

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	FA	*: Use for 110V	3/3
	F858K/F858KD			Date
				2013/03/25

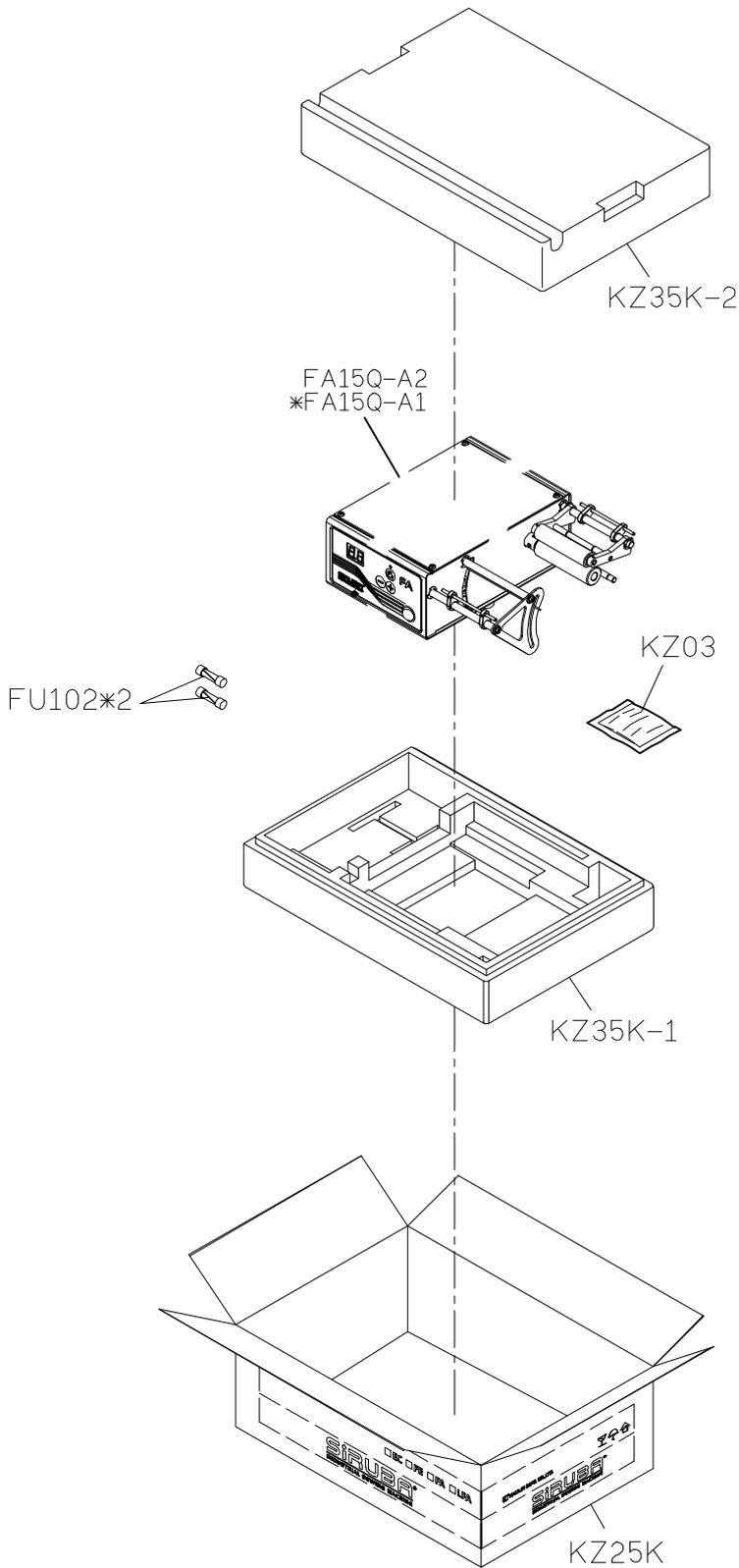
A

B

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E



* FOR 110V

SIRUBA

PARTS LIST

Series

**F007K/F007KD
F858K/F858KD**

Parts Group

FAC-K

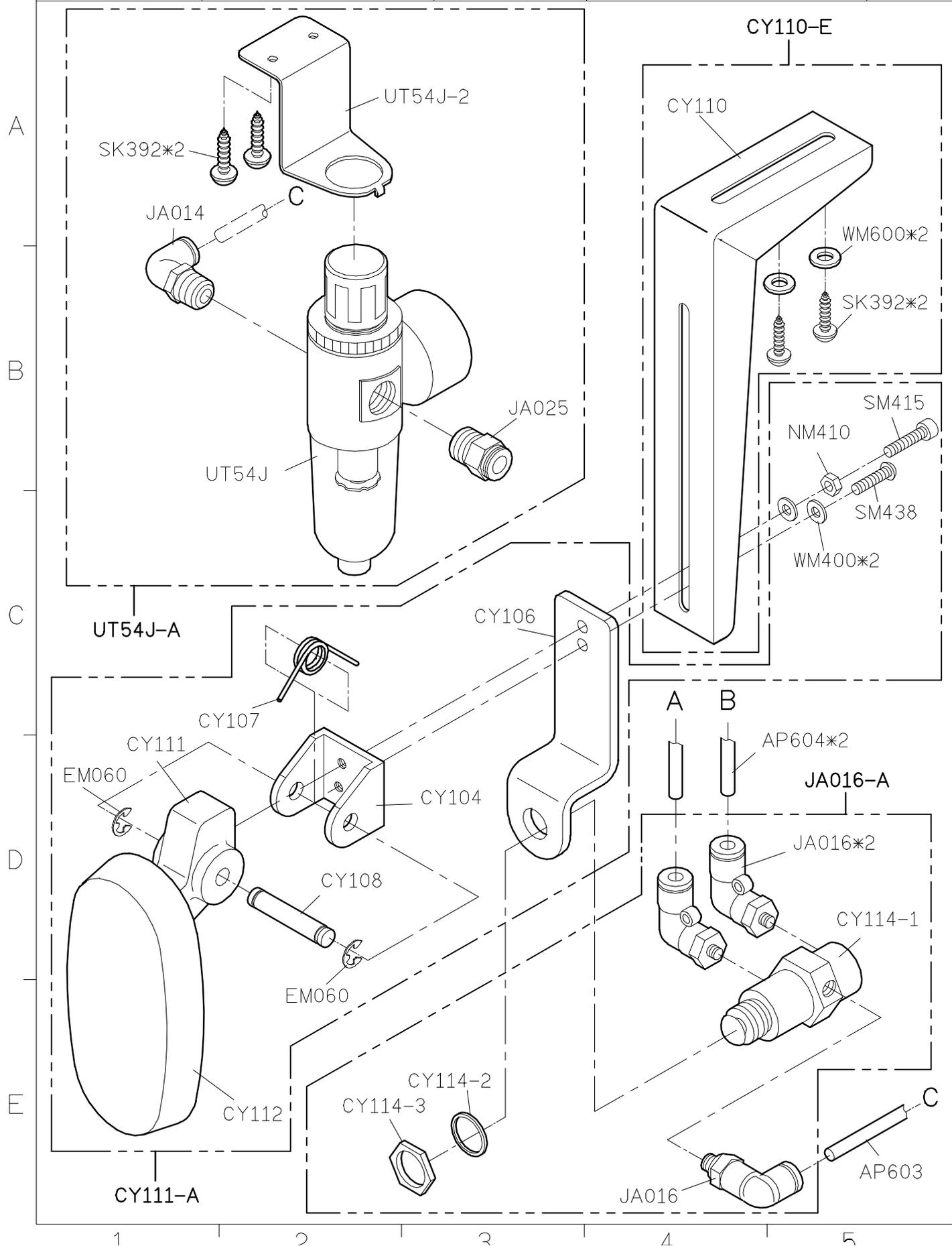
Subclass / Remark

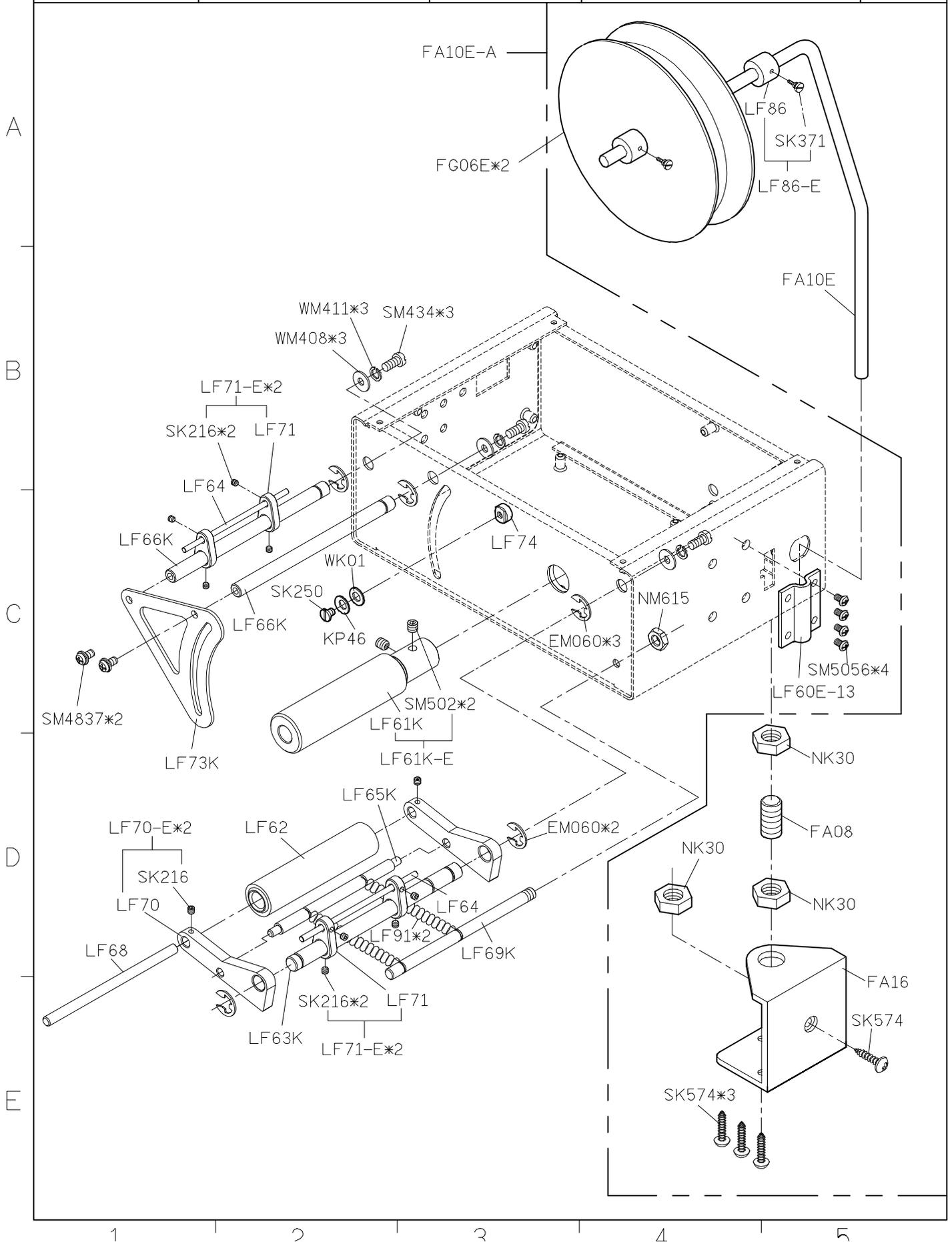
Page

2/2

Date

2012/10/31





SIRUBA
PARTS LIST

Series
F007K/F007KD
F858K/F858KD

Parts Group
FAK

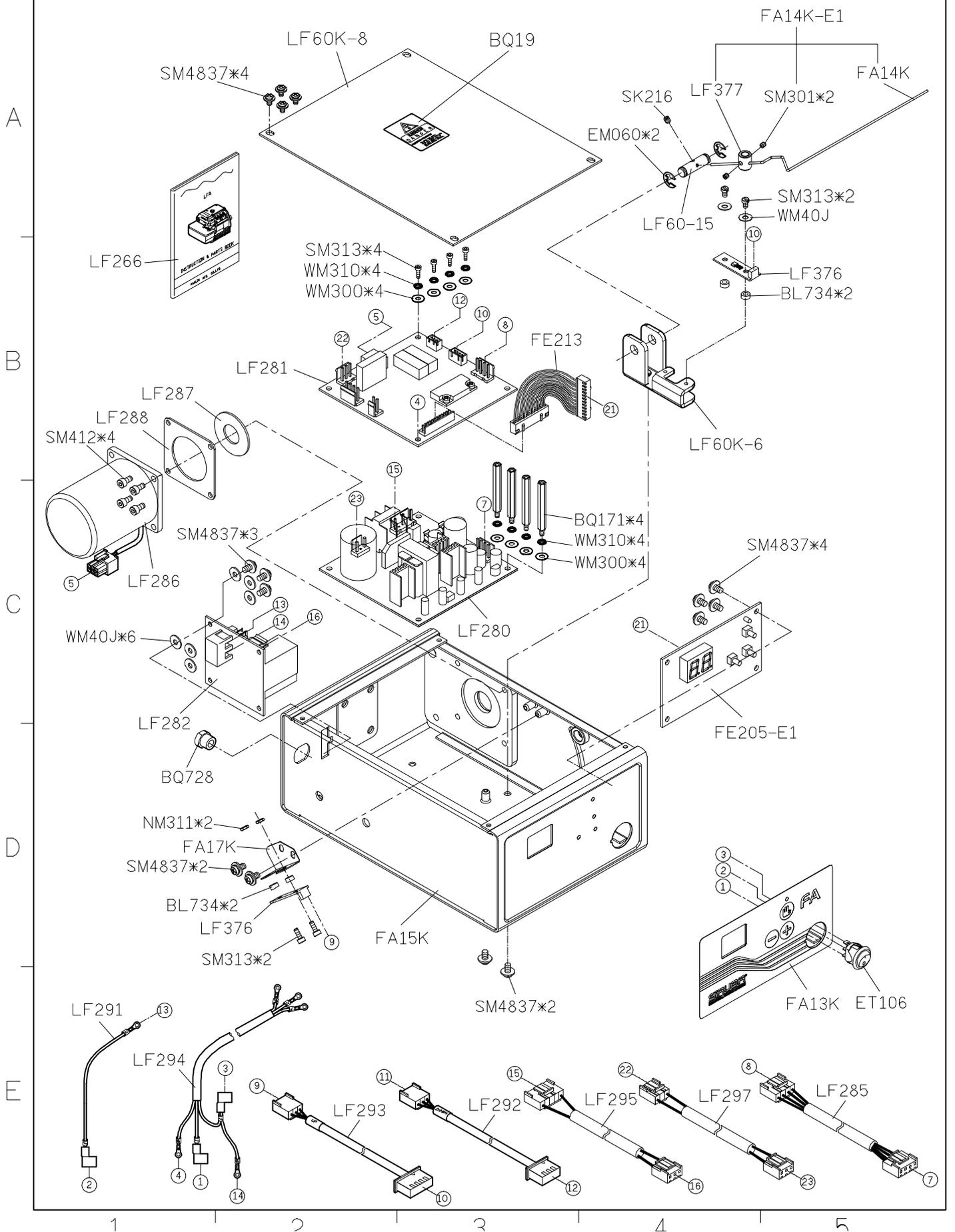
Subclass / Remark

Page

2/3

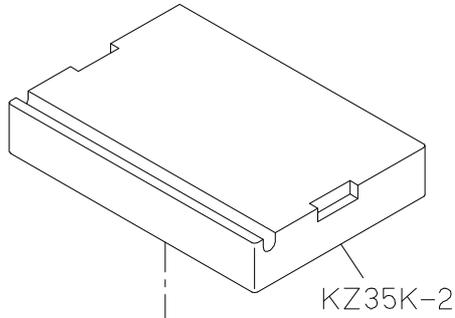
Date

2013/03/25

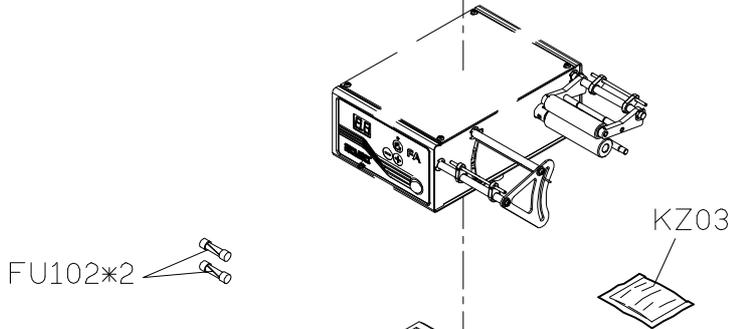


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	FAK		3/3
	F858K/F858KD			Date
				2013/03/25

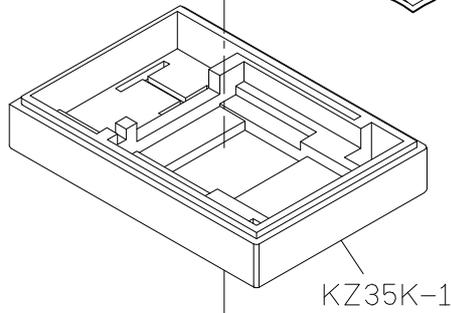
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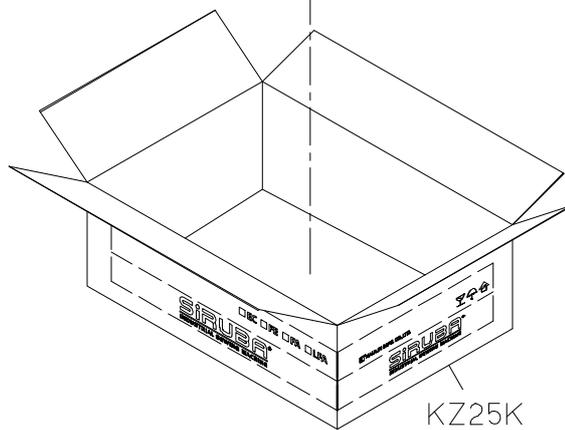
B



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E

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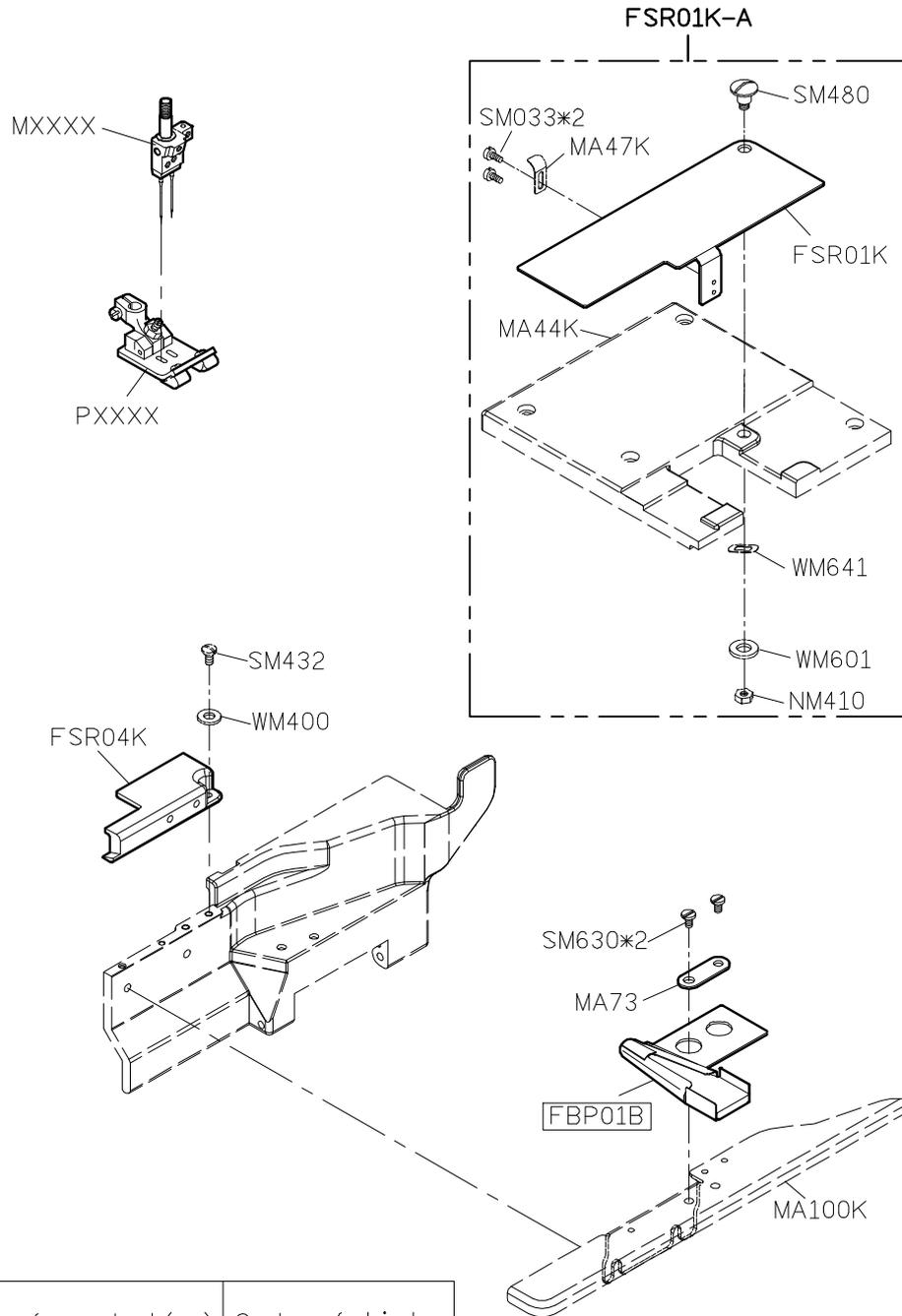
A

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E



Stitch length	Size of product (mm)	Code of binder
5.6	9	FBP01A
5.6	10	FBP01B
6.4	12	FBP01C

1

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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

FDC-K

Subclass / Remark

Page

1/1

Date

2012/10/31

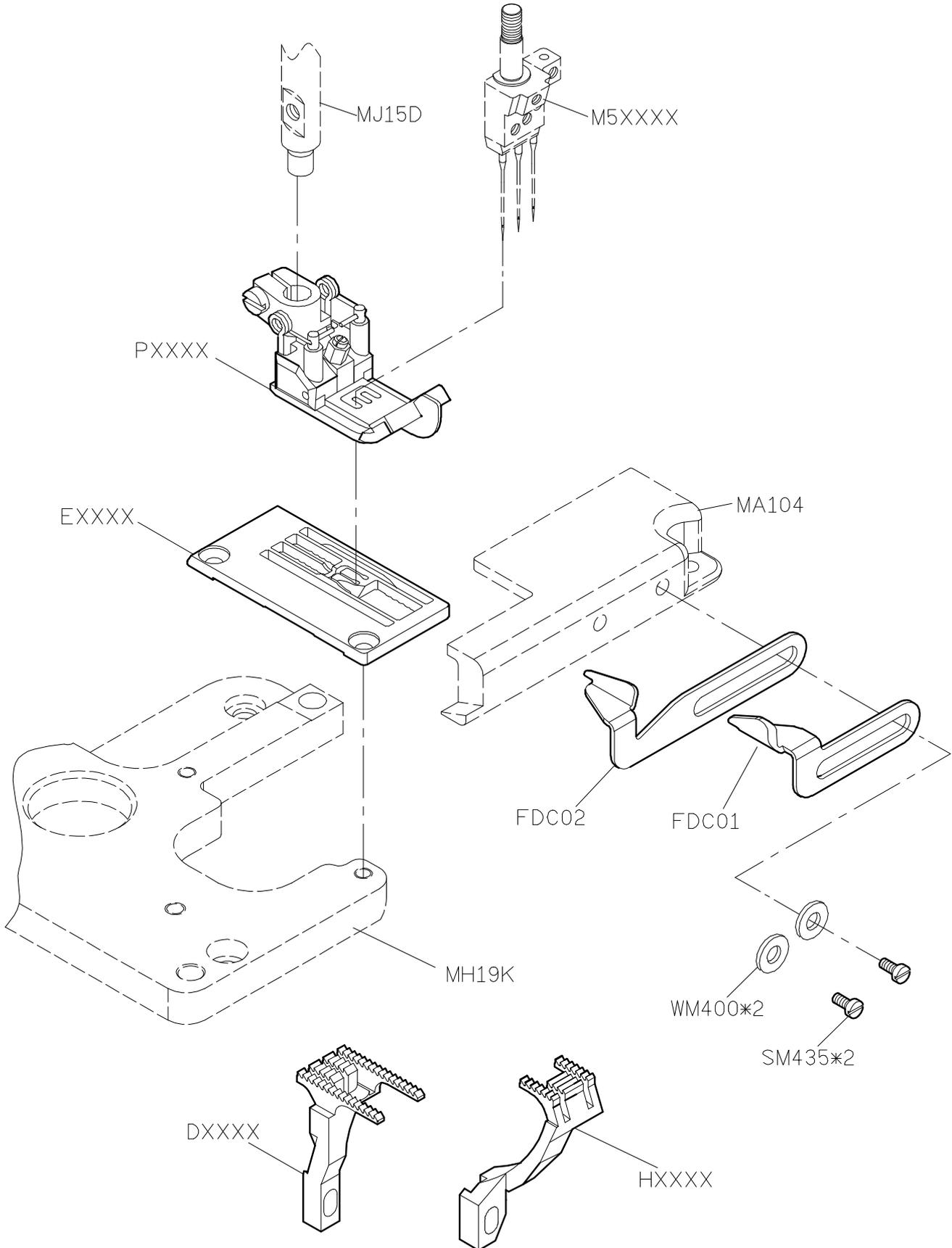
A

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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

FDE-K

Subclass / Remark

Page

1/1

Date

2012/10/31

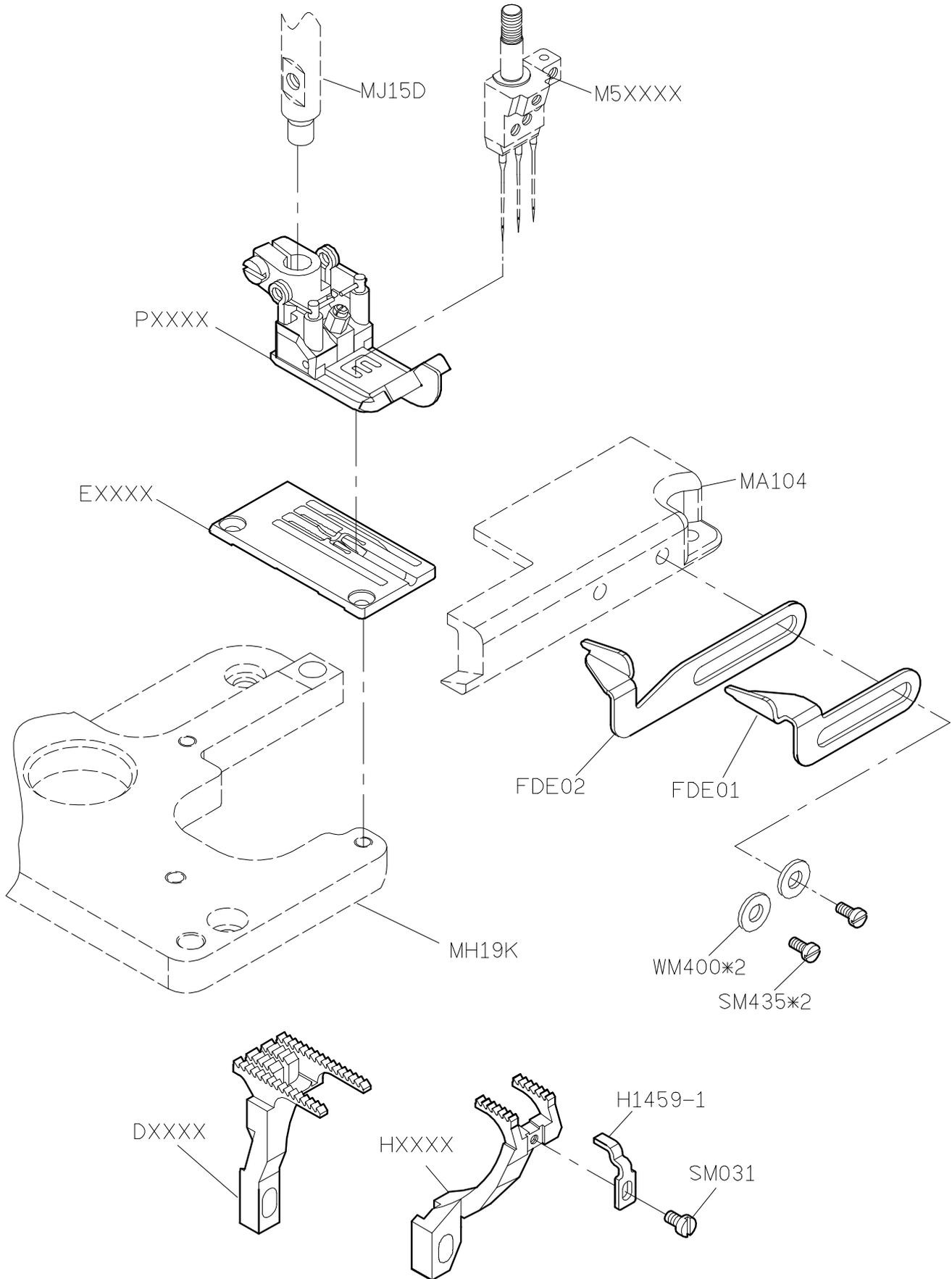
A

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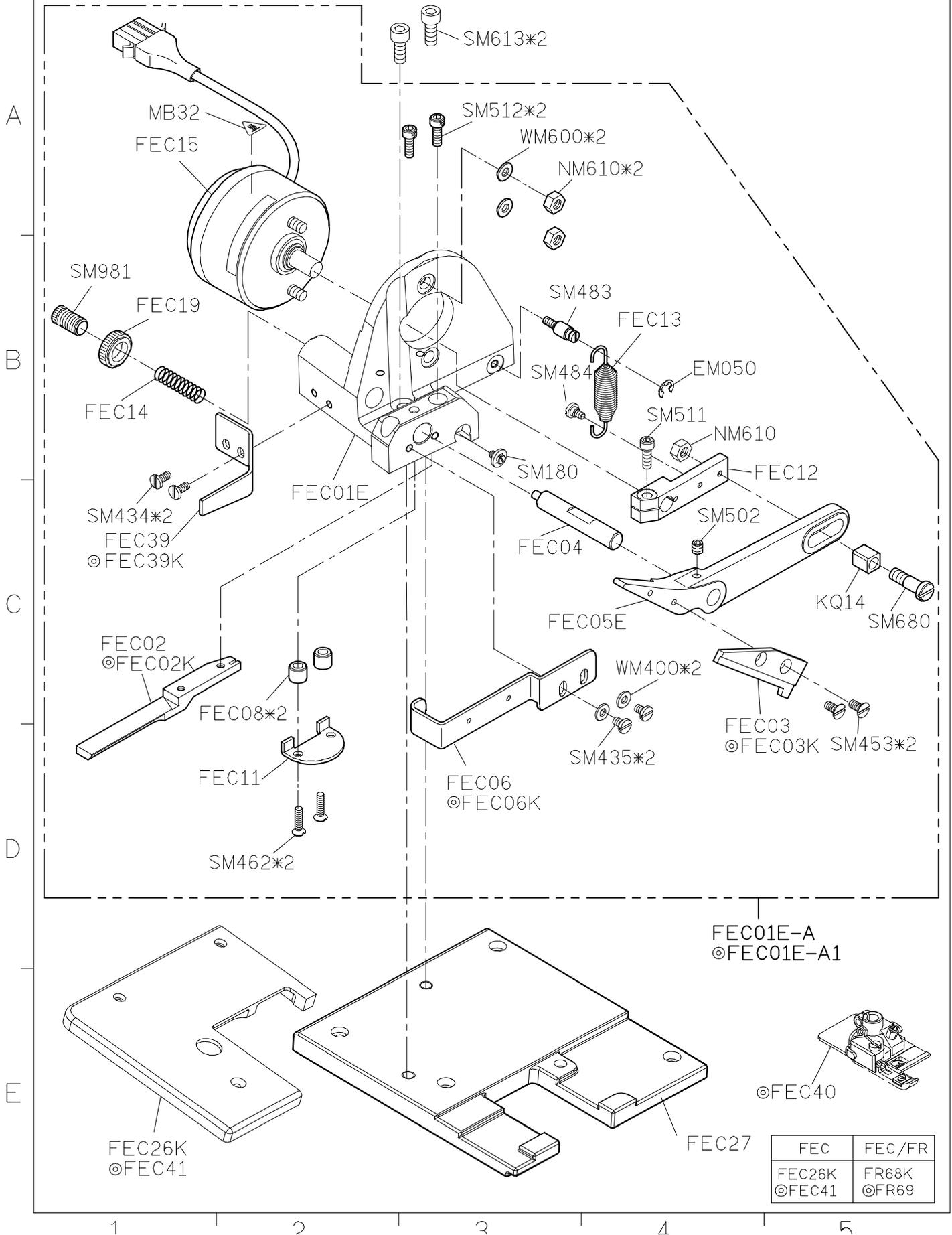
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FEC	FEC/FR
FEC26K	FR68K
◎FEC41	◎FR69

SIRUBA

PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
FEC-K

Subclass / Remark

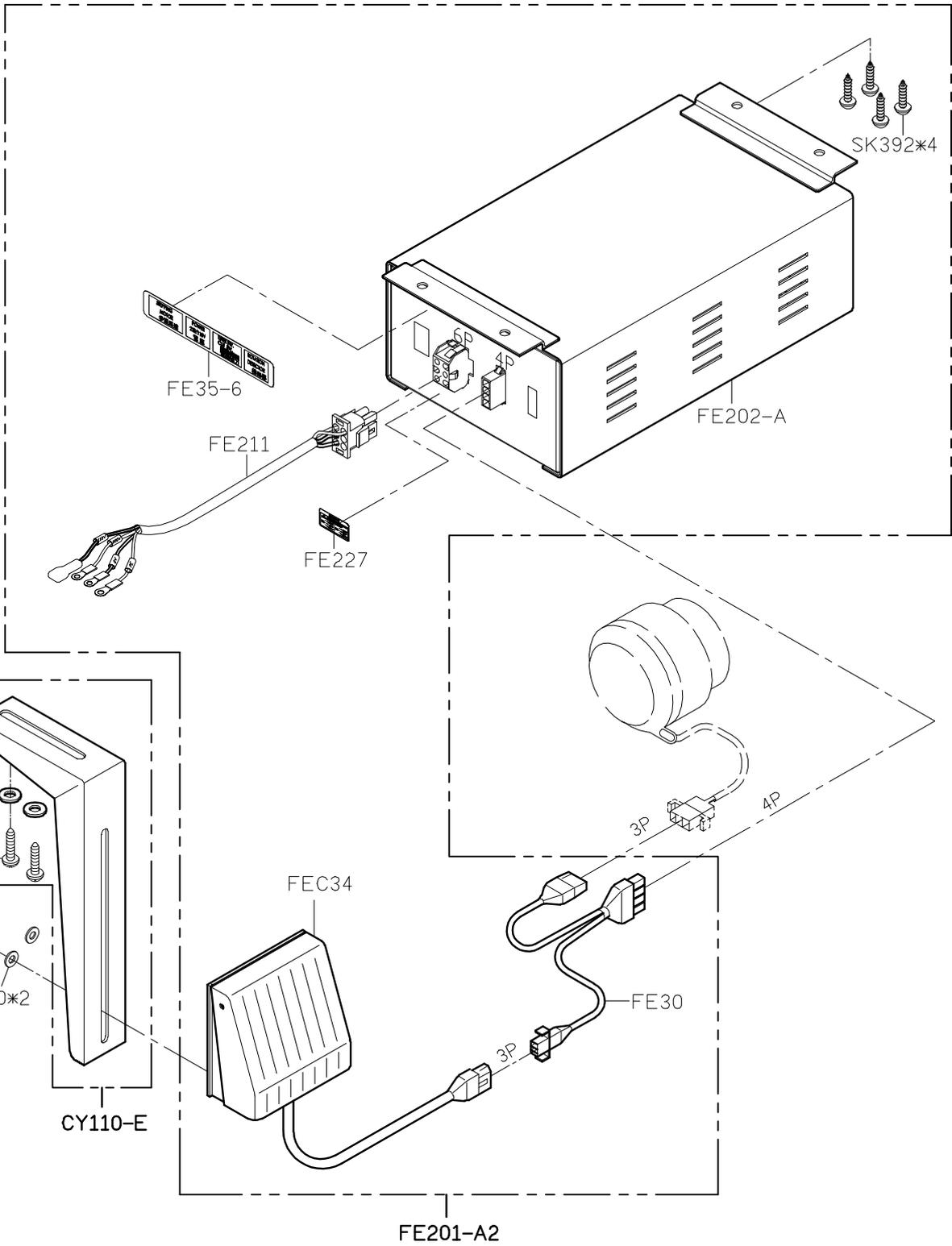
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3/4

Date

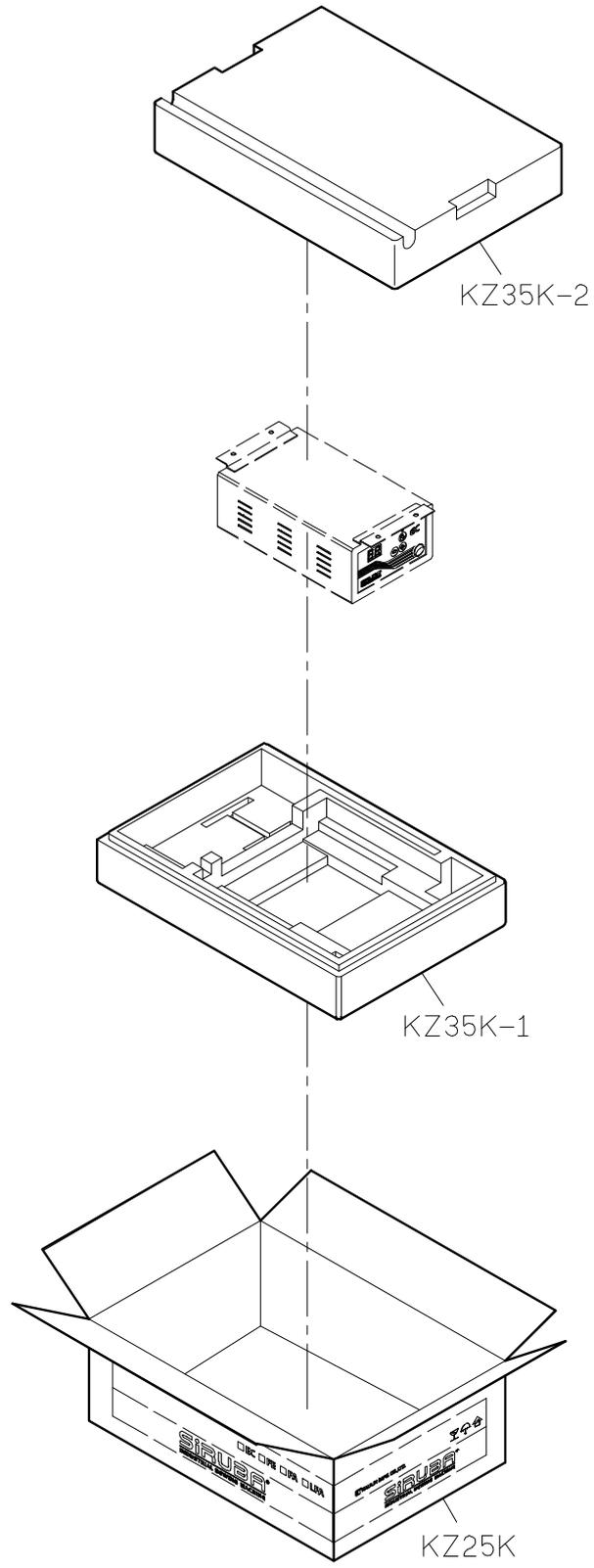
2012/10/31

A
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E

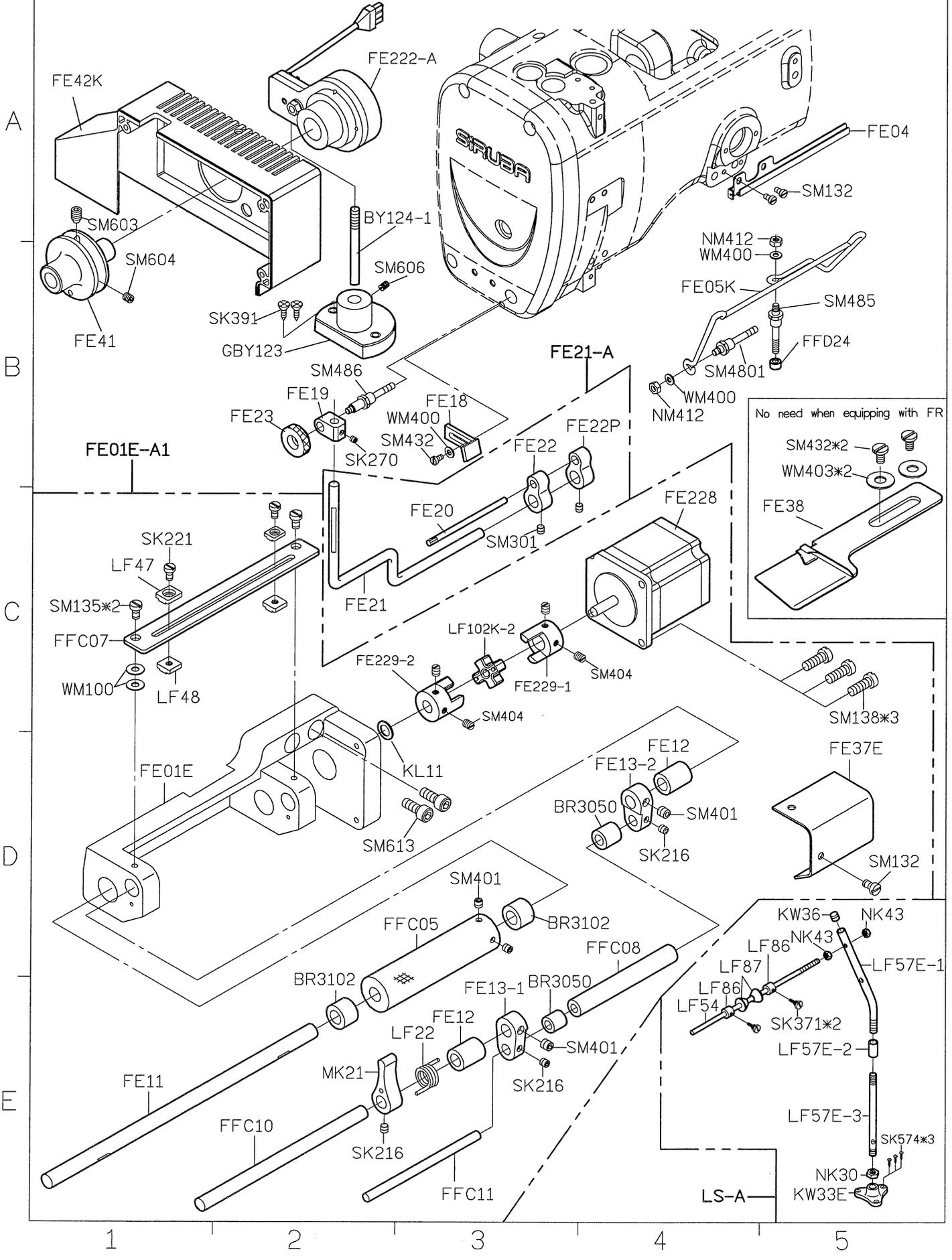


SIRUBA PARTS LIST	F007K/F007KD F858K/F858KD	Parts Group	Subclass / Remark	Page
		FEC-K		4/4
	Date			2012/10/31

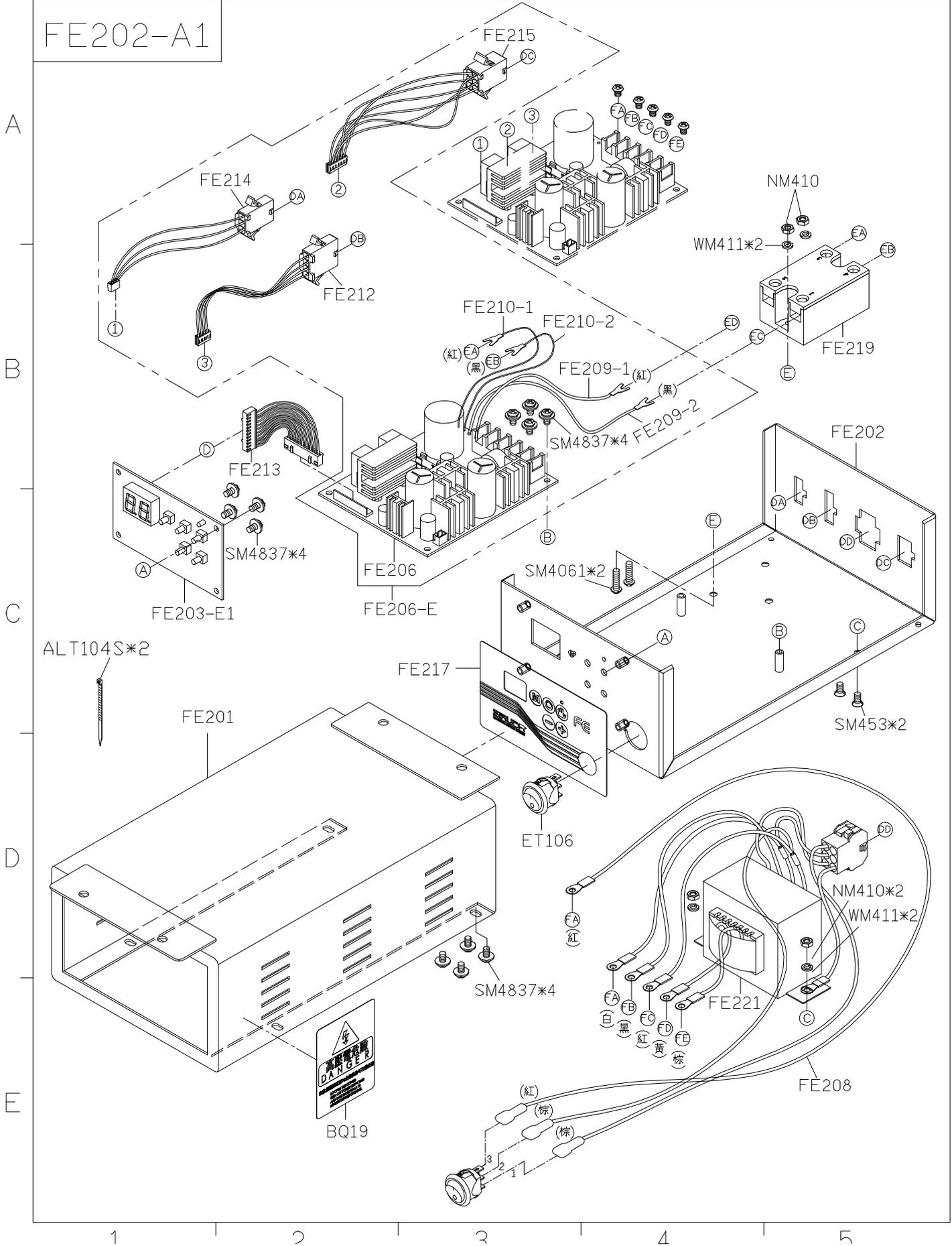
A
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C
D
E



SIRUBA PARTS LIST	F007K/F007KD F858K/F858KD	Parts Group	Subclass / Remark	Page
		FE-K	For F007K/F858K	1/3
				Date
				2015/11/25



FE202-A1



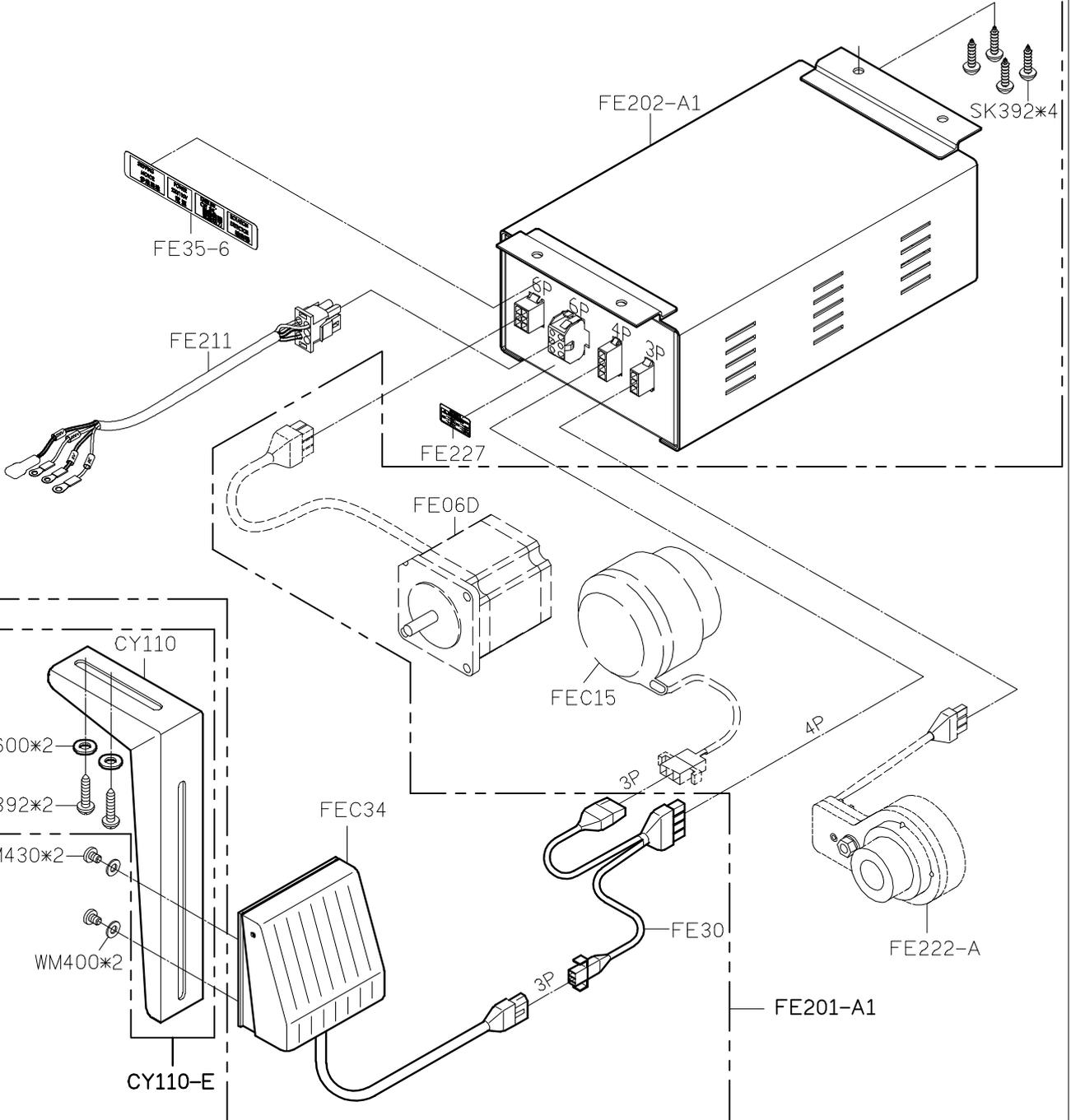
A

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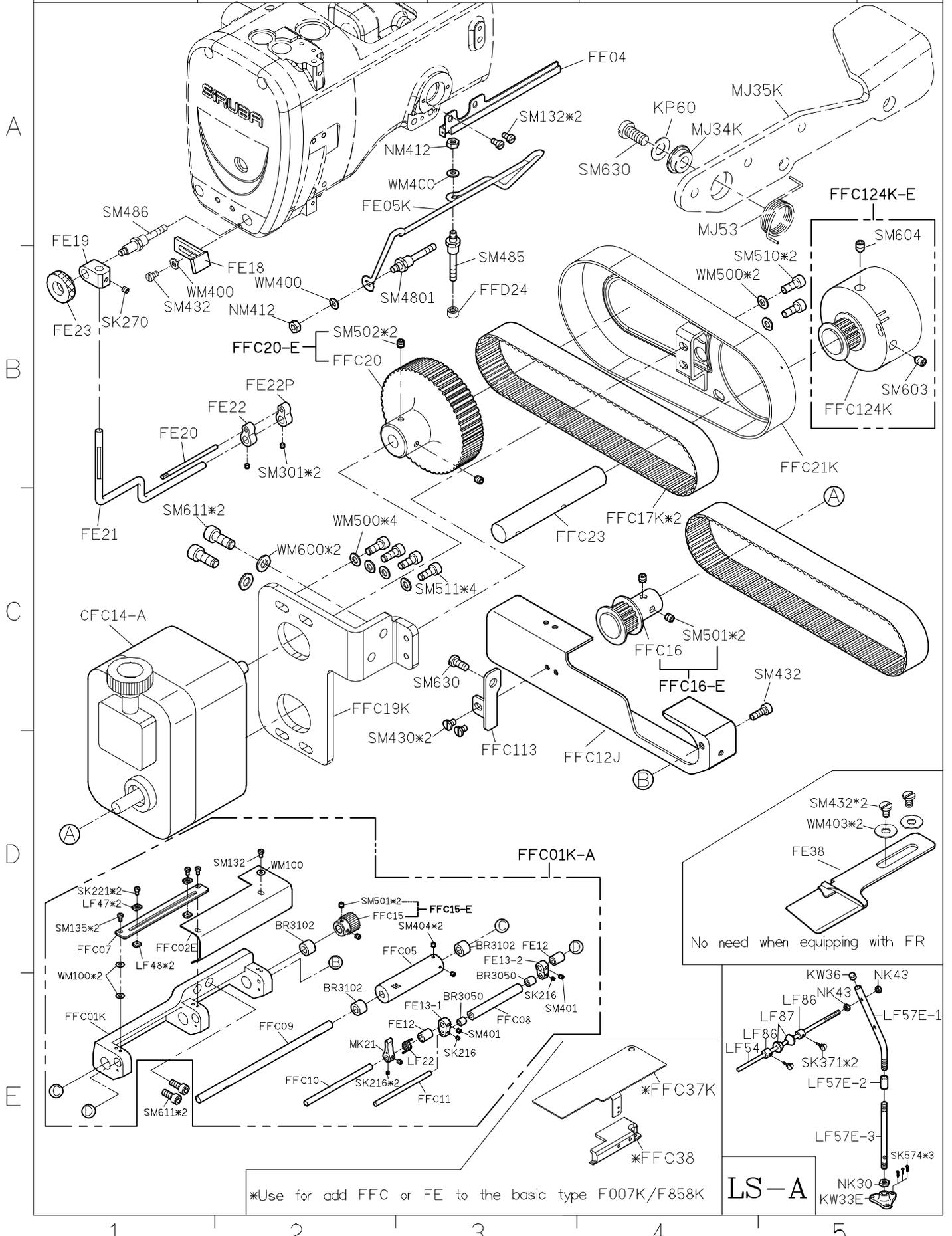
SIRUBA
PARTS LIST

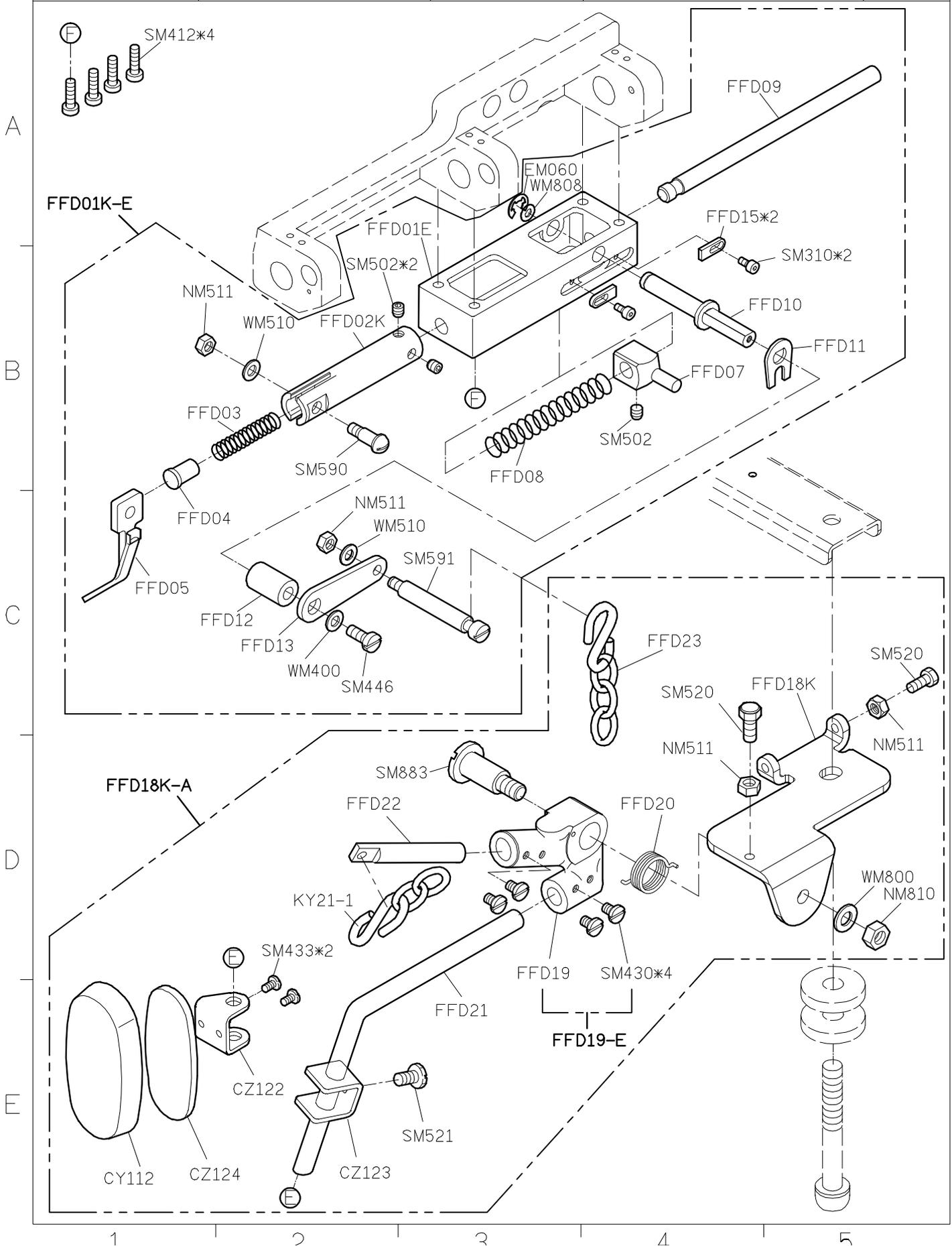
F007K/F007KD
F858K/F858KD
C007K/C858K

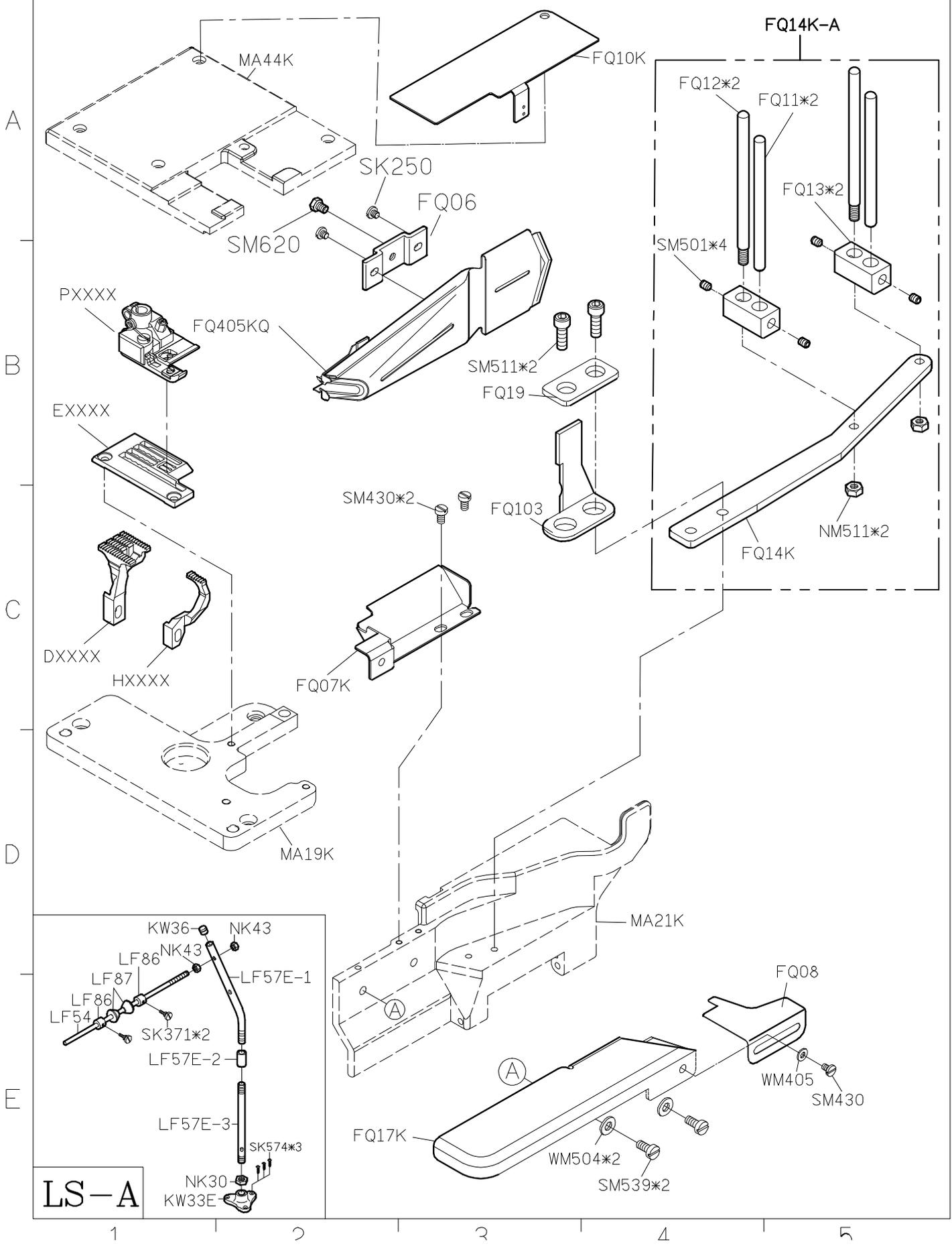
Parts Group
FFC-K

Subclass / Remark
For F007K/F858K/C007K/C858K

Page
1/1
Date
2015/01/06







SIRUBA

PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
FFP-K

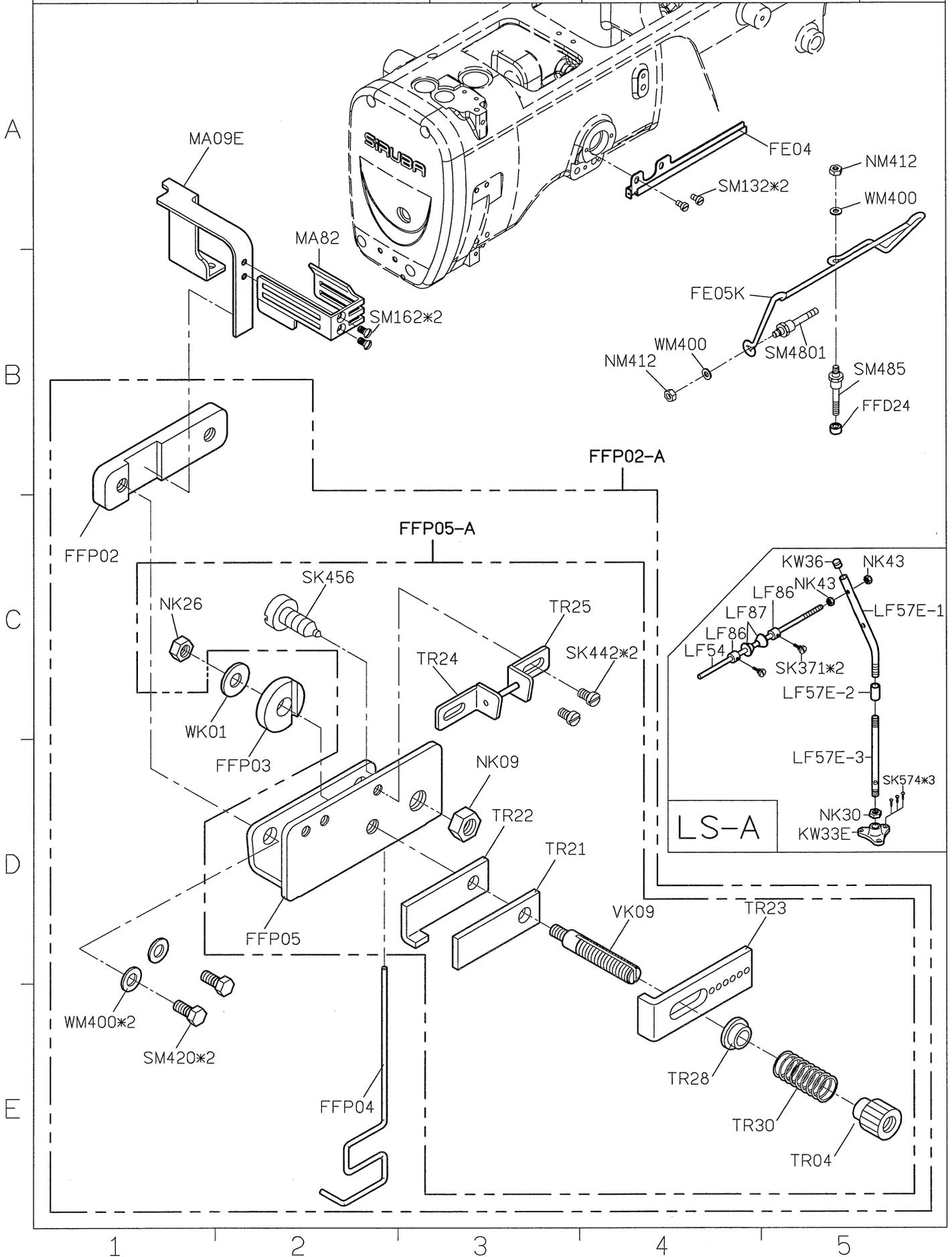
Subclass / Remark

Page

1/3

Date

2015/11/26



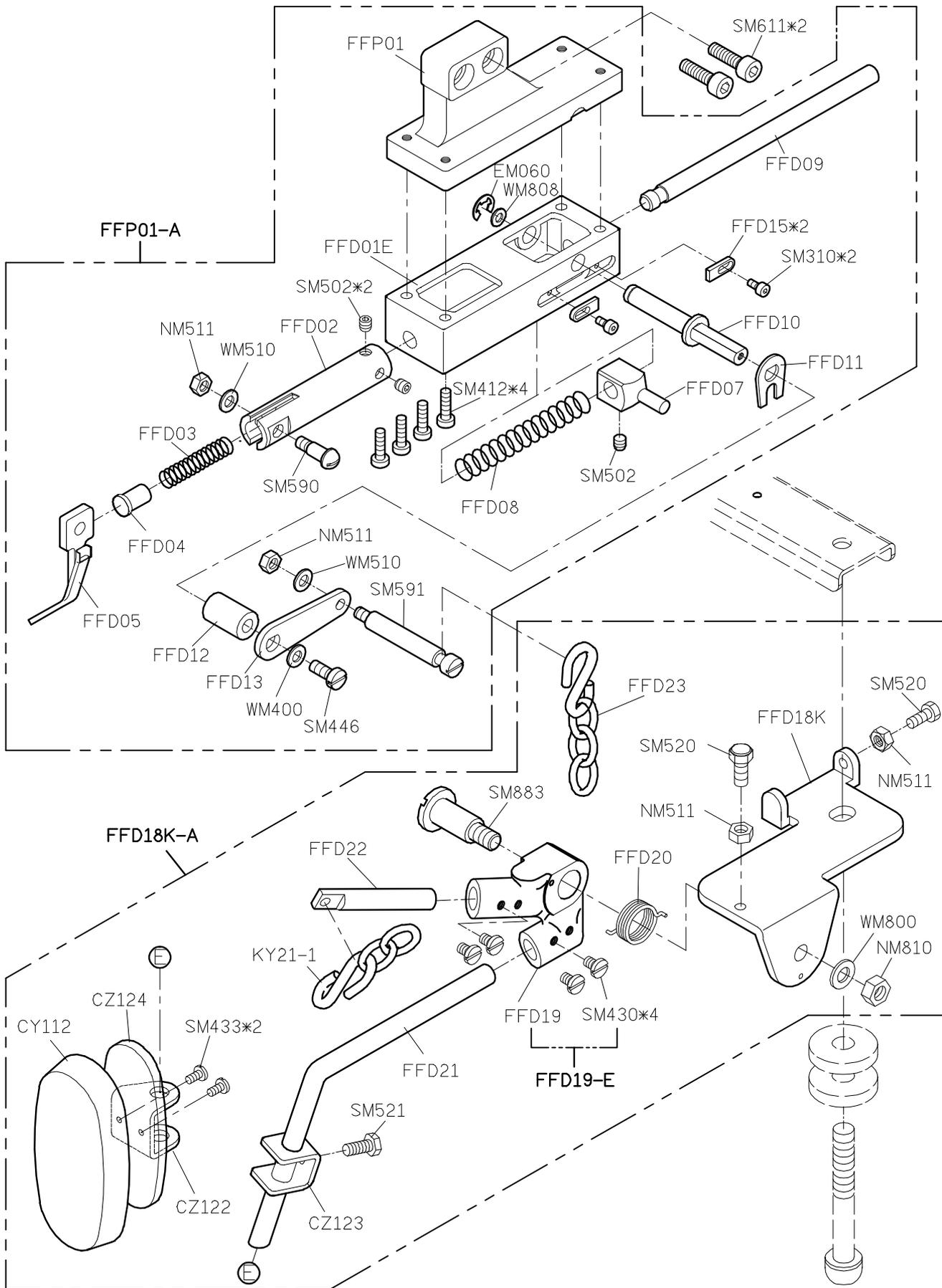
A

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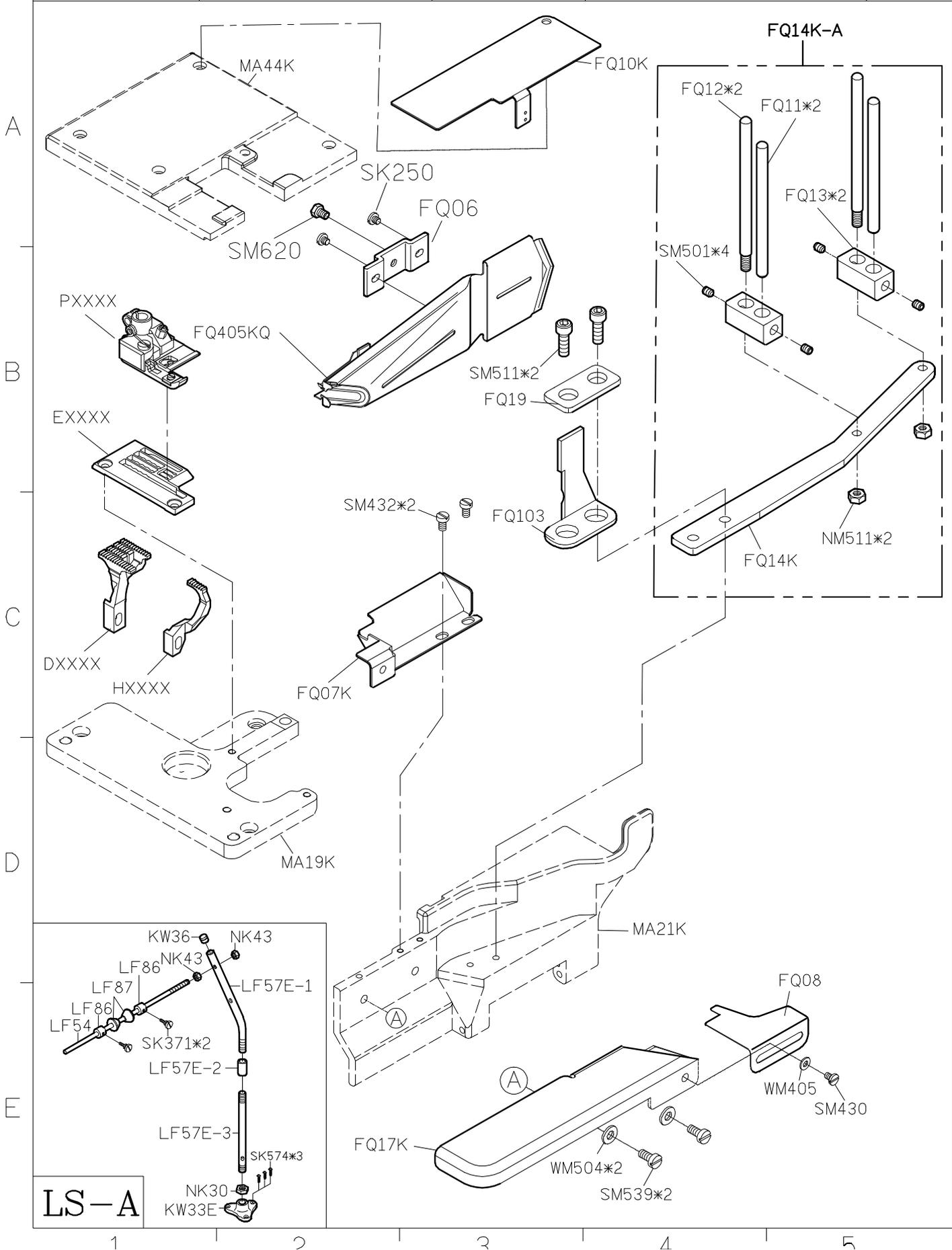
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SIRUBA

PARTS LIST

Series

F007KD

Parts Group

FFT

Subclass / Remark

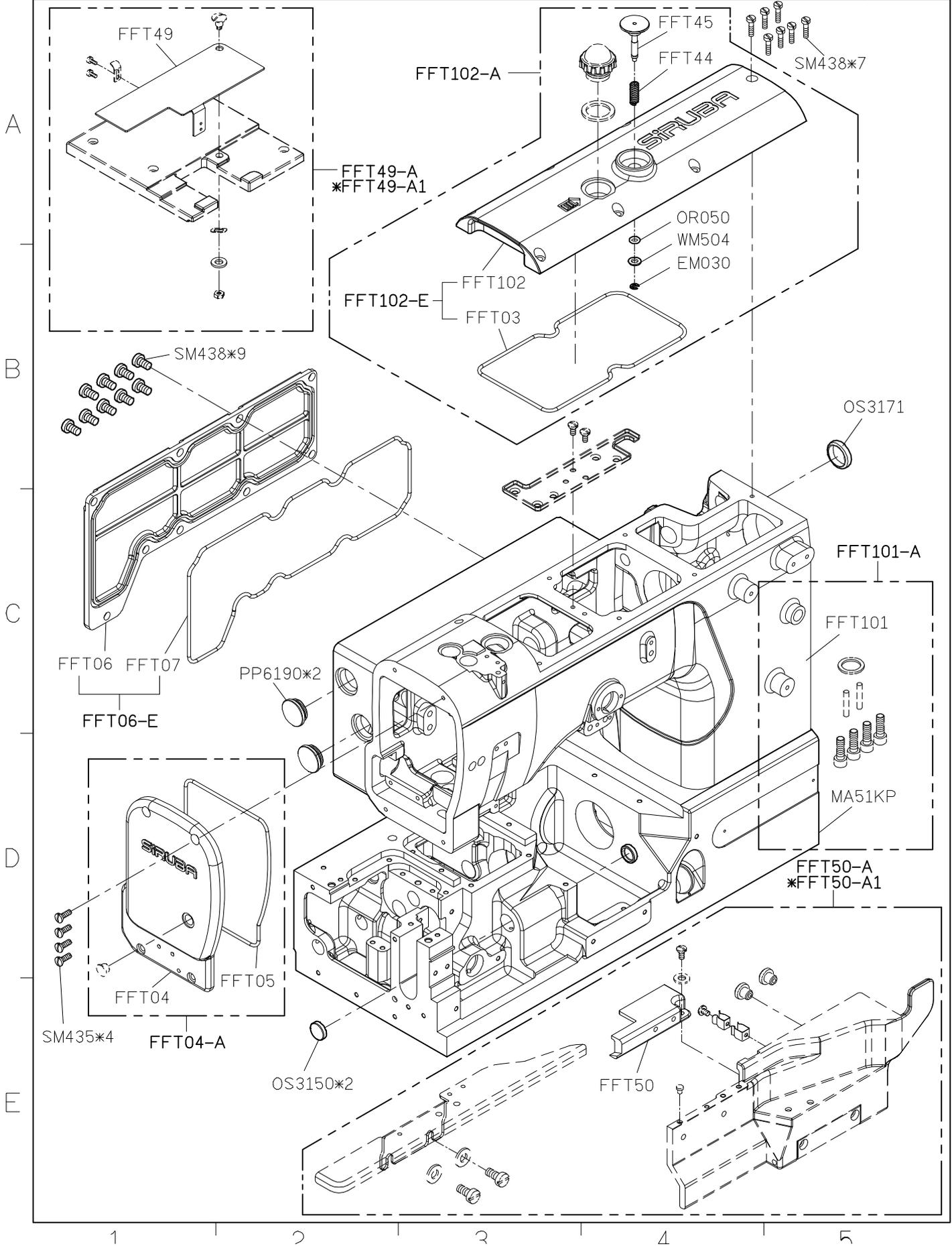
*** Use for UT**

Page

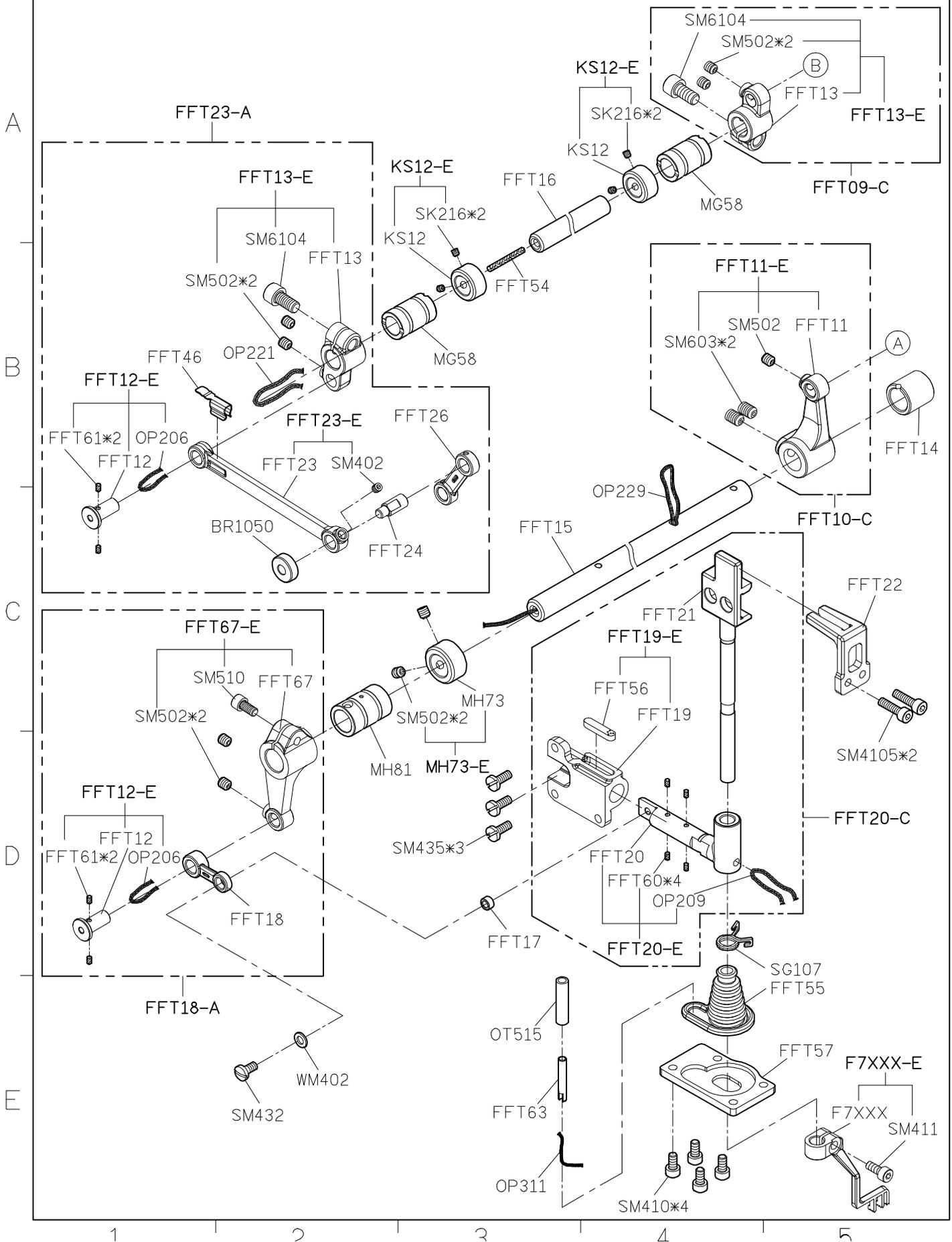
1/7

Date

2014/04/17



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT		2/7
				Date
				2013/08/16



SIRUBA

PARTS LIST

Series

F007KD

Parts Group

FFT

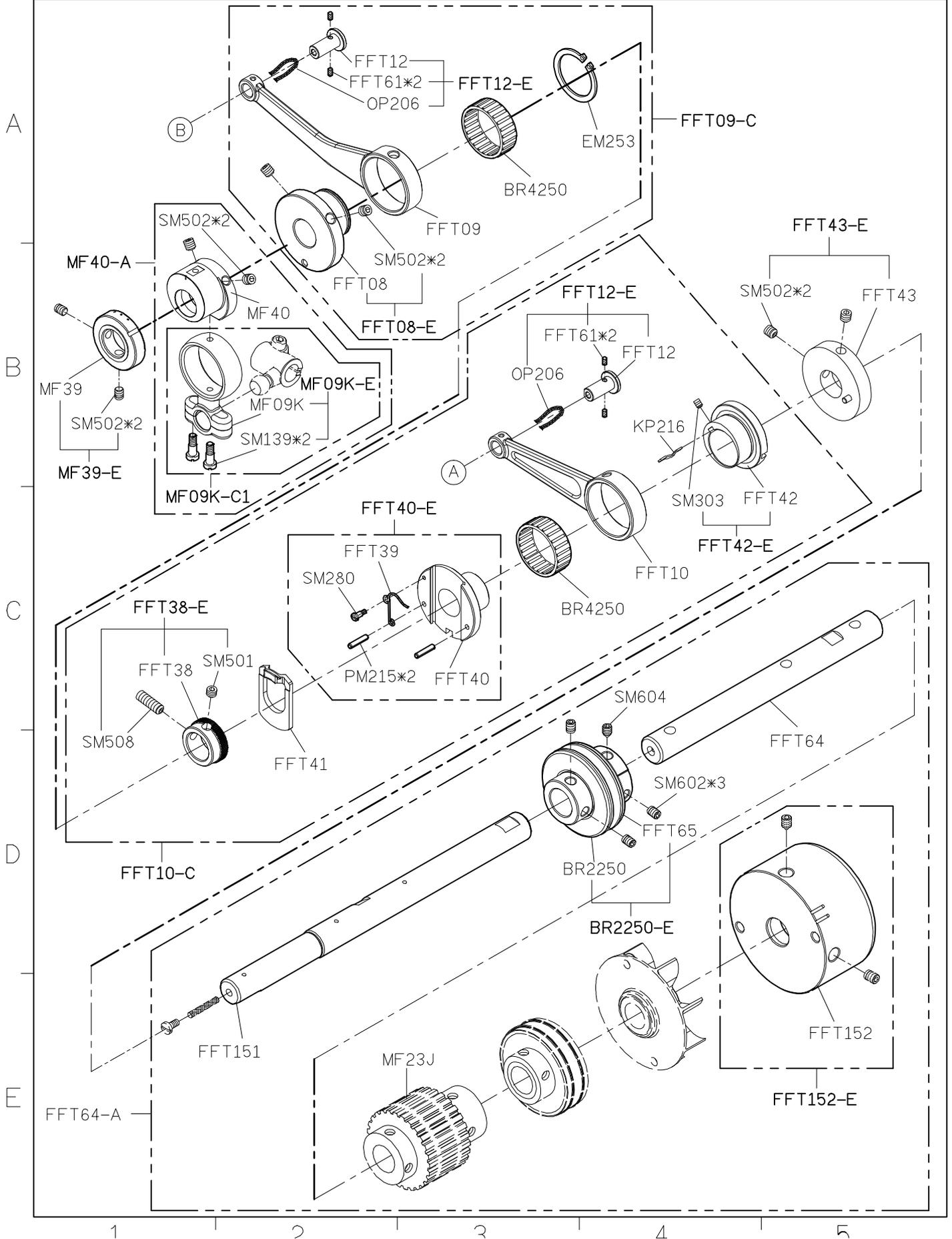
Subclass / Remark

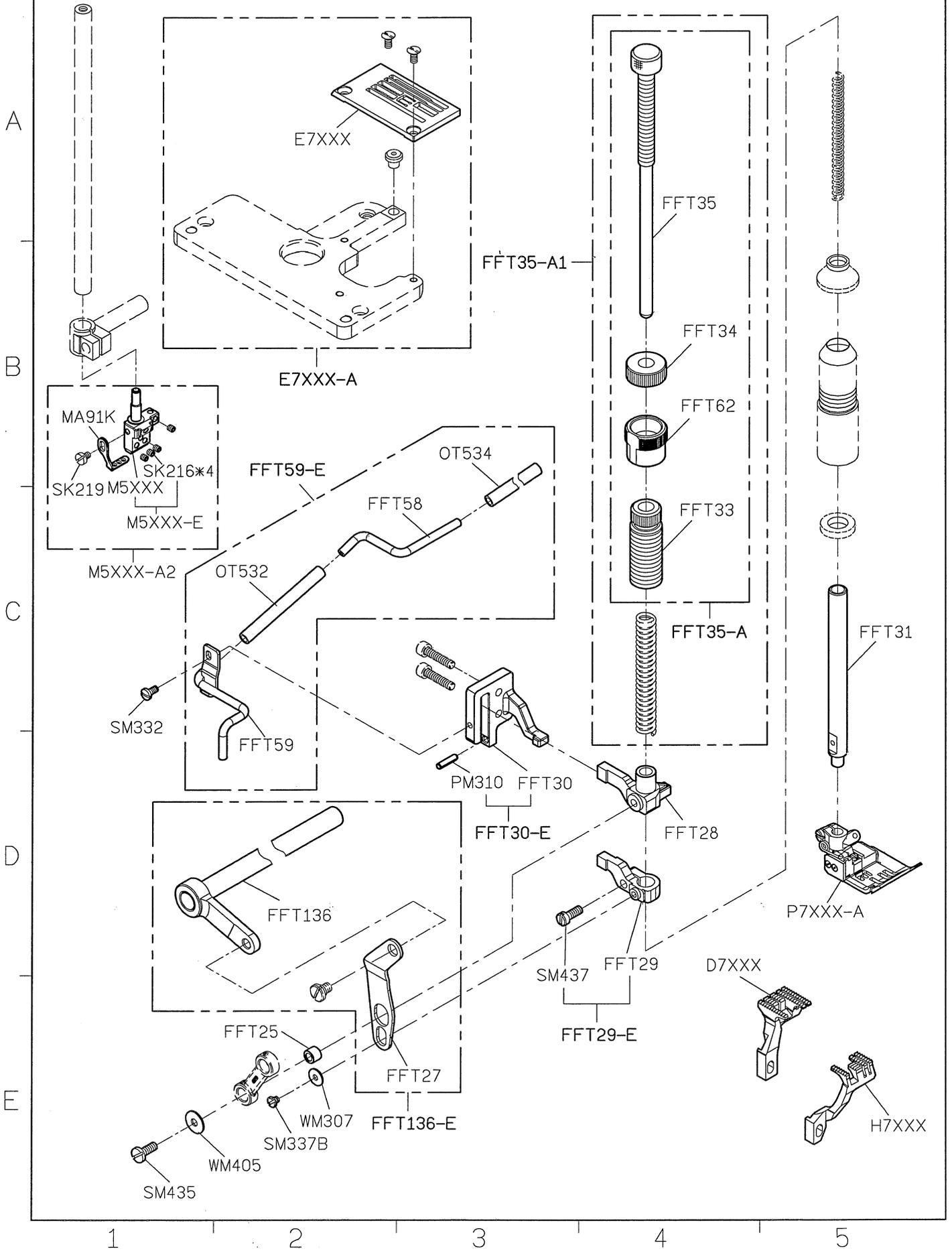
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3/7

Date

2012/12/25





SIRUBA

PARTS LIST

Series

F007KD

Parts Group

FFT

Subclass / Remark

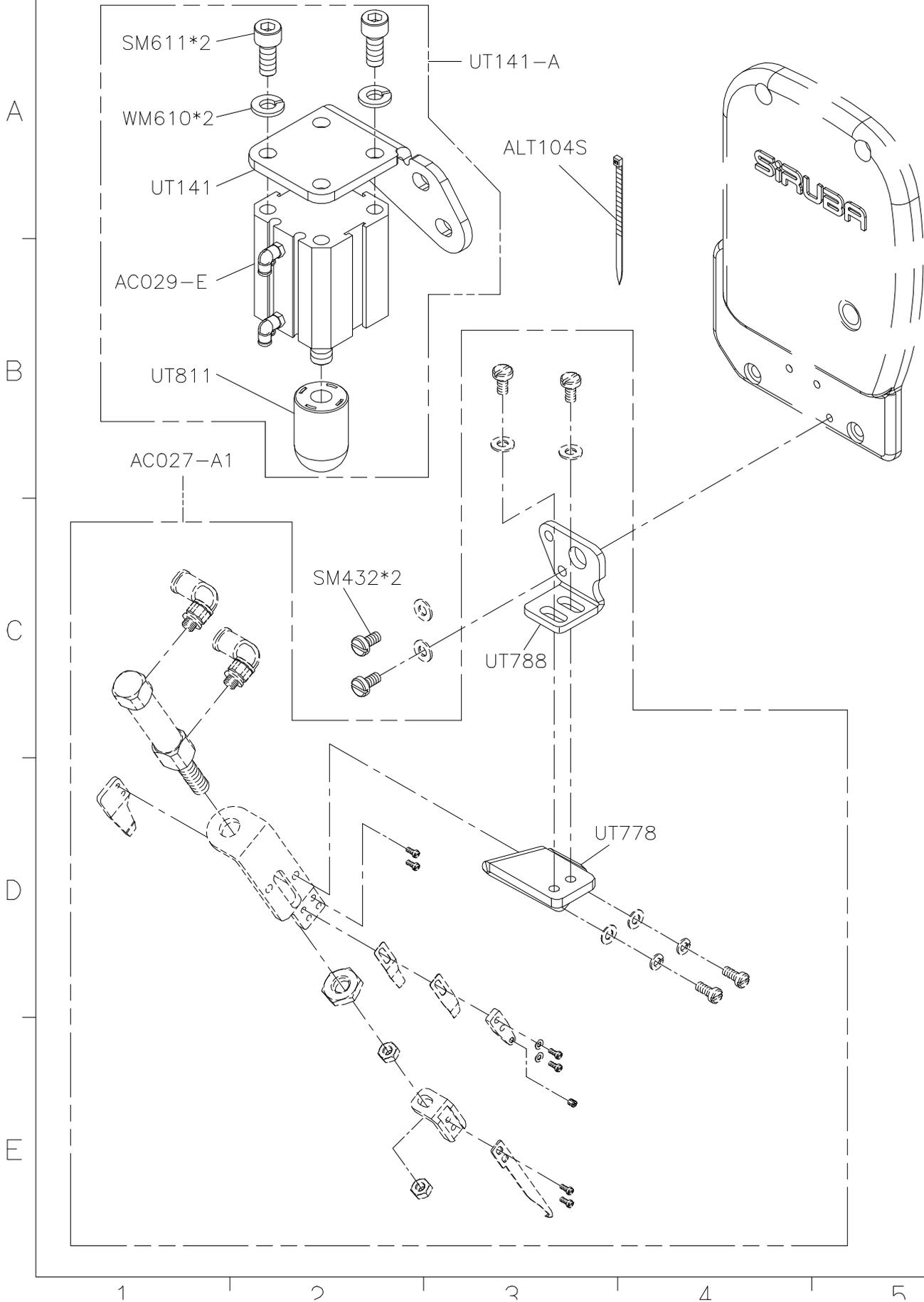
Use for UT

Page

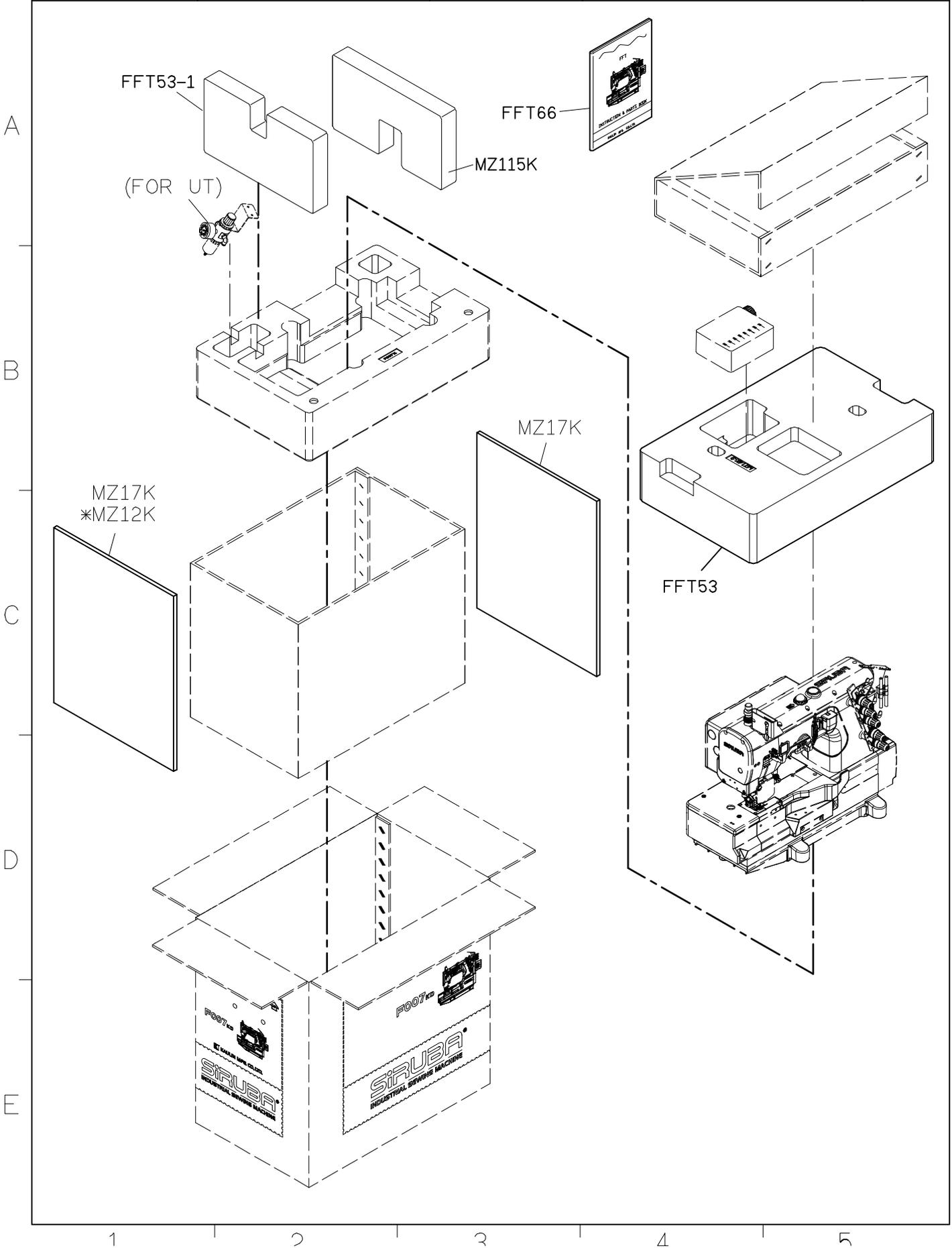
6/7

Date

2014/03/10

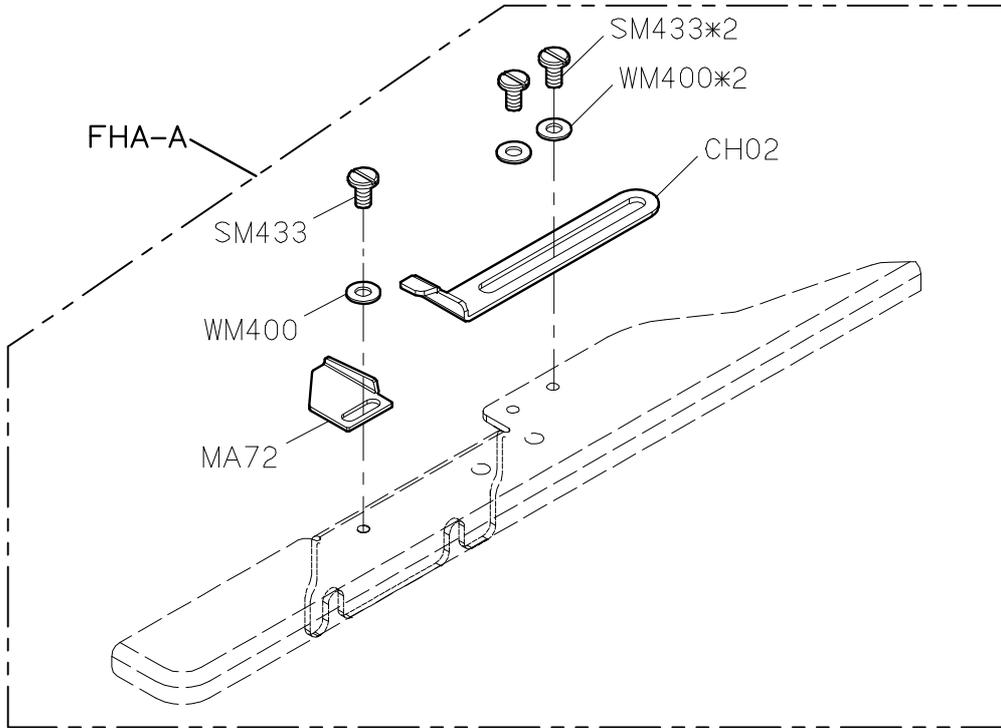


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	* Use for UT	7/7
				Date
				2012/08/20

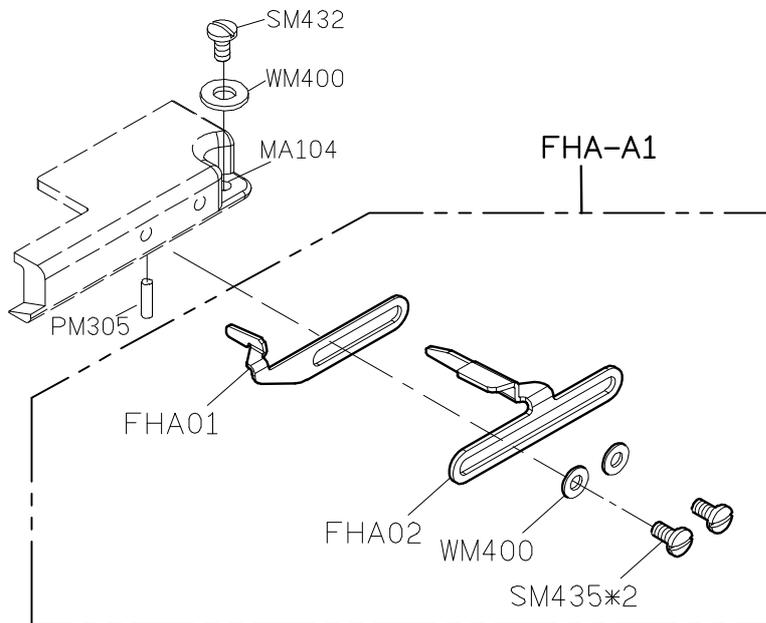


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/KD F858K/KD	FHA-K		1/1
				Date 2012/10/31

FOR FHA TYPE



FOR FHA/FQ TYPE
OPTION DEVICE FOR FQ MACHINE
CONVERT TO FHA BOTTOM HEMMING



SIRUBA

PARTS LIST

Series

F007KD

Parts Group

FHK

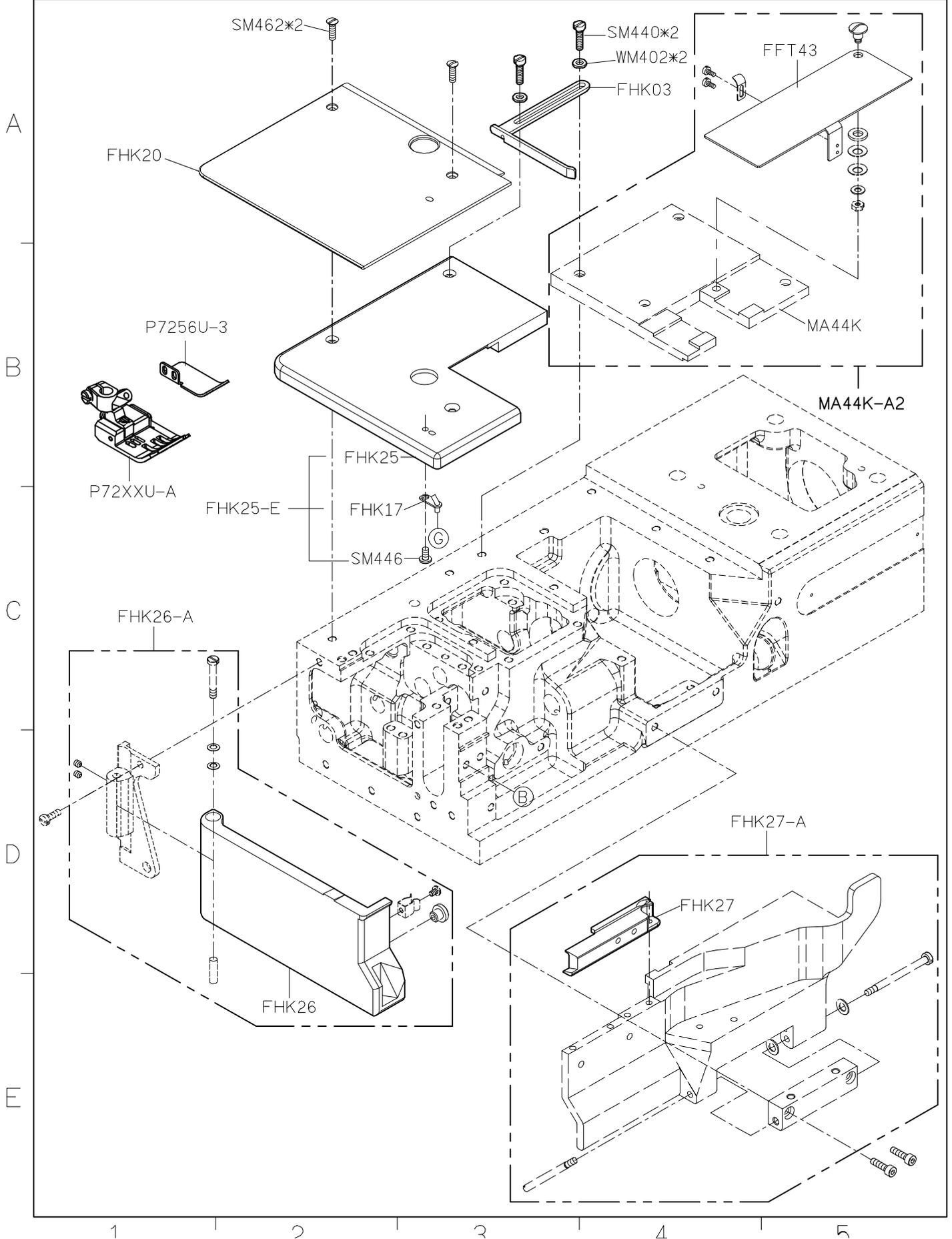
Subclass / Remark

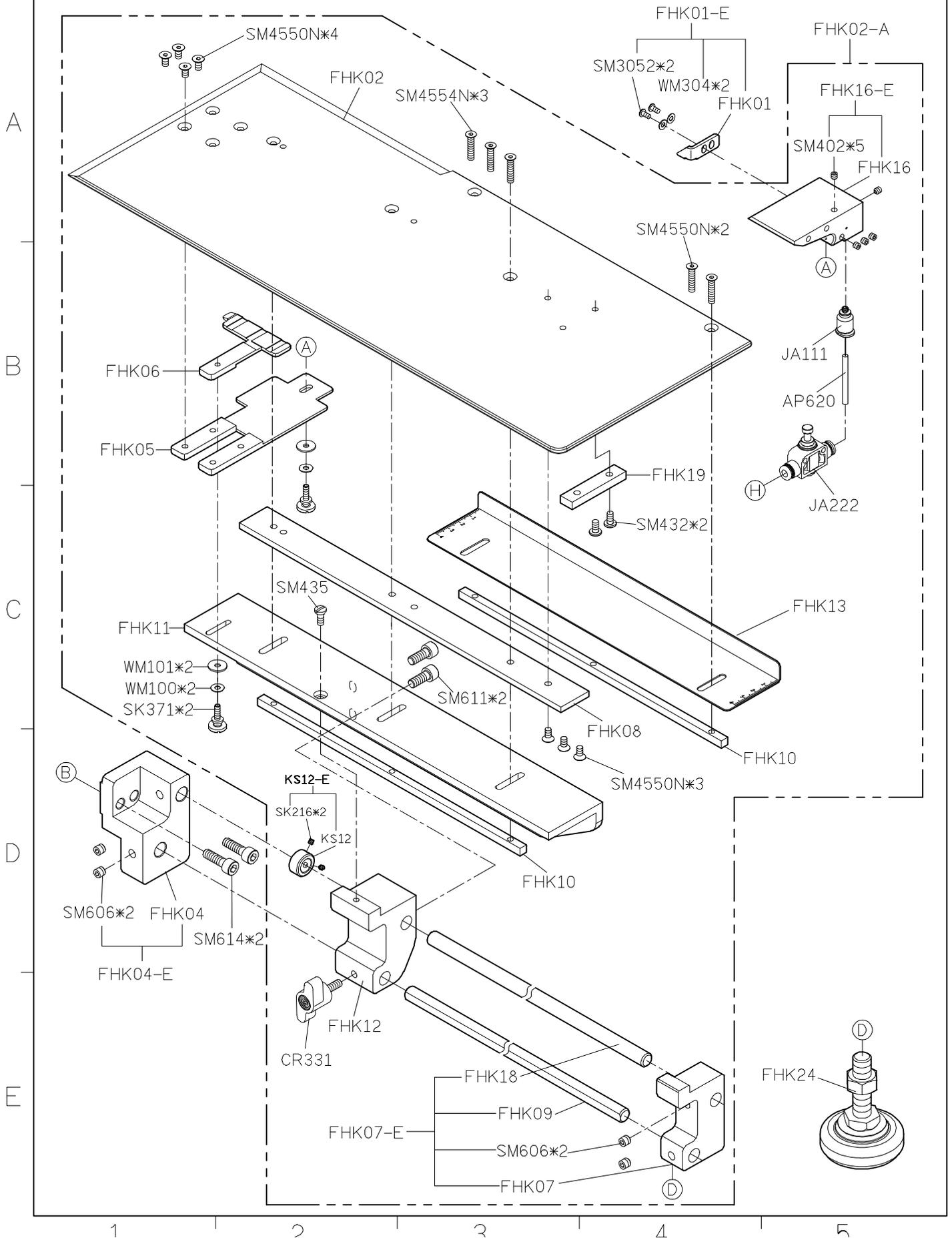
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1/6

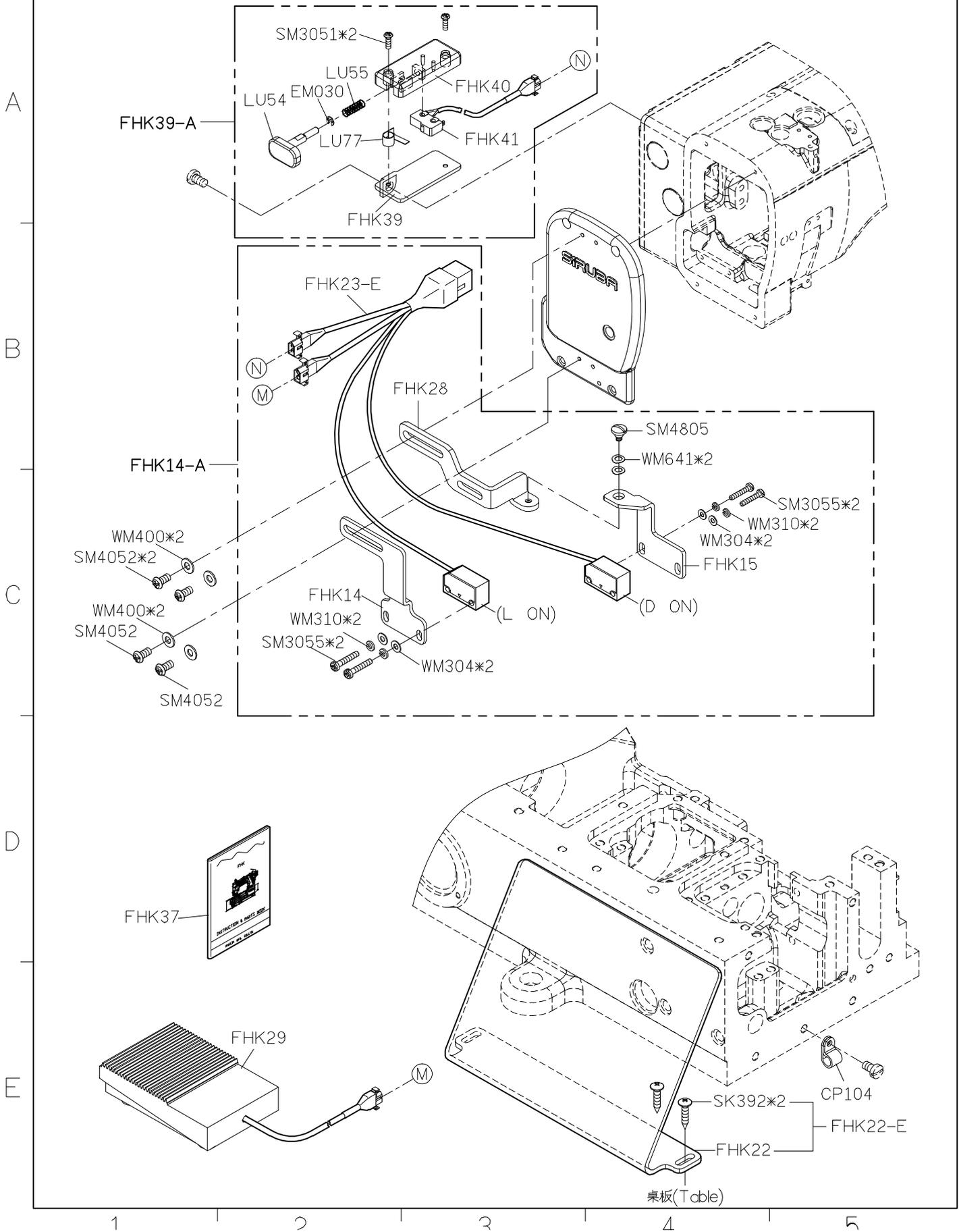
Date

2015/04/21

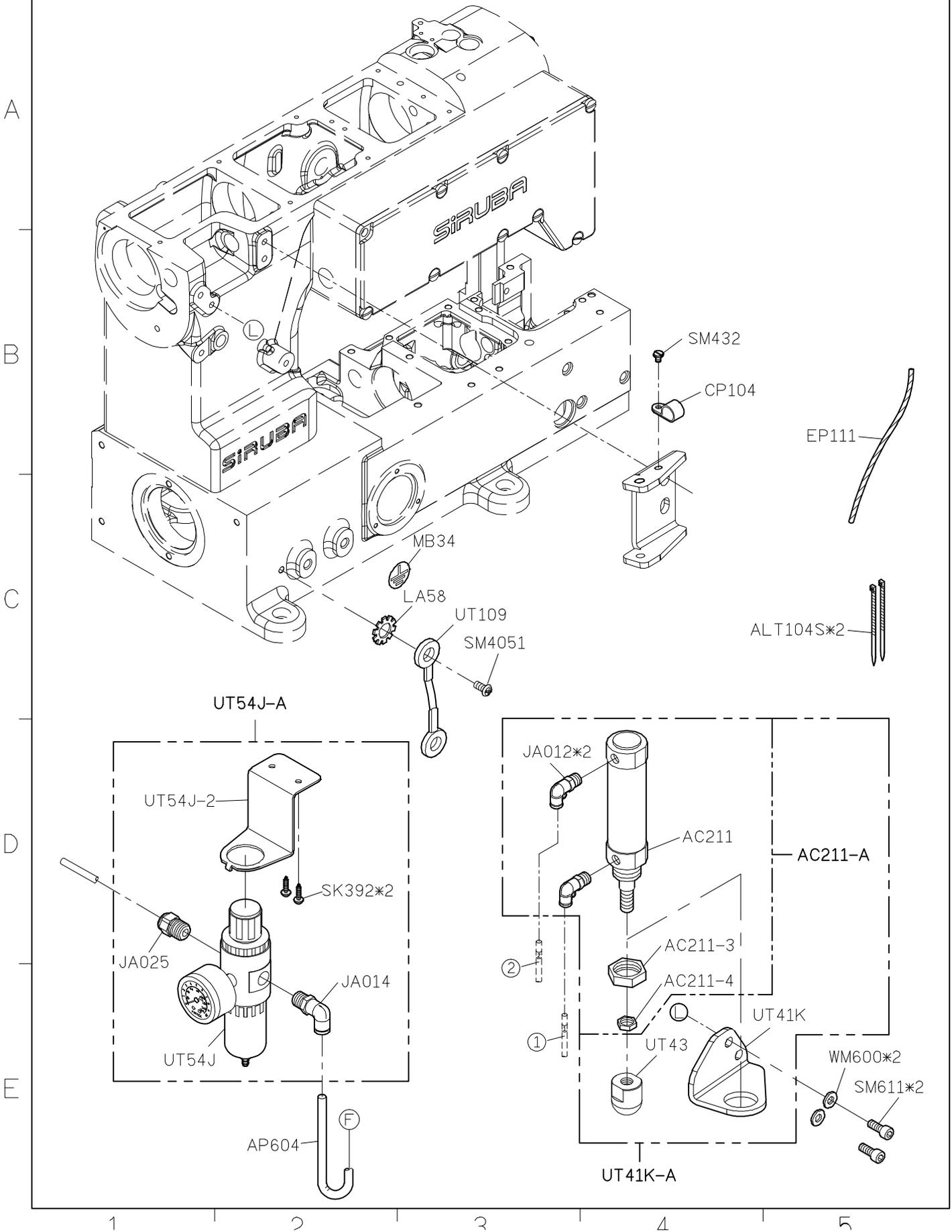




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FHK		3/6
				Date
				2015/04/21



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FHK		4/6
				Date
				2015/04/21



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FHK		5/6
				Date
				2012/08/20

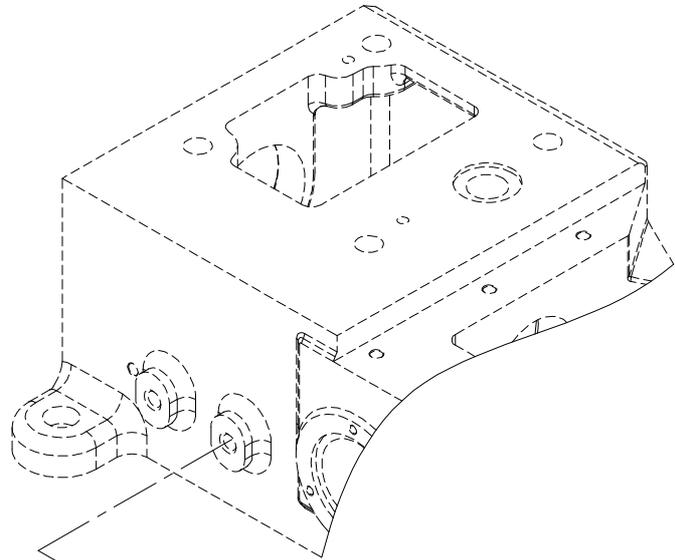
A

B

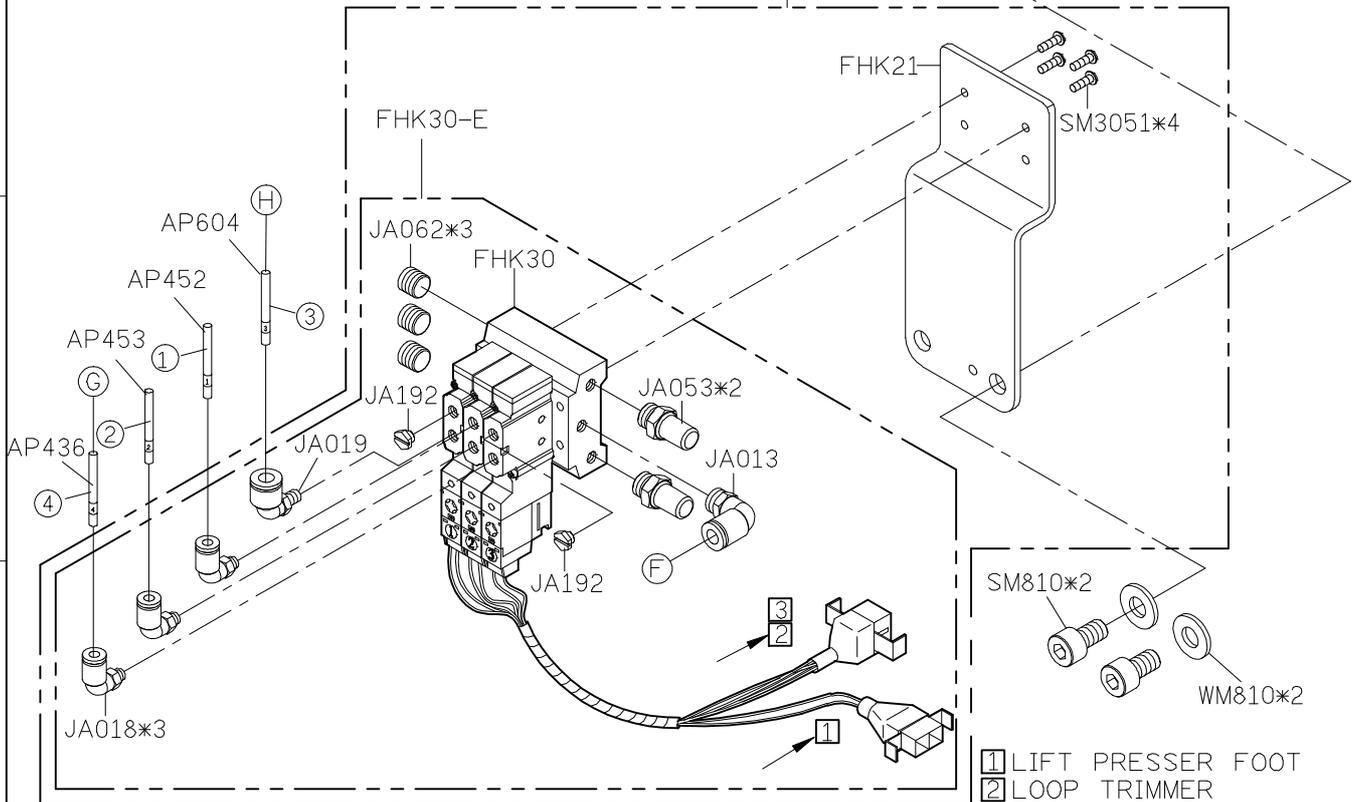
C

D

E



FHK30-A



- ① LIFT PRESSER FOOT
- ② LOOP TRIMMER
- ③ TOP CUTTER(WIPER)

1

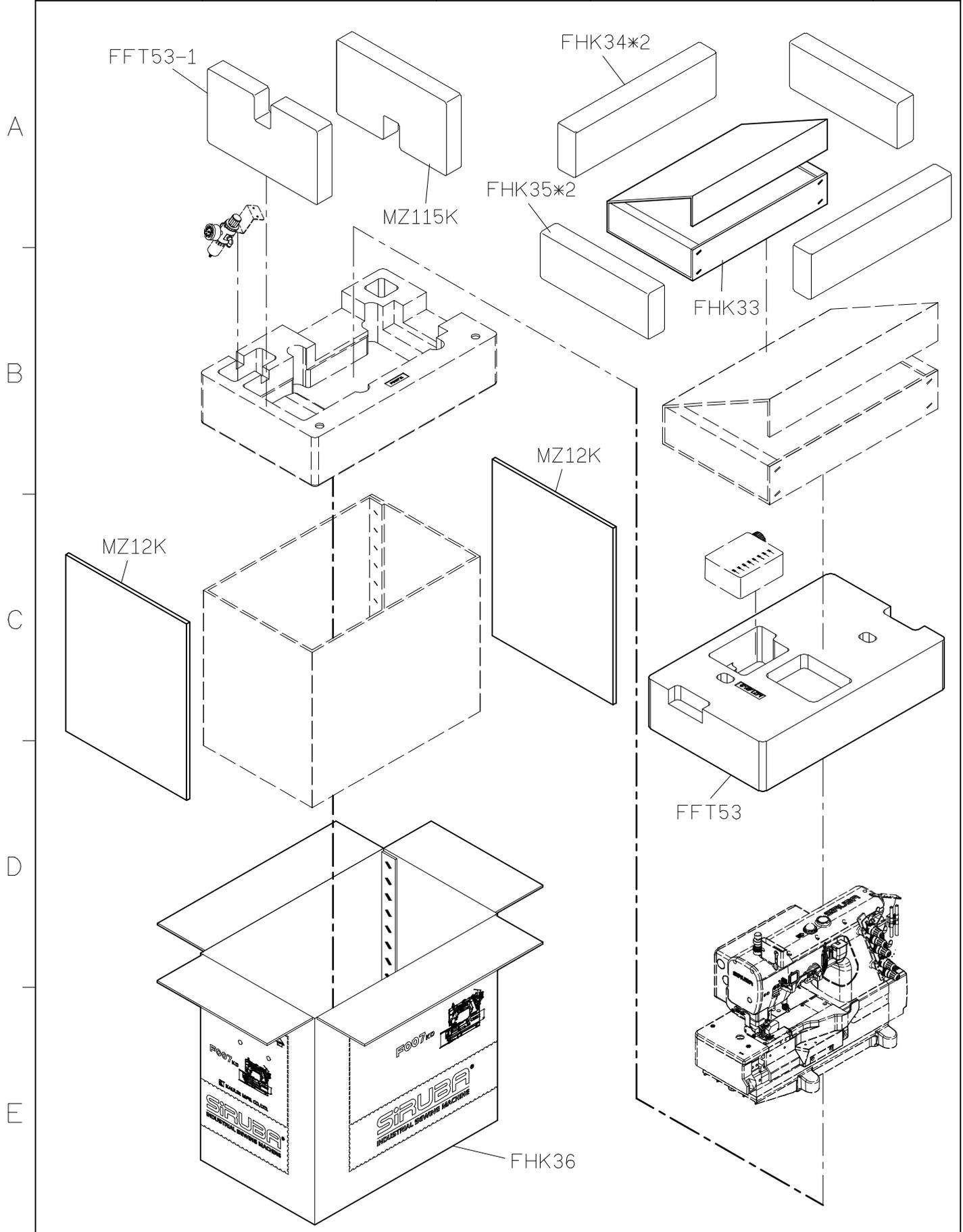
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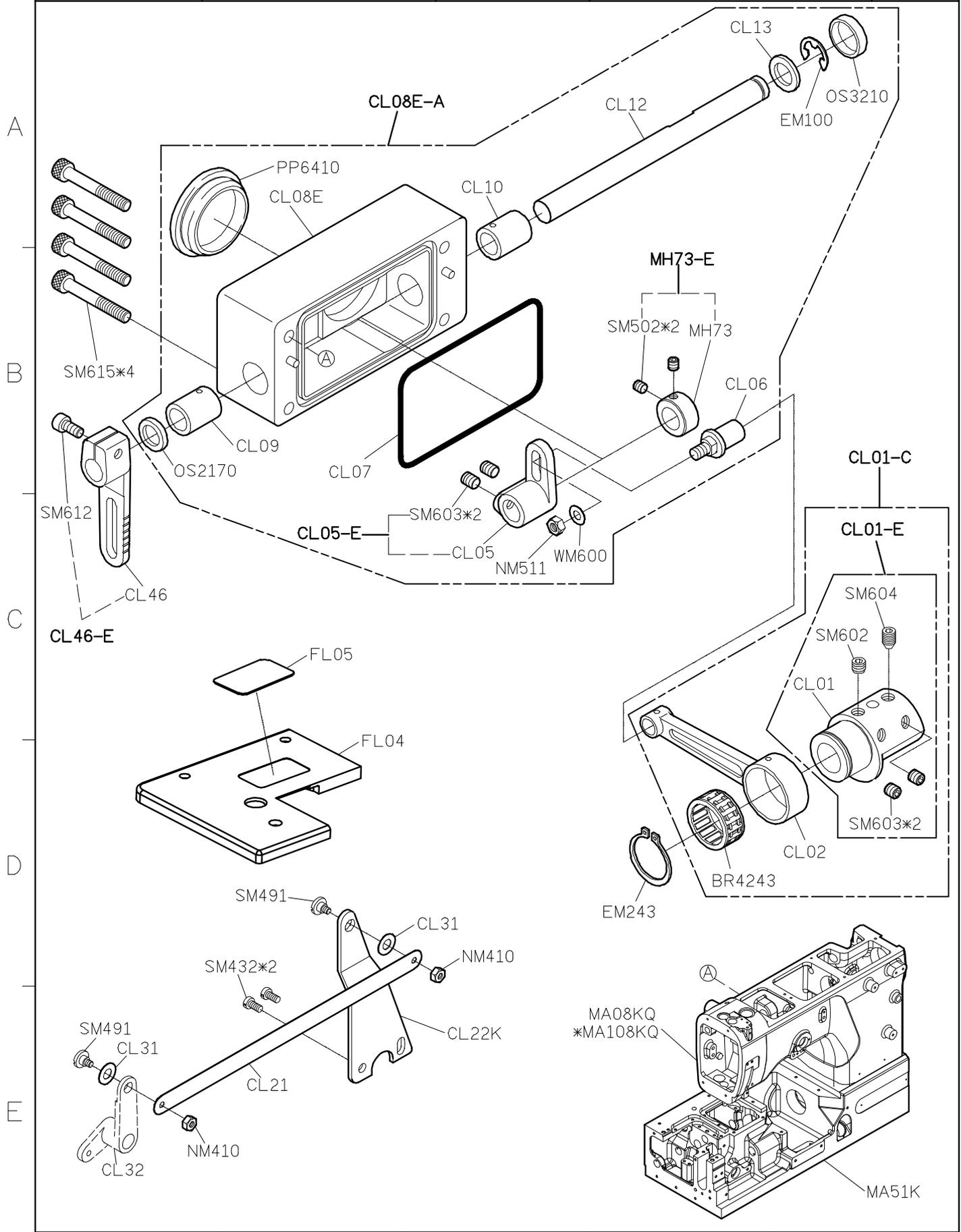
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FHK		6/6
				Date
				2012/08/20

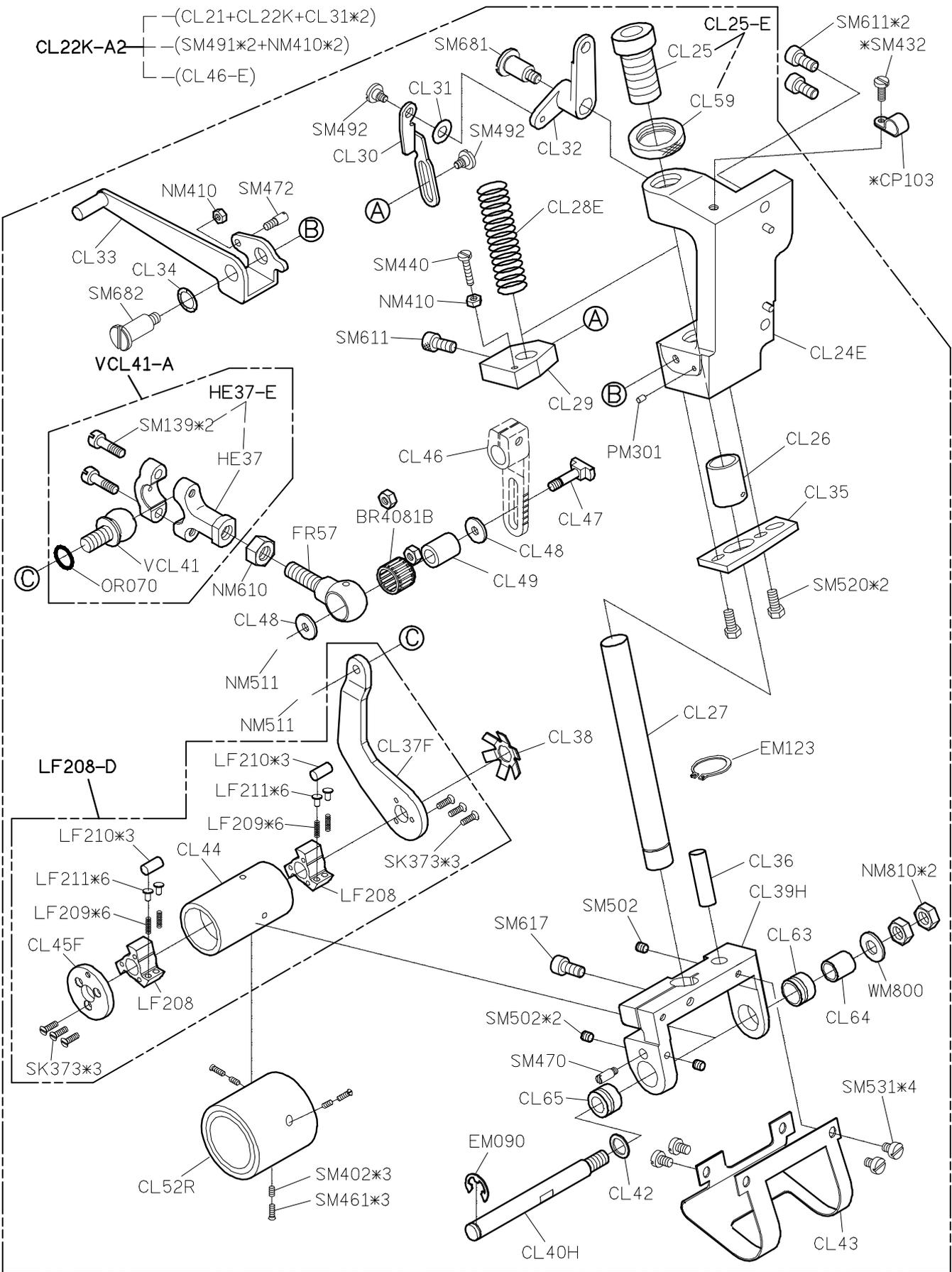


1 2 3 4 5

SIRUBA PARTS LIST	Parts Group		Subclass / Remark	Page
	F007K/F007KD		FL-K	1/2
	F858K/F858KD			Date
		2012/10/31		



A
B
C
D
E



1 2 3 4 5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	FP-K		1/1
	F858K/F858KD			Date
	2012/10/31			

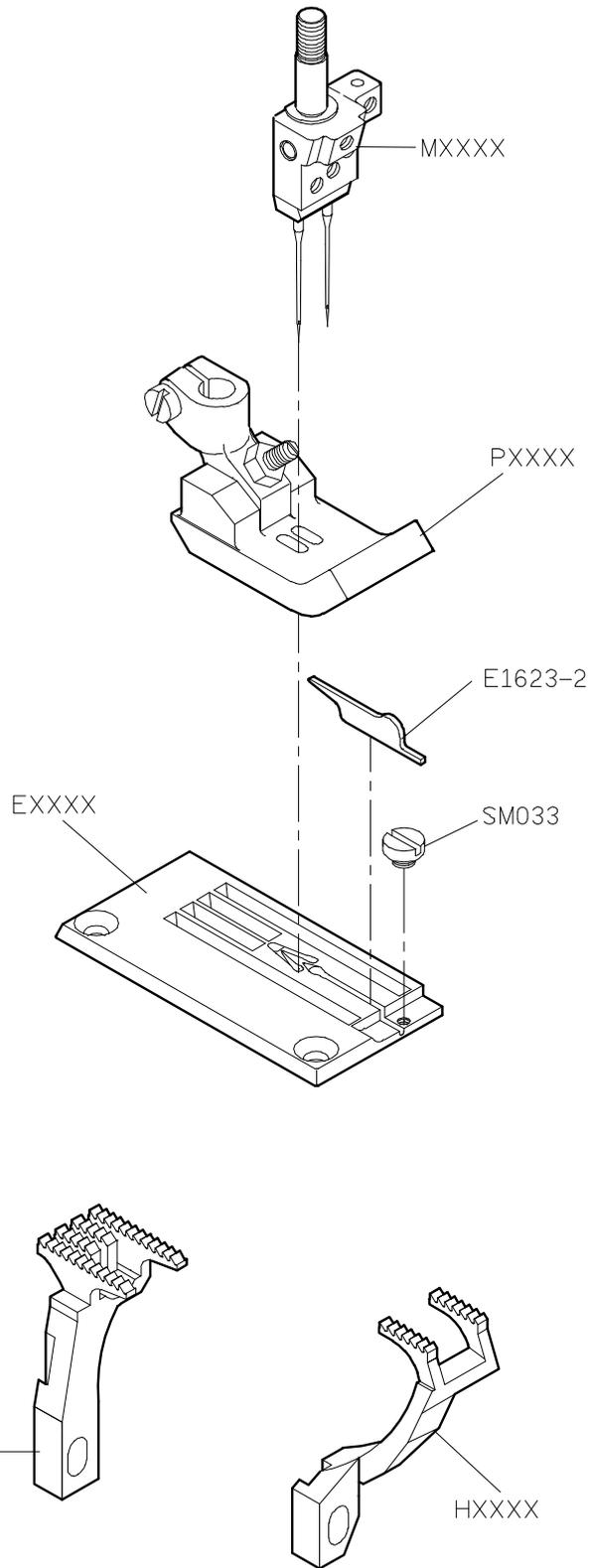
A

B

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E



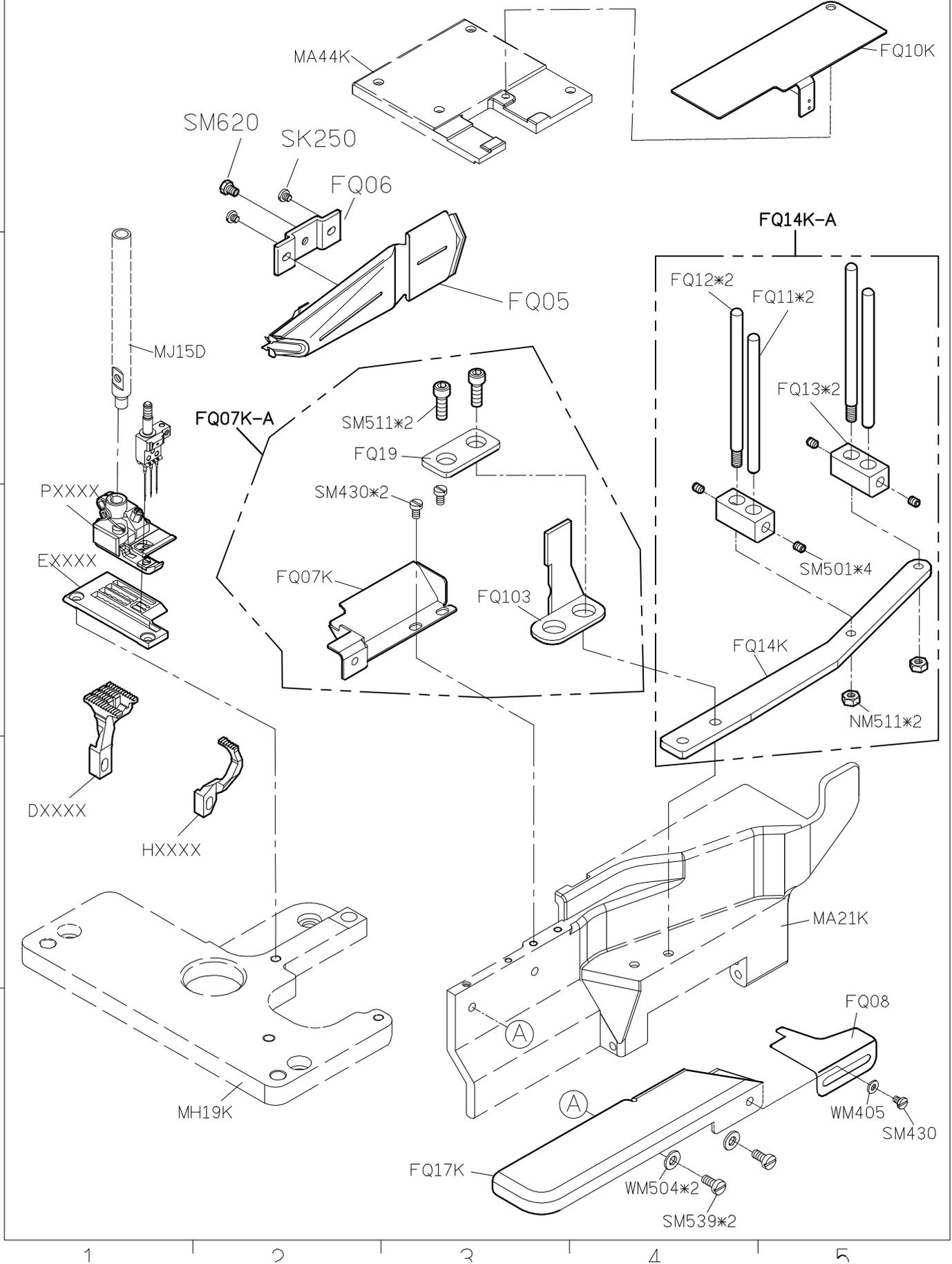
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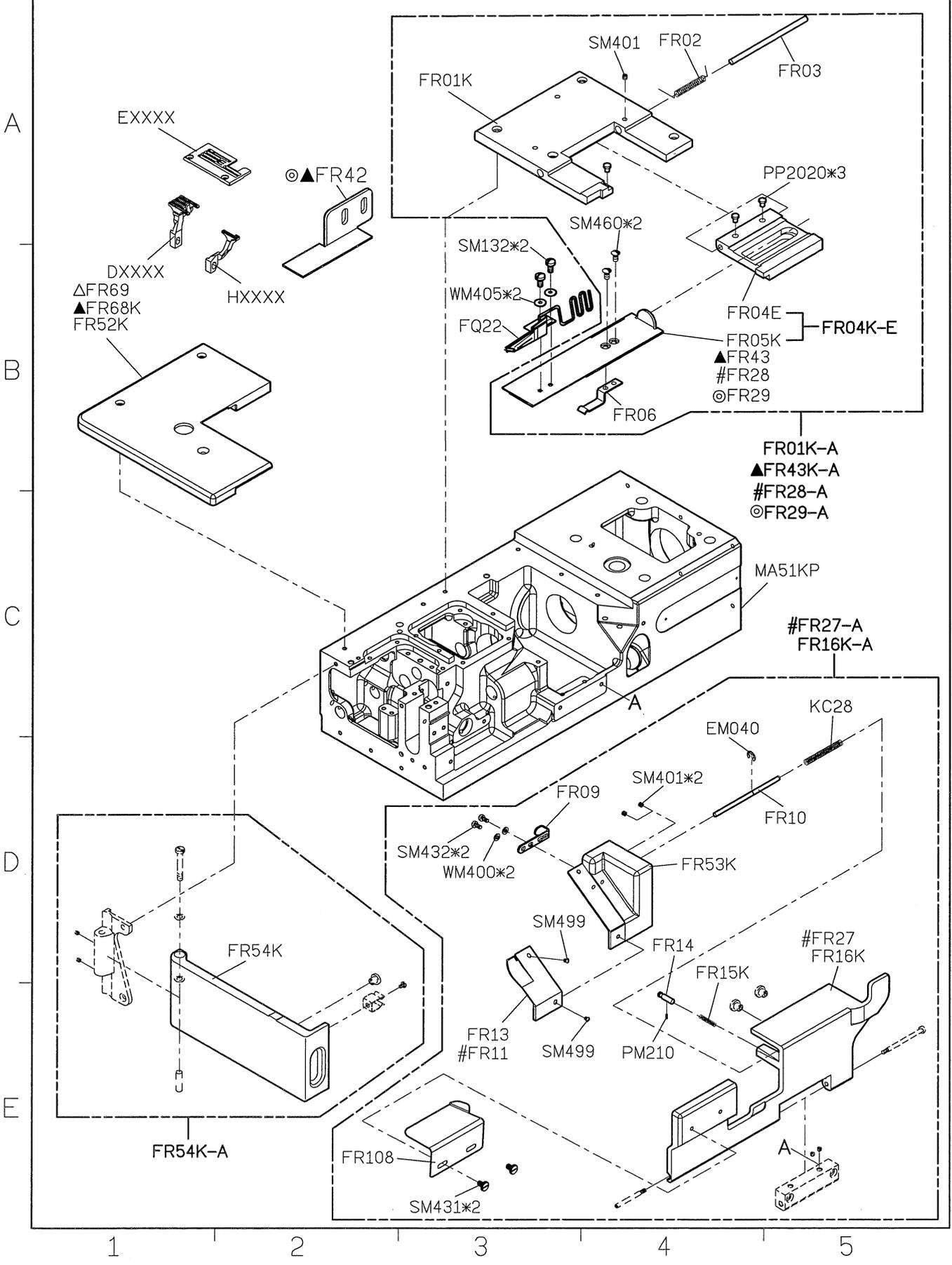
C

D

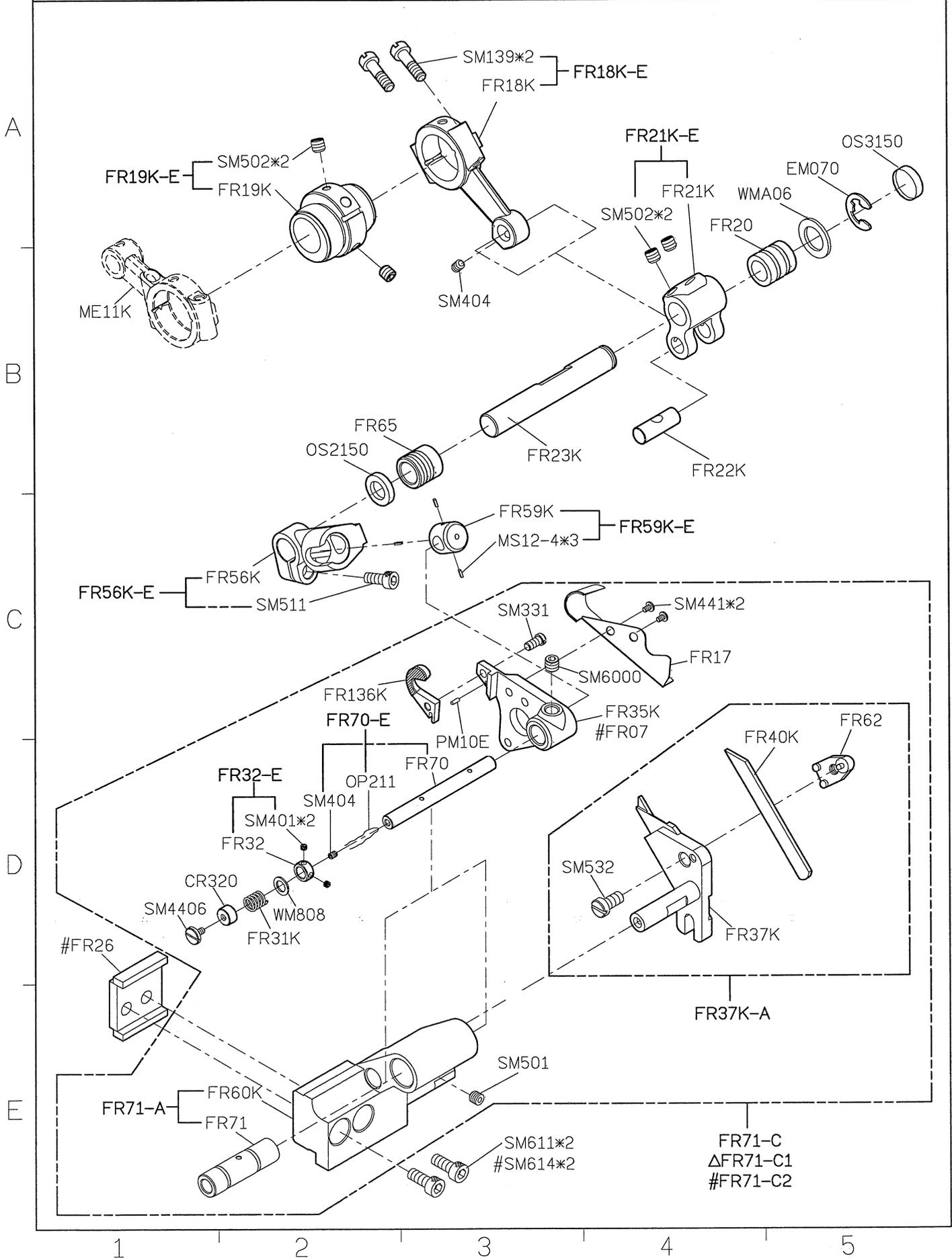
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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	F858K/F858KD	FR/FQS-K		Date 2015/11/05



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	FR-K	△: Use for FR-232	2/3
	F858K/F858KD	FR/FQS-K	#: Use for FR/FQS	Date
				2016/01/21



FR66-A

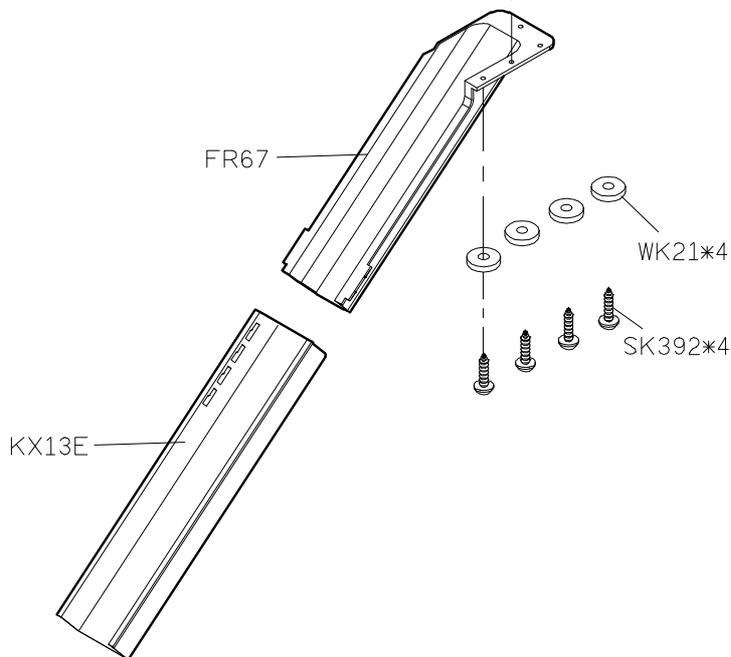
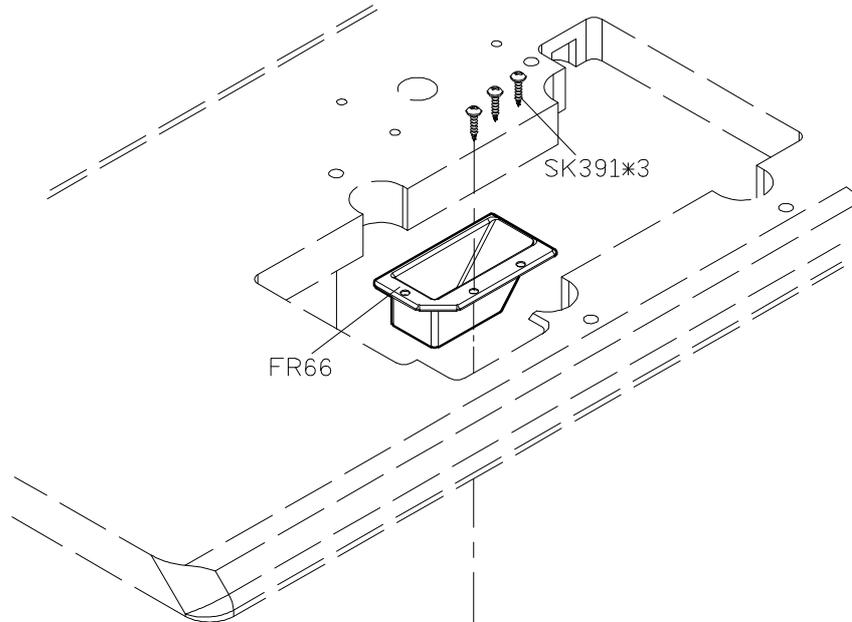
A

B

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D

E



SIRUBA

PARTS LIST

**F007K/F007KD
F858K/F858KD**

**Parts Group
FSM-K**

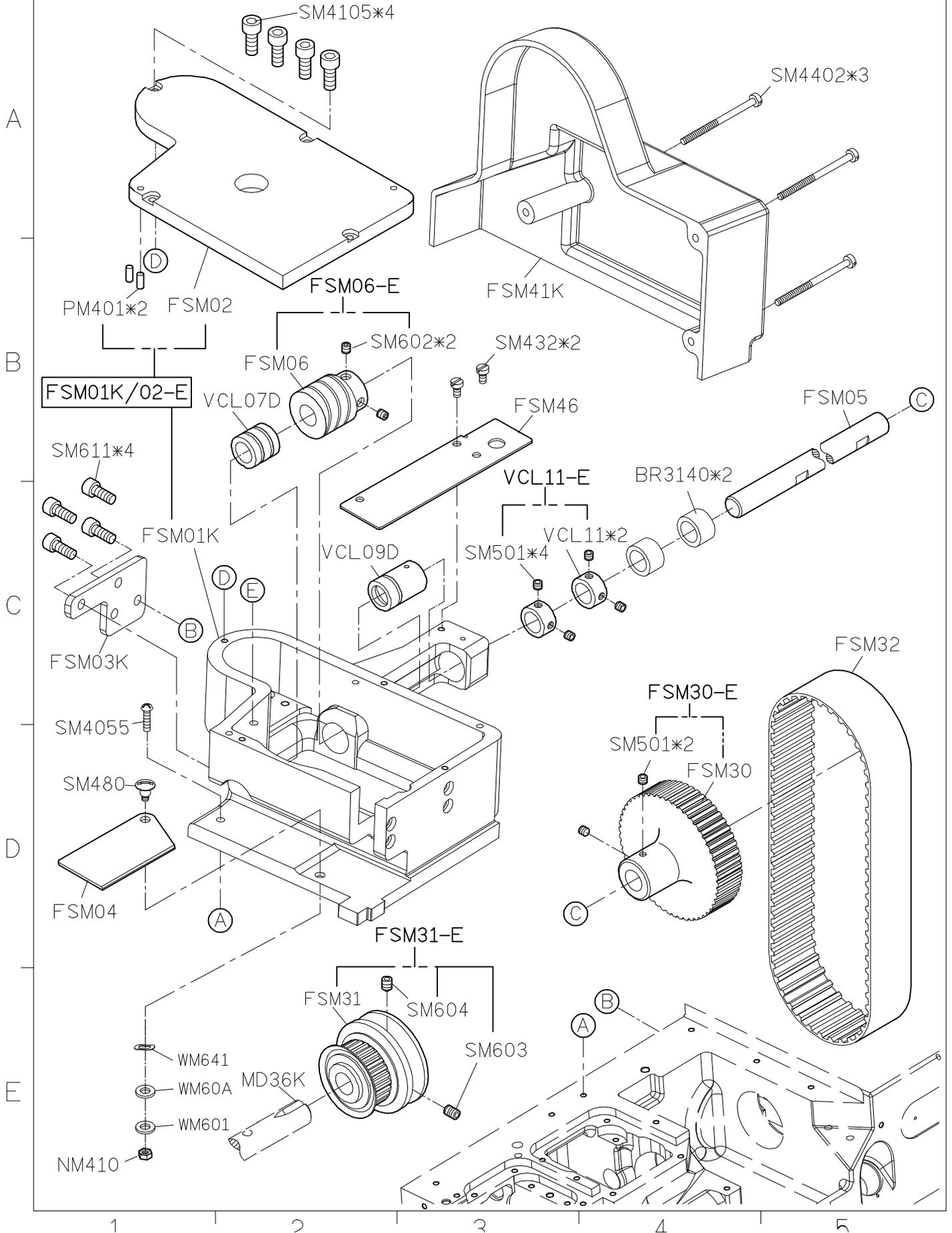
**Subclass / Remark
For F007K/F858K**

Page

1/6

Date

2014/04/17



SIRUBA

PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
FSM-K

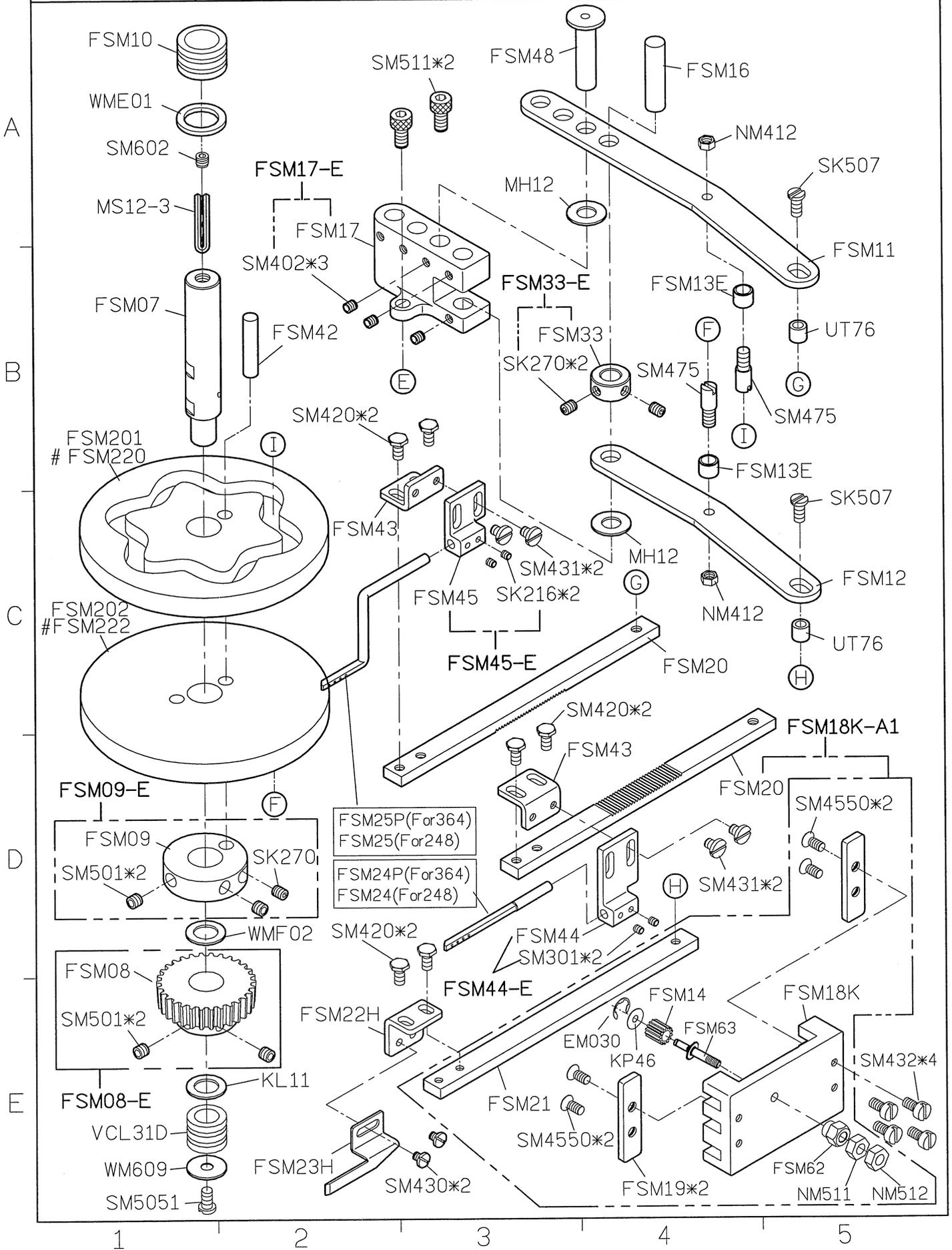
Subclass / Remark
For F007K/F858K
FSM220/222 are backup

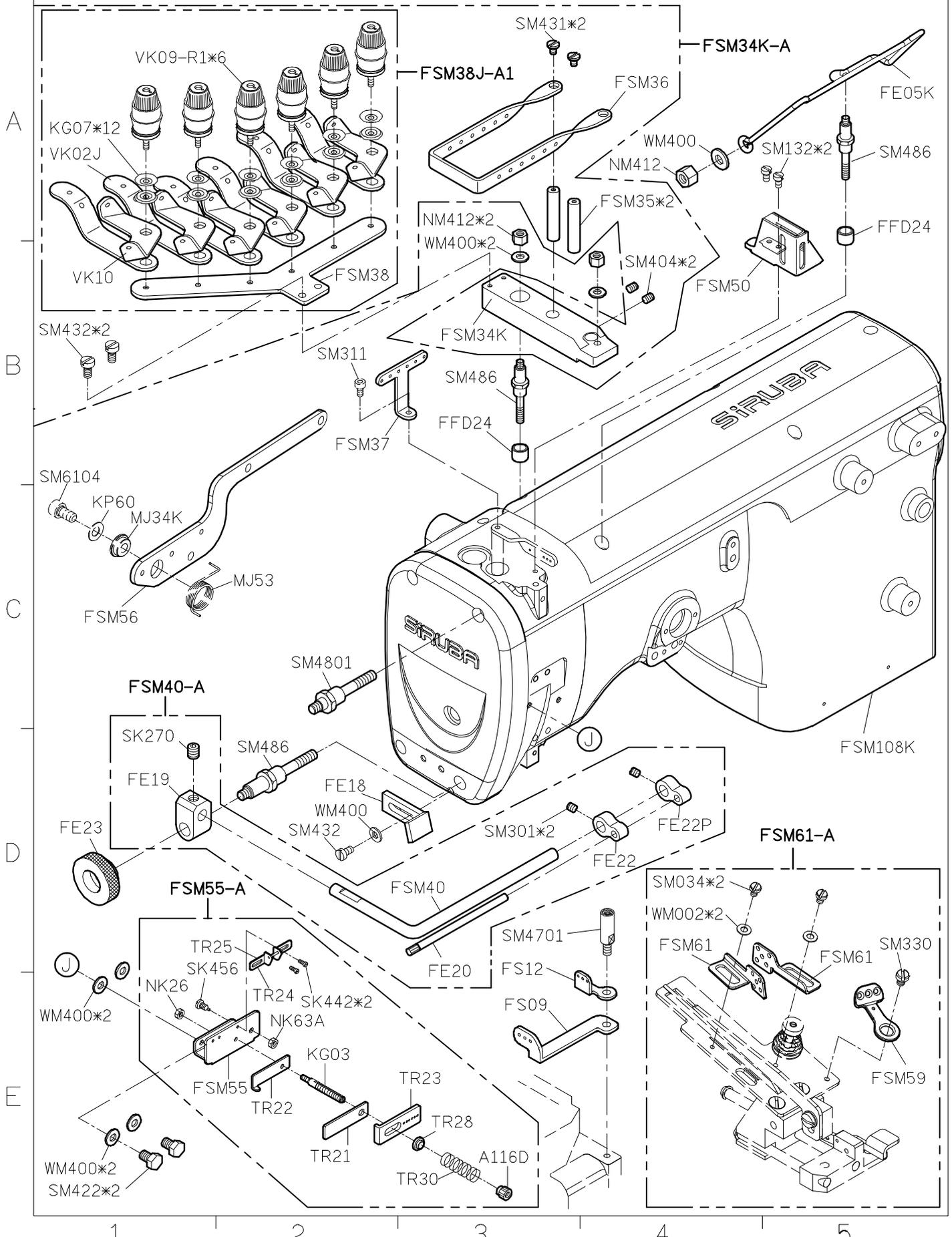
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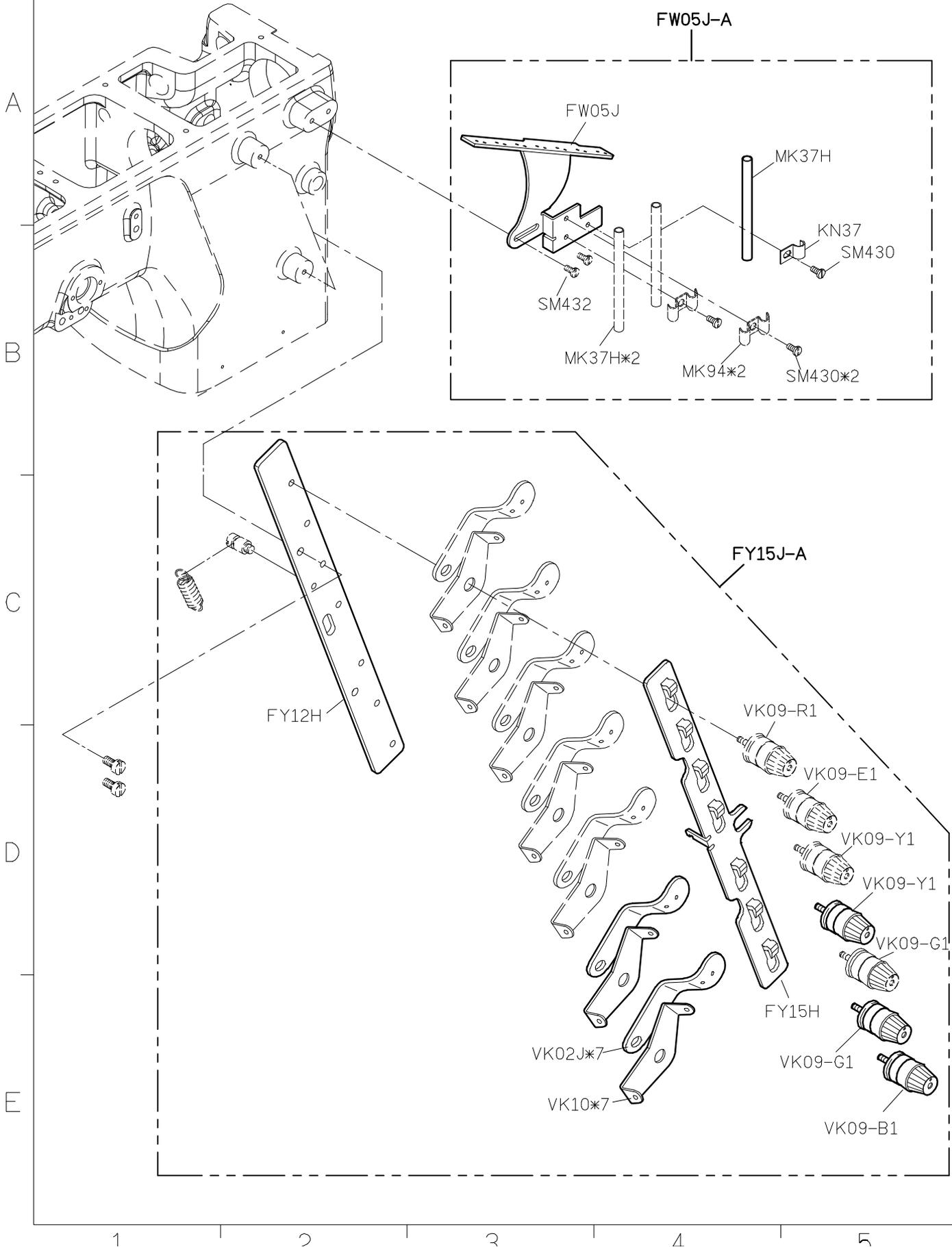
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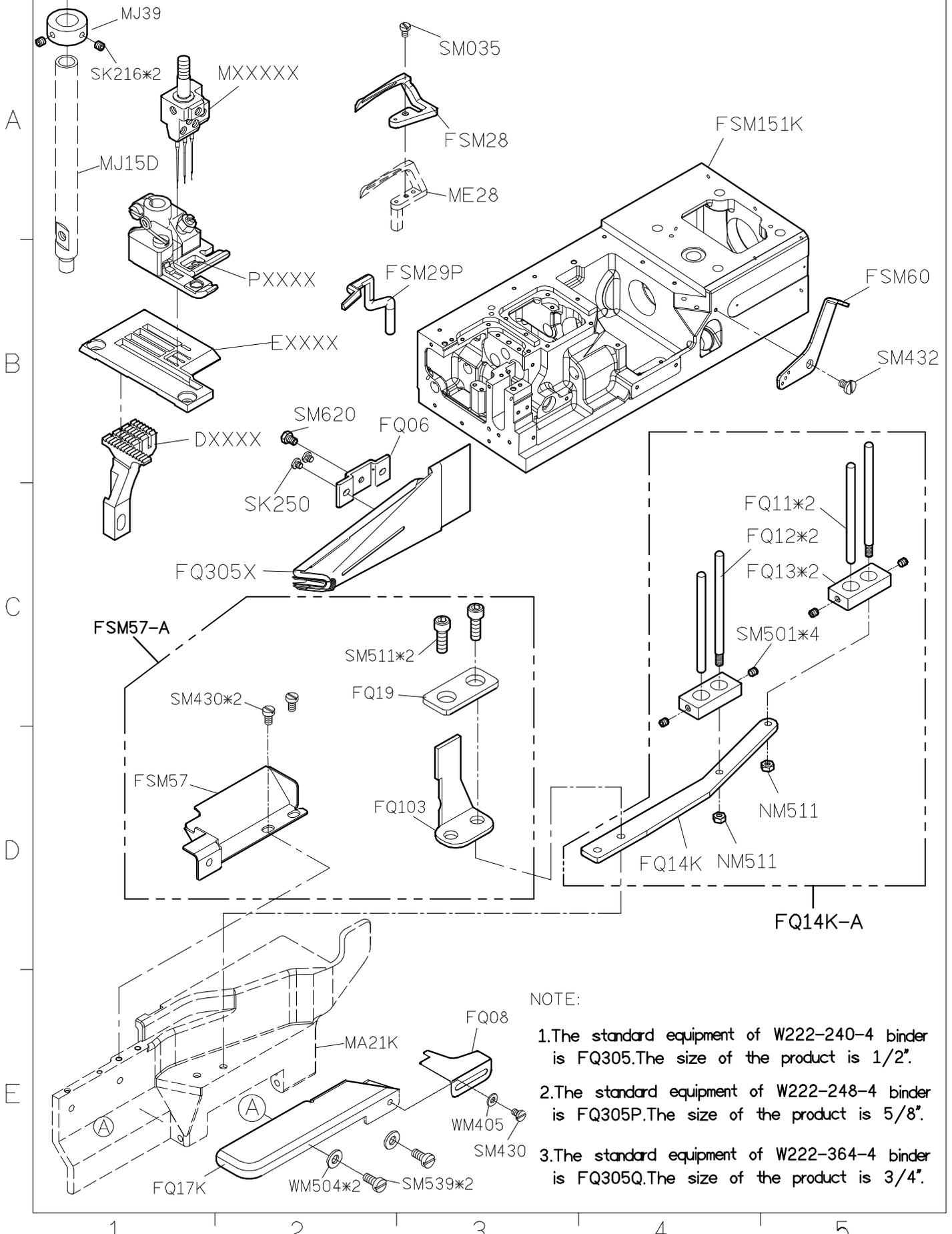
Date

2015/10/20

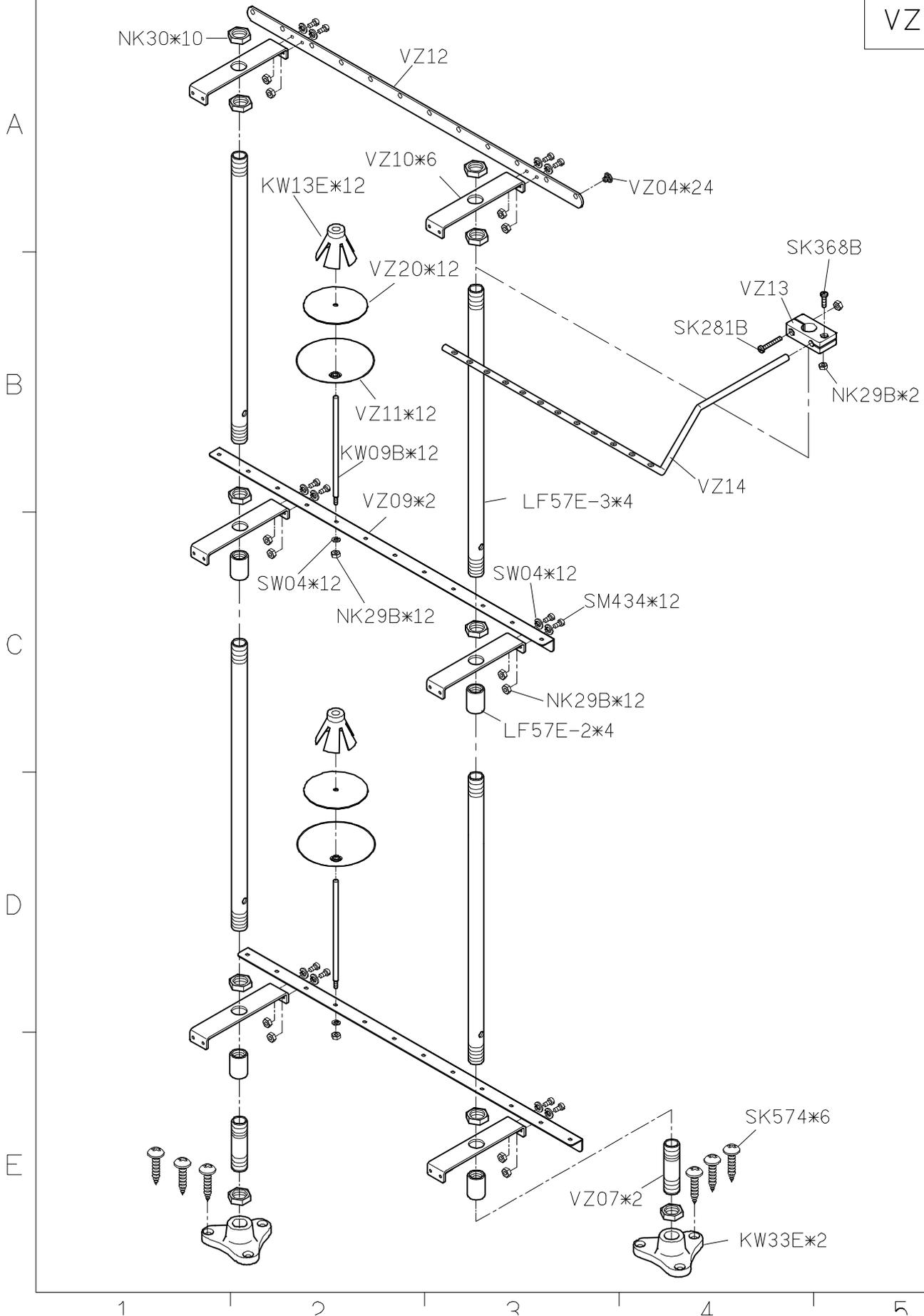








VZ07-A



SIRUBA

PARTS LIST

Series
F007K/F007KD
F858K/F858KD

Parts Group
FSP-K

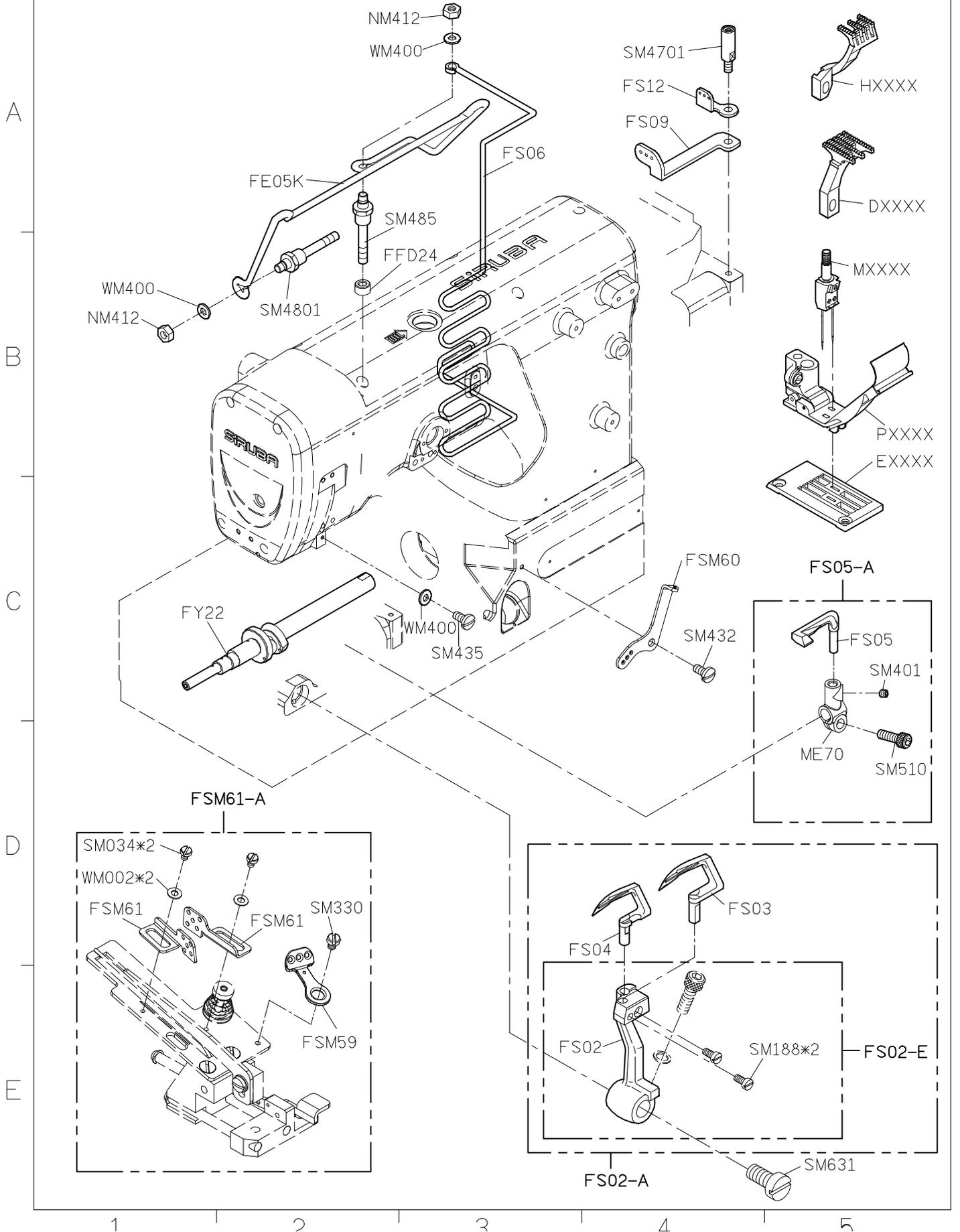
Subclass / Remark

Page

1/1

Date

2012/10/31



SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

FSR-K

Subclass / Remark

Page

1/1

Date

2014/05/08

A

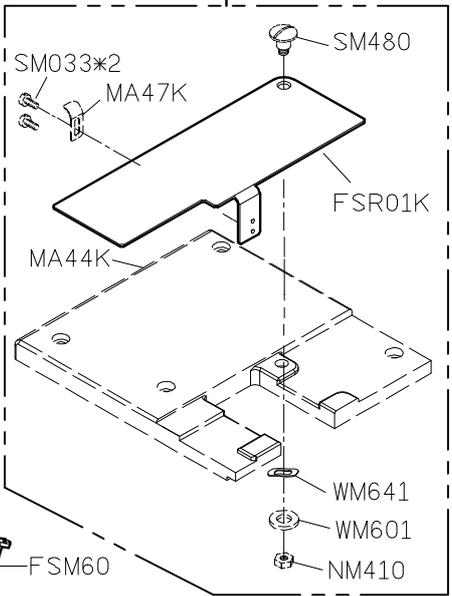
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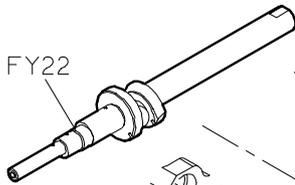
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E

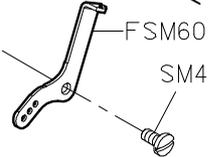
FSR01K-A



FY22



FSR05



ME70



FS04



FS03

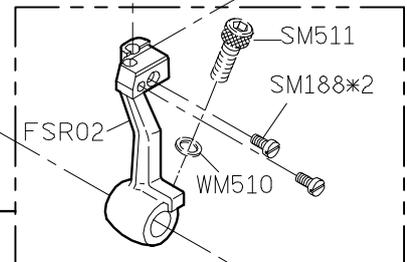


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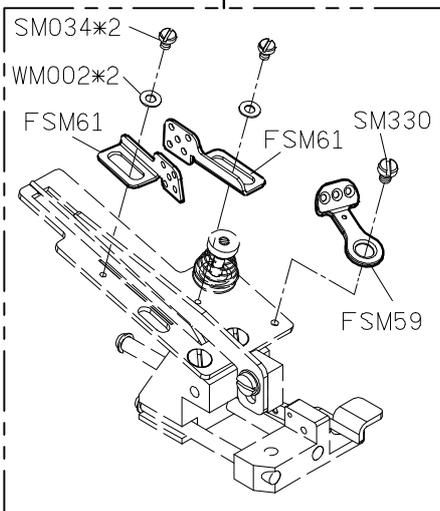


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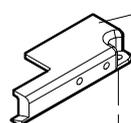
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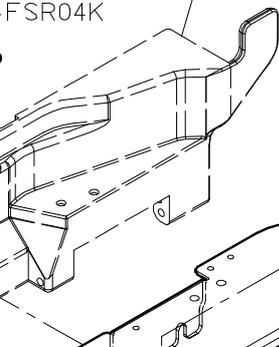
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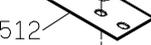
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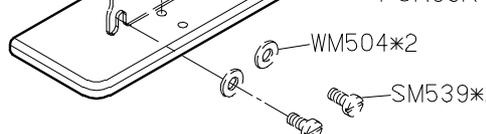
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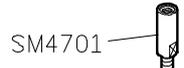
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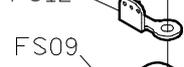
FSR03K



SM4701



FS12



FS09



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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

FSS

Subclass / Remark

Page

1/3

Date

2013/06/14

MODEL	4111	496
PARTS NO	FSS01-A	FSS05-A

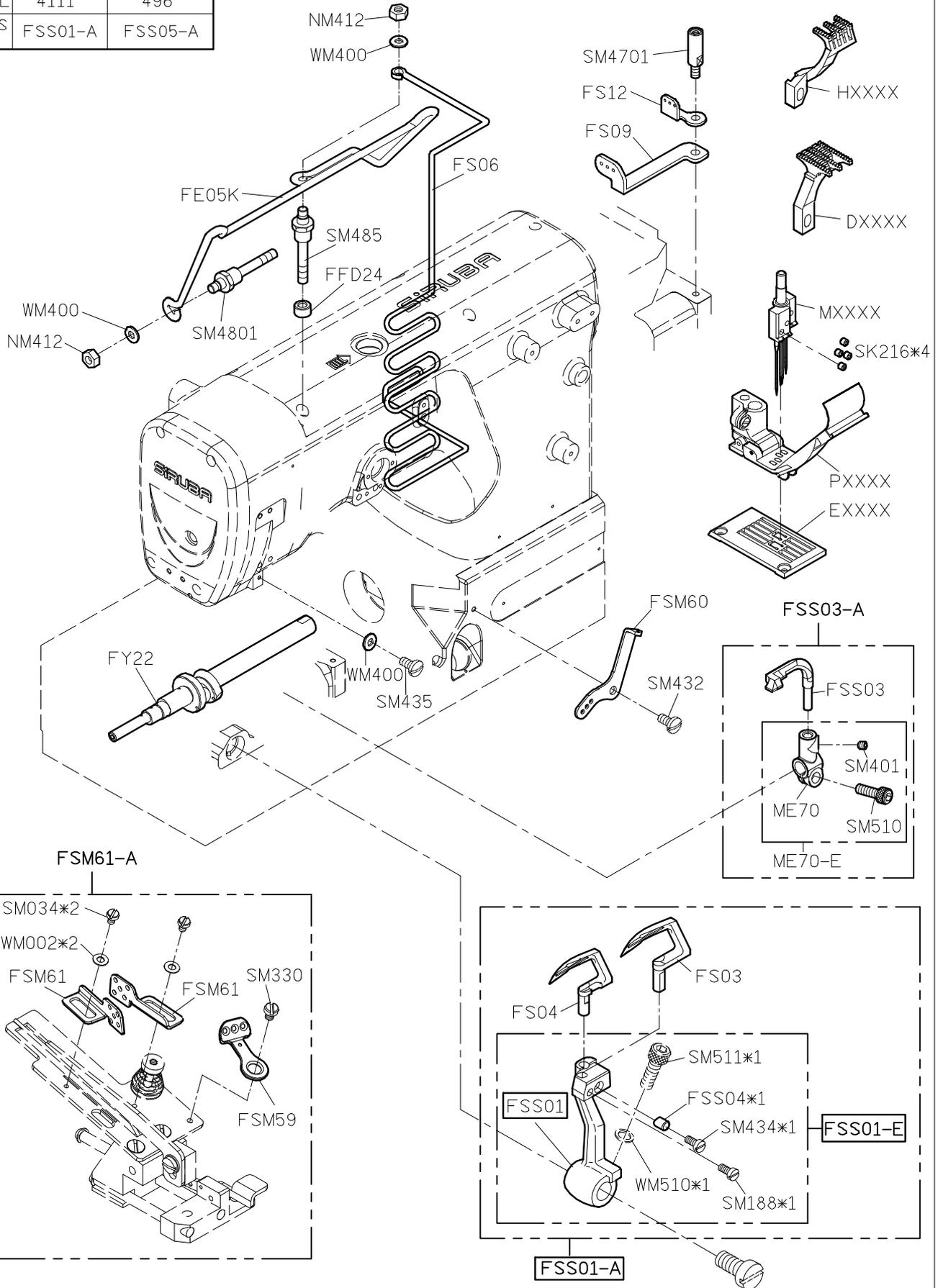
A

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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

FSS

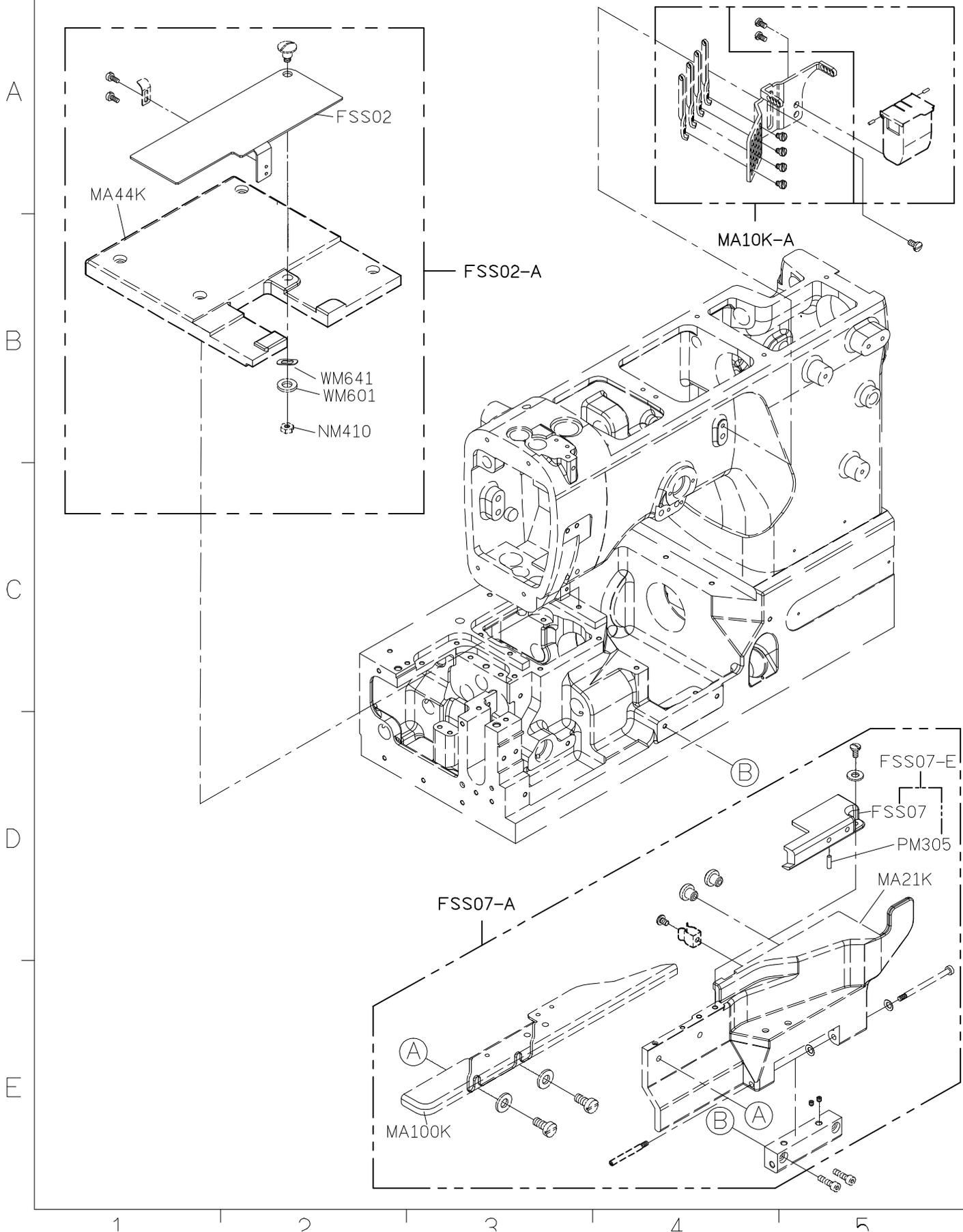
Subclass / Remark

Page

2/3

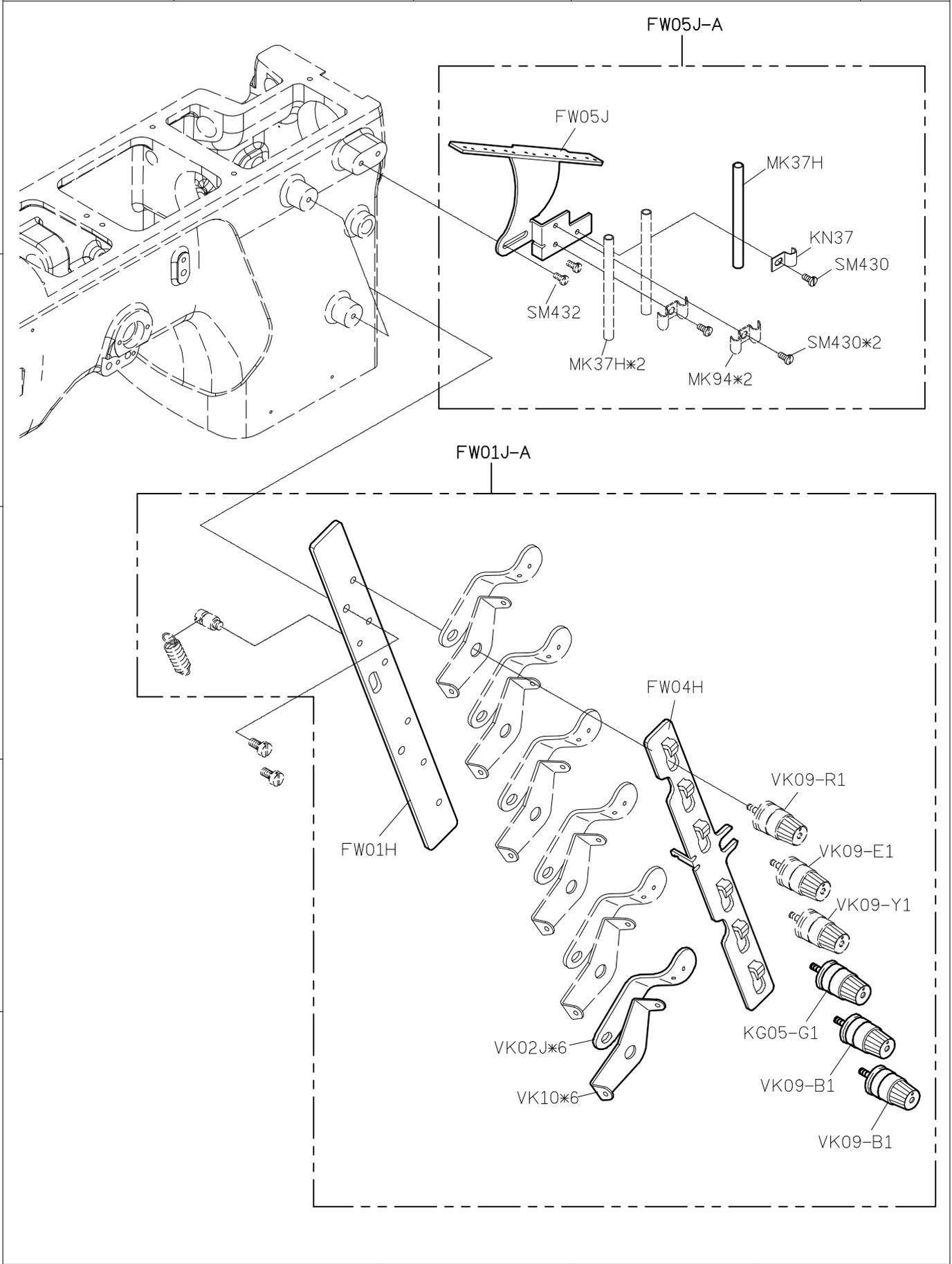
Date

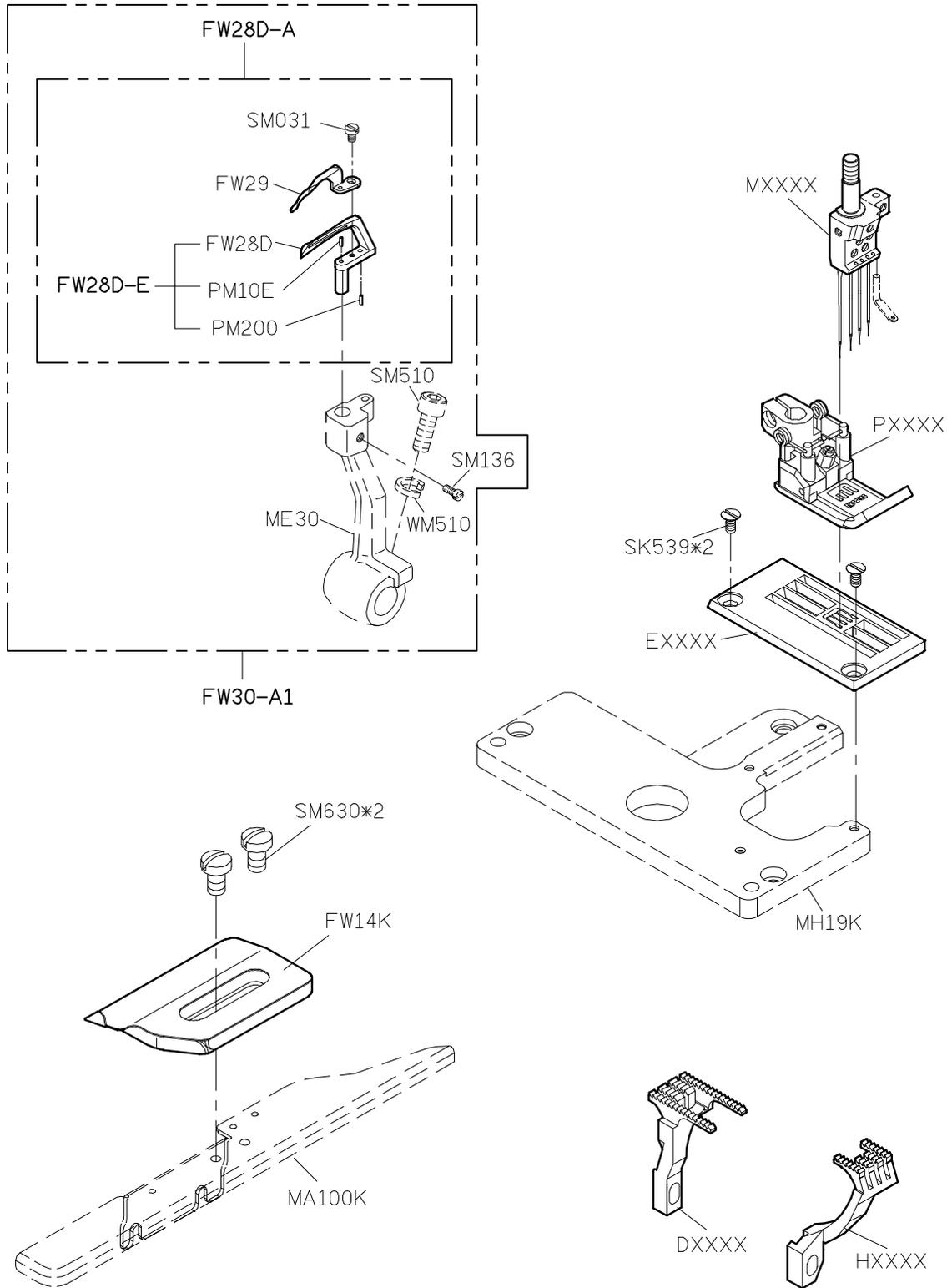
2014/08/25



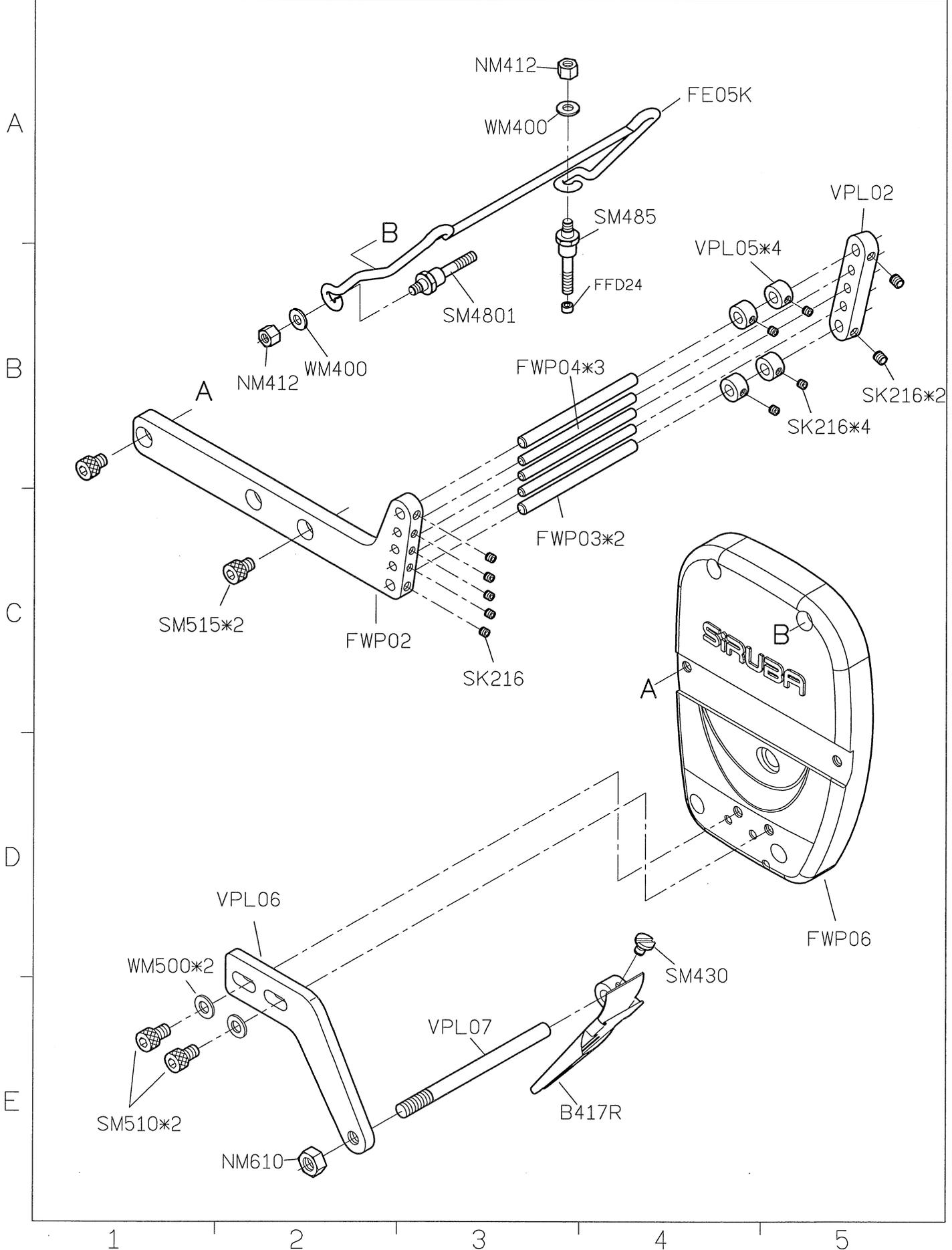
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	FSS		3/3
	F858K/F858KD			Date
				2014/08/05

A
B
C
D
E





SIRUBA PARTS LIST		Parts Group	Subclass / Remark	Page
	F007K/F007KD	FWP-K		2/5
	F858K/F858KD			Date
				2015/11/26



SIRUBA

PARTS LIST

**F007K/F007KD
F858K/F858KD**

**Parts Group
FW(FWP)-K**

Subclass / Remark

Page

3/5

Date

2014/08/05

A

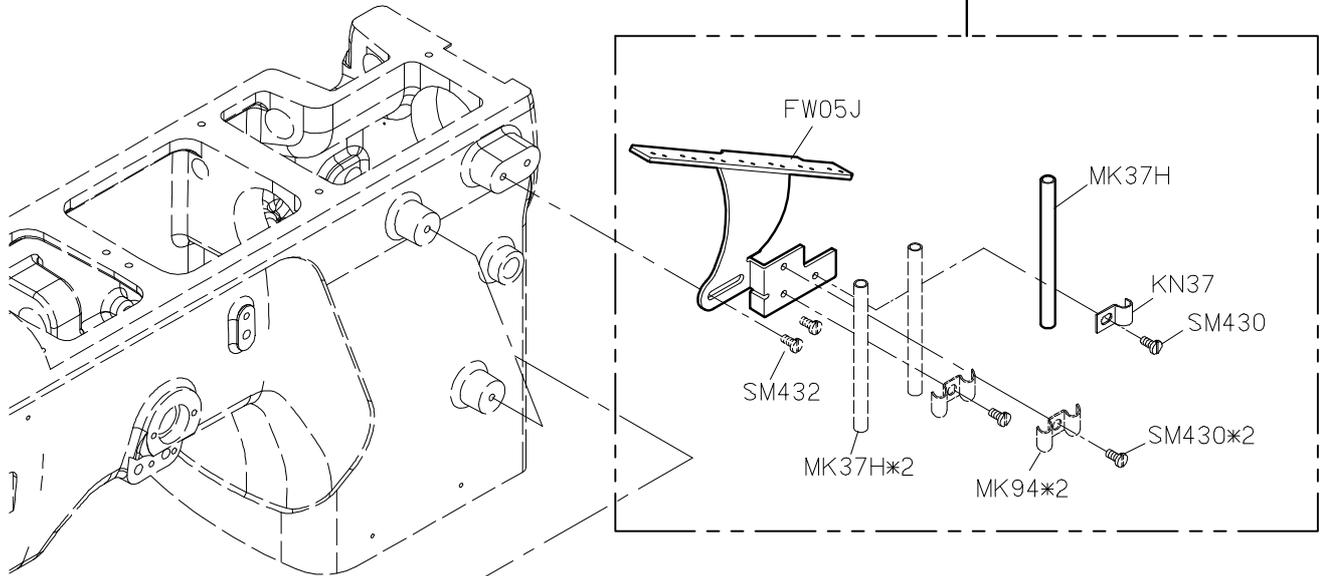
B

C

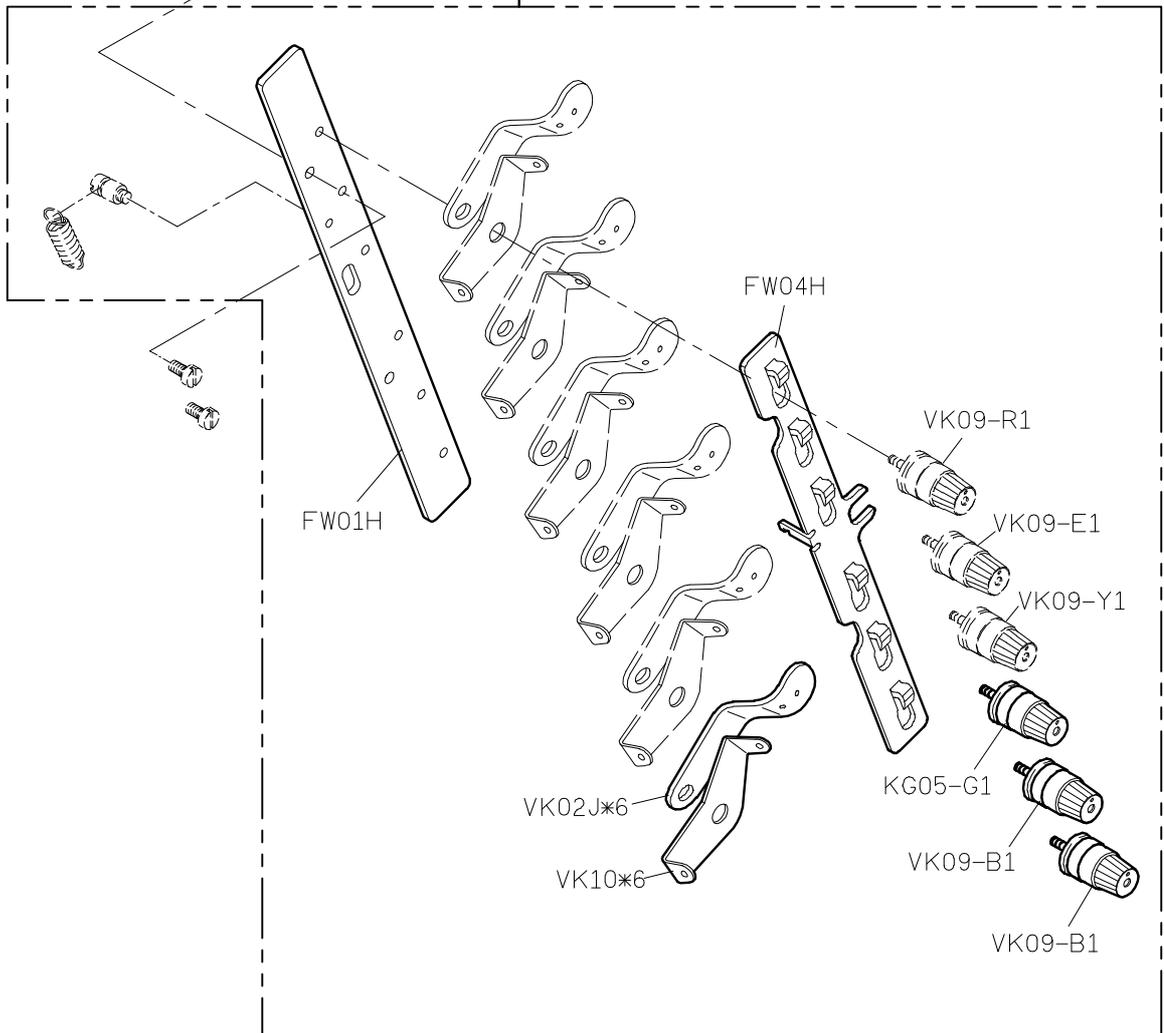
D

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FW05J-A



FW01J-A



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SIRUBA

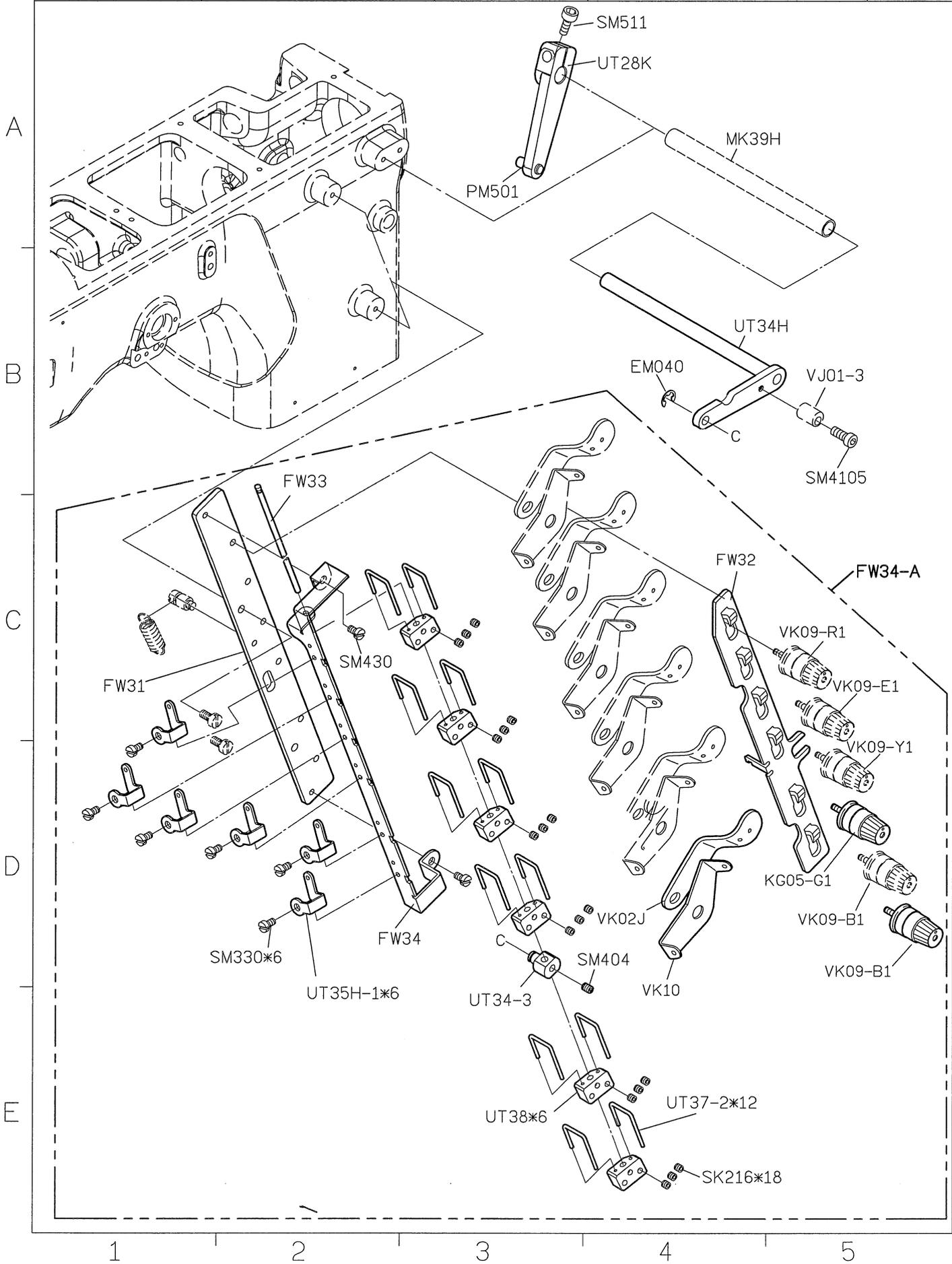
PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
FW(FWP)-K

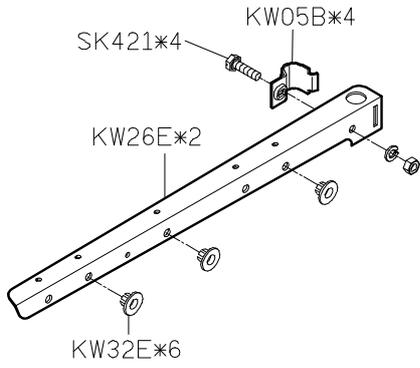
Subclass / Remark
For UTH

Page
4/5
Date
2015/11/25

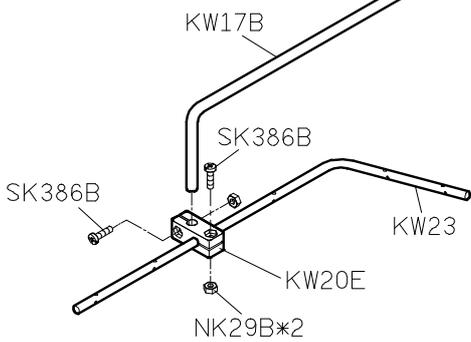


KW40E-A3

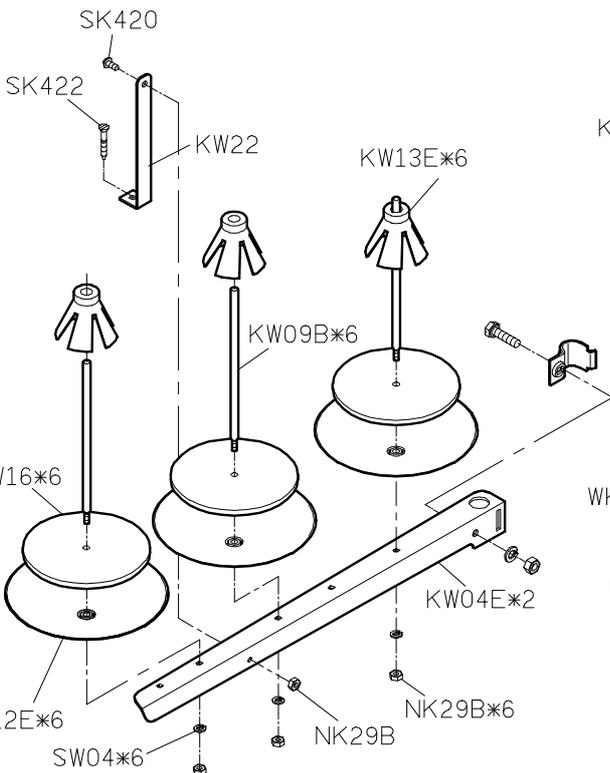
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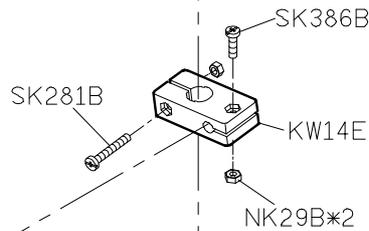
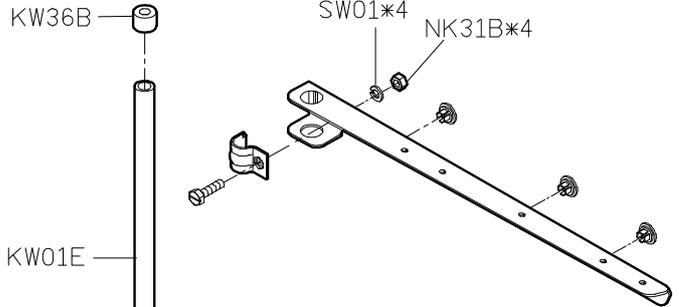
B



C



E



KW03E

KW02E

WK25B*2

WMG10

NK30B

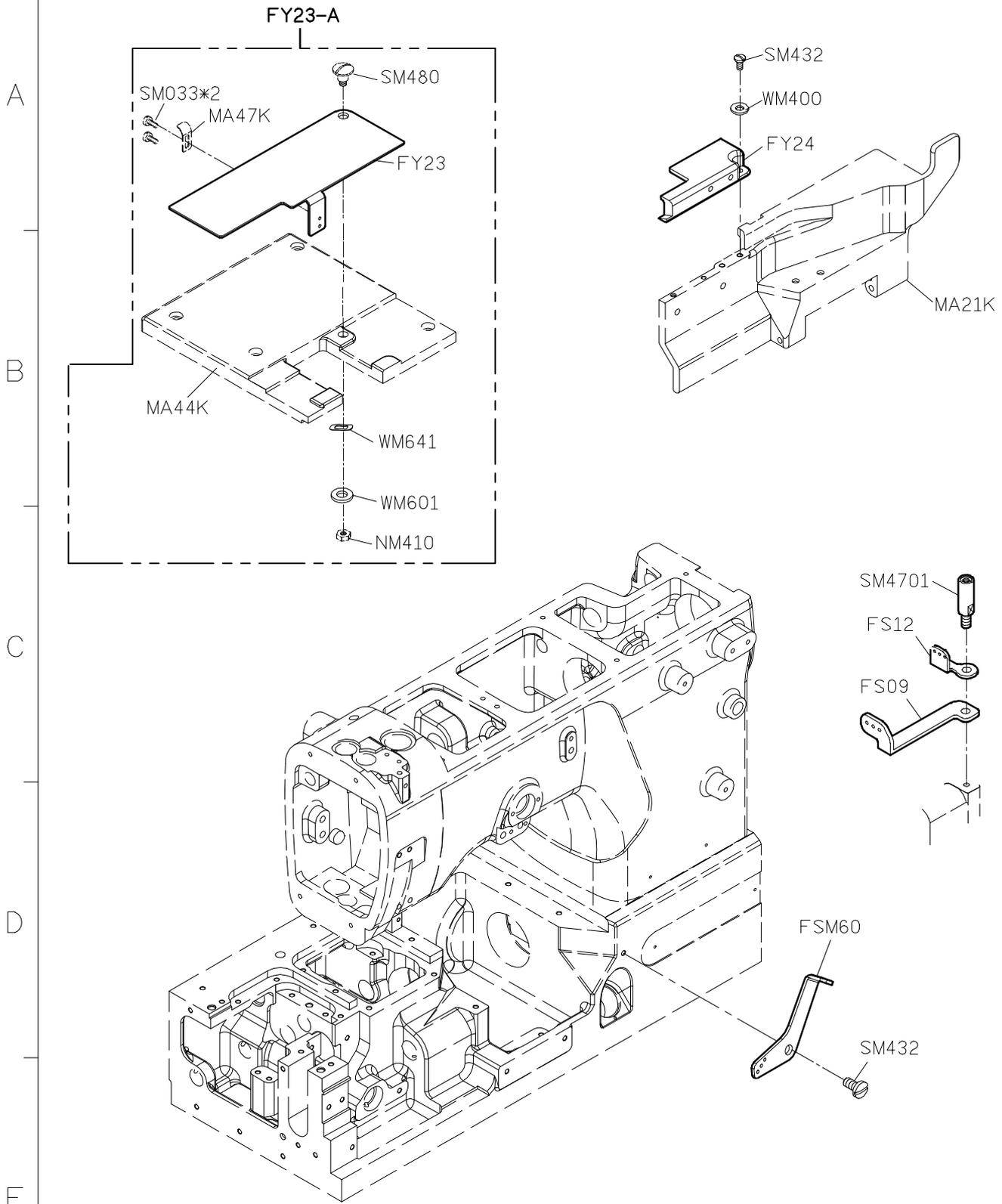
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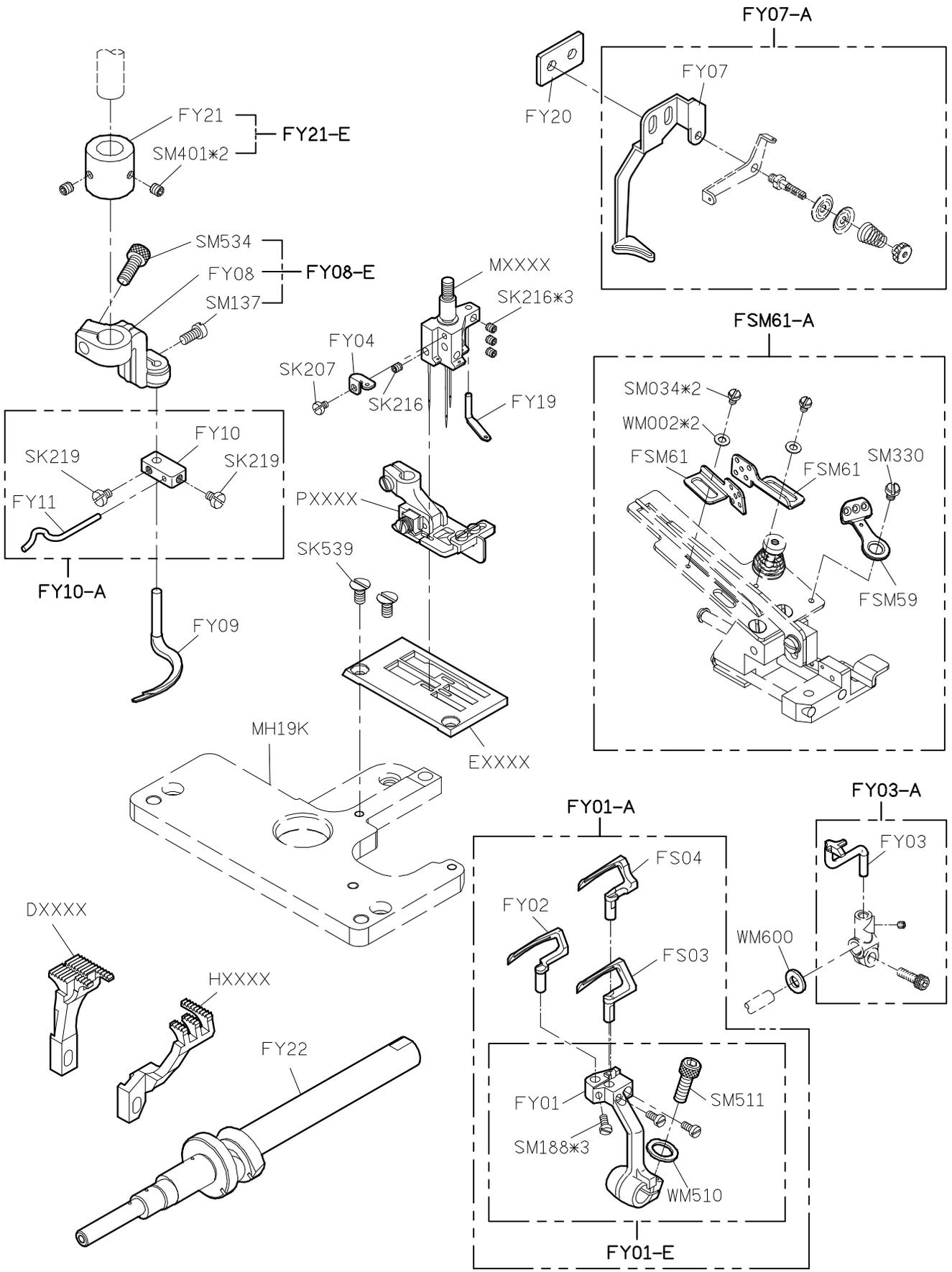
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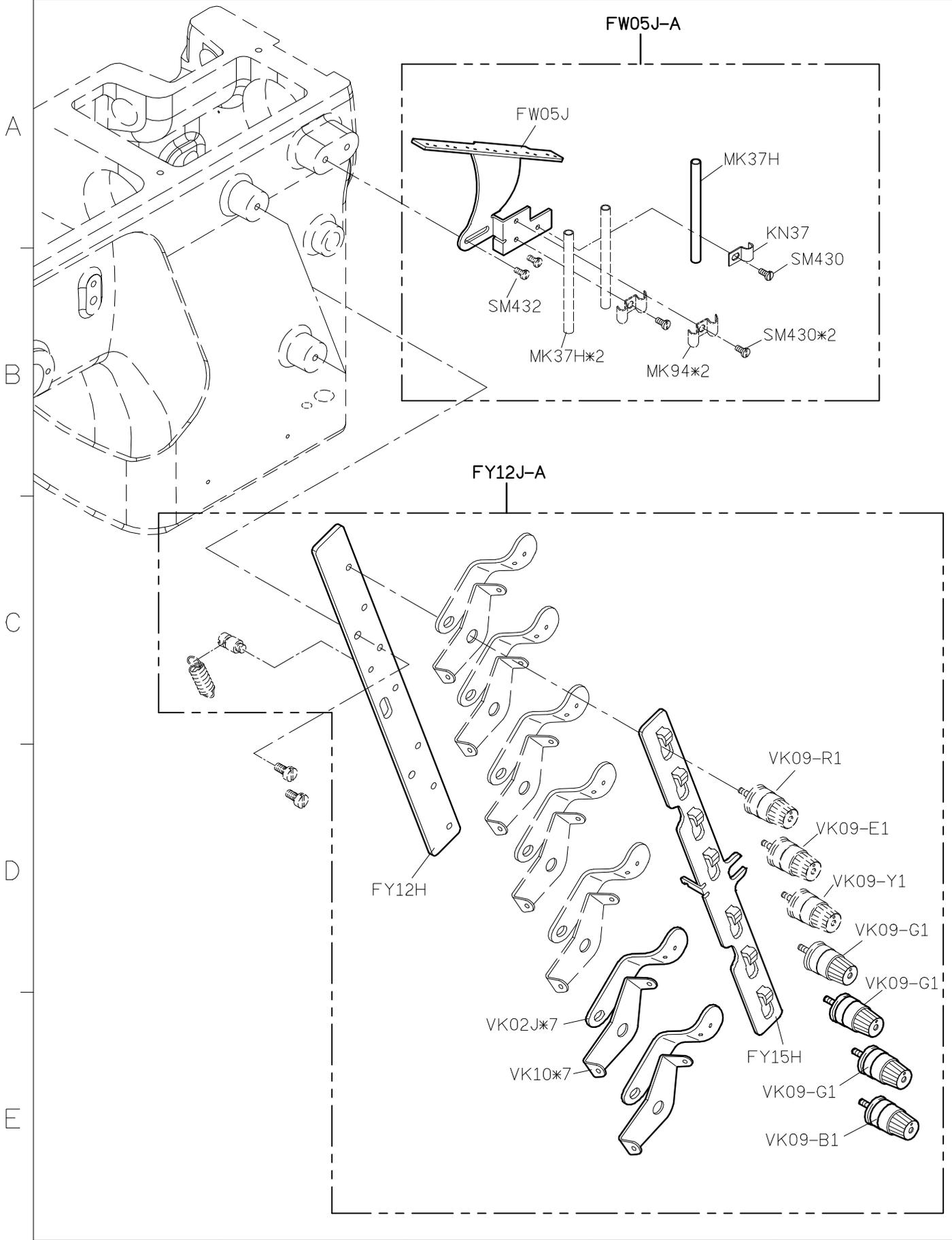
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A
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C
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VZ03-A

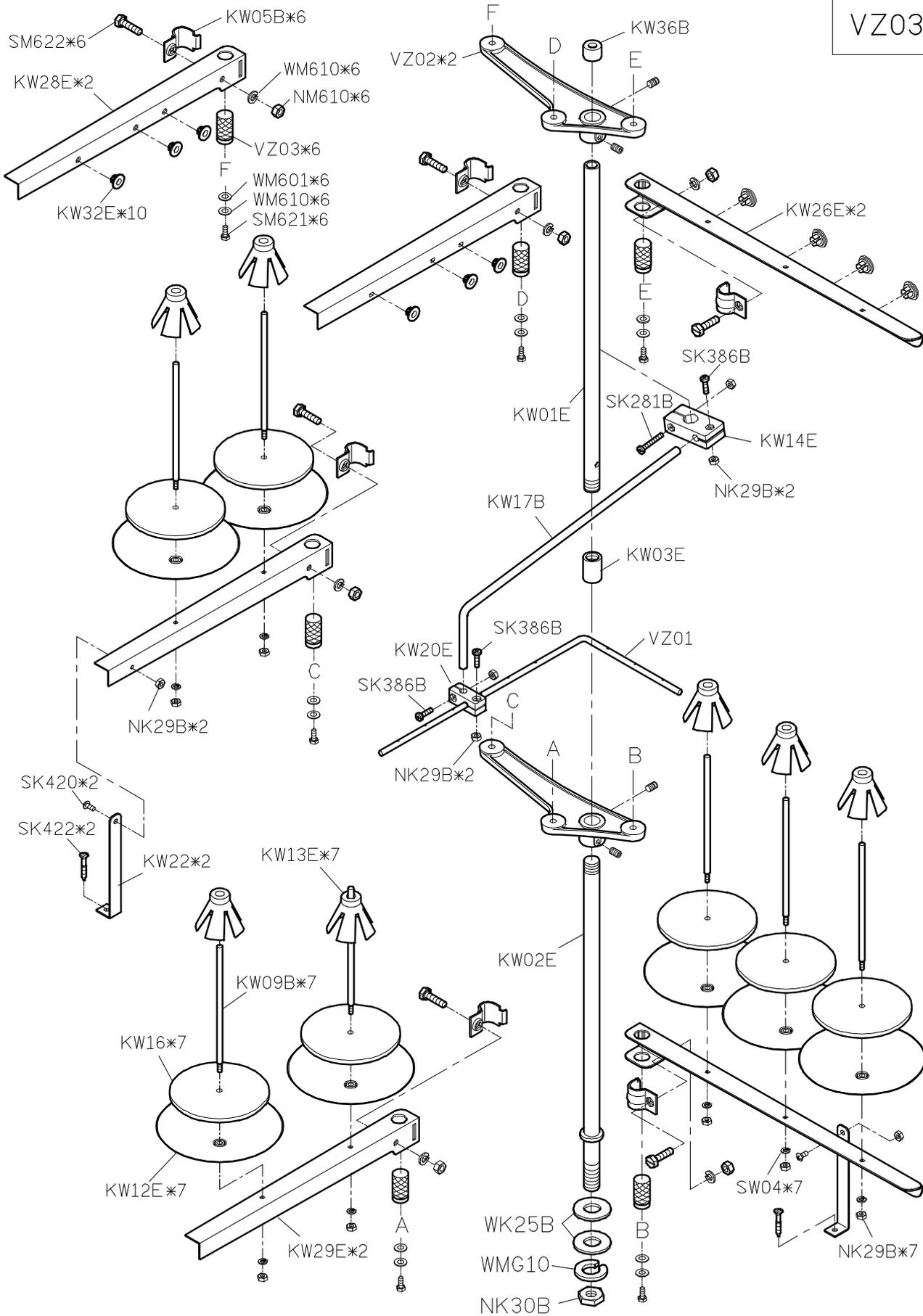
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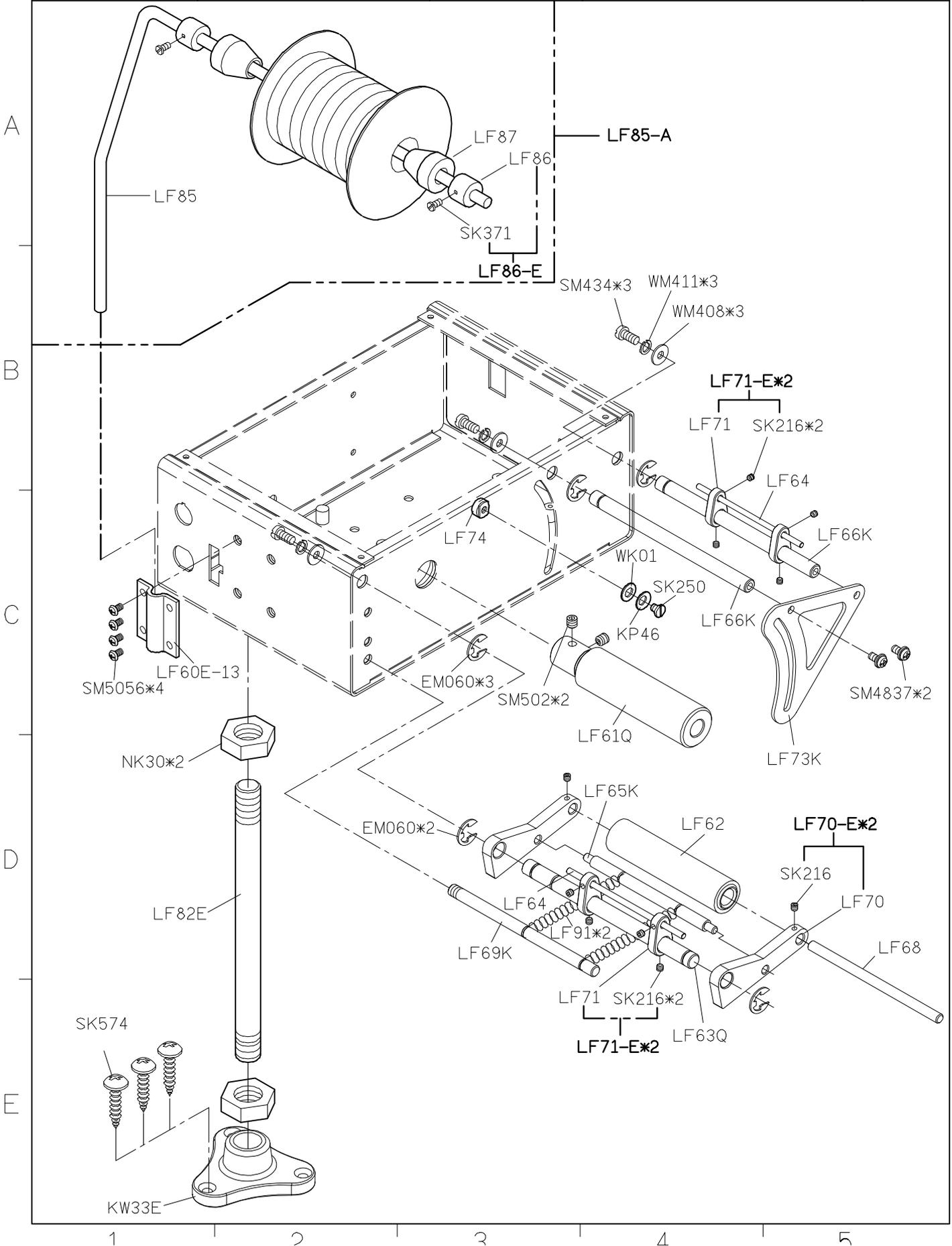
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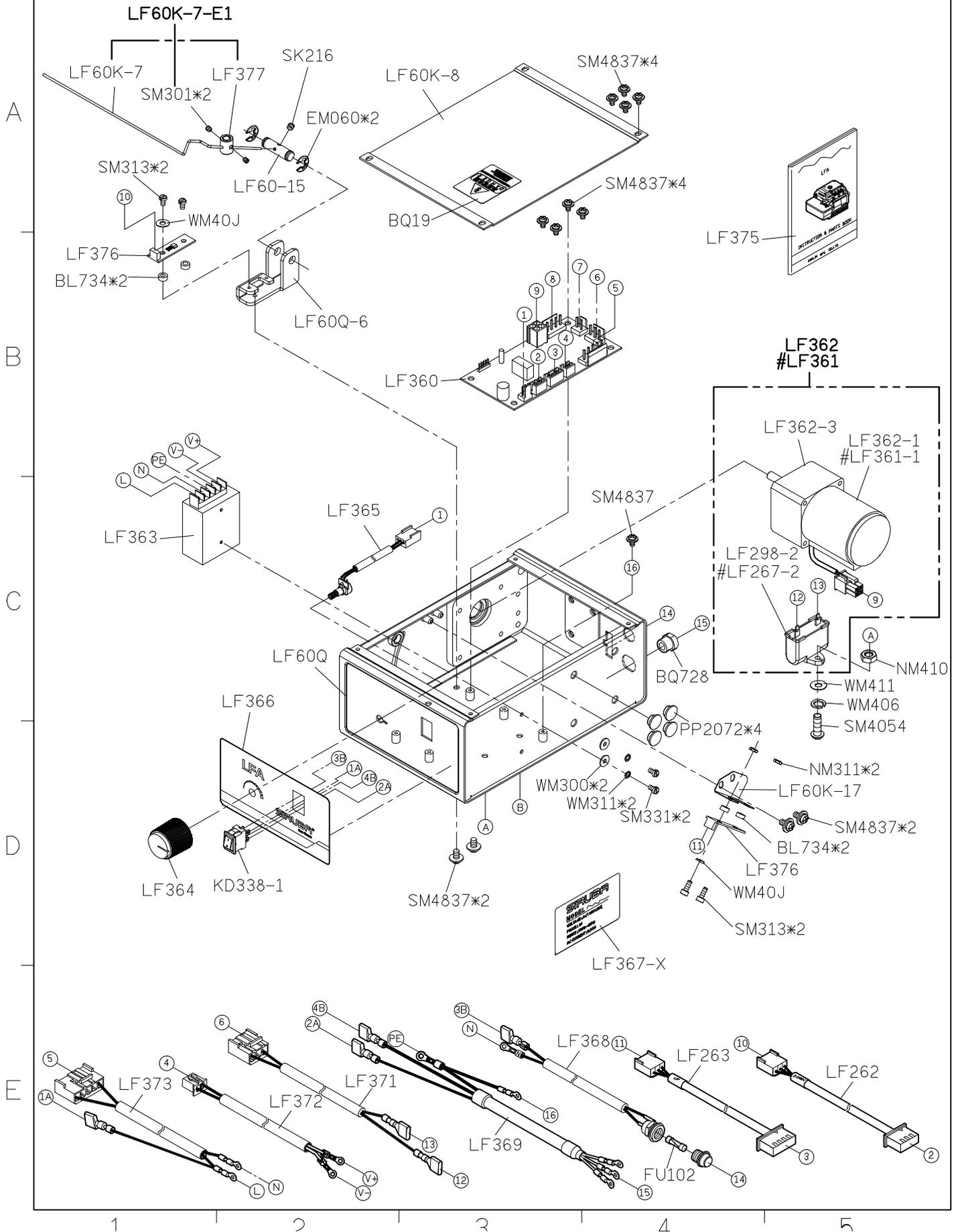
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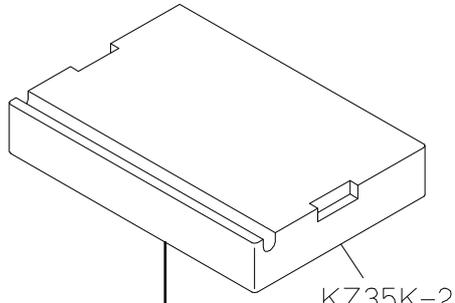
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	LFA		1/3
	F858K/F858KD			Date
				2013/03/25





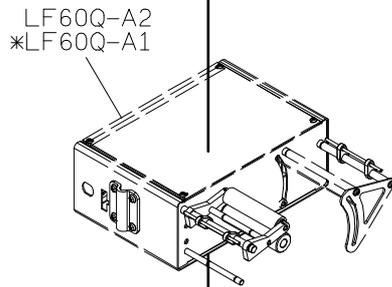
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	LFA		3/3
	F858K/F858KD			Date
				2013/03/25

A



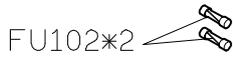
KZ35K-2

B



LF60Q-A2
*LF60Q-A1

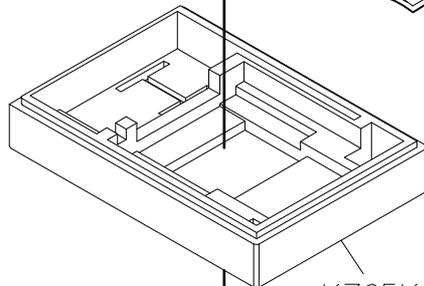
C



FU102*2

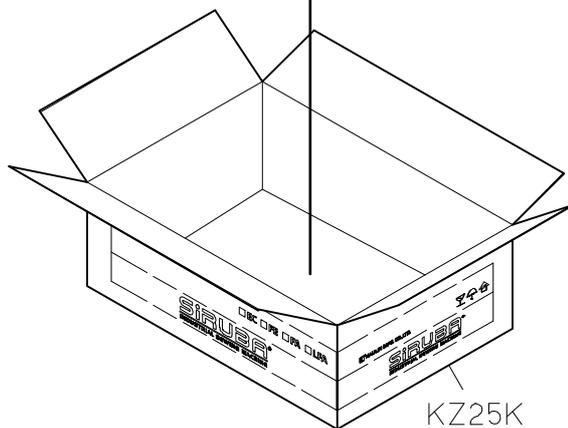


KZ03



KZ35K-1

D



KZ25K

E

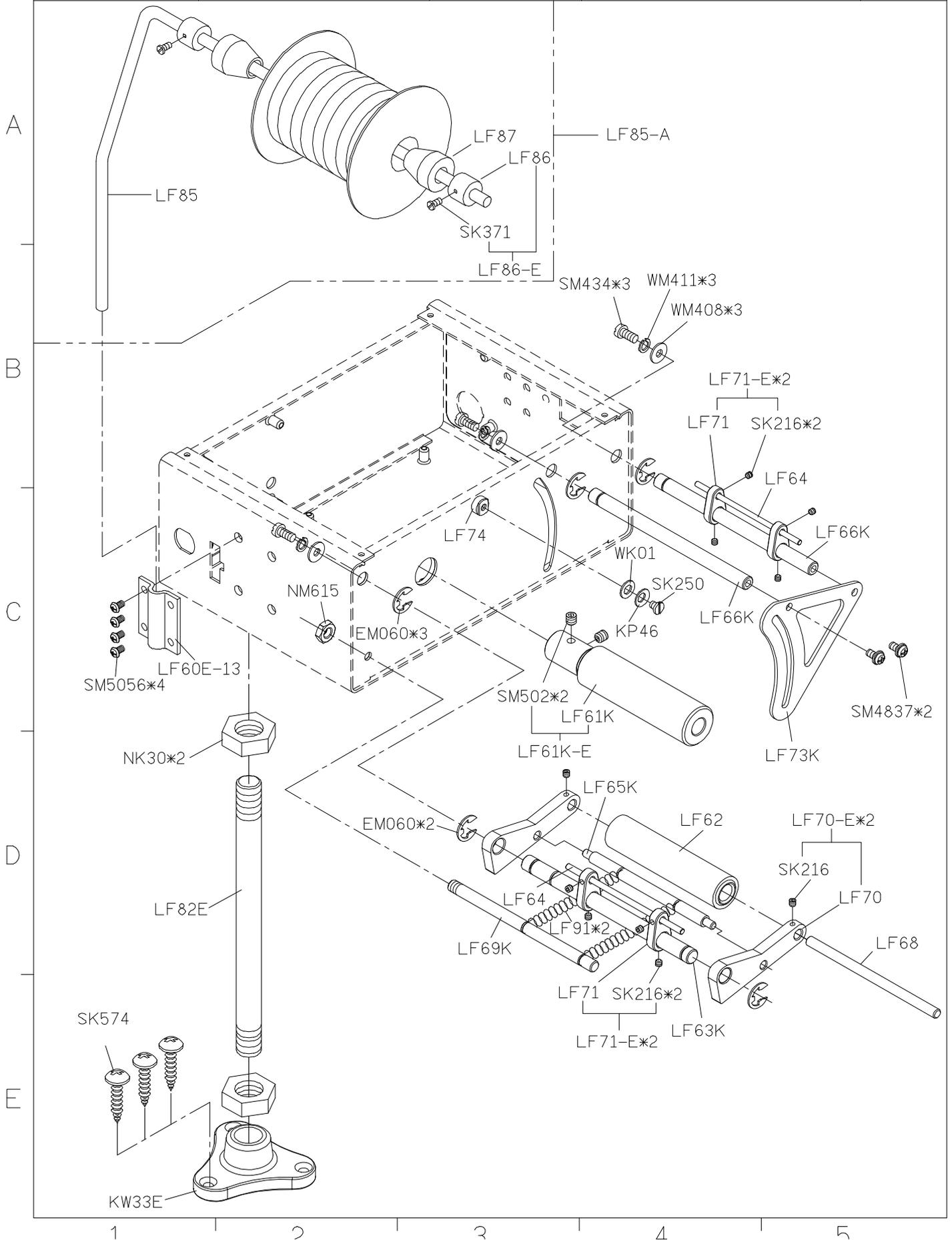
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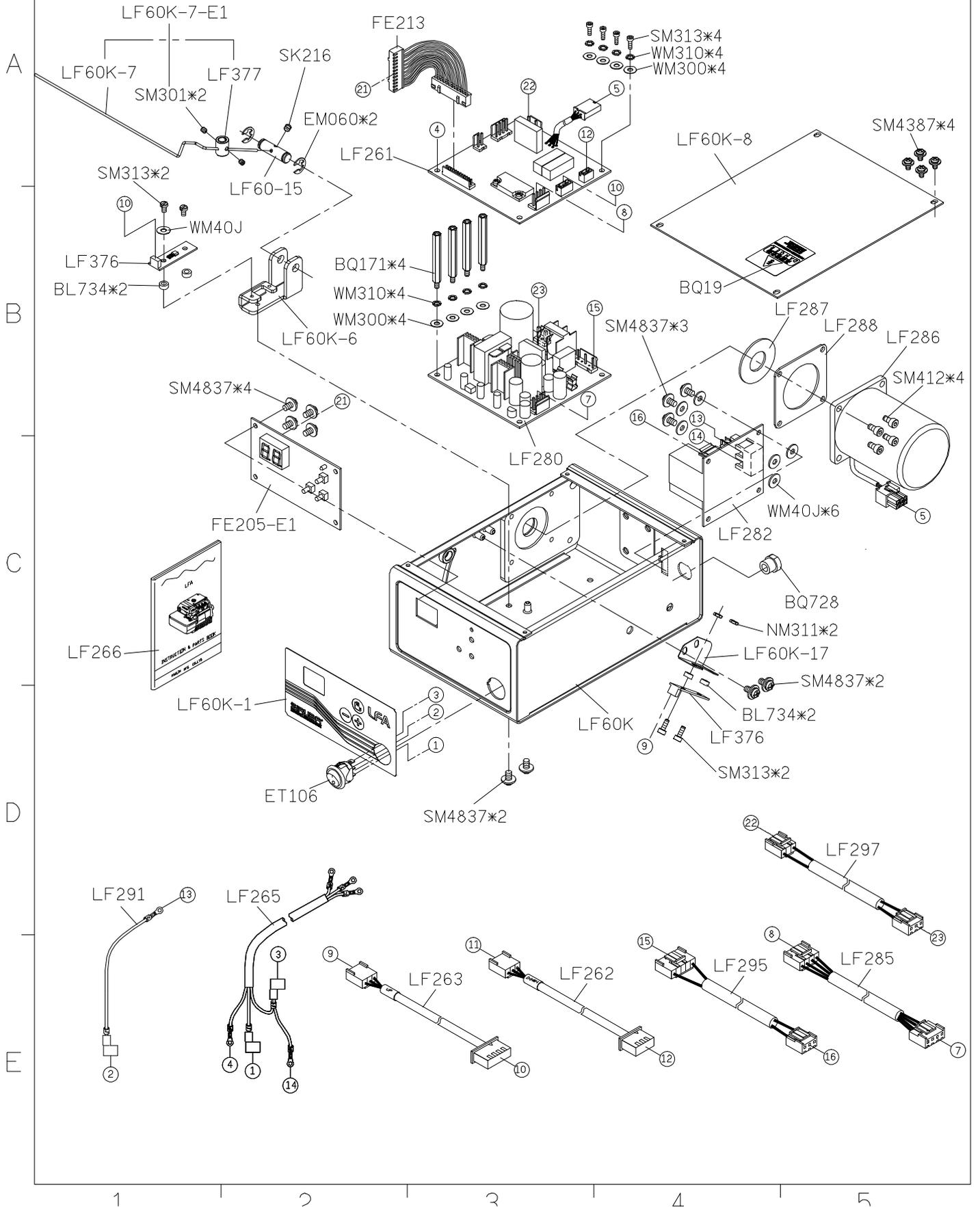
2

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4

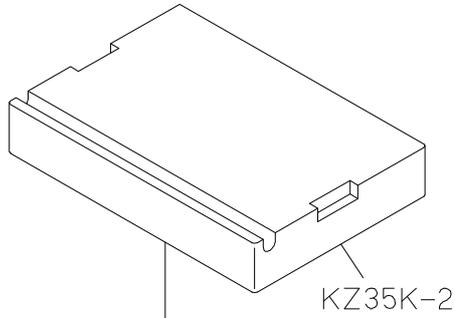
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SIRUBA**PARTS LIST****Series****F007K/F007KD
F858K/F858KD****Parts Group****LFAK****Subclass / Remark****Page****1/3****Date****2013/03/25**

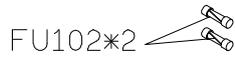
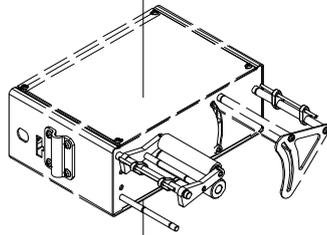


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	LFAK		3/3
	F858K/F858KD			Date
				2013/03/25

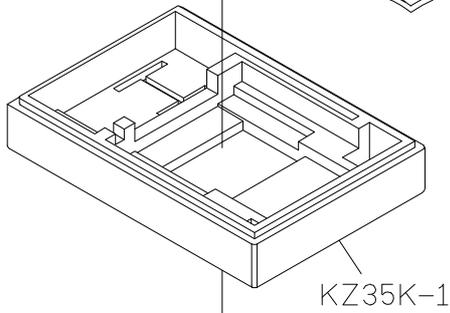
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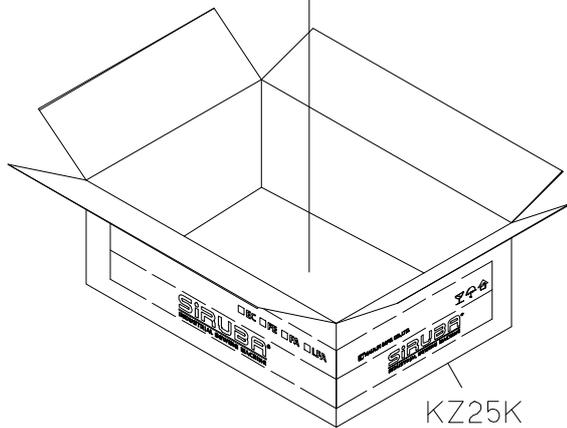
B



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UT780-A(1/2)

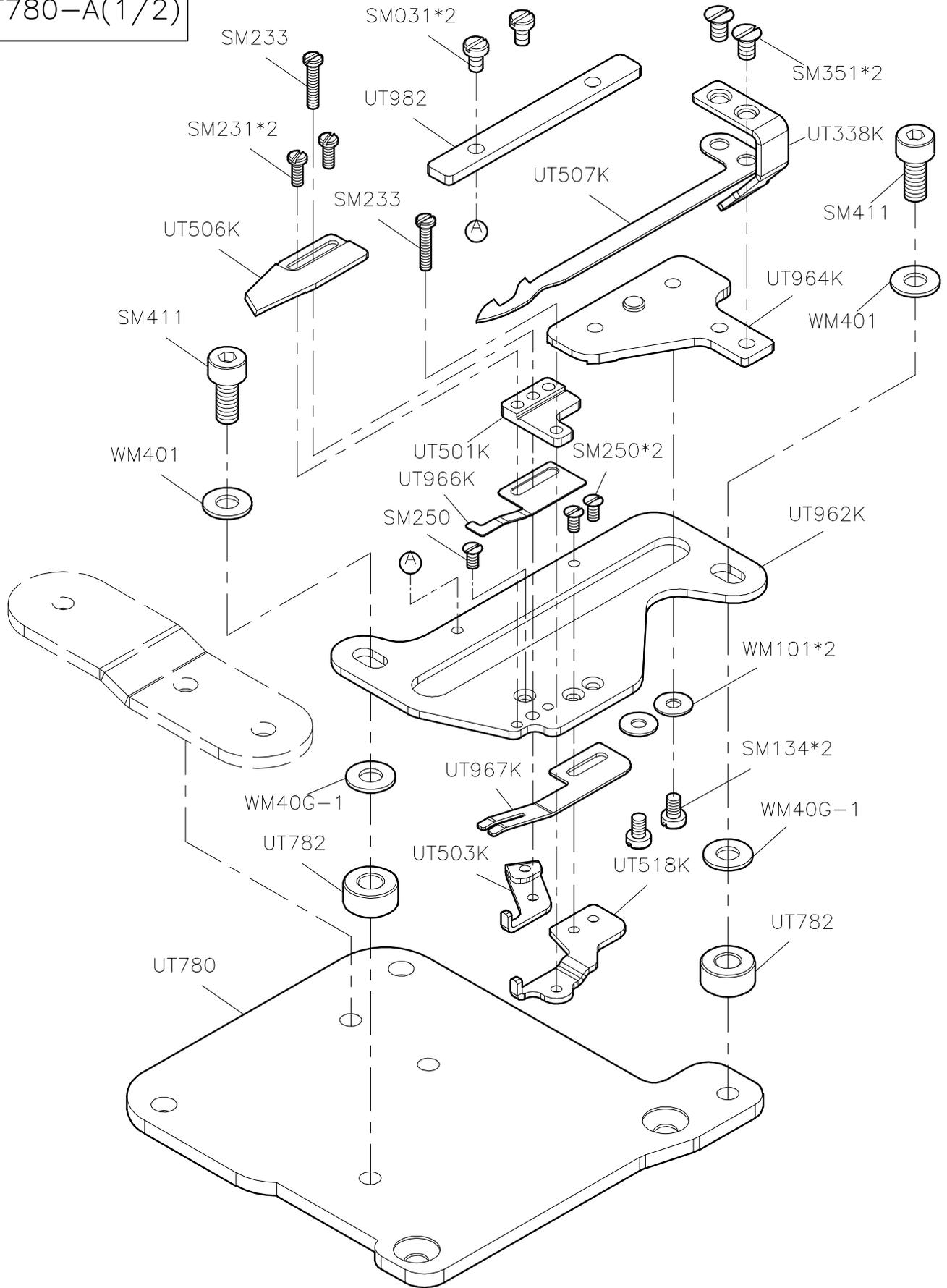
A

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C

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E



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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTG(UTH)-K

Subclass / Remark

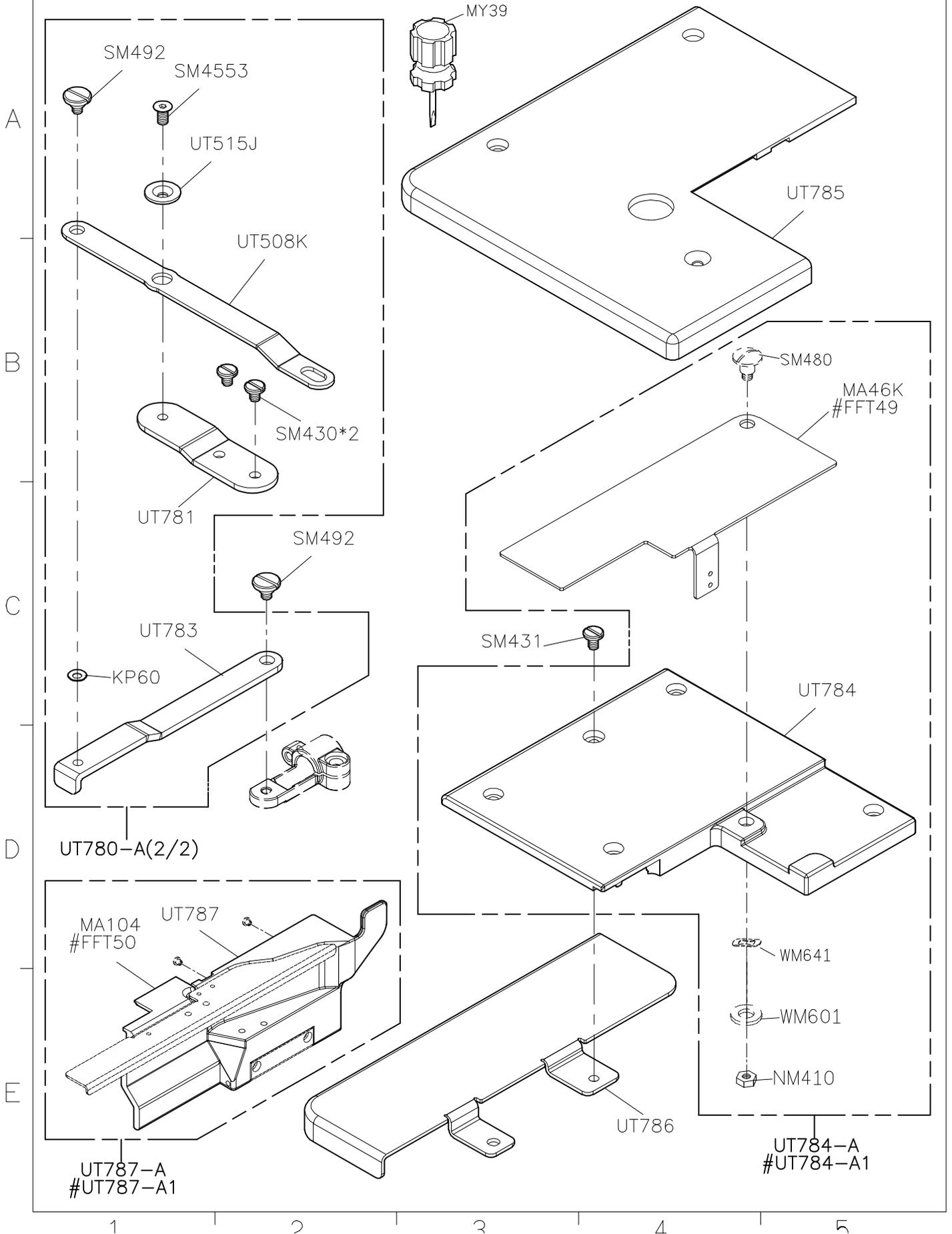
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Page

2/12

Date

2015/01/21



SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTG(UTH)-K

Subclass / Remark

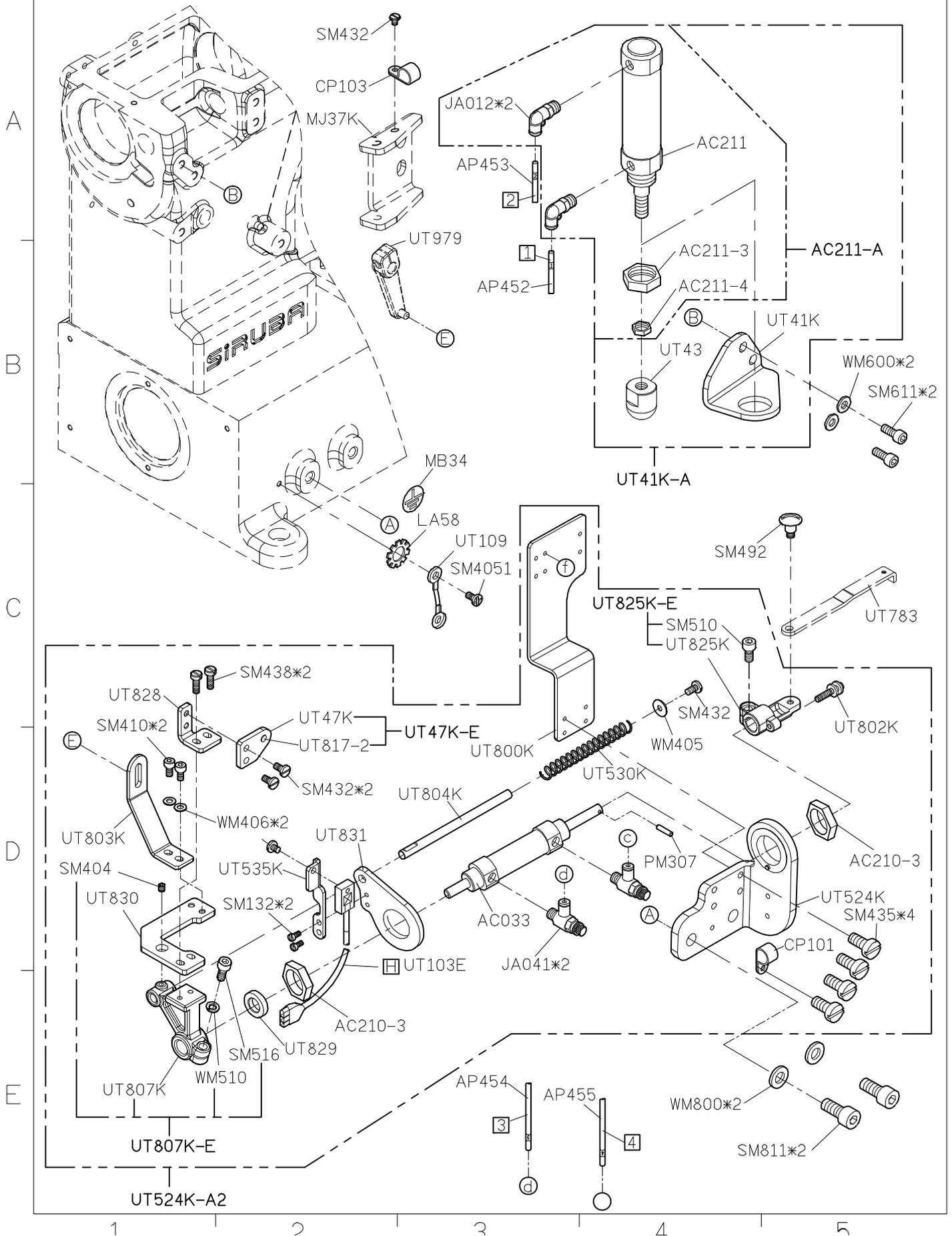
☐ : For H brand motor

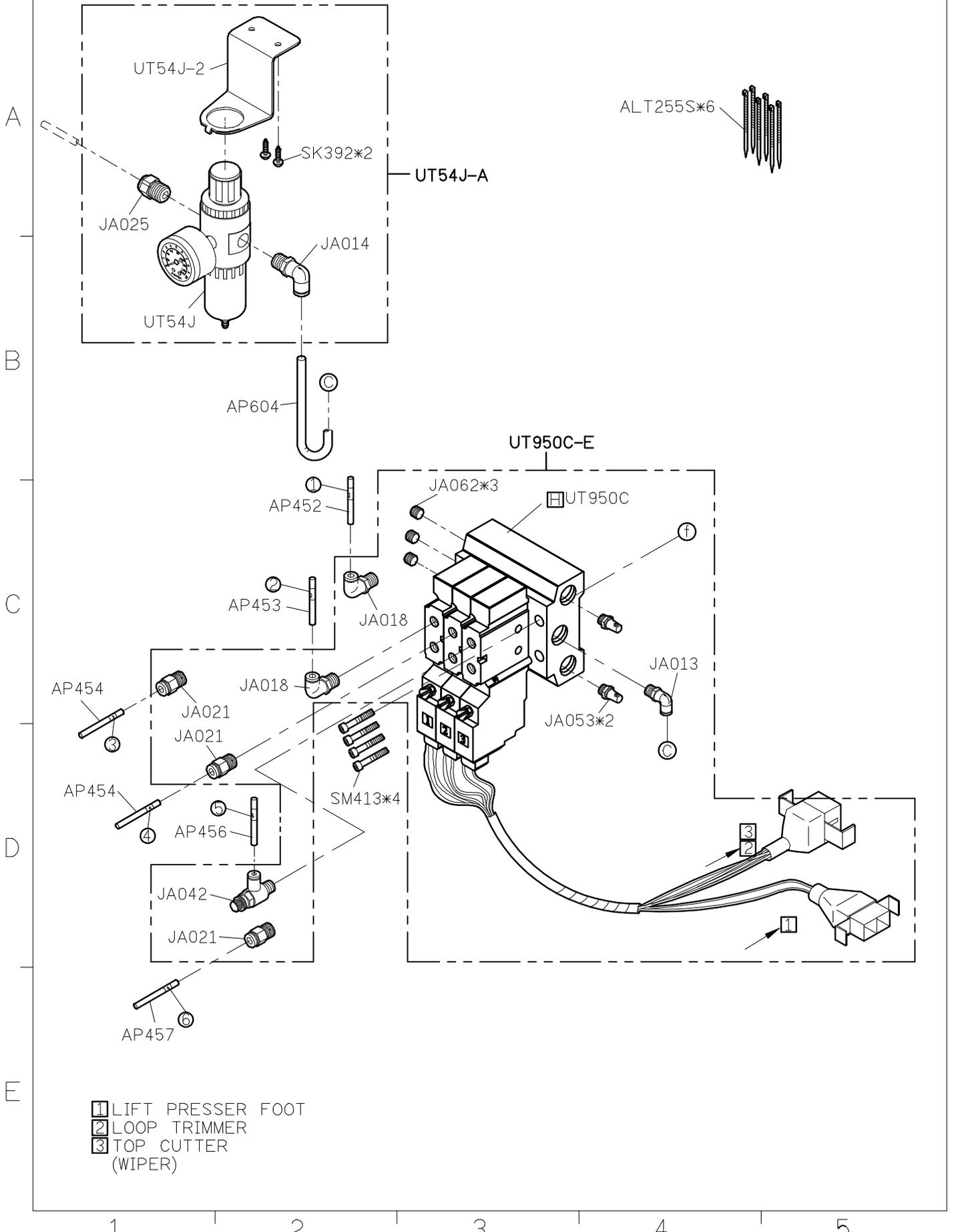
Page

3/12

Date

2015/01/21





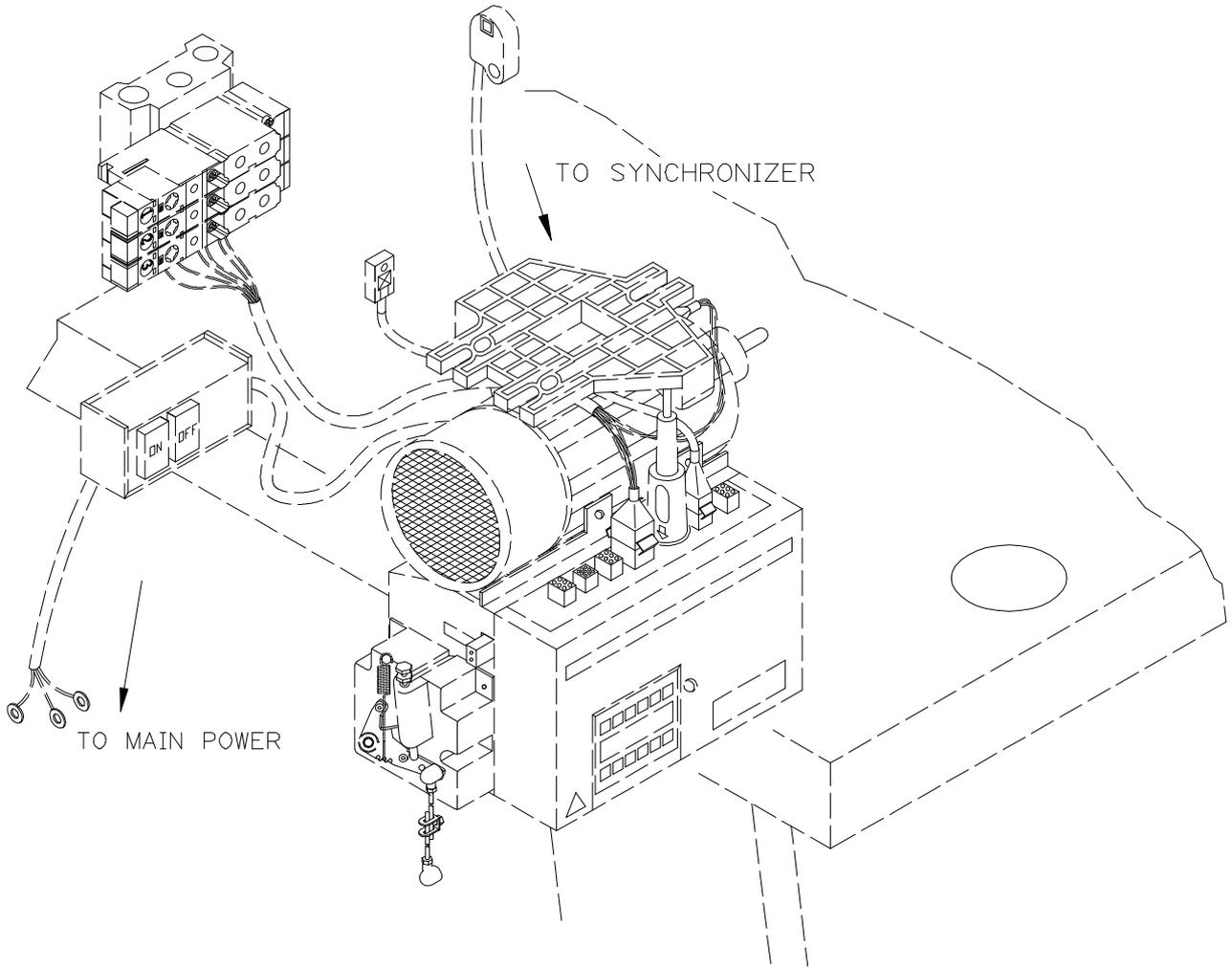
A

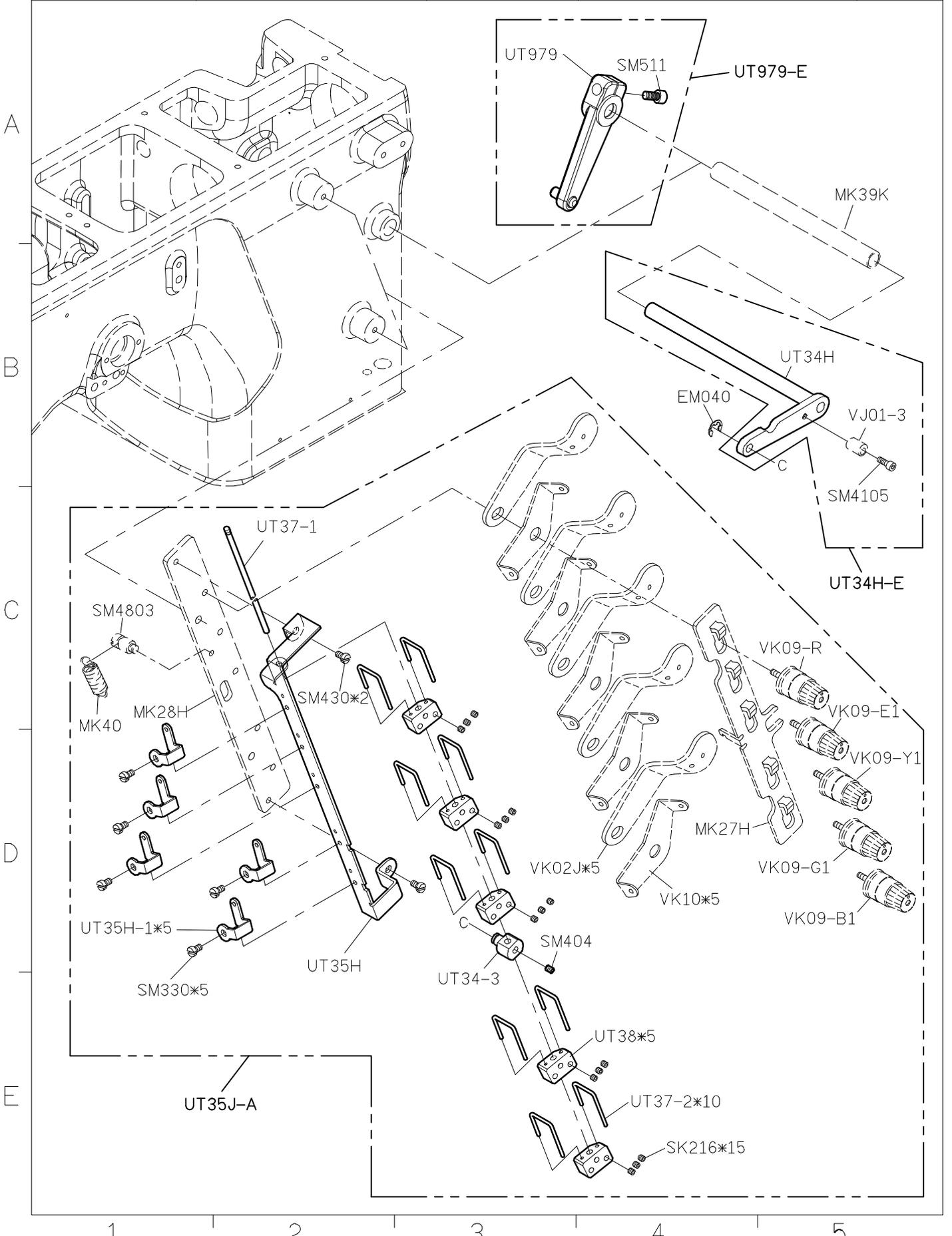
B

C

D

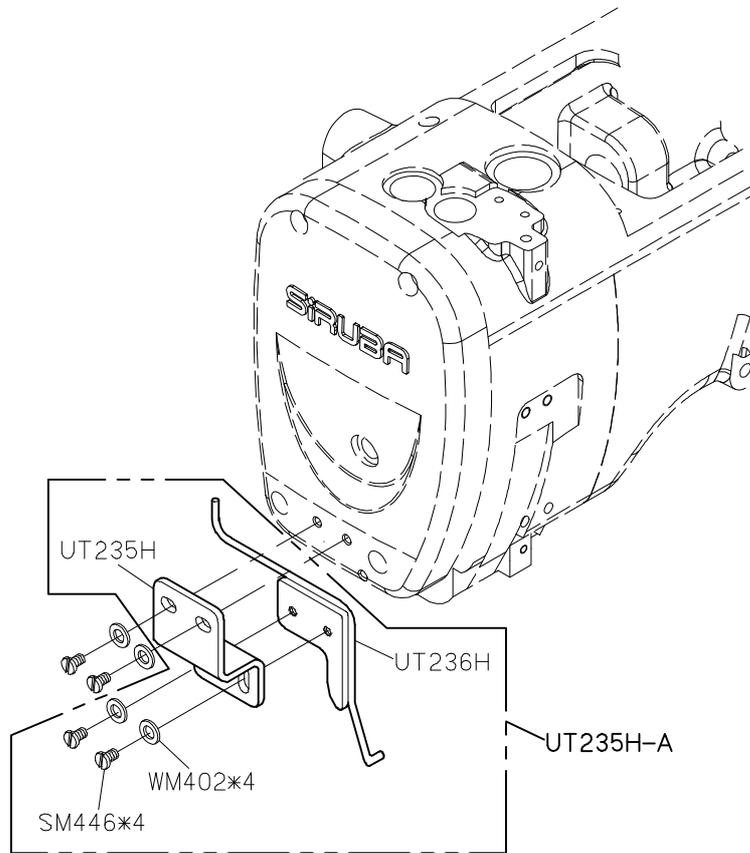
E





SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	UTH-K		7/12
	F858K/F858KD			Date
			2013/08/08	

FOR LEFT SIDE



SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTH-K1

Subclass / Remark

For allocation

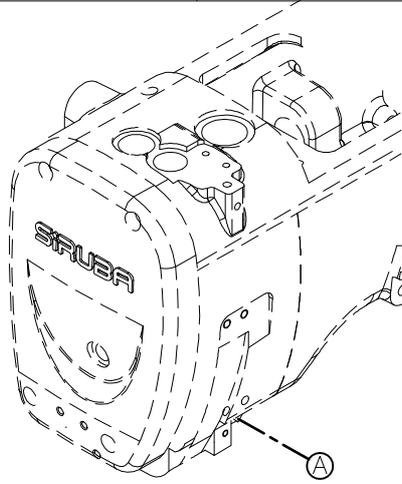
Page

8/12

Date

2015/01/05

A



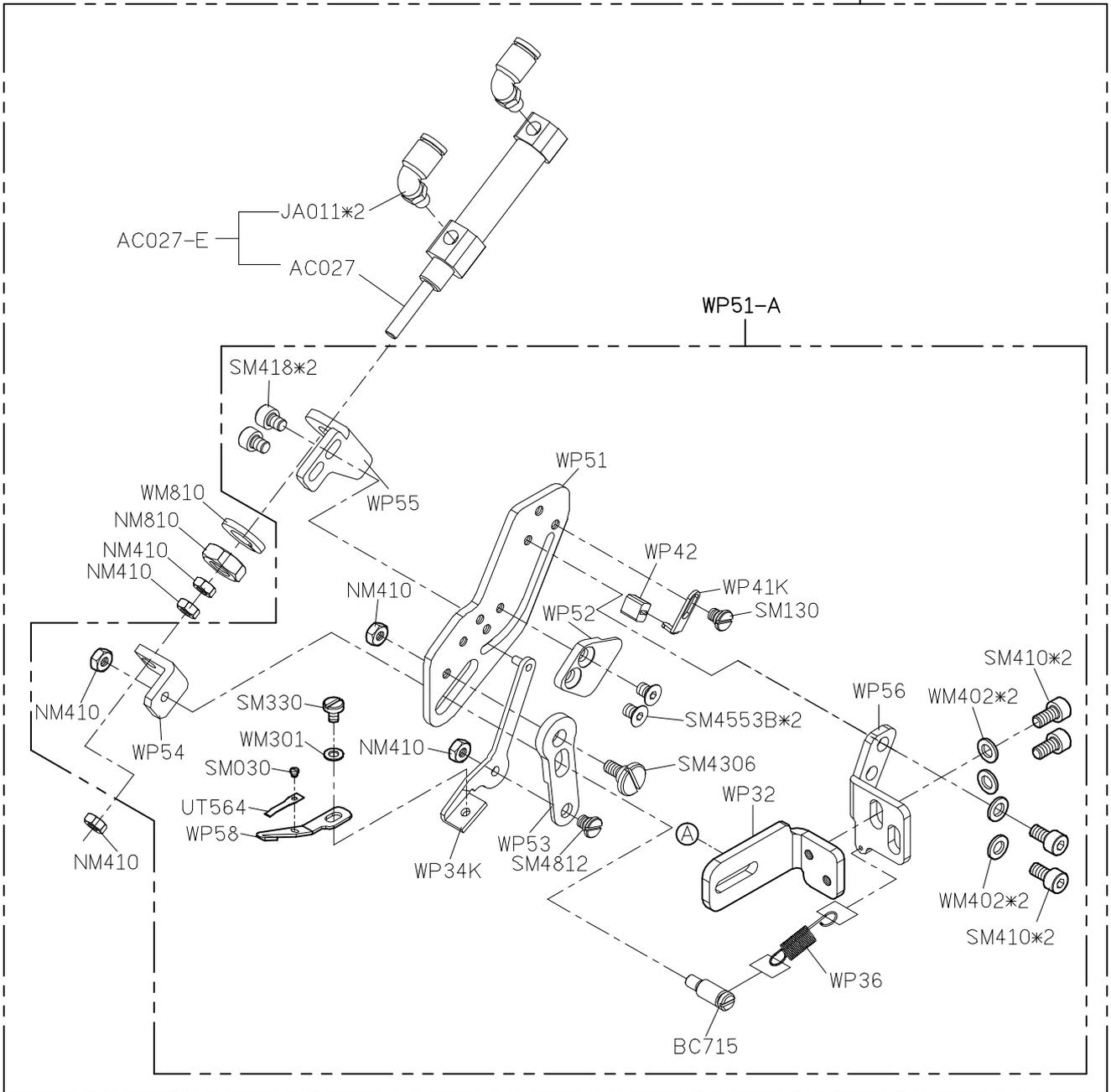
WP51-A1

B

C

D

E



AC027-E

JA011*2

AC027

WP51-A

SM418*2

WP51

WP55

WM810

NM810

NM410

NM410

WP42

WP41K

SM130

NM410

WP52

SM4553B*2

SM4306

WP56

WM402*2

SM410*2

NM410

WP54

SM330

WM301

SM030

NM410

UT564

WP58

WP34K

WP53

SM4812

WP32

WM402*2

SM410*2

NM410

BC715

WP36

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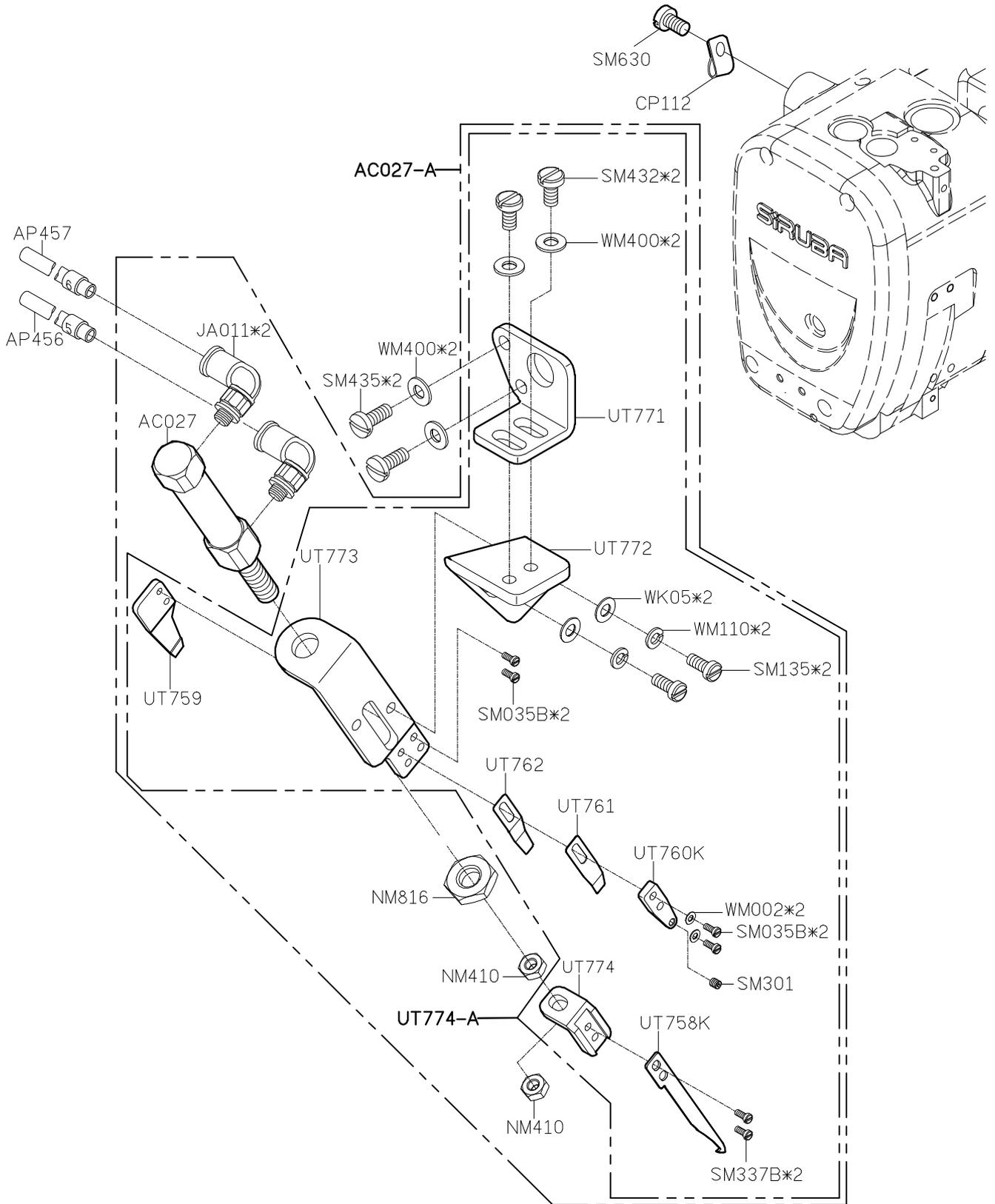
A

B

C

D

E



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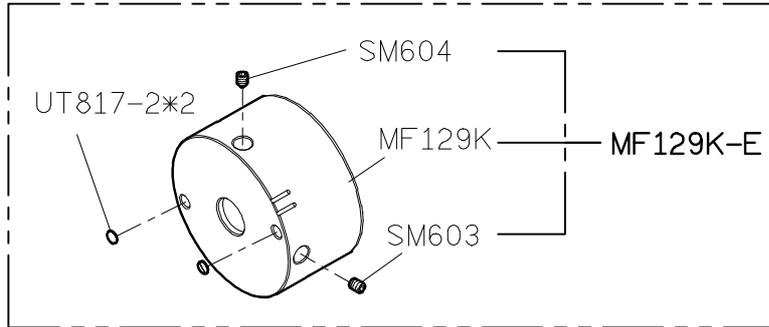
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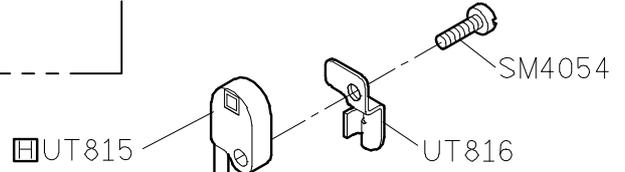
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5

A



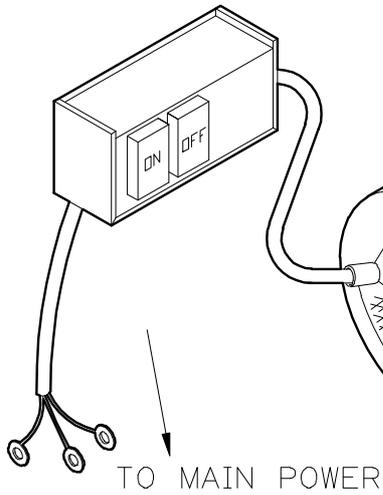
B



C

TO SYNCHRONIZER

D

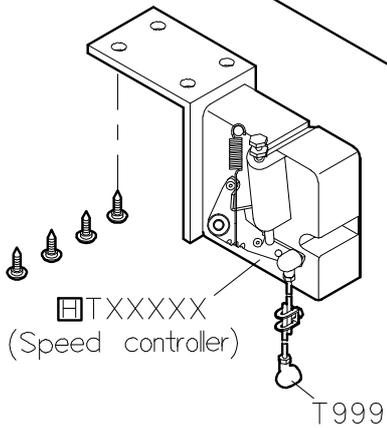
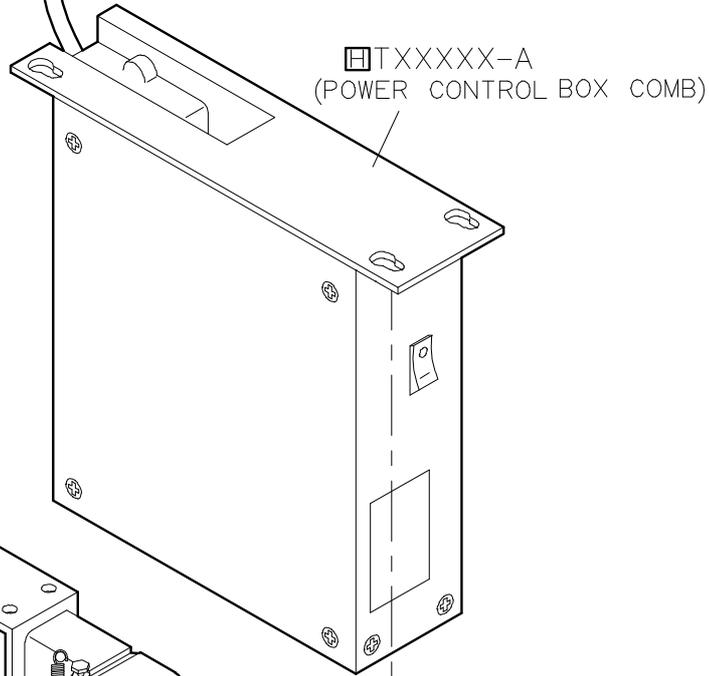
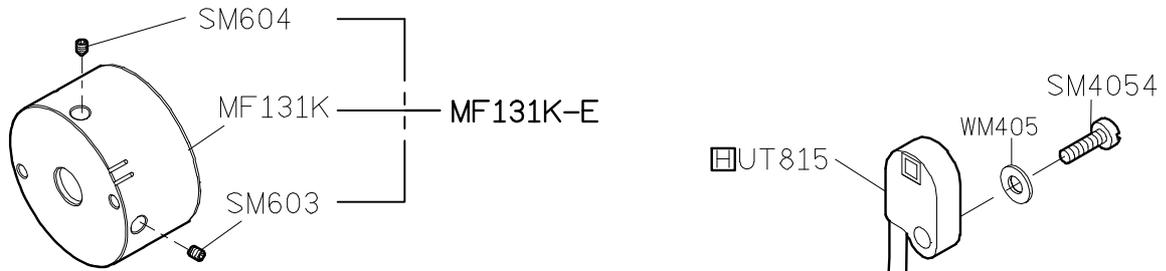


E

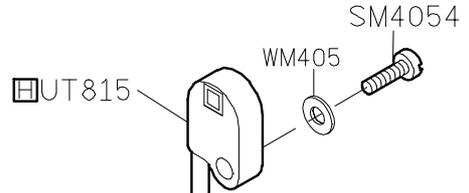
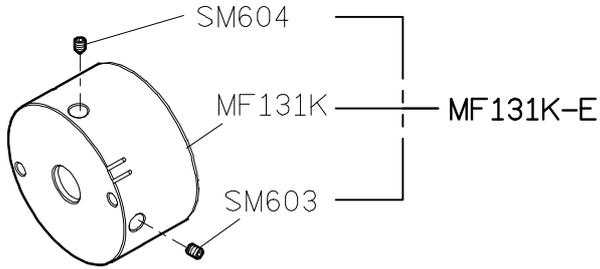


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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	UTG(UTH)-K	For F007KD/F858KD	11/11
	F858K/F858KD		☐ For H brand motor(HVP-70)	Date
				2012/10/31

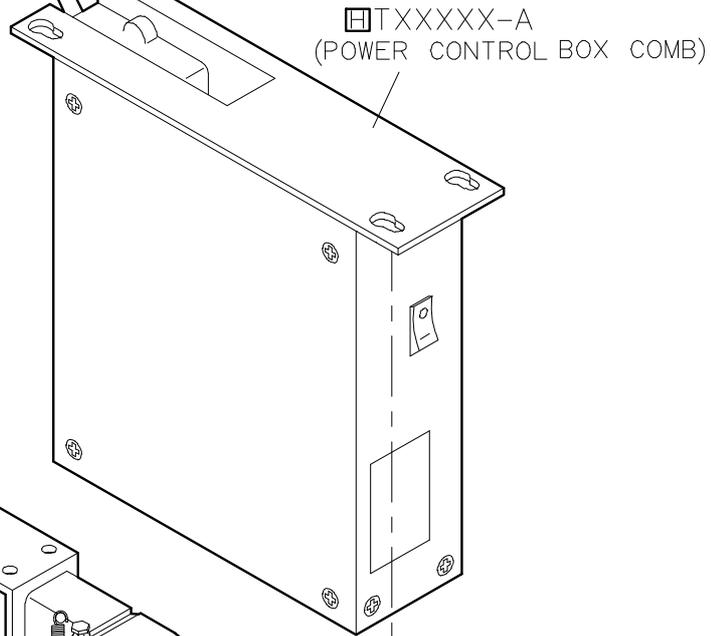


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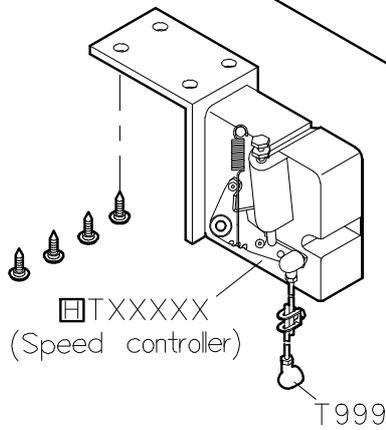


B

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D



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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTJ(UTK)-K

Subclass / Remark

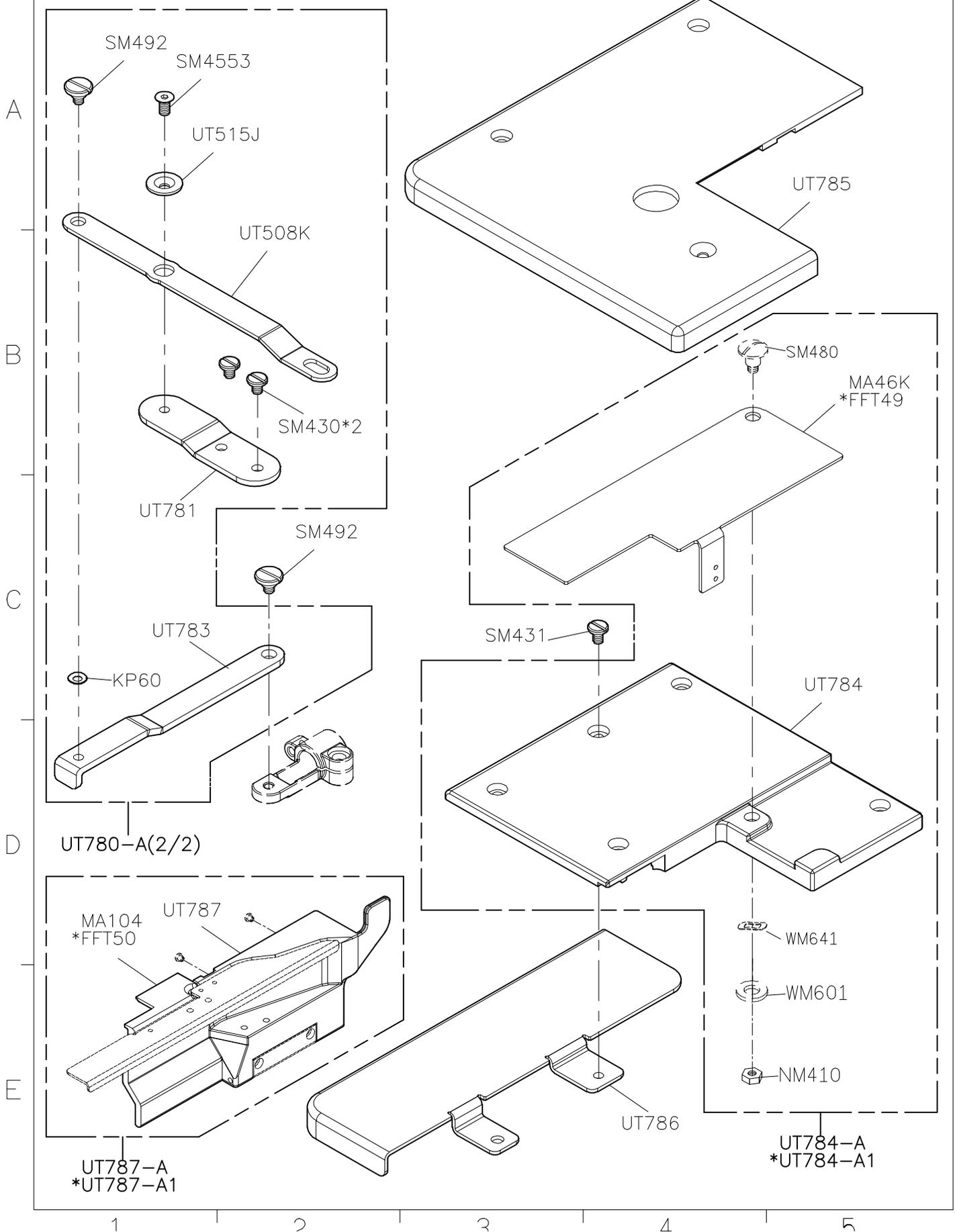
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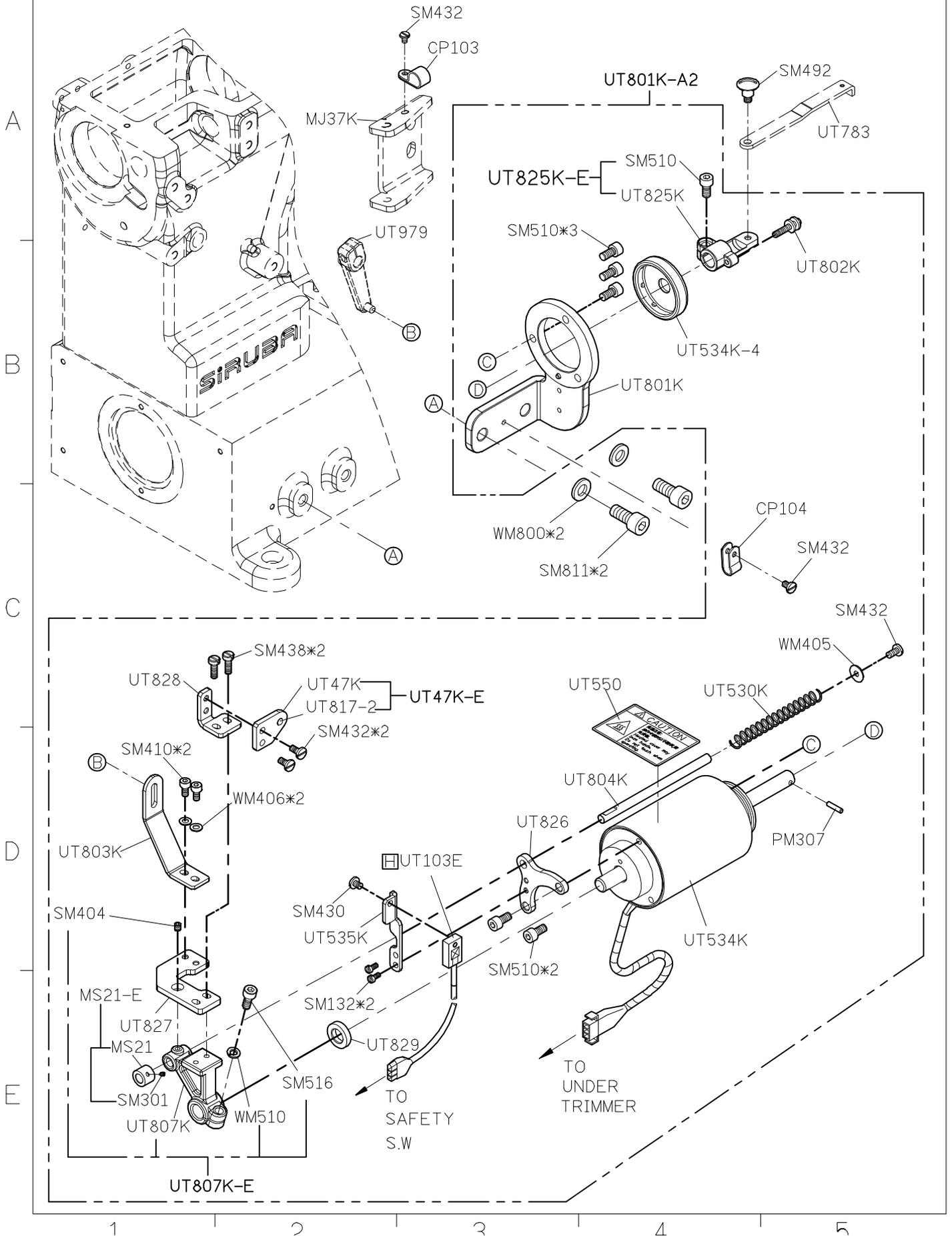
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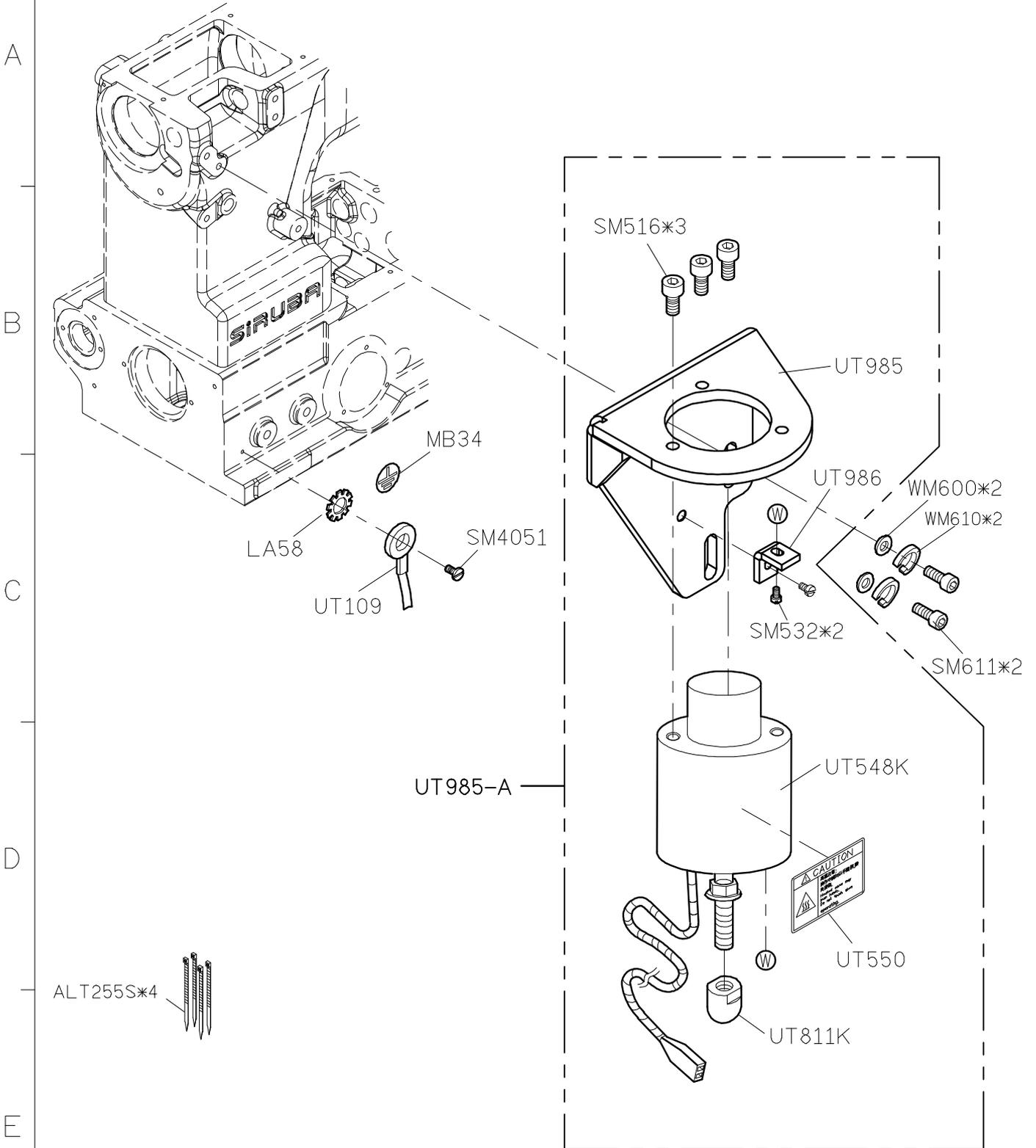
2/13

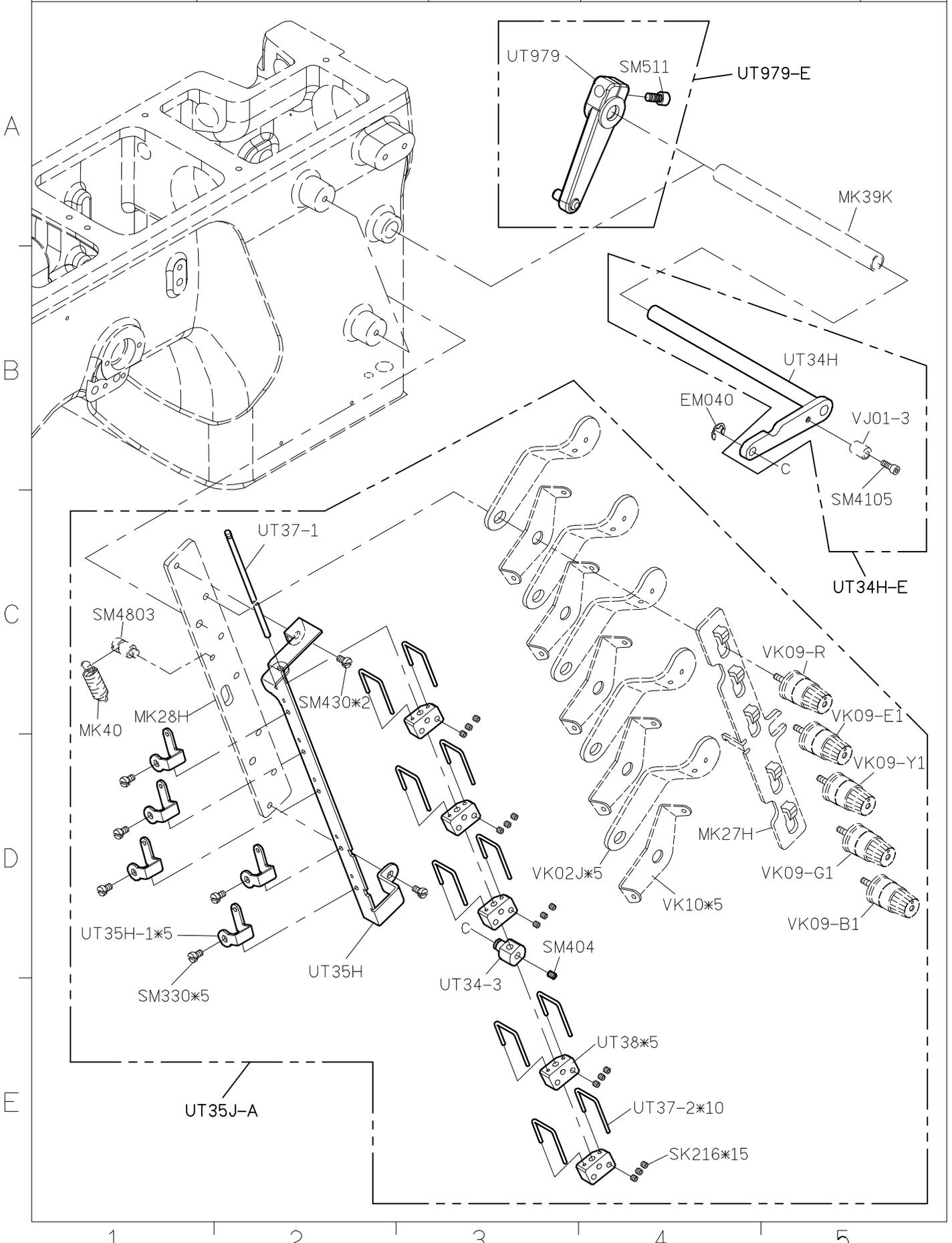
Date

2015/01/21









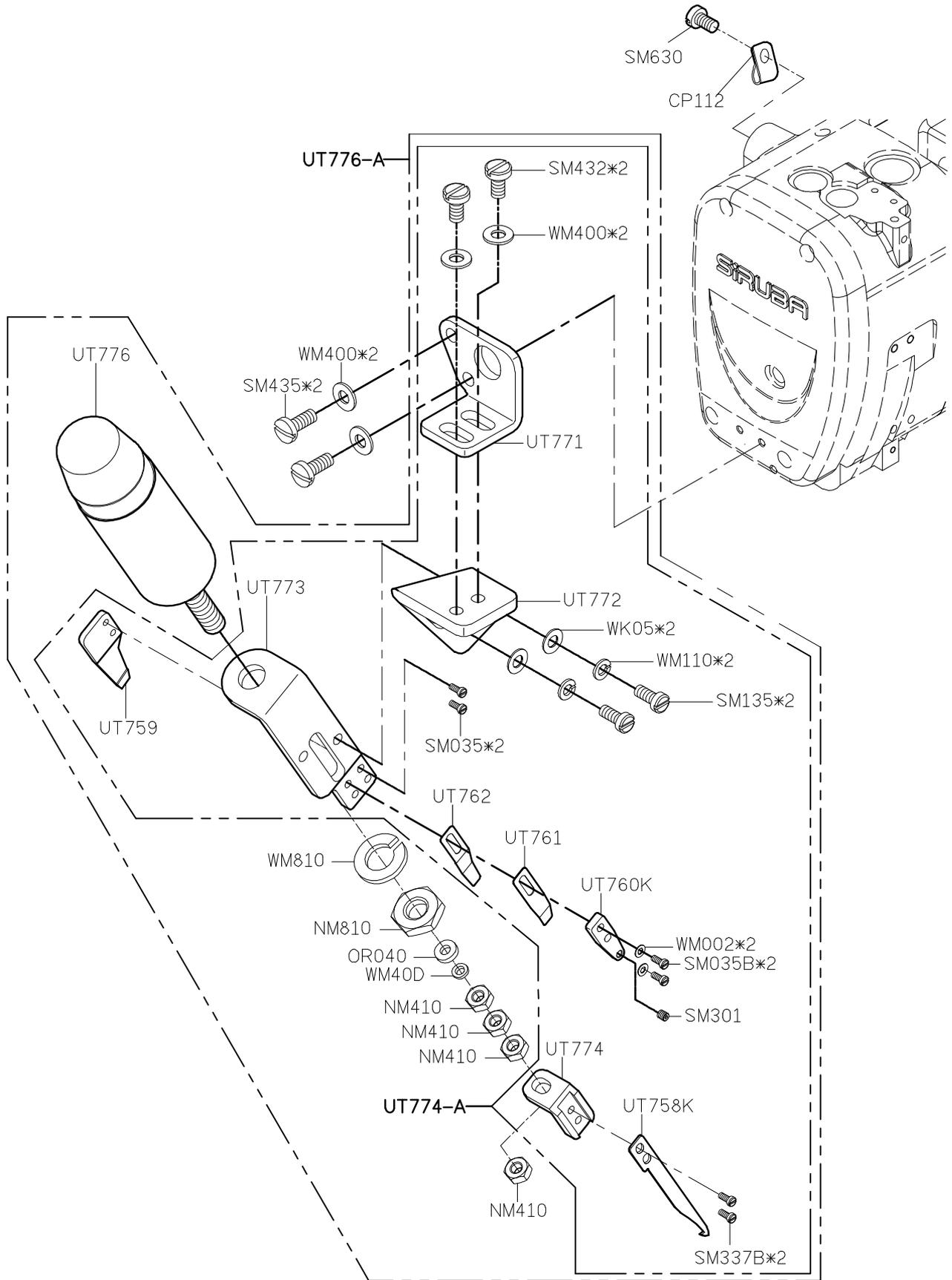
A

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C

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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTK-K

Subclass / Remark

Page

7/13

Date

2015/01/05

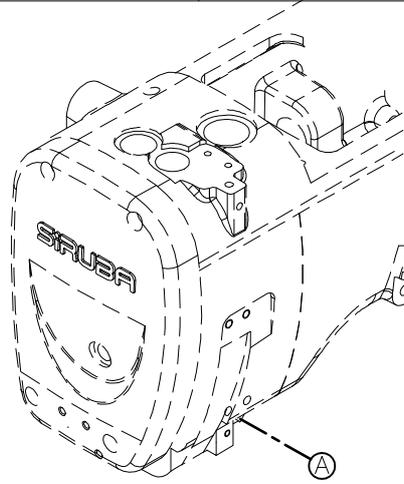
A

B

C

D

E



WP51-A2

UT776

WP51-A

SM418*2

WP51

WP55

WM810

NM810

OR040

WM40D

NM410

NM410

NM410

WP52

WP42

WP41K

SM130

SM330

WM301

SM030

WP54

UT564

WP58

NM410

SM4553B*2

SM4306

WP34K

WP53

SM4831

WP32

WP56

WM402*2

SM410*2

WM402*2

SM410*2

NM410

BC715

WP36

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SIRUBA

PARTS LIST

Series

F007K/F007KD
F858K/F858KD

Parts Group

UTJ(UTK)-K

Subclass / Remark

For F007K/F858K

☐ : For H brand motor

Page

8/13

Date

2015/01/05

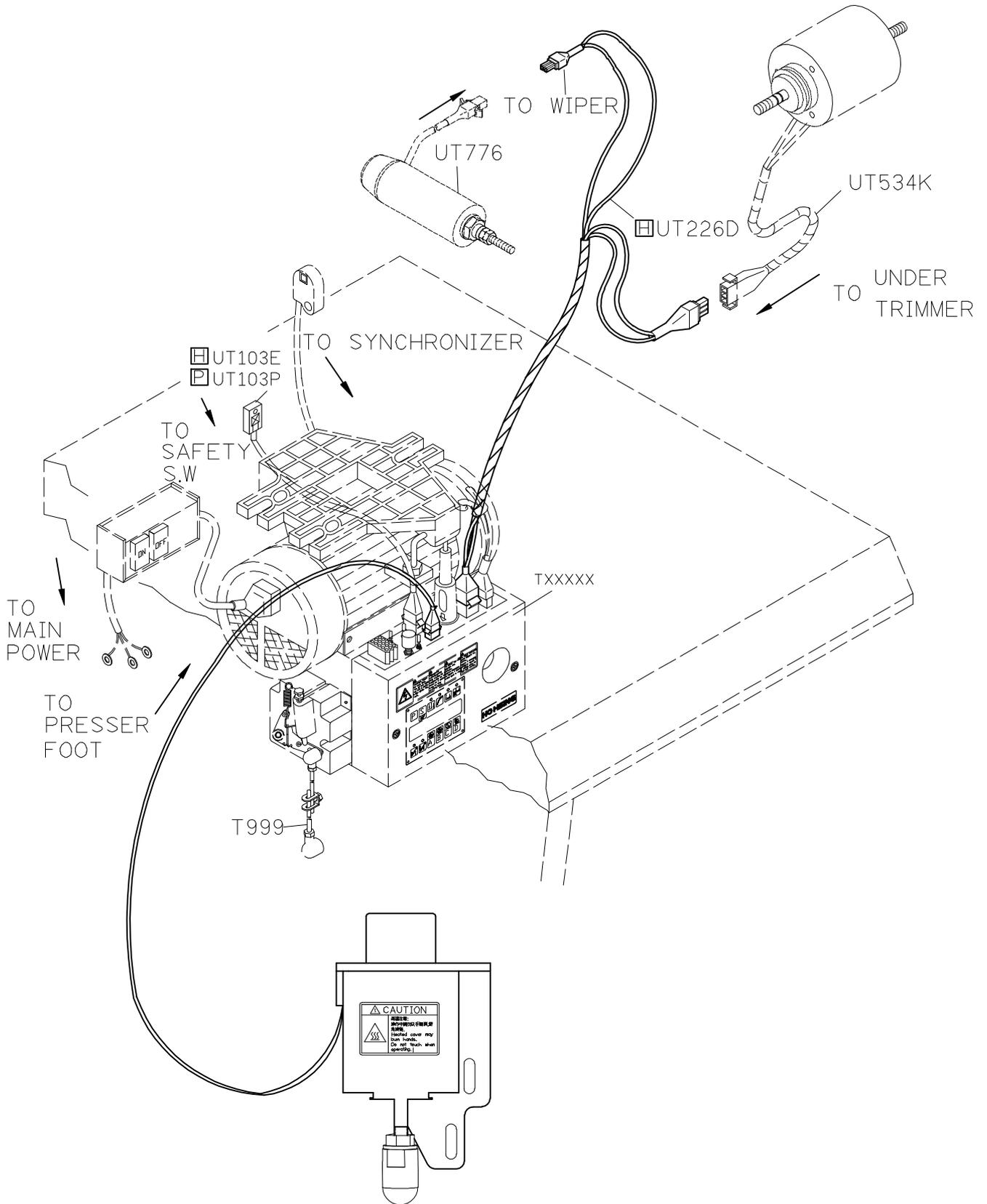
A

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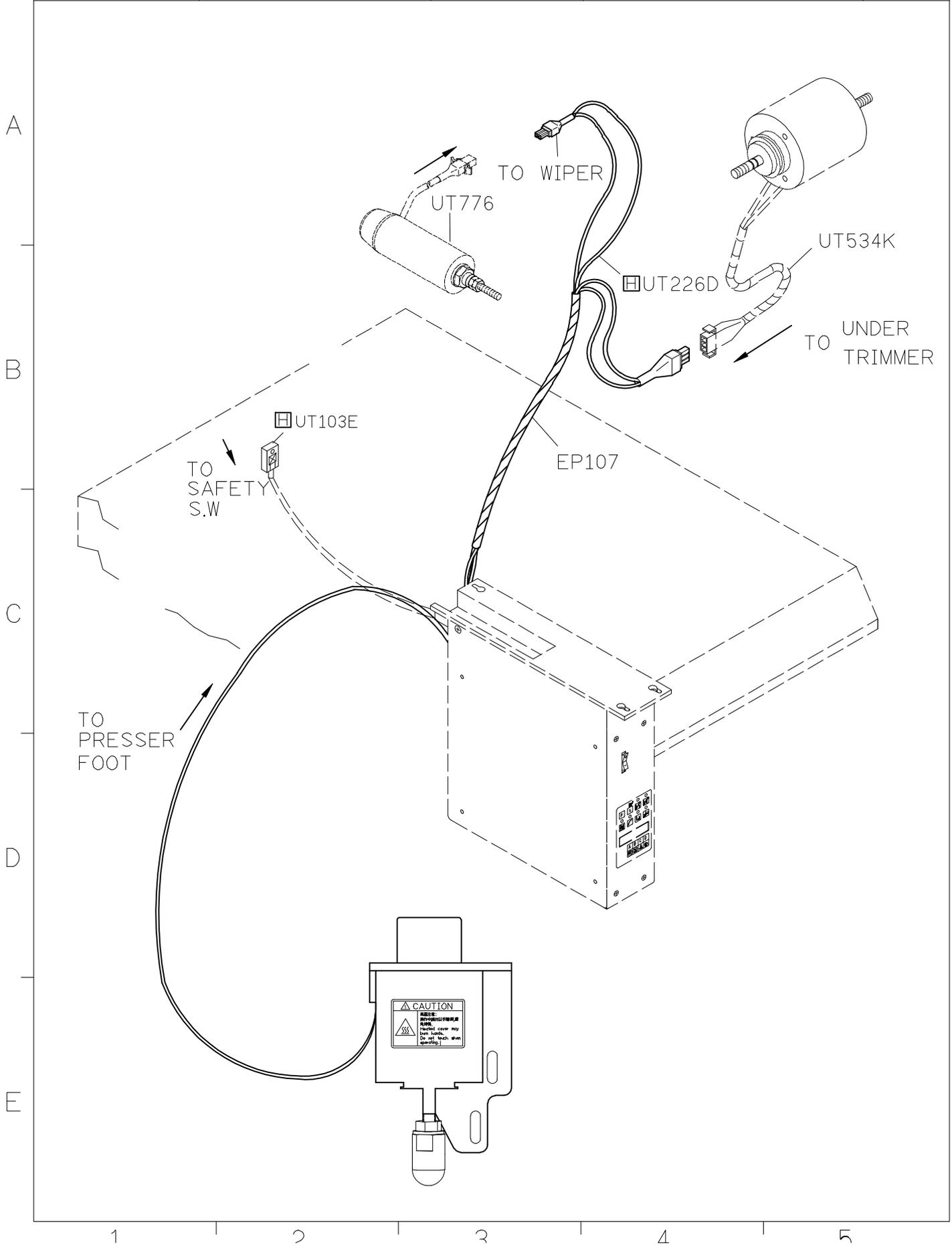
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	UTJ(UTK)-K	For F007KD/F858KD	9/13
	F858K/F858KD		☐ : For H brand motor	Date
				2015/01/05



SIRUBA

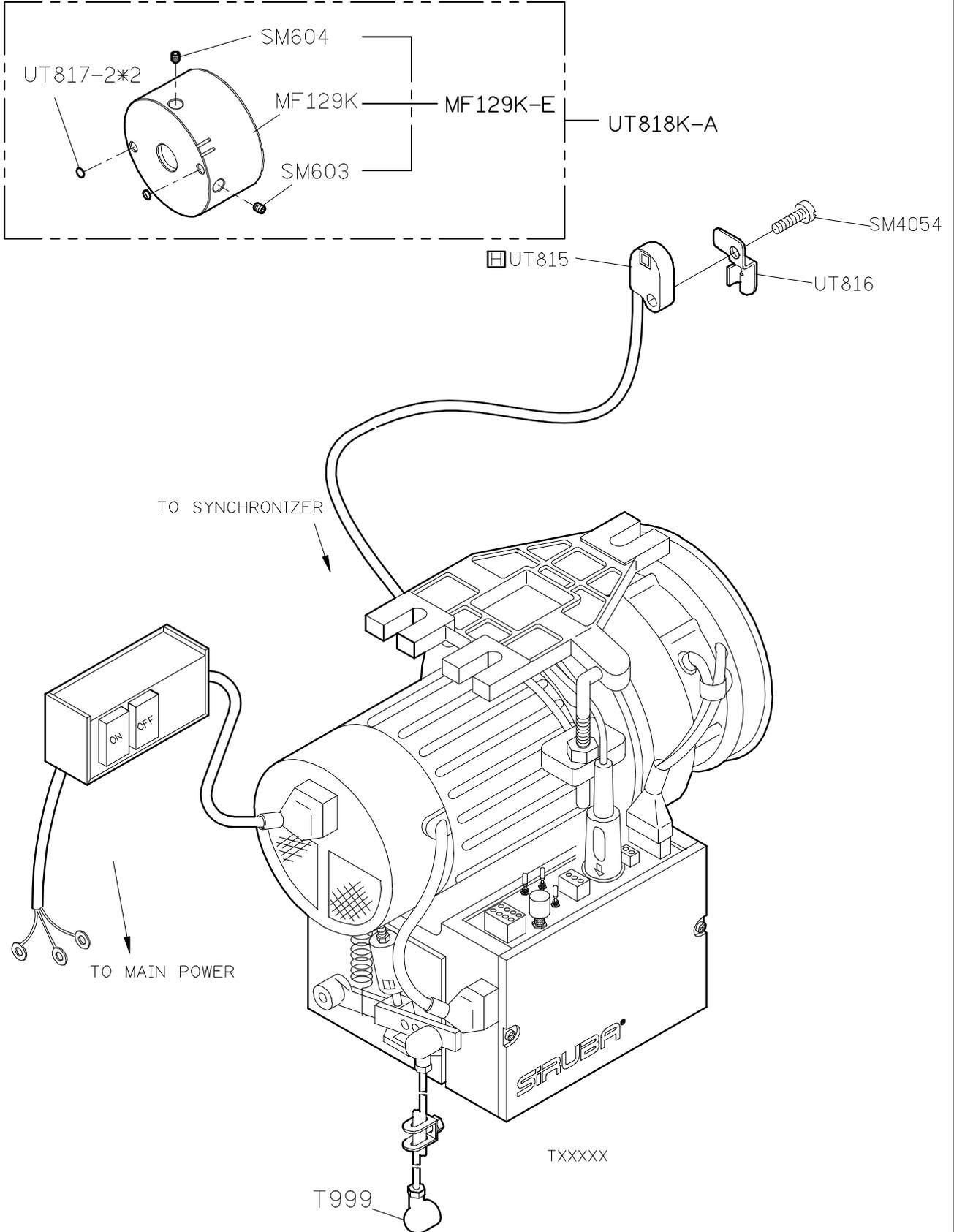
PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
UTJ(UTK)-K

Subclass / Remark
For **F007K/F858K**
☐ : For H brand motor

Page
11/13
Date
2012/10/31



SIRUBA

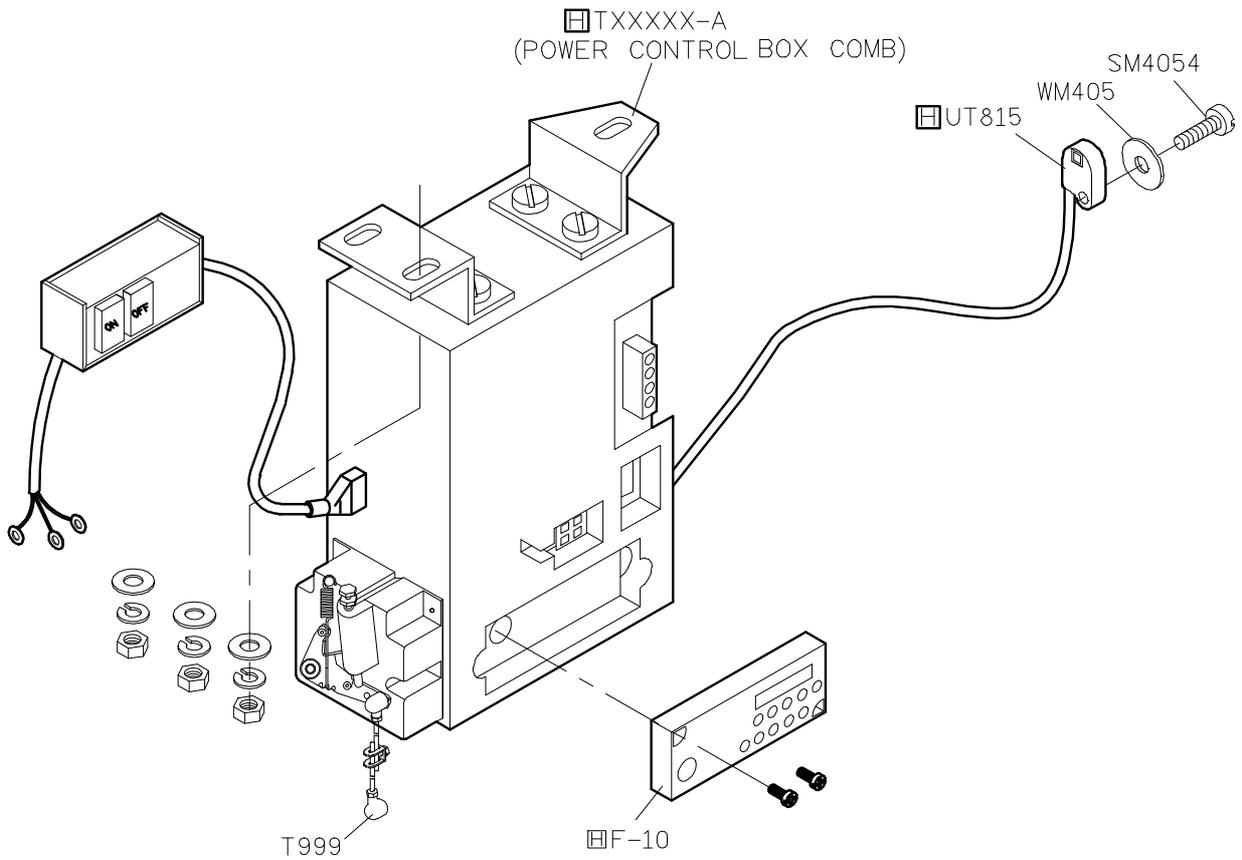
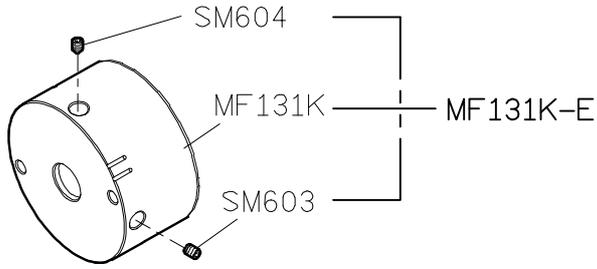
PARTS LIST

F007K/F007KD
F858K/F858KD

Parts Group
UTJ(UTK)-K

Subclass / Remark
For F007KD/F858KD
☐ For H brand motor(HVP-70)

Page
12/13
Date
2012/10/31



1

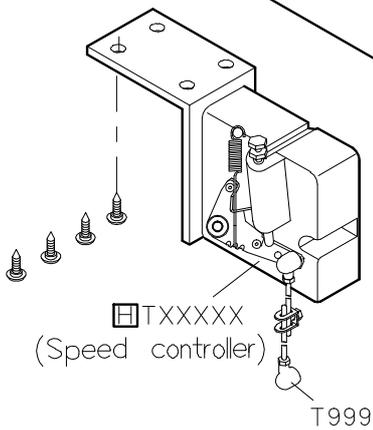
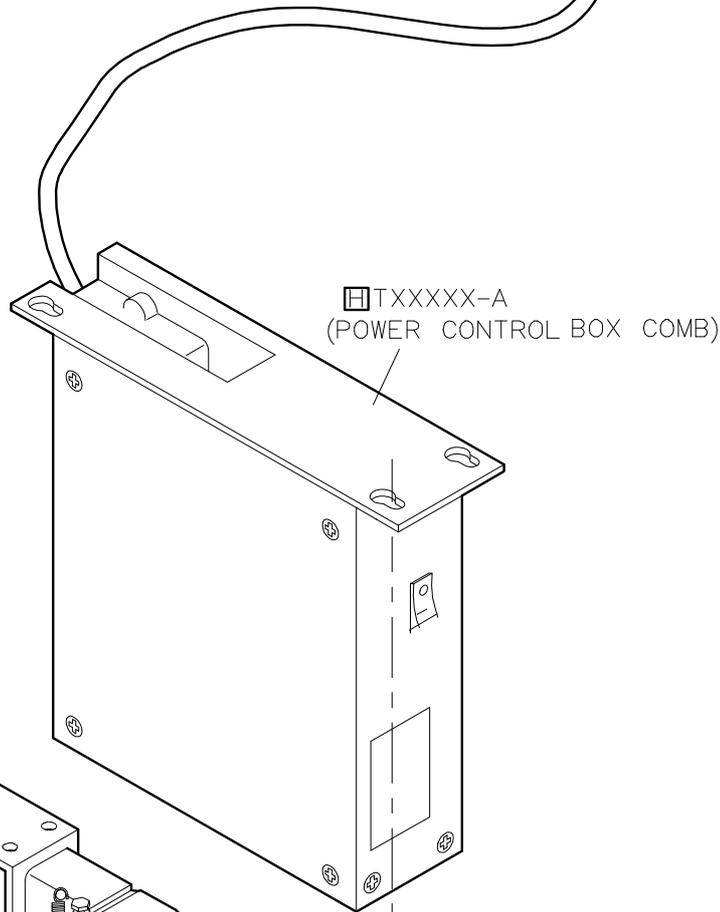
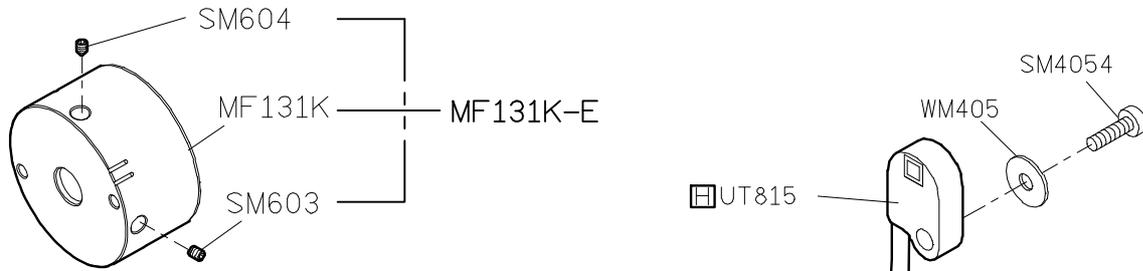
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	UTJ(UTK)-K	For F007KD/F858KD	13/13
	F858K/F858KD		☐: For H brand motor(HVP-70)	Date
				2012/10/31



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