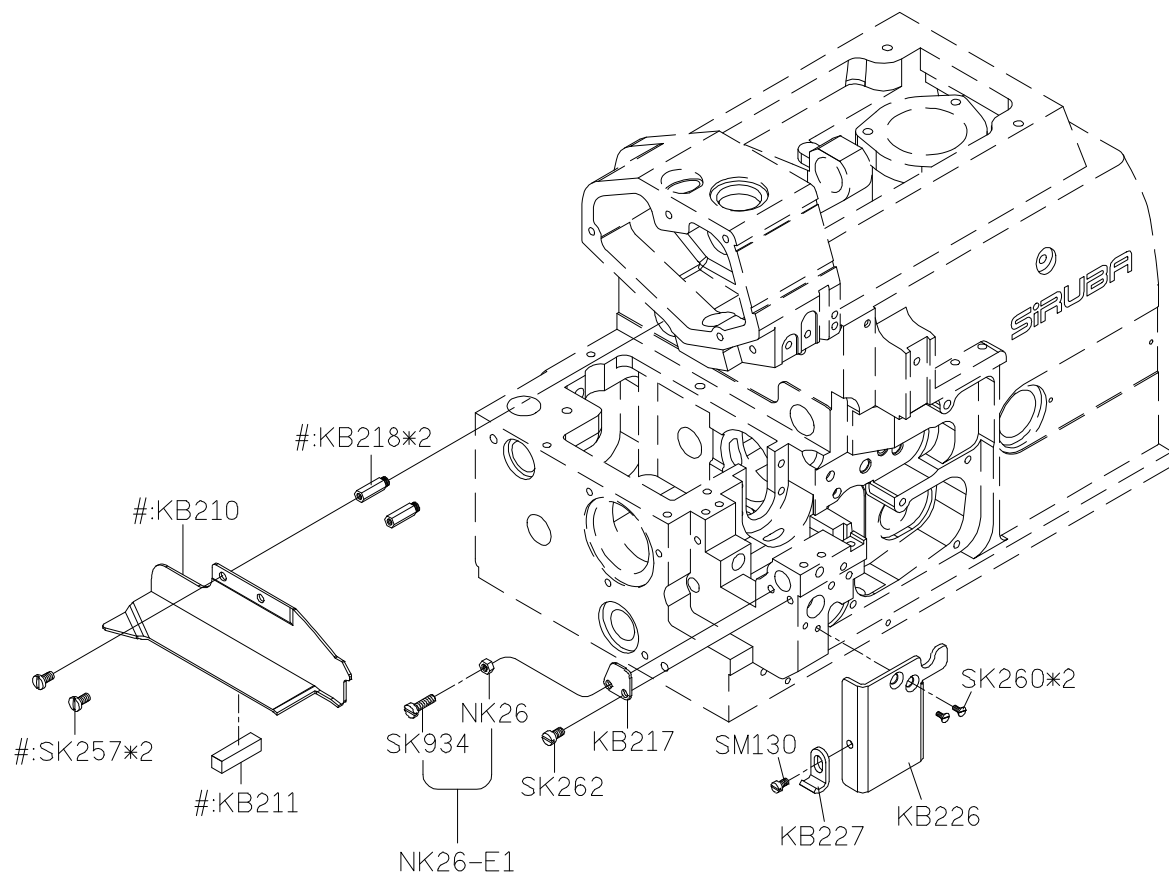
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[illegible]

SIRUBA PARTS LIST		Series	Parts Group	Subclass / Remark	Page
		700QD/988QD 700Qe/988Qe	KD	#: Use for 700Qe/988Qe	1/5
					Date
					2014/07/10

MODEL	#3/#4	#5/#6
PARTS NO	KD204	KD217
	SM603B	KD220
	SK241*3	SK539*2
		SK872*1

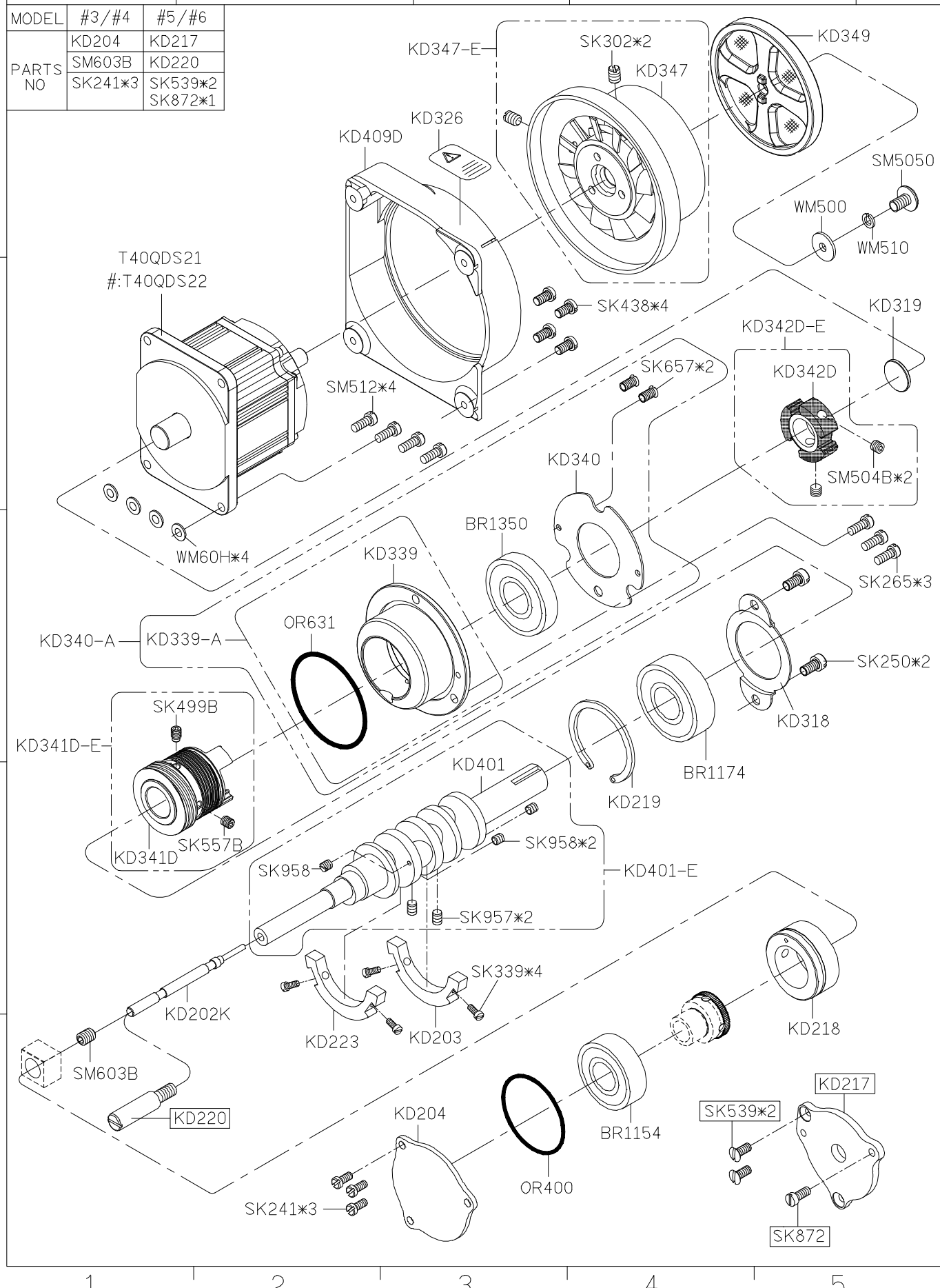
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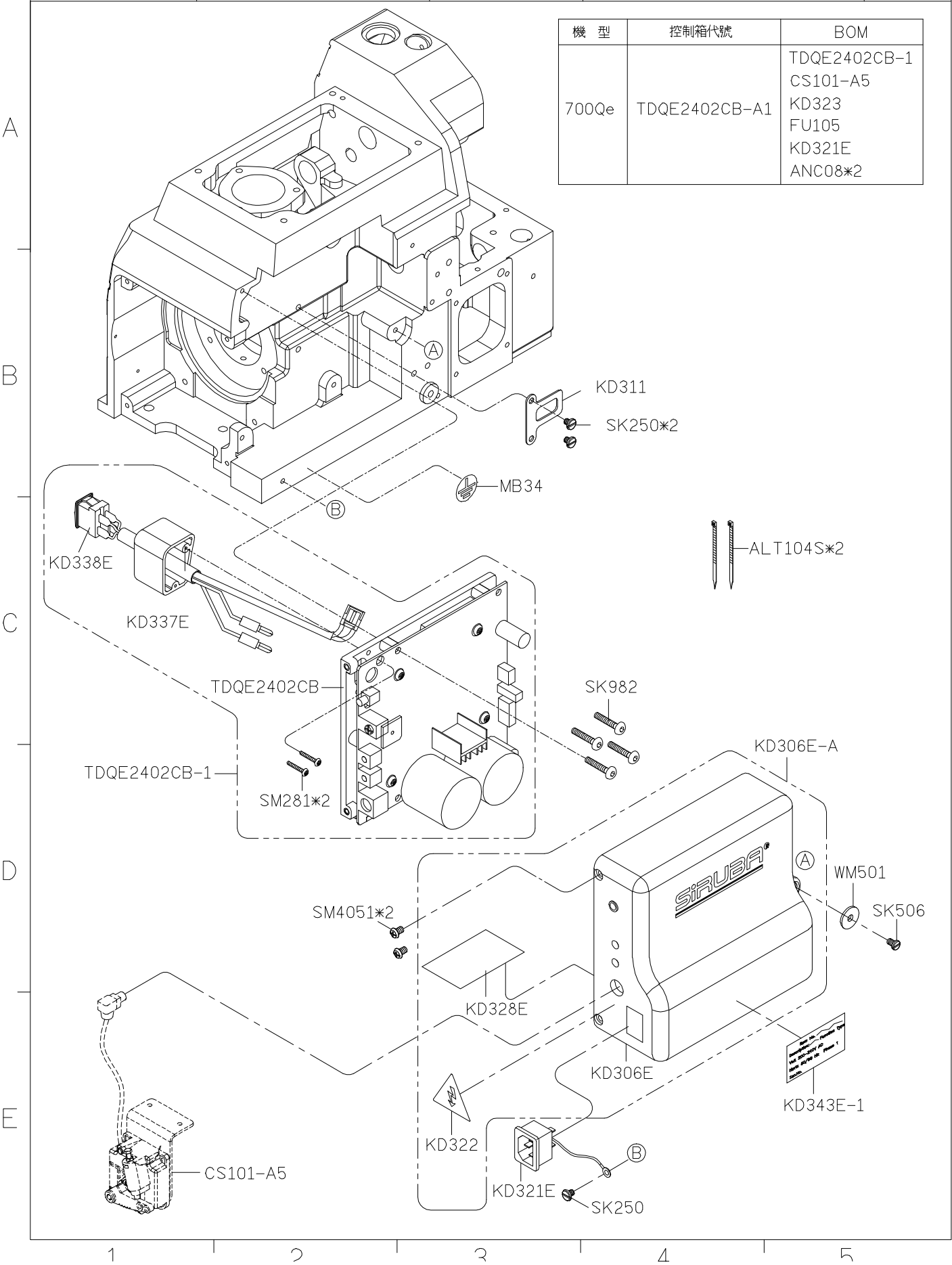
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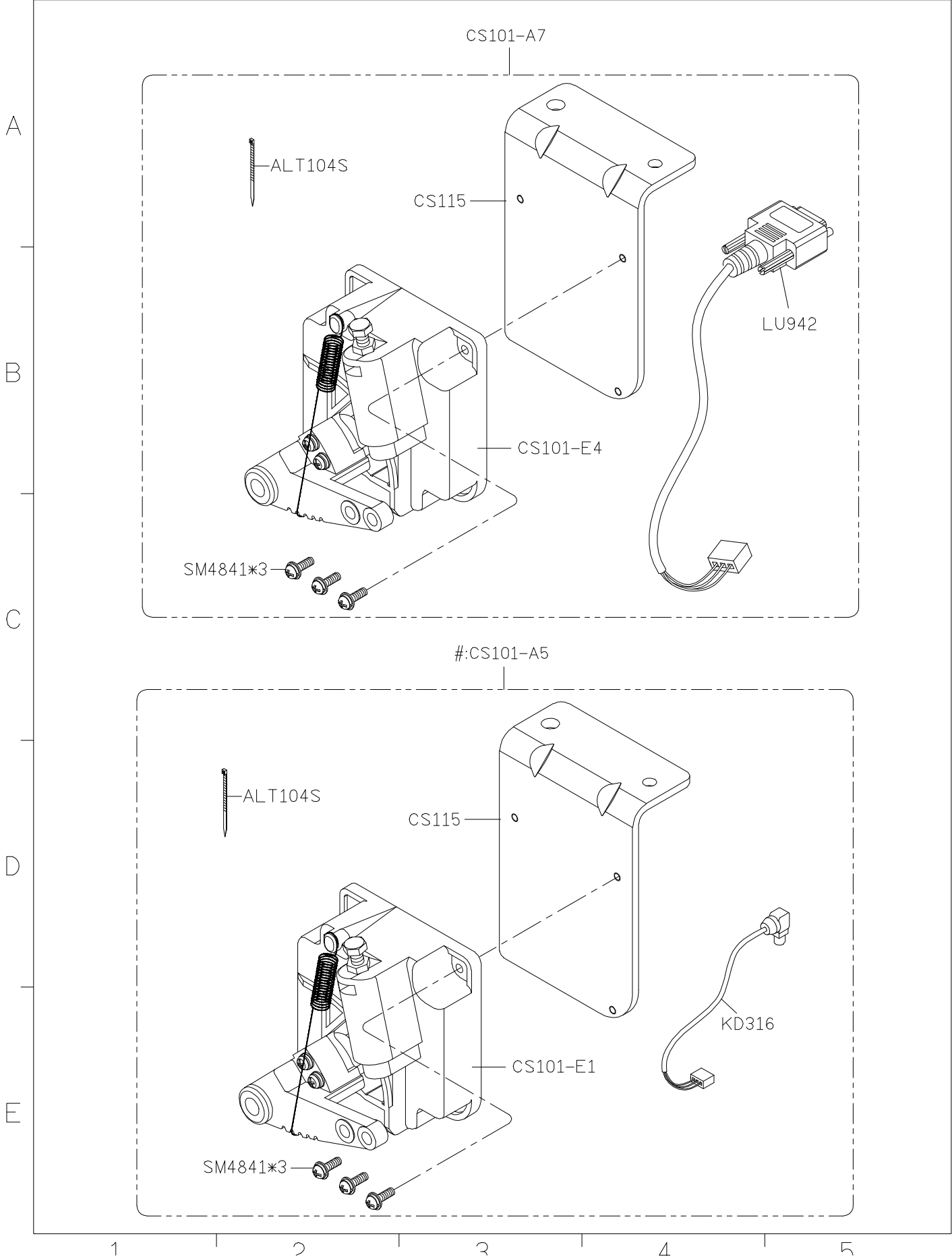
E



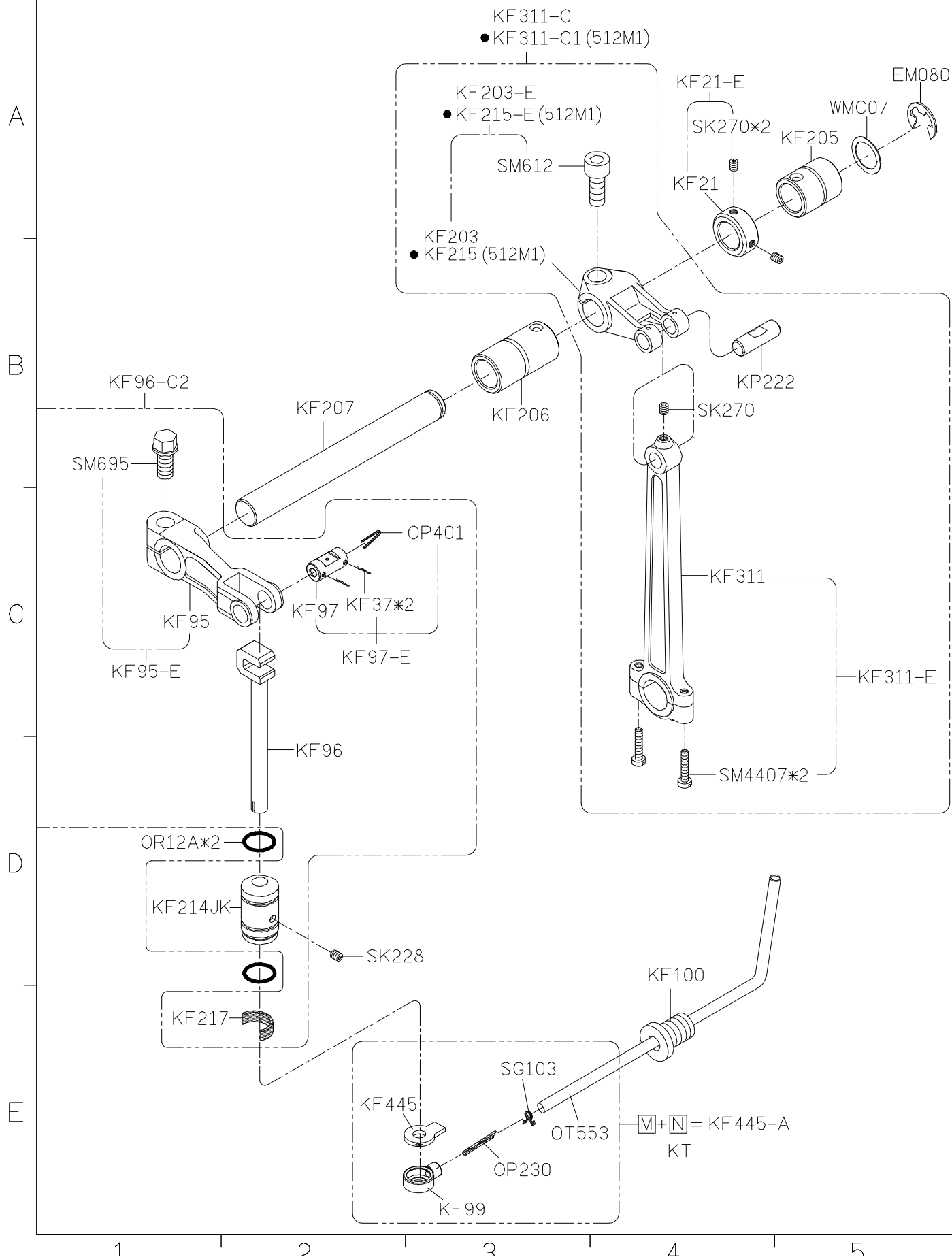
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Qe/988Qe	KD		4/5
				Date
				2014/12/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KD	#: Use for 700Qe/988Qe	5/5
				Date
				2014/02/05

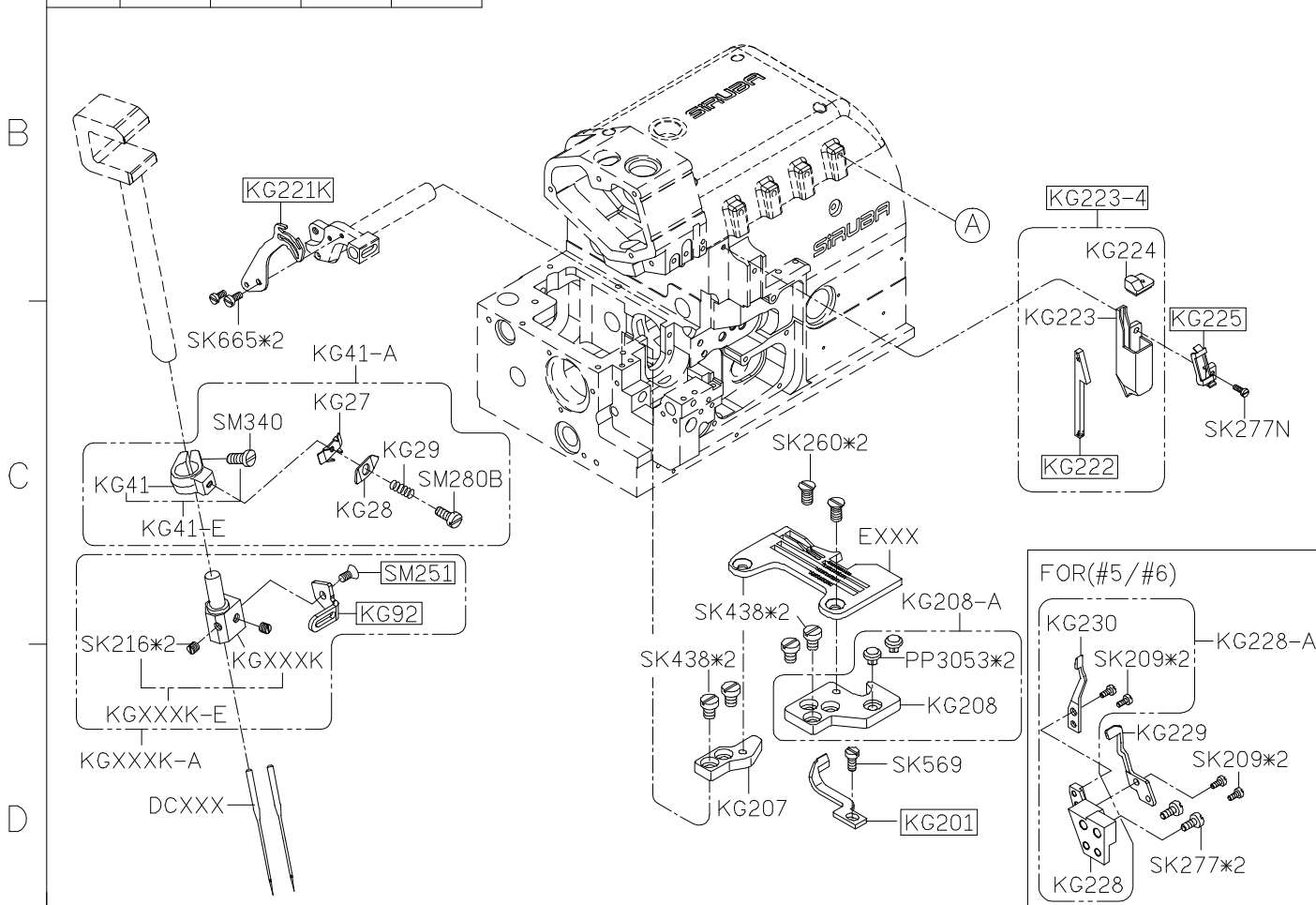


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KF		1/1
				Date
				2015/04/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700QD/988QD	KG		1/1
	700Qe/988Qe			Date
				2015/07/06

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
PARTS NO	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG267	KG267		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK437	SK437		
			SK221N	SK221N		
	SM251	SM251	SM250	SM250		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	FOR(#6)

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KJ		1/1
	700Qe/988Qe			Date
				2014/07/22

MODEL	#3/#5	#4/#6	#4 M7/M8/M2-28
PARTS NO	KJ204	KJ234K	KJ204K
	KJ206	KJ203	KJ203
	KJ206-E	KJ203-E	KJ203-E
	KJ206-C	KJ203-C	KJ203-C
	KJ236	KJ208	KJ228
	KJ236-C	KJ208-C	KJ228-C
	KJ219		KJ238

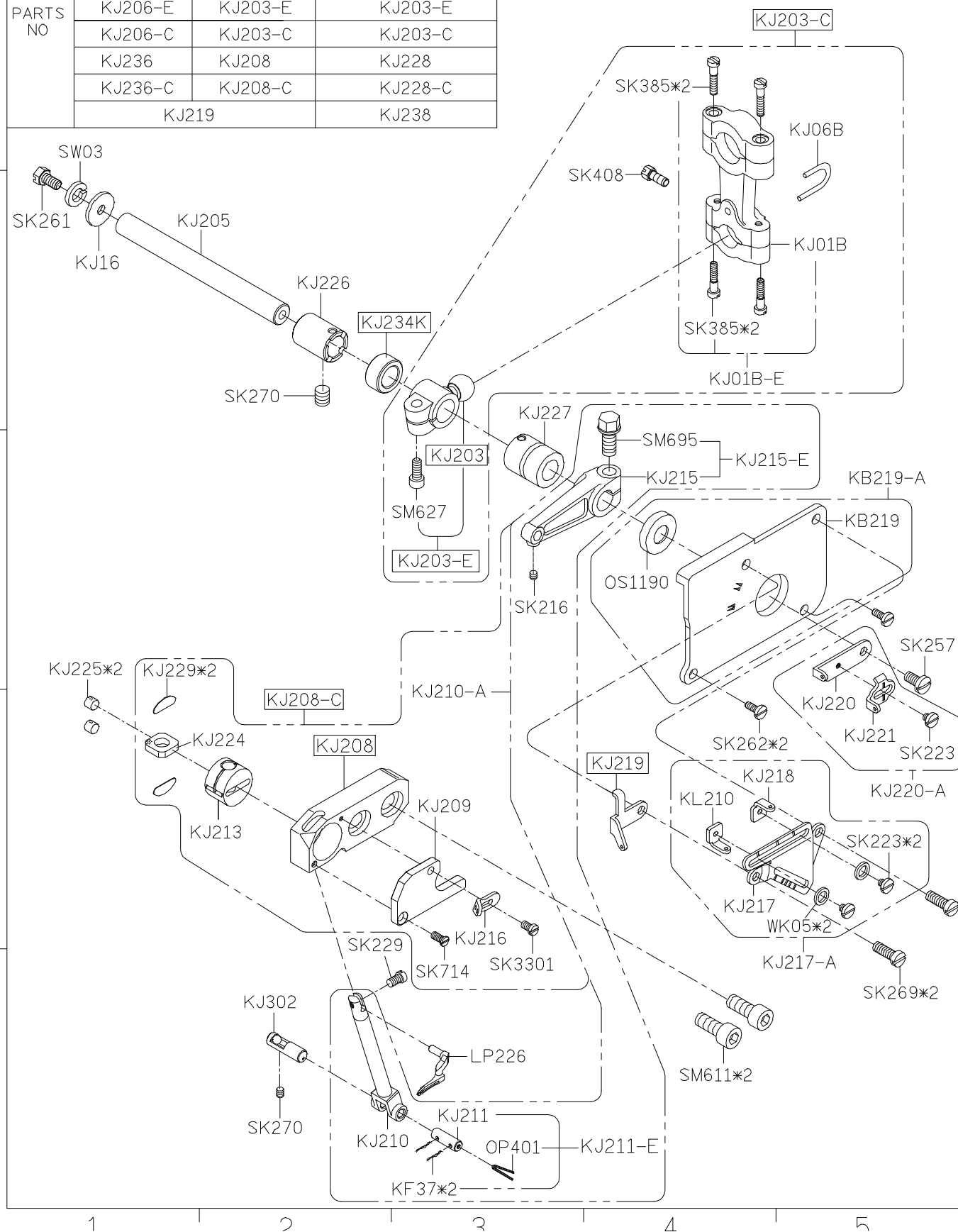
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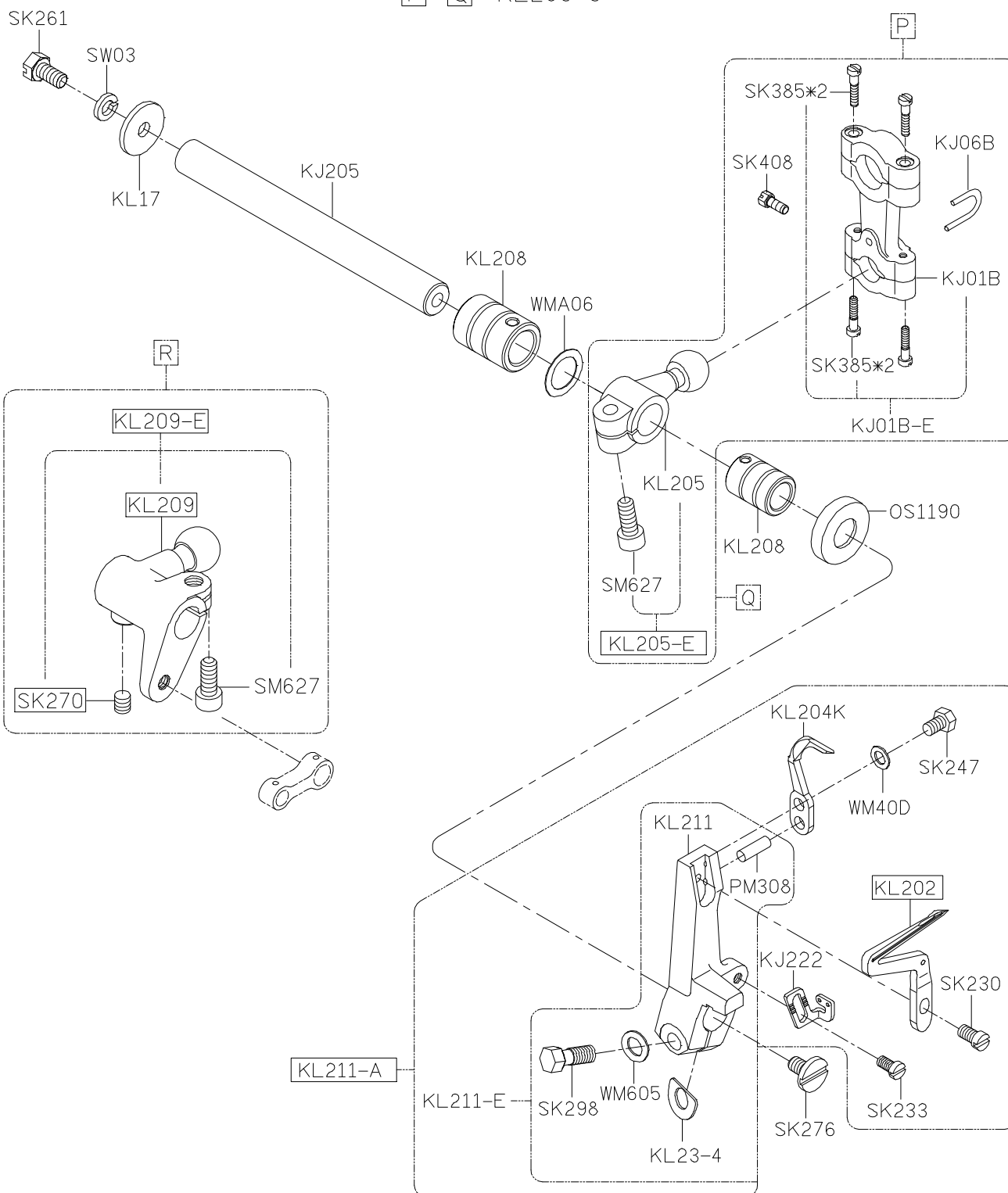
SIRUBA**PARTS LIST****Series****700QD/988QD****700Qe/988Qe****Parts Group****KL****Subclass / Remark****Page****1/1****Date****2014/07/15**

MODEL	#3/#4	#5/#6	M7
PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
	KL205-E	KL209-E	
	KL205-C	KL209-C	

KL KL KM

 $\boxed{P} + \boxed{R} + \boxed{S} = \text{KL209-C}$

KL KL

 $\boxed{P} + \boxed{Q} = \text{KL205-C}$ 

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KM		1/1
				Date
				2014/04/25

KM

KL

KL

[S]

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[R]

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[P]

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KL209-C

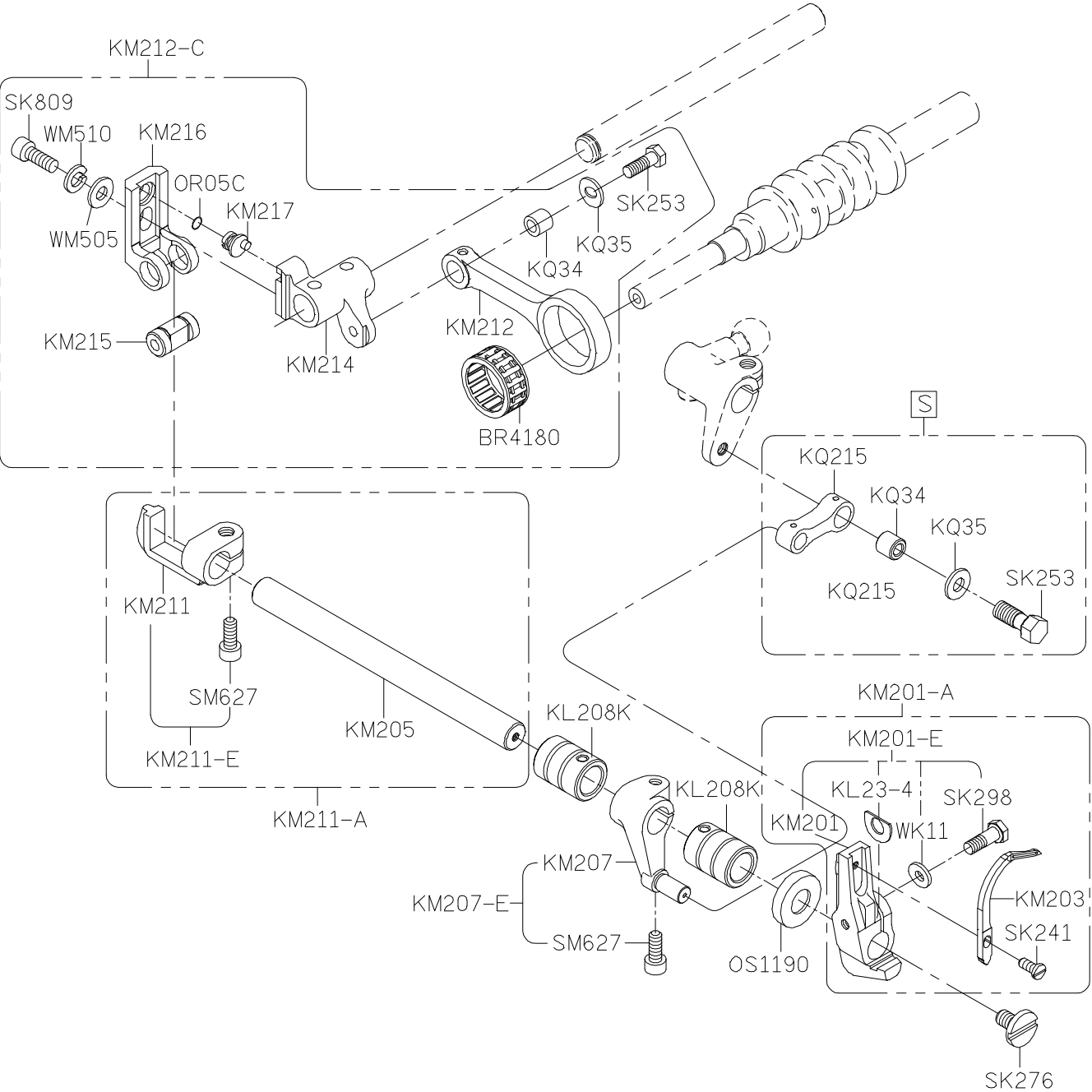
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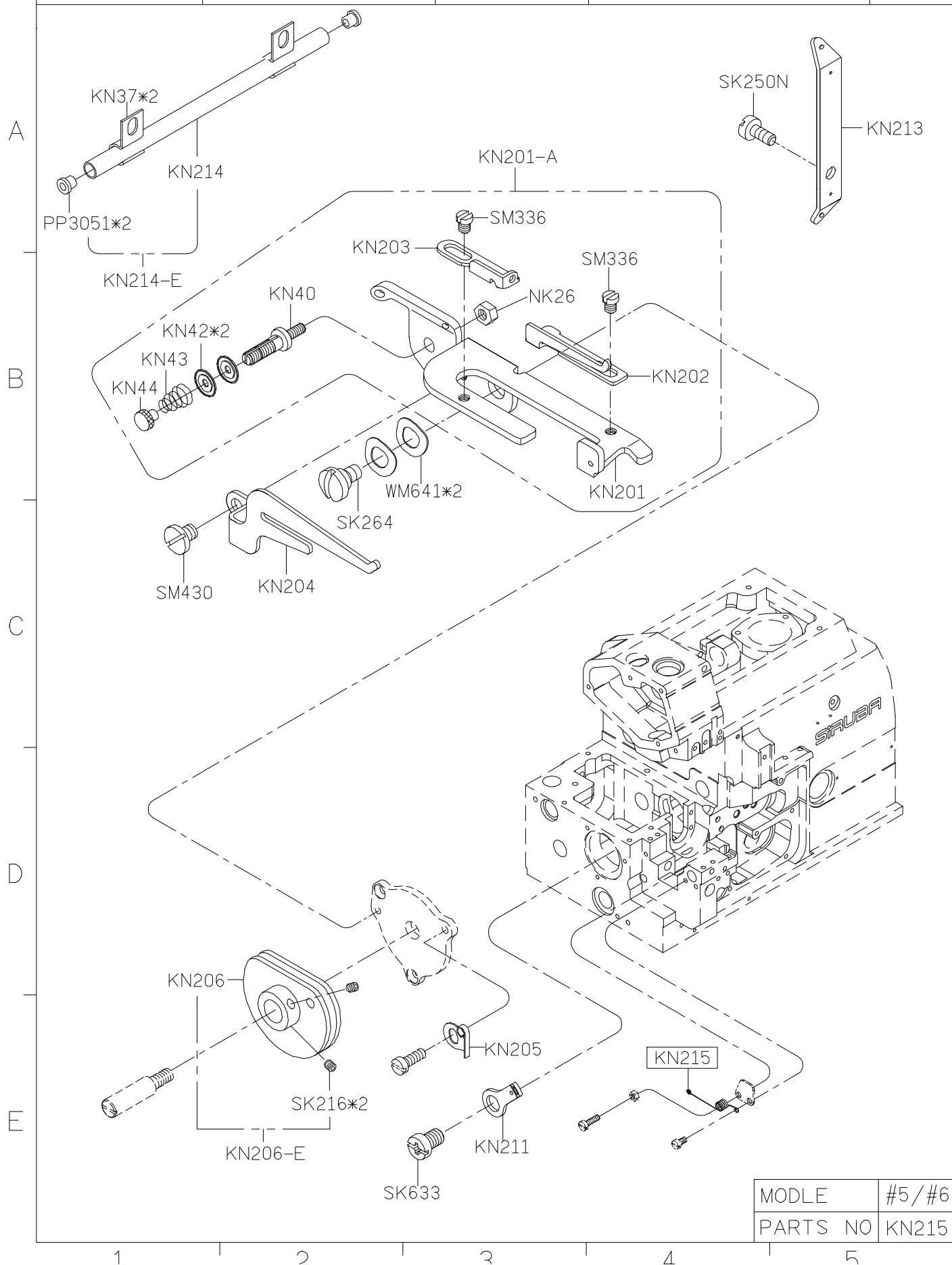
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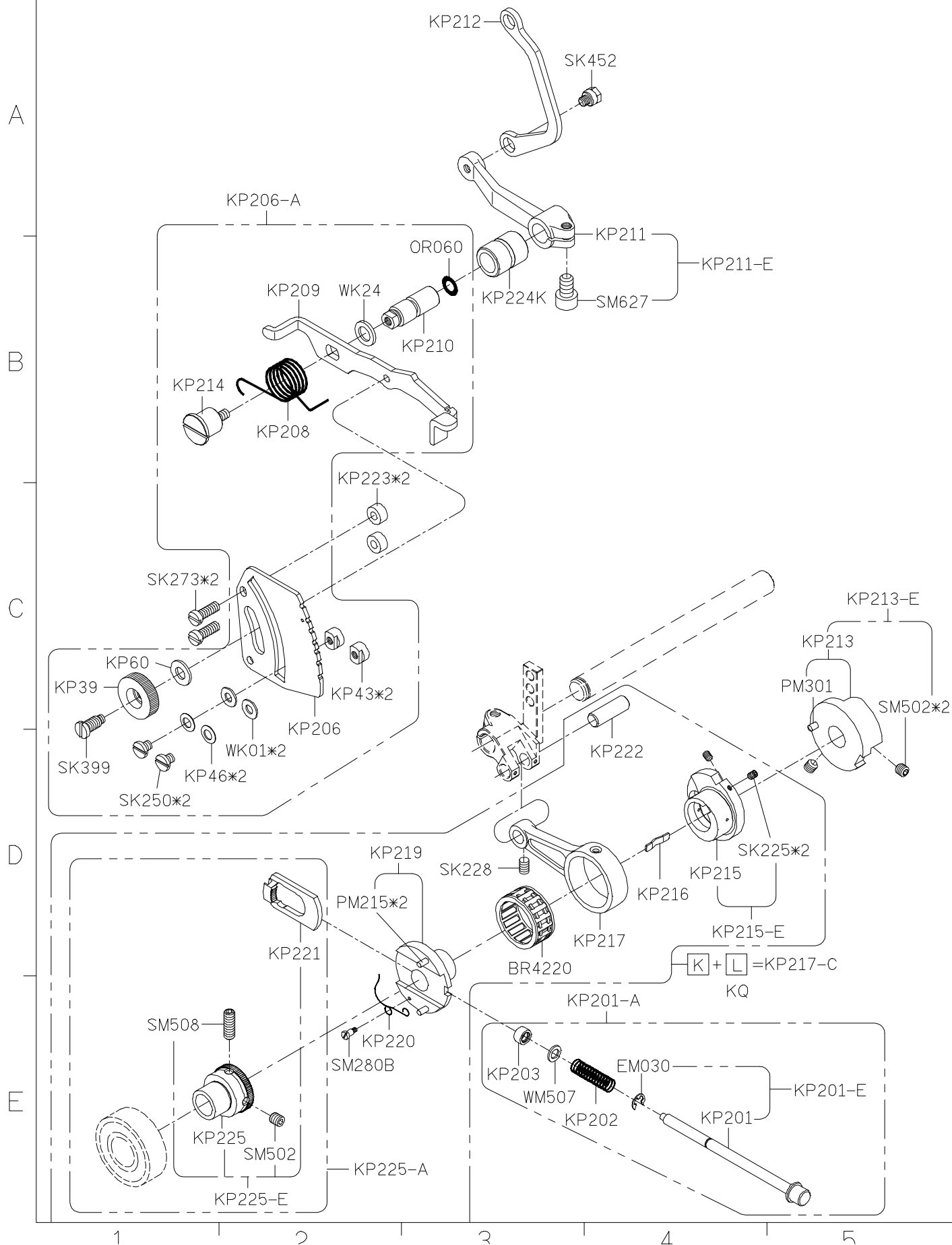
E



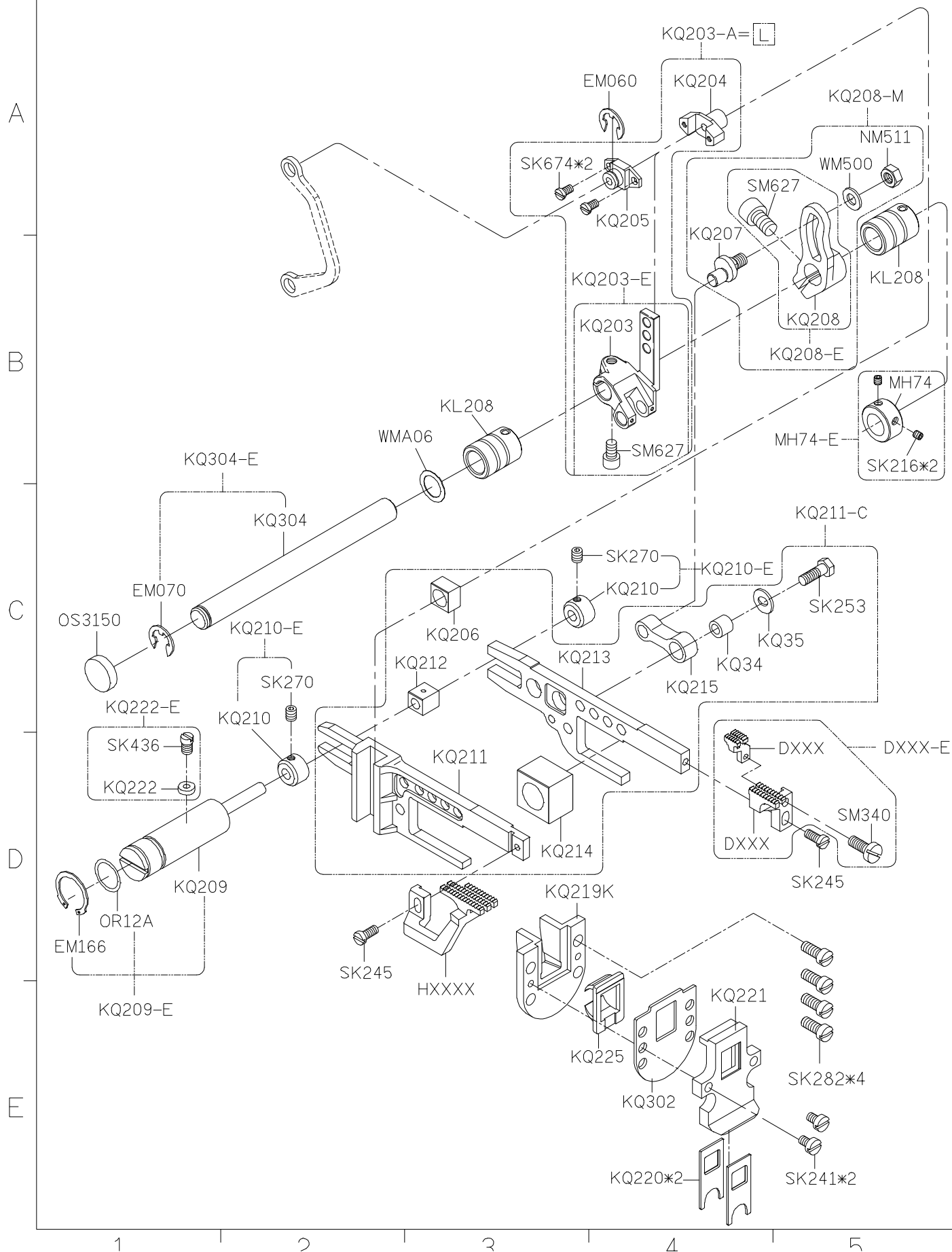
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KN		1/1
				Date
				2014/04/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KP		1/1
				Date
				2014/04/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KQ		1/1
				Date
				2014/07/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KR		1/1
	700Qe/988Qe			Date
				2014/06/26

MODEL	#3/#4	#5/#6
PARTS NO	KR202	KR218
	KR202-E	KR218-E
	KR206	KR221
	KR206-A	KR221-A
	KR209	KR219
	KR209-A	KR219-A

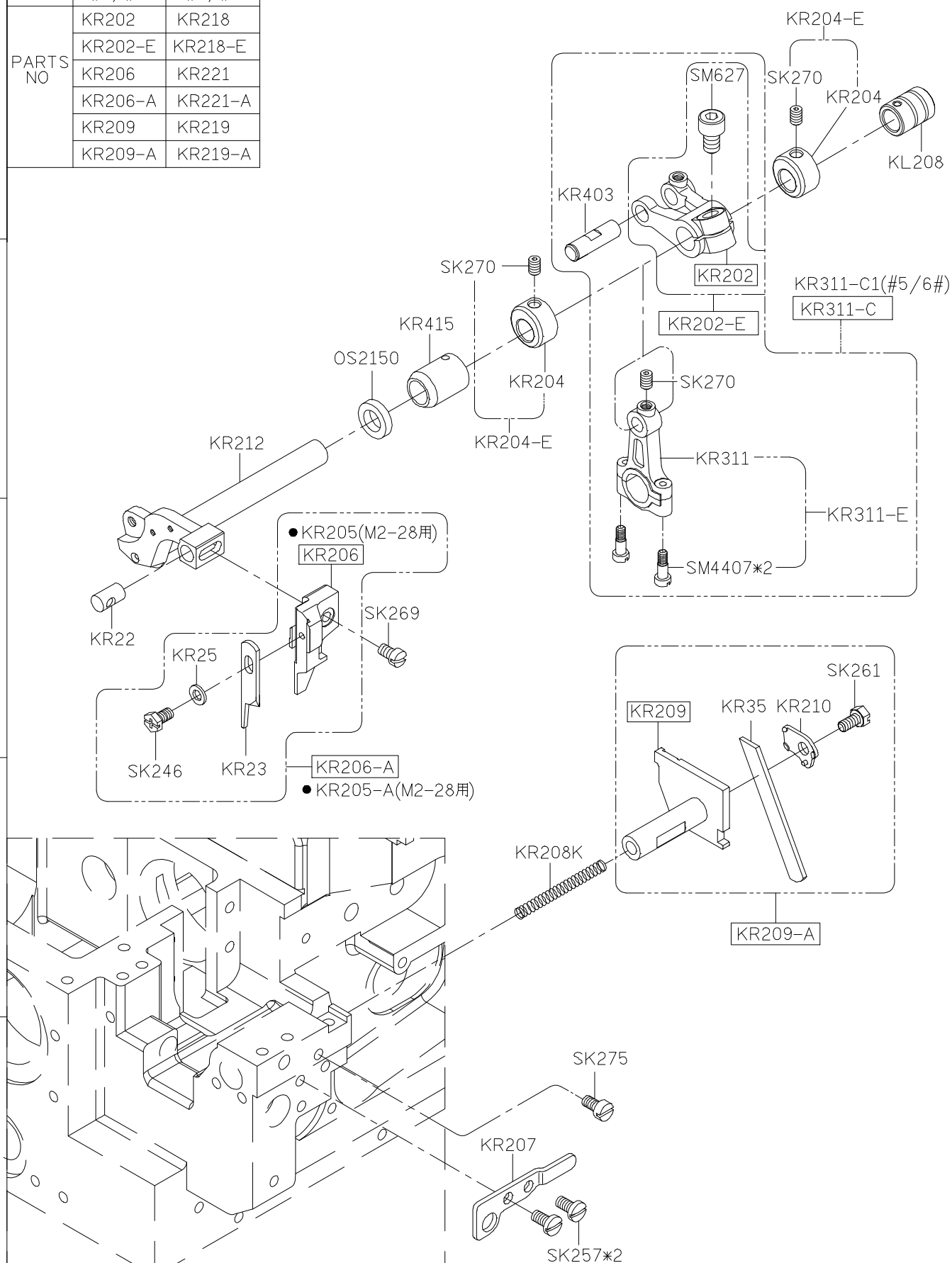
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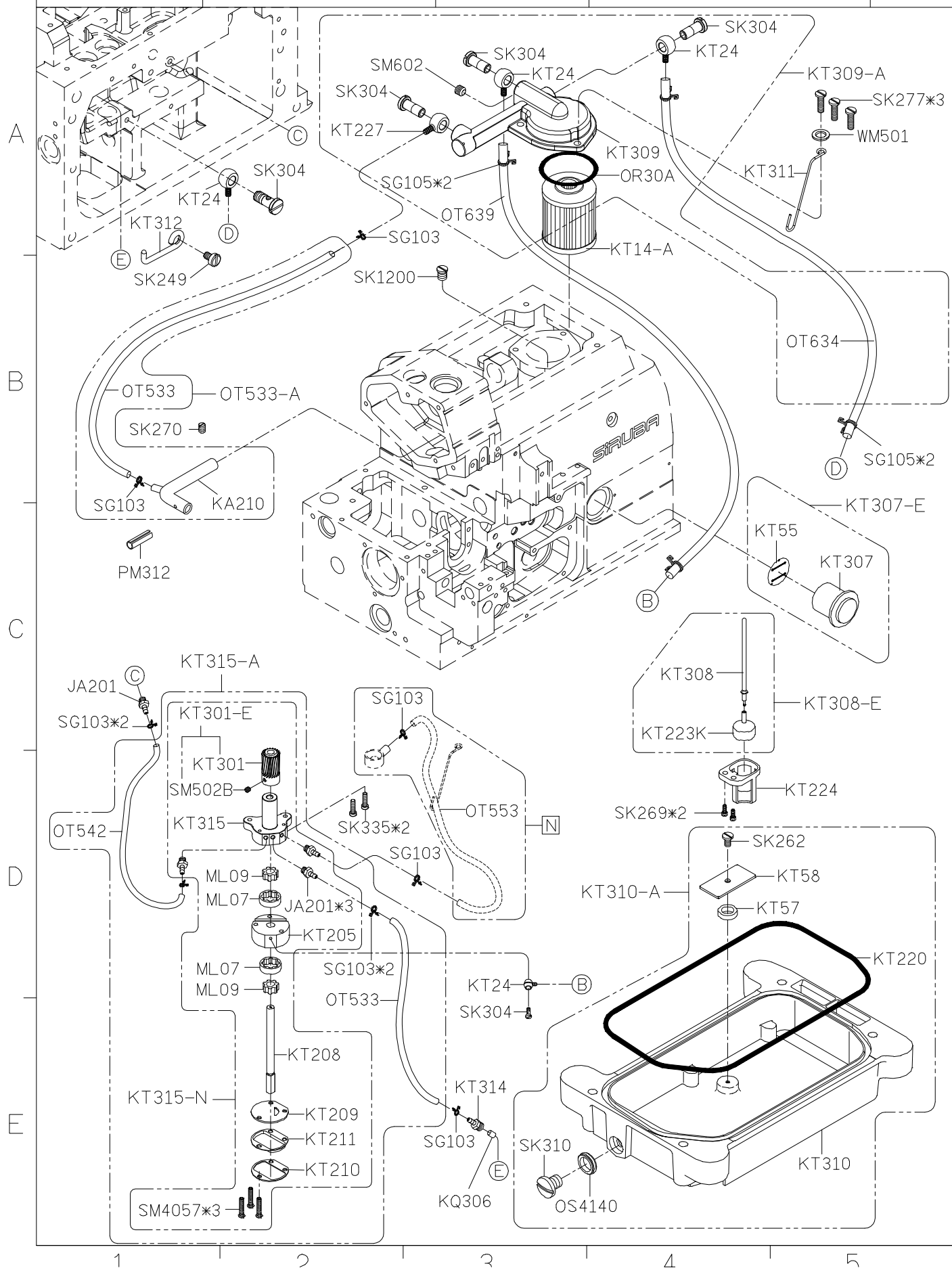
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KT		1/1
	700Qe/988Qe			Date
				2014/04/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KU		1/1
	700Qe/988Qe			Date
				2014/04/24

MODEL	#3/#4	#5/#6
PARTS NO	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

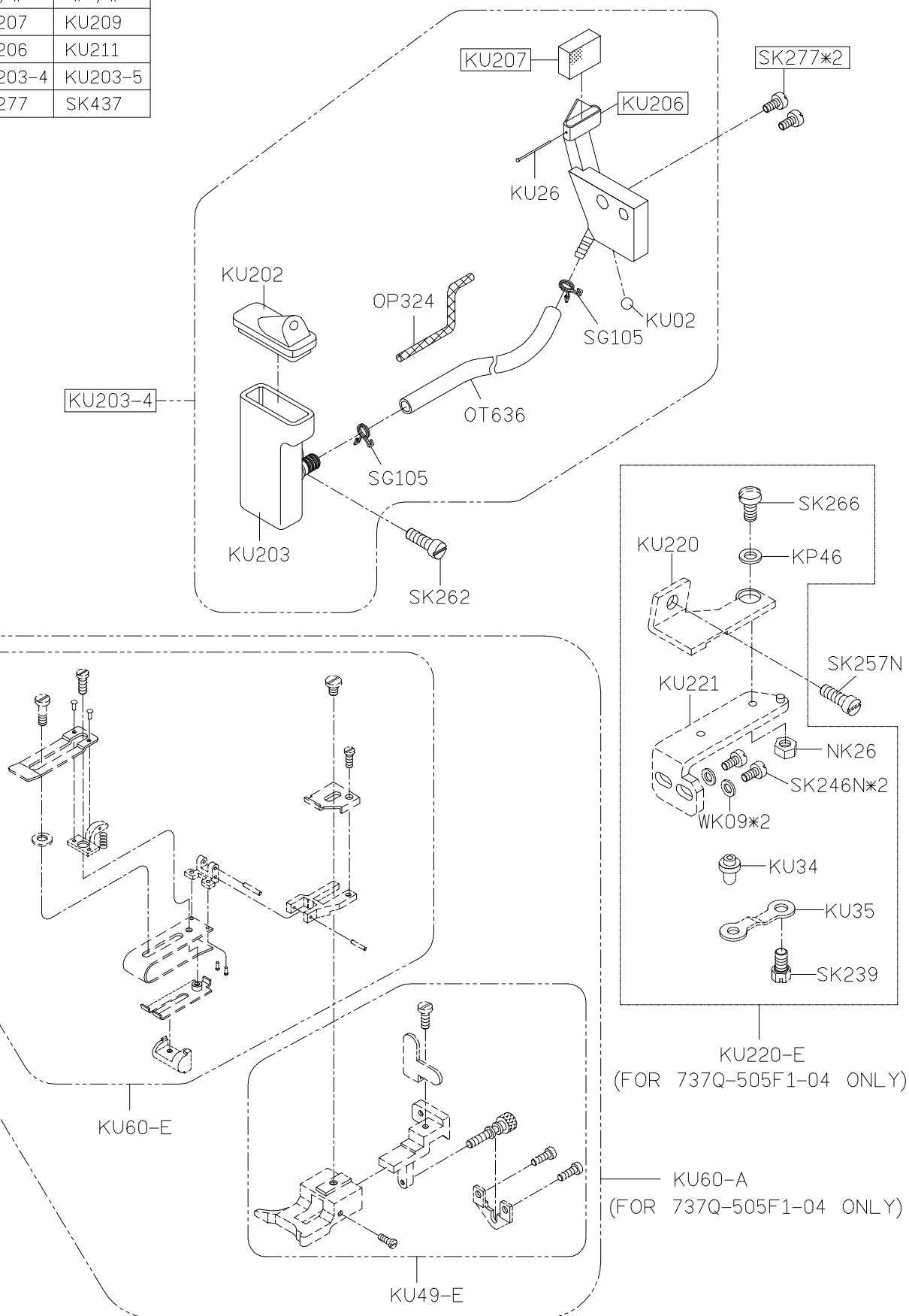
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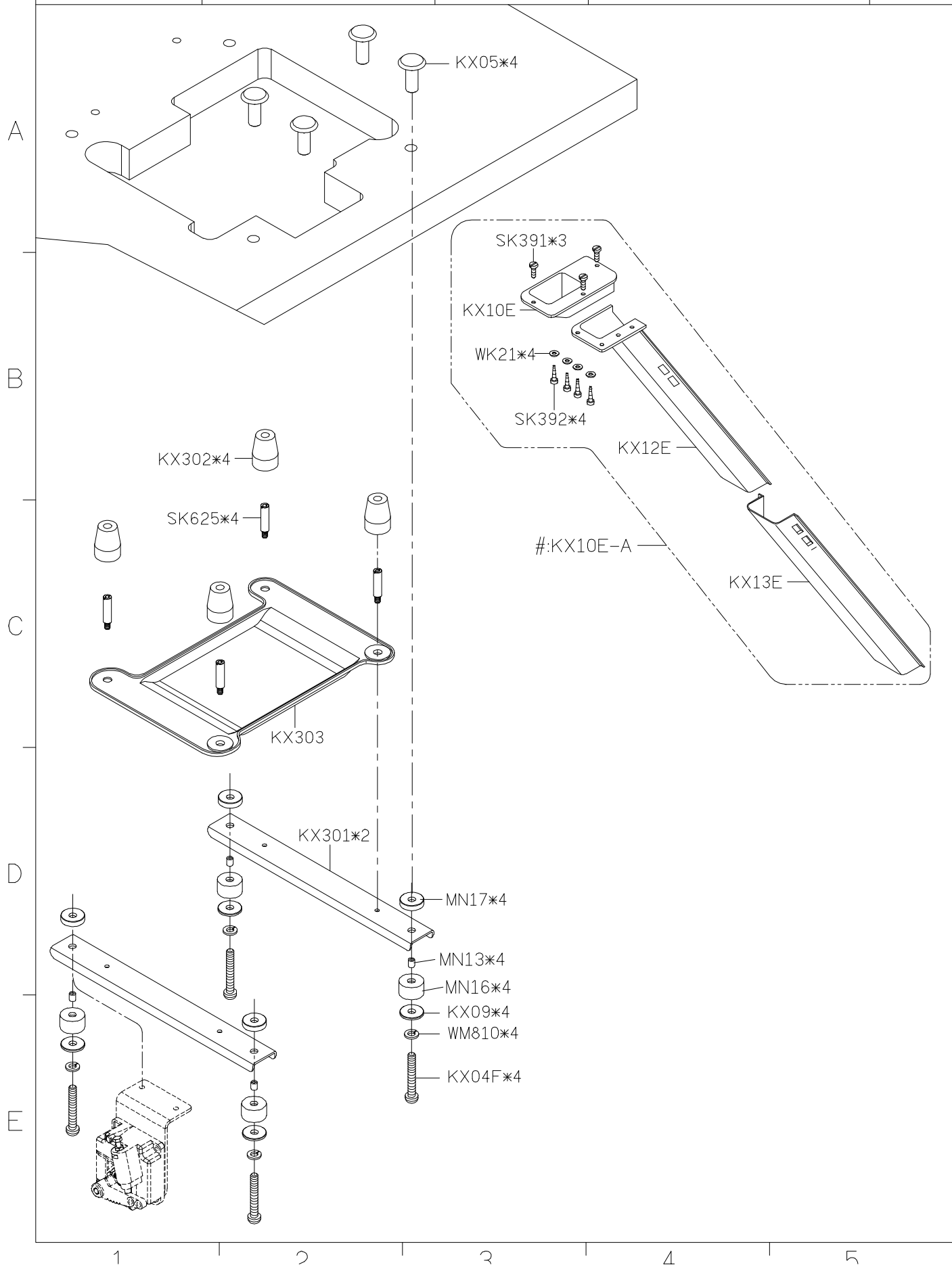
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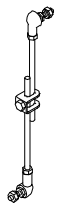
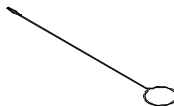
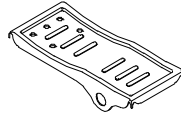
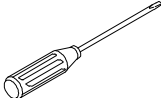
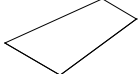
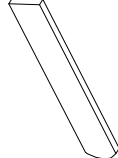
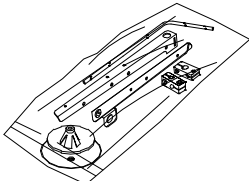
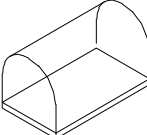
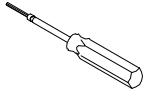
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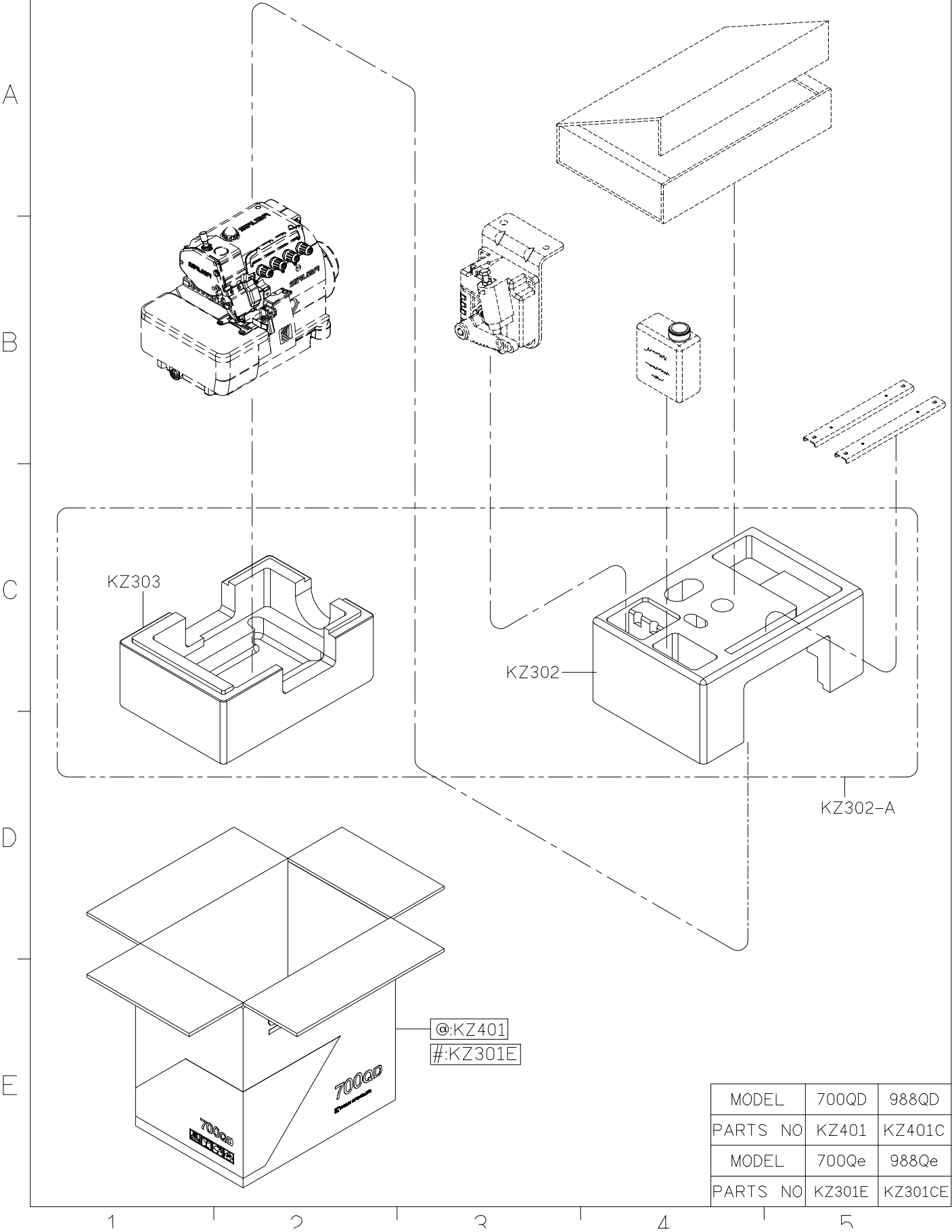
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KX	#: Use for 700Qe/988Qe	1/1
				Date
				2014/07/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page	
	700QD/988QD 700Qe/988Qe	KY	@: Use for 700QD/988QD	1/1	
				Date	
				2014/04/25	
ANC08*2 固定架	BS508-A 固定架	DCX27#9/11/14*5 車針	KY19(5線用) 穿線器	KY20D-A 腳踏板	KY21-A/MY21-A 鉤子/鍊條
					
FU105 保險絲	LY33 一字起子	LY35 一字起子	KY23-A		KY30 針板紙
			KY23 內六角板手	KY09 開口板手	
SK216 螺絲	KR35 下刀片	KT14-A 濾油器	KY201 工具袋	KZ03 乾燥劑	KZ410D 光碟片
					
KW40E-3/-4/-5/-6 線架	KY01-1 防塵罩		@:KZ411 參數說明表	參數說明表	
					
KY02F-A 油罐	KY03 油壺	KY04 漏斗			
					
KY05-A 油壺	KY14 內六角螺絲起子	KY18 鑷子			
					
1	2	3	4	5	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KZ	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2014/04/25



SIRUBA

TABLE
CUT - OUT

Series

**700Q/700QD/700Qe
988Q/988QD/988Qe**

Item Code

700Q-T

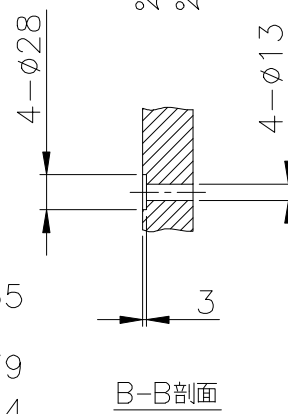
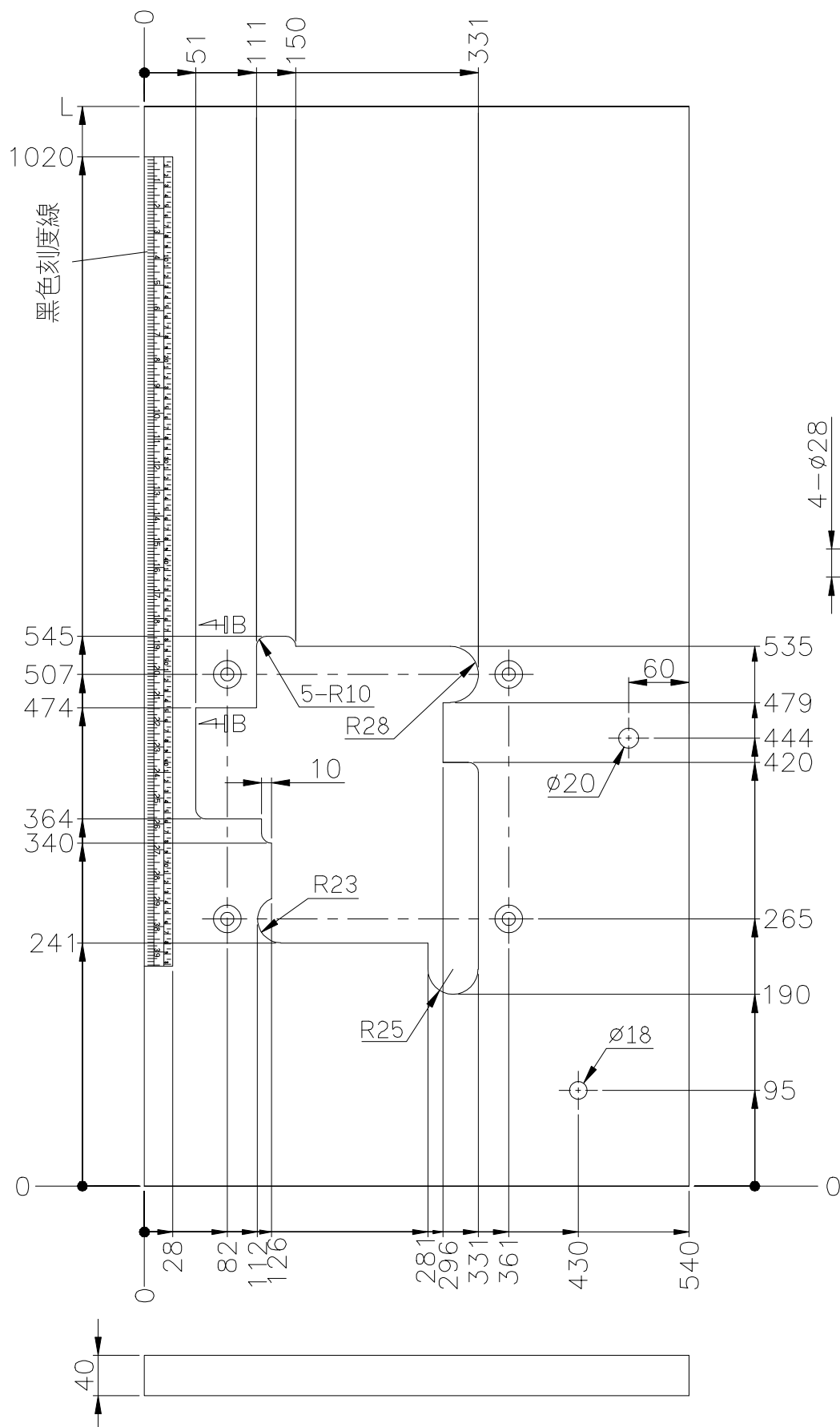
Subclass Remark

Mounting

Mon-submerged

Date

2015/02/02



所有尺寸公差/公差角每所
長度(L):1070/重量(W):1.3Kg±5%
長度(L):1200/重量(W):1.2.3Kg±5%
UNIT:mm
TOLERANCE:±2

SIRUBA

TABLE
CUT - OUT

Series
700Q/QD/988Q/QD
700Qe/988Qe

Item Code
700Q-T1

Subclass Remark

- For All 700Q/QD/Qe series excluding BK , BKS models
- Used with TB301Q

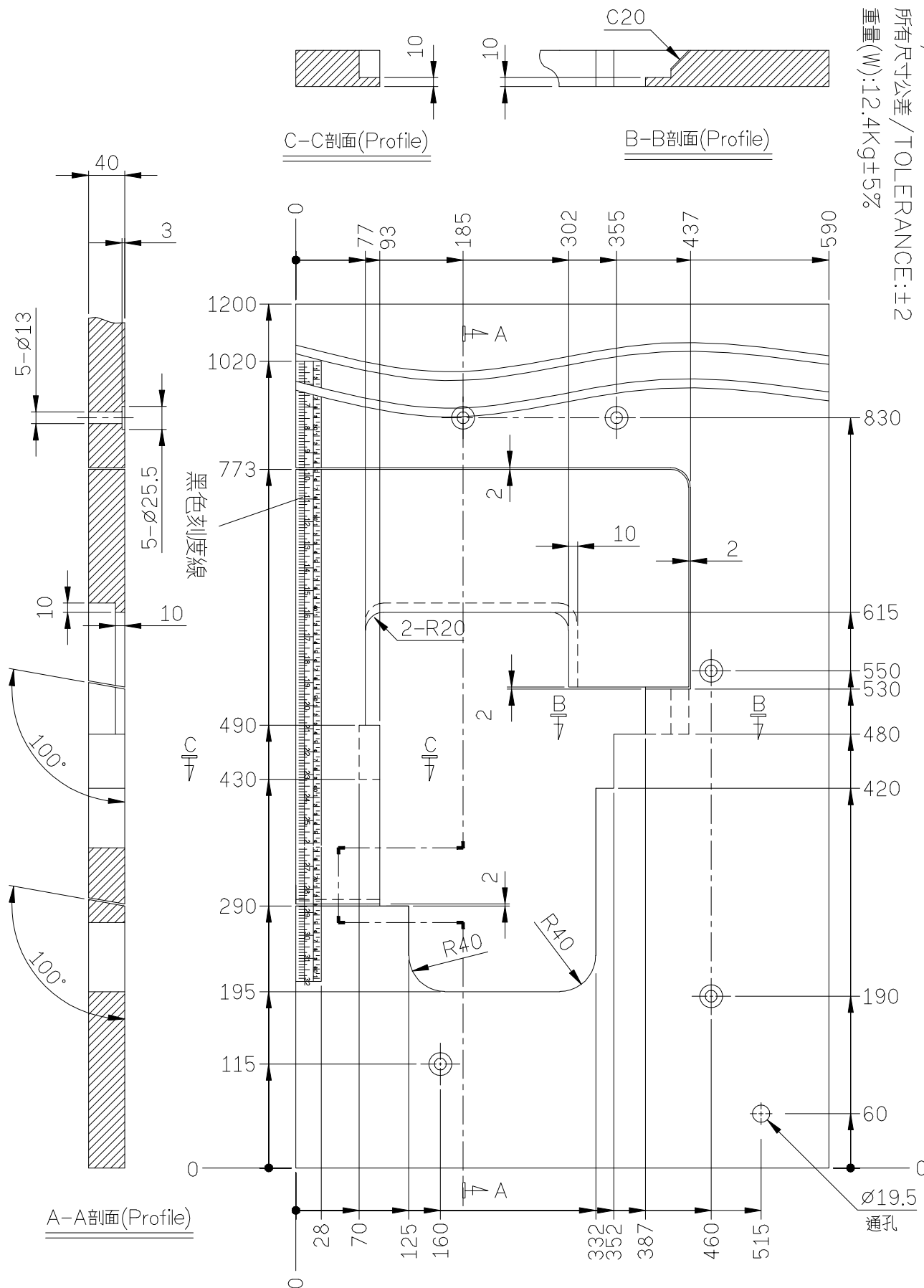
Mounting

Fully-submerged

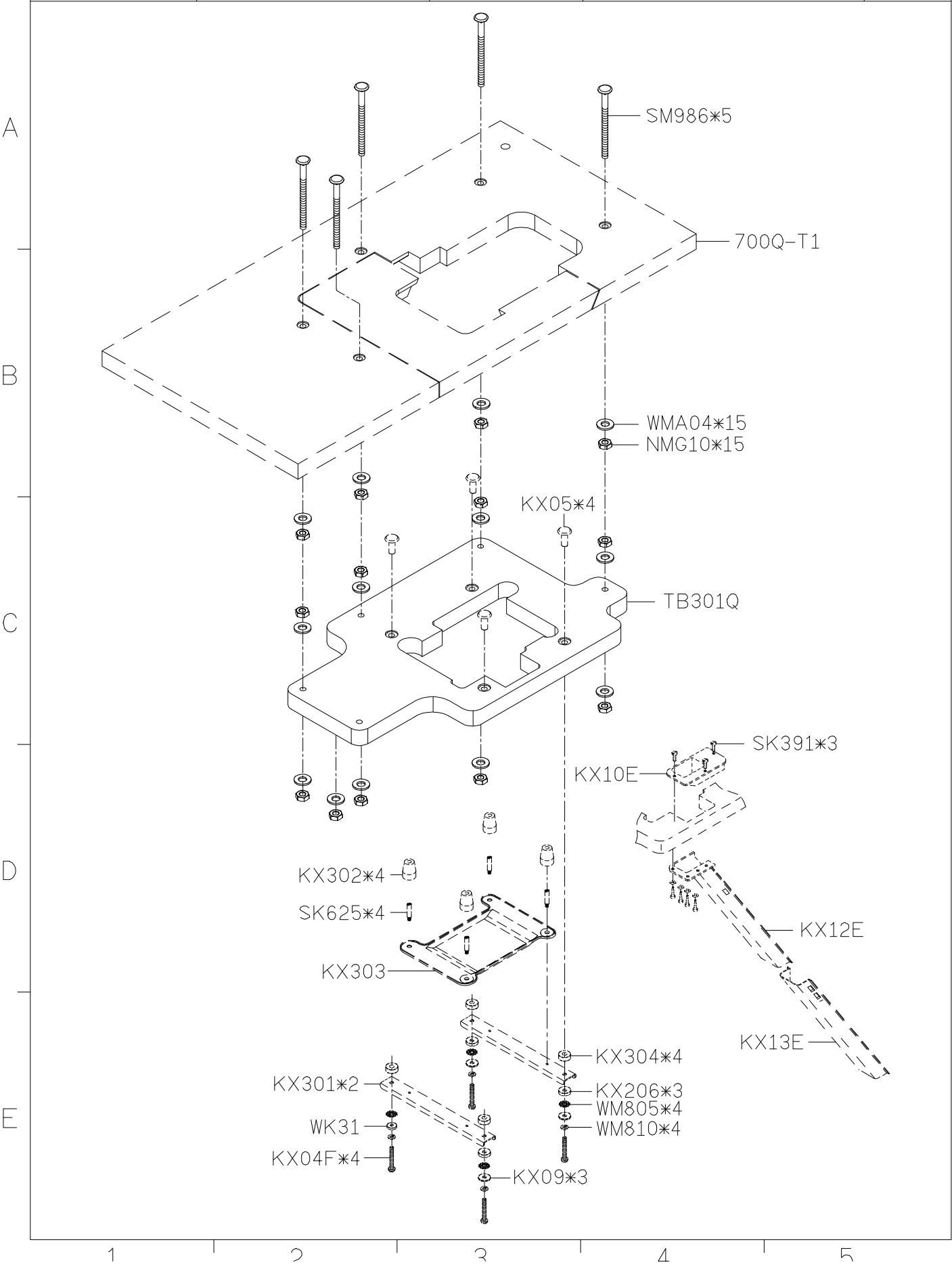
Date

2014/04/25

單位 / UNIT : mm
所有尺寸公差 / TOLERANCE : ±2
重量 (W) : 12.4Kg ± 5%



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Q/QD/988Q/QD 700Qe/988Qe	TB-Q1		1/1
				Date
				2014/04/25



SIRUBA**TABLE
CUT - OUT****Series****700Q/700QD/700Qe
988Q/988QD/988Qe****Item Code****TB301Q****Subclass Remark**

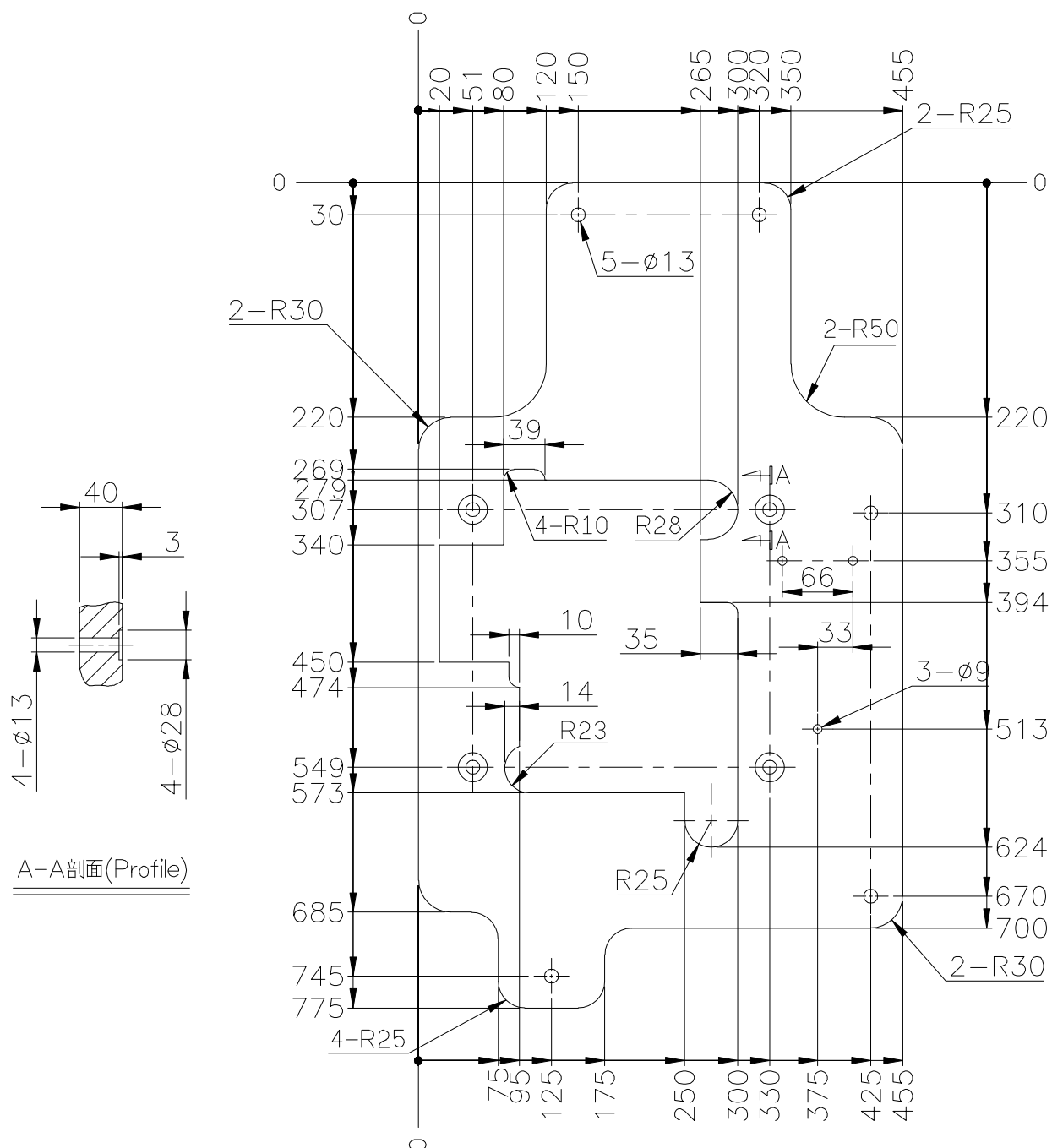
- For All 700QD/Qe series
excluding BK, BKS models
- Used with 700Q-T1

Mounting**Fully-submerged****Date****2015/02/02**

單位/UNIT:mm

所有尺寸公差/TOLERANCE:±2

重量(W):4.25Kg±5%

A-A剖面(Profile)