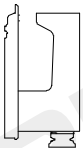
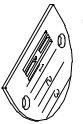
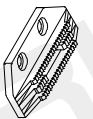
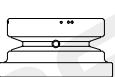


L818F-BH/BM

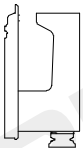
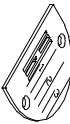
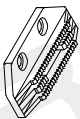
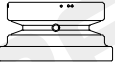
自動切線型規格件表 / CONVERSION CHART

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L818F-BM1-00 ~ L818F-BM1-03	中厚布料 medium weight material	LA55F-A [H] L600	E704	D701	P701	G121	G202	G303	DBX1#14	GLH101-A1
L818F-BM1-10 ~ L818F-BM1-13	中厚至厚布料 from medium weight material to heavy weight material	[H] L600	E704	D701	P701	G121	G202	G303	DBX1#14	GLH101-A1
L818F-BH1-00 ~ L818F-BH1-03	中厚至厚布料 from medium weight material to heavy weight material	LA55F-A [H] L600	E711	D711	P711	G125	G202	G303	DBX1#21	GLH101-A1
L818F-BH1-10 ~ L818F-BH1-13	中厚至厚布料 from medium weight material to heavy weight material	[H] L600	E711	D711	P711	G125	G202	G303	DBX1#21	GLH101-A1
L818F-BM1A-00 ~ L818F-BM1A-03	中厚布料 medium weight material	LA55F-A [H] L600	E704D	D702	P701	G121	G202	G303	DBX1#14	GLH101-A1
L818F-BM1A-10 ~ L818F-BM1A-13	中厚至厚布料 from medium weight material to heavy weight material	[H] L600	E704D	D702	P701	G121	G202	G303	DBX1#14	GLH101-A1
L818F-BH1A-00 ~ L818F-BH1A-03	中厚至厚布料 from medium weight material to heavy weight material	LA55F-A [H] L600	E711D	D711D	P711D	G125	G202	G303	DBX1#21	GLH101-A1
L818F-BH1A-10 ~ L818F-BH1A-13	中厚至厚布料 from medium weight material to heavy weight material	[H] L600	E711D	D711D	P711D	G125	G202	G303	DBX1#21	GLH101-A1

L818F-BH/BM

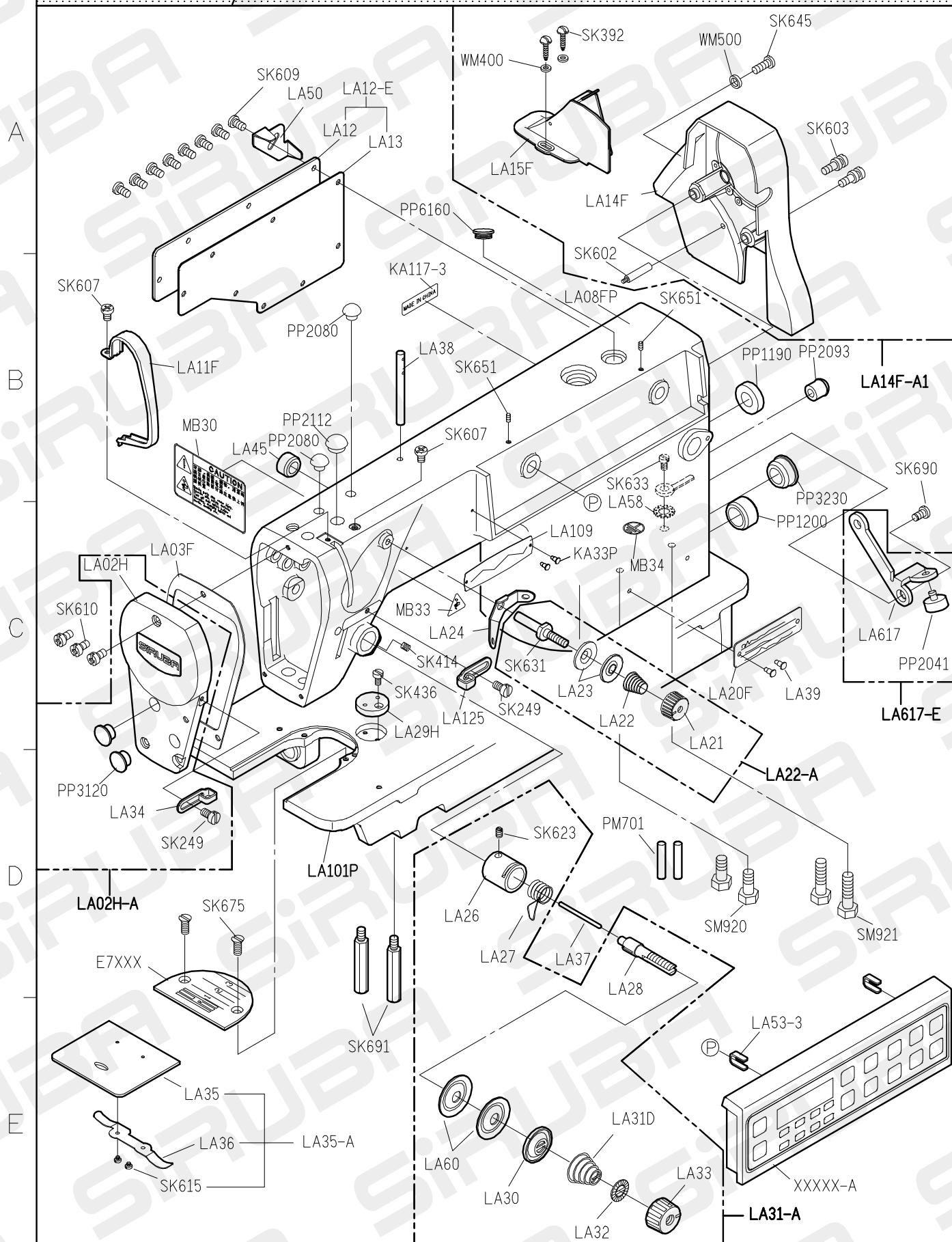
自動切線型規格件表 / CONVERSION CHART

P2

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L818F-BHM1A-01	薄 中 布 至 厚 布 from light weight material to heavy weight material	LA55F-A	E704D	D702	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1A-02		LA55F-A	E704D	D702	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1A-11		 L600	E704D	D702	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1A-13	薄 中 布 至 厚 布 from light weight material to heavy weight material	 L600	E704D	D702	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1-00		LA55F-A	E704	D701	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1-01		LA55F-A	E704	D701	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1-02	薄 中 布 至 厚 布 from light weight material to heavy weight material	LA55F-A	E704	D701	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1-11		 L600	E704	D701	P701	G122	G202	G303	DBX1#14	GLH101-A1
L818F-BHM1-13		 L600	E704	D701	P701	G122	G202	G303	DBX1#14	GLH101-A1

L818F-BM1/BH1-U PARTS LIST FOR LA GROUP

P.1/1

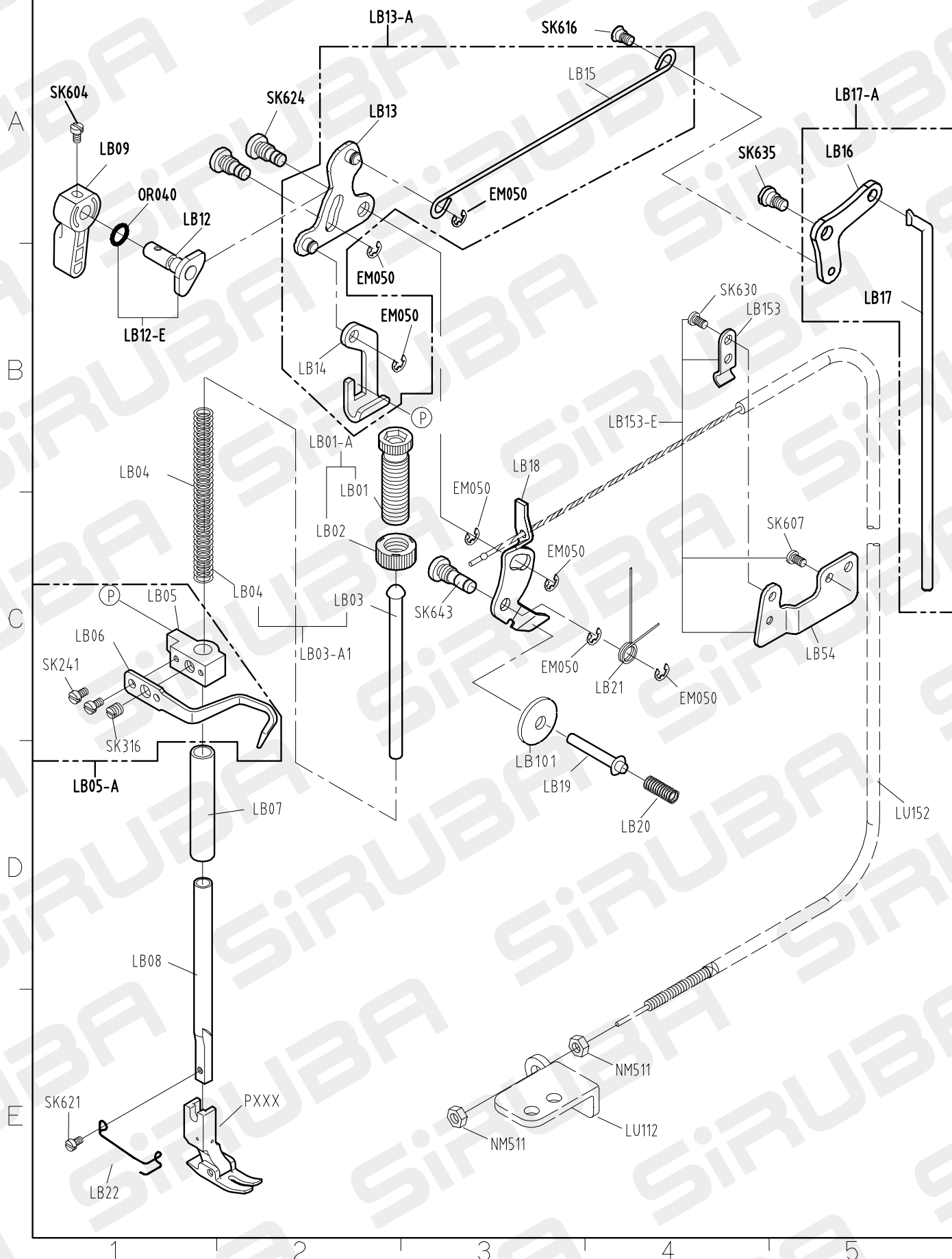


FOR L818F-BM1/BH1-U

10.07.21

L818F-BM1/BH1-U PARTS LIST FOR LB GROUP

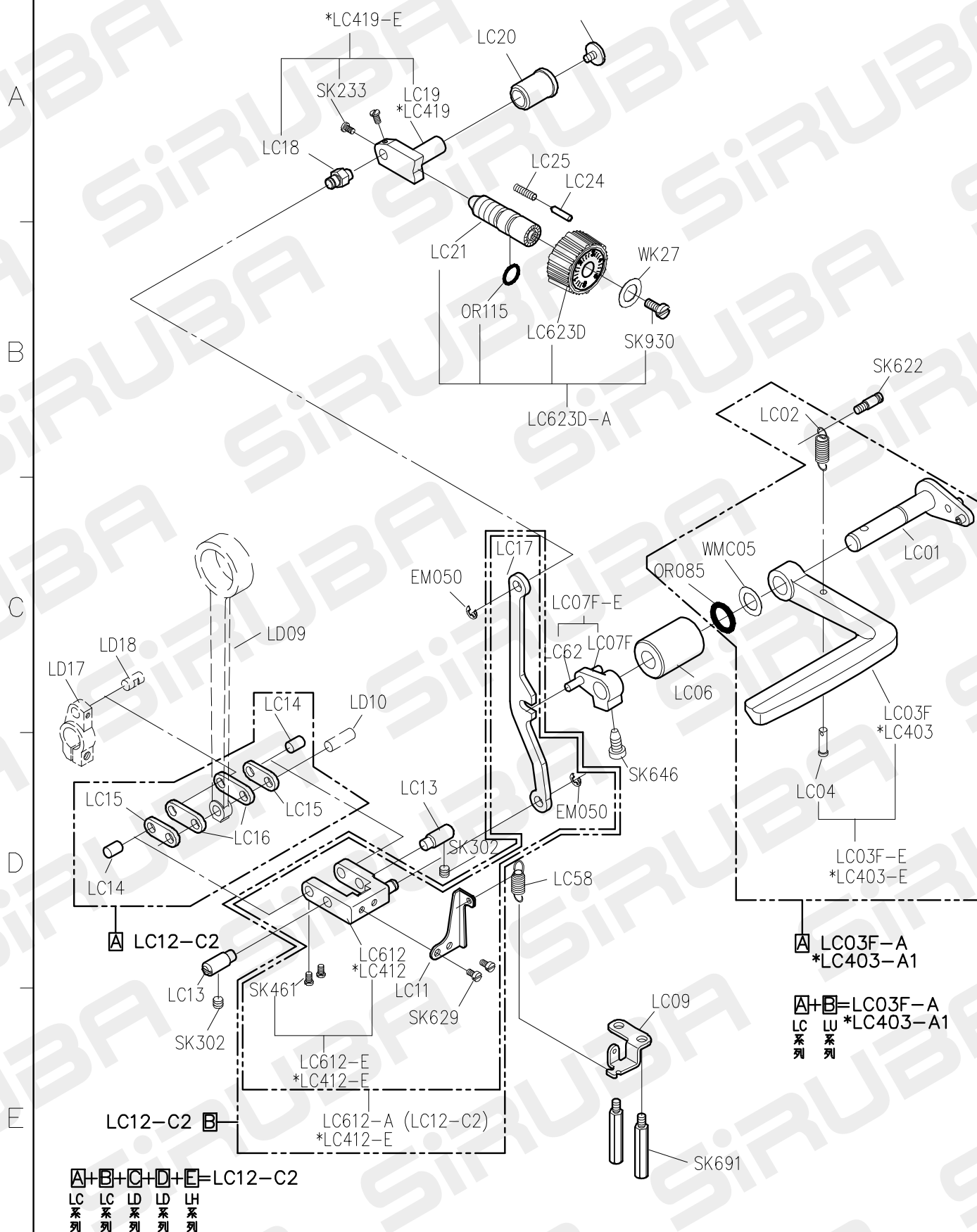
P.1/1

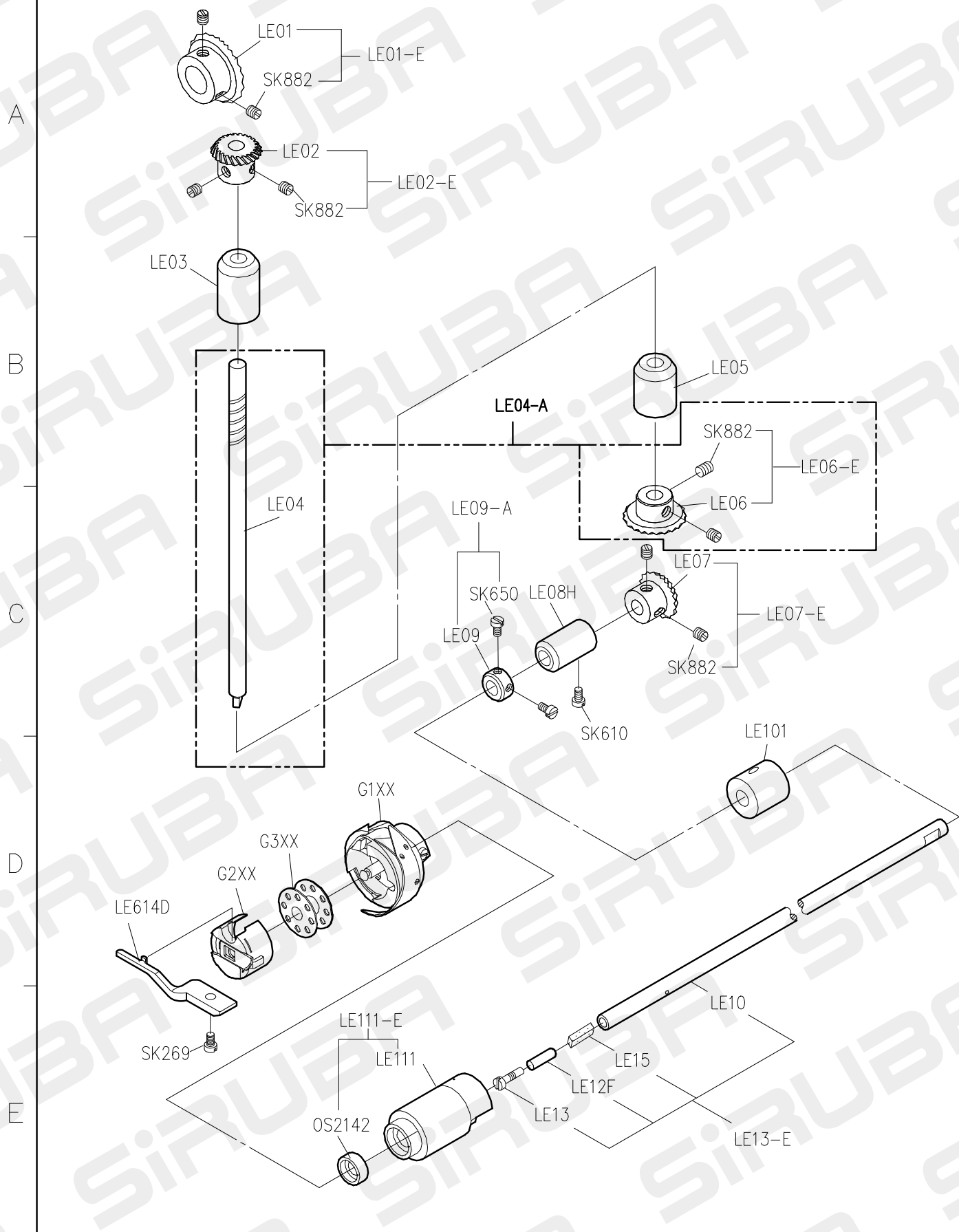


FOR L818F-BM1/BH1-U

10.08.09

L818F-BM1/BH1-U PARTS LIST FOR LC GROUP P.1/1





L818F-BM1/BH1-U PARTS LIST FOR LG GROUP P.1/1

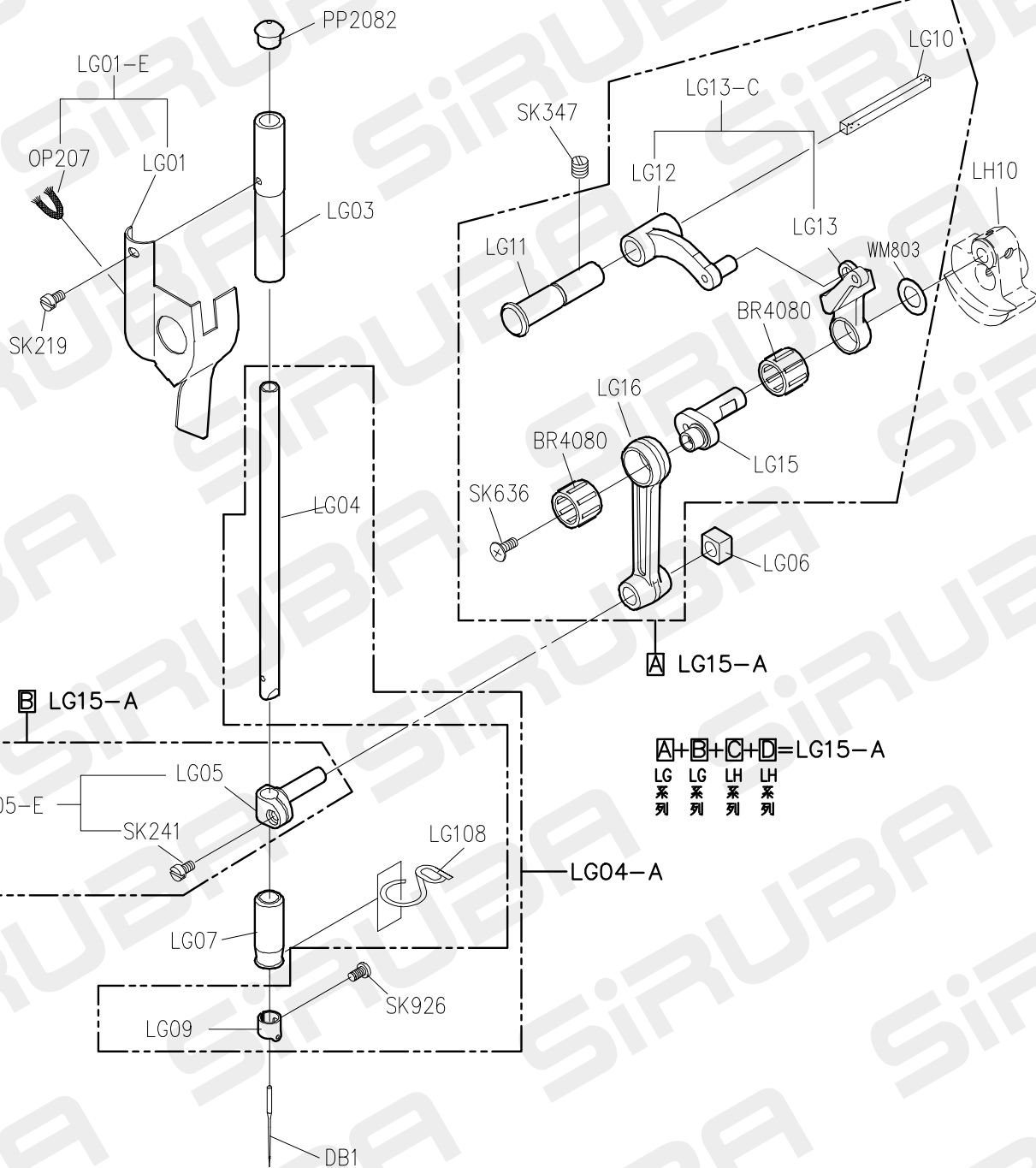
A

B

C

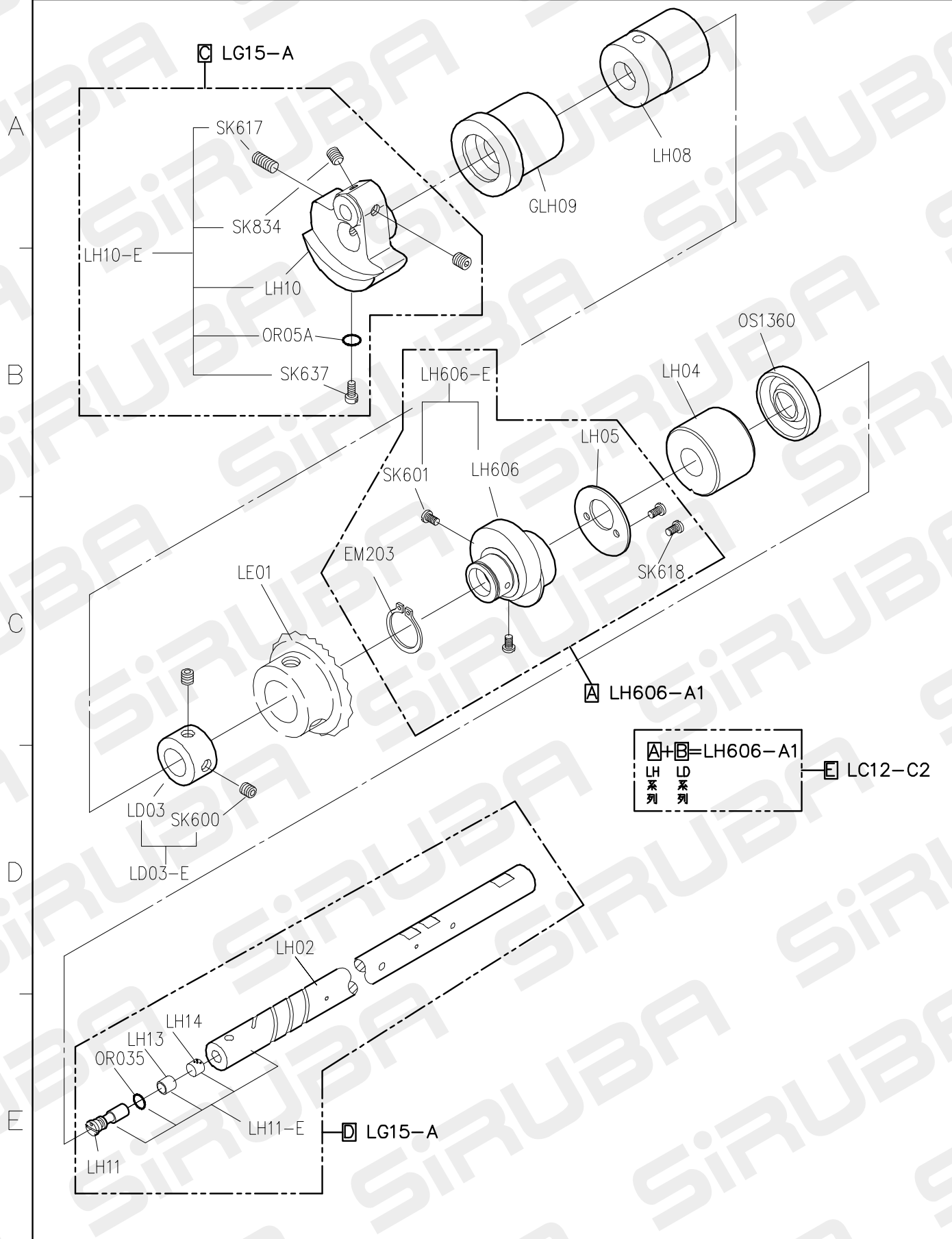
D

E



L818F-BM1/BH1-U PARTS LIST FOR LH GROUP

P.1/2



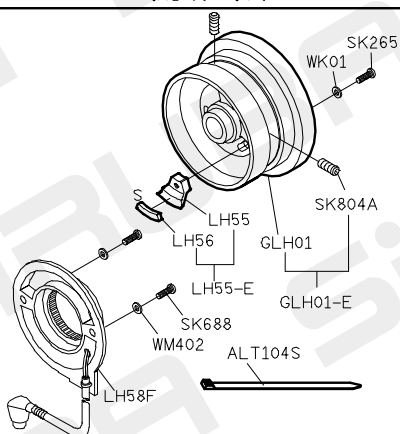
ALL-L818F PARTS LIST

FOR LH GROUP

P.2/2

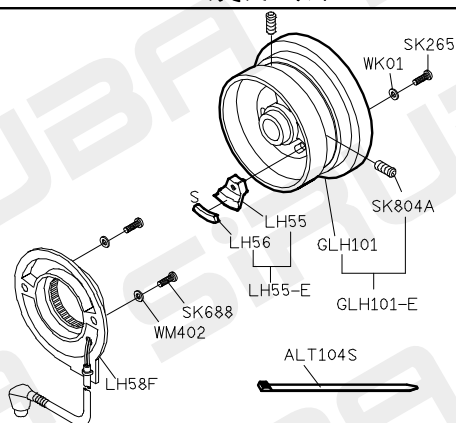
A
H
廠牌馬達

擺動式切刀



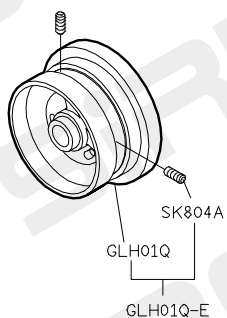
GLH01-A1

旋轉式切刀

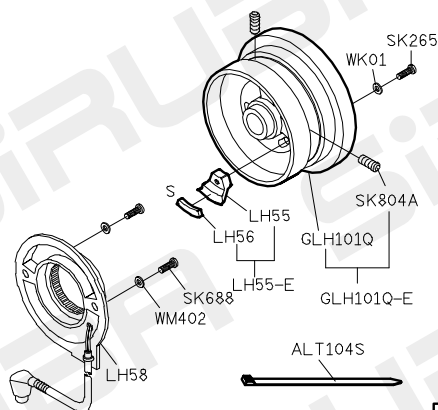


GLH101-A1

B
C
其他廠牌馬達(可加後拉輪)

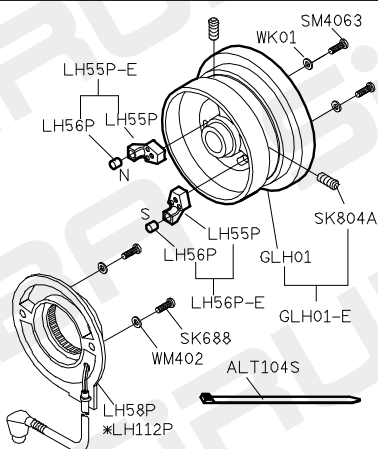


GLH01Q-E

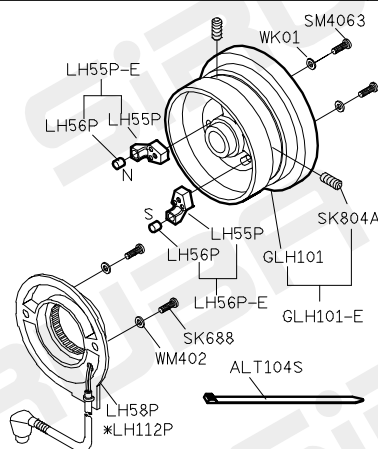


GLH101Q-A1

D
P
廠牌馬達

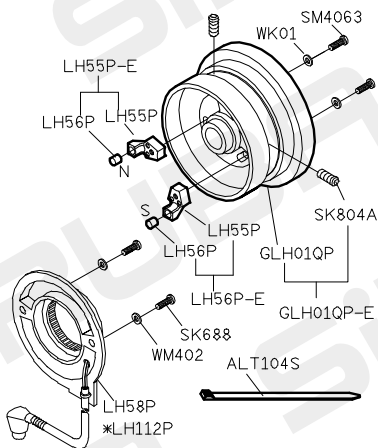


GLH01P-A

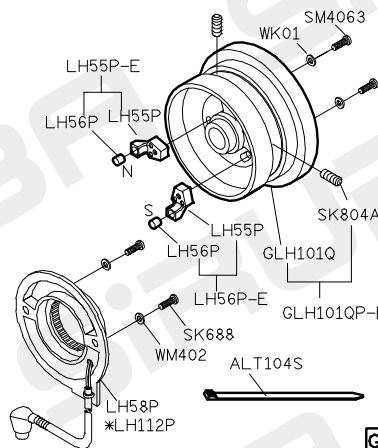


GLH101P-A

E
P
廠牌馬達(可加後拉輪)



GLH01QP-A



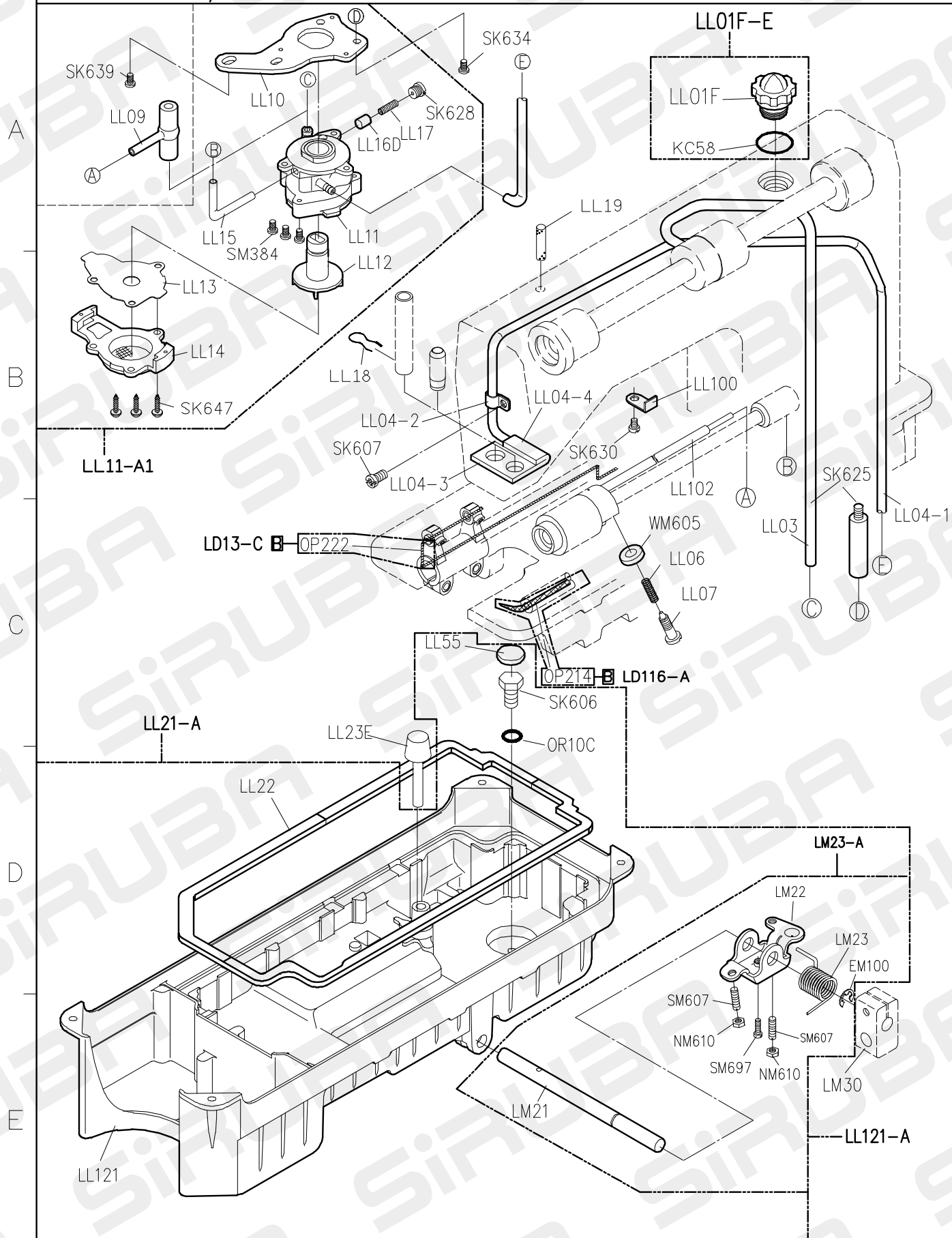
GLH101QP-A

1 2 3 4 5
FOR ALL L818F/L819 TRIMMER

*P 牌單剪線馬達

10.02.07

L818F-BM1/BH1-U PARTS LIST FOR LL GROUP P.1/1



ALL-L818F PARTS LIST FOR LM GROUP P.1/1

LM01H-A

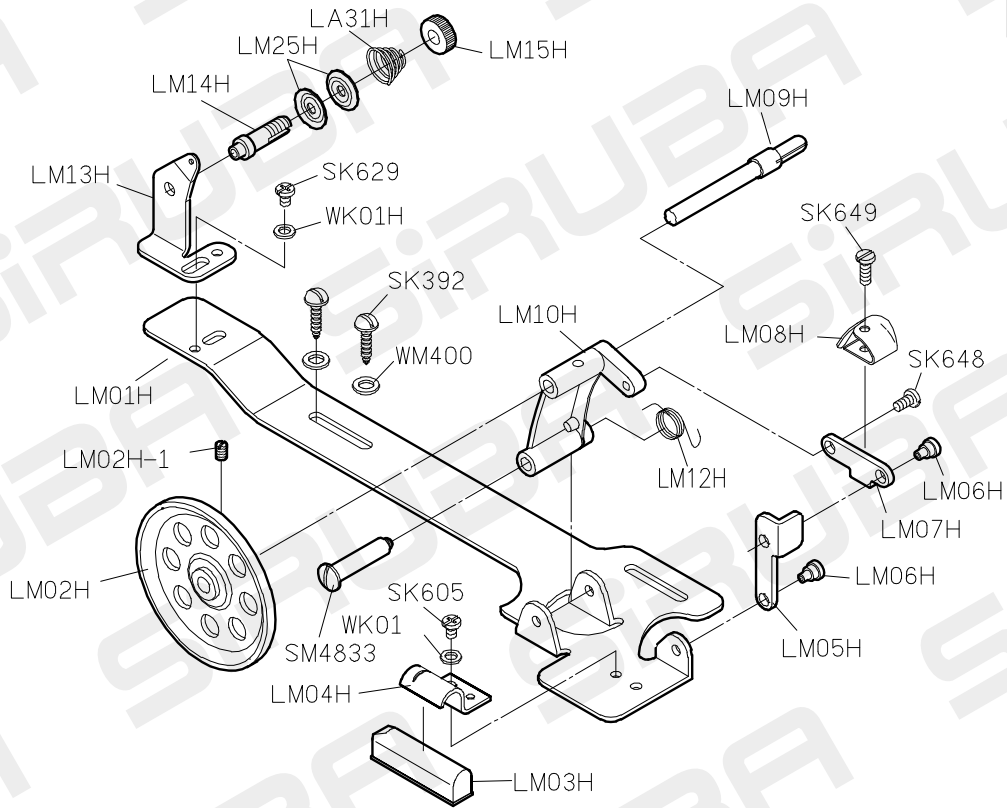
A

B

C

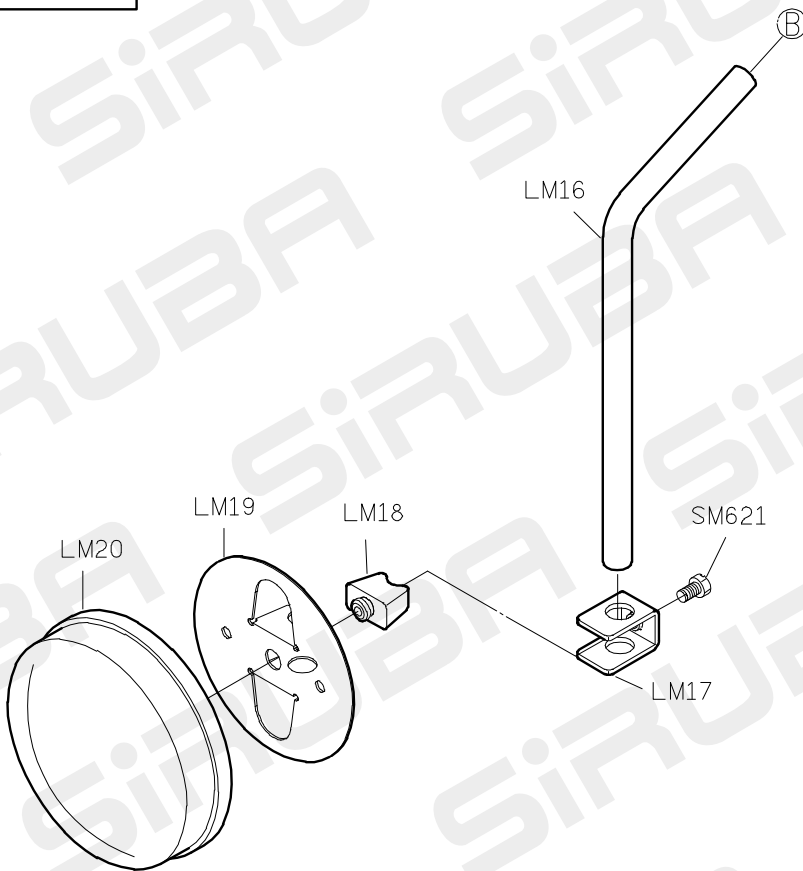
D

E



LM20-A

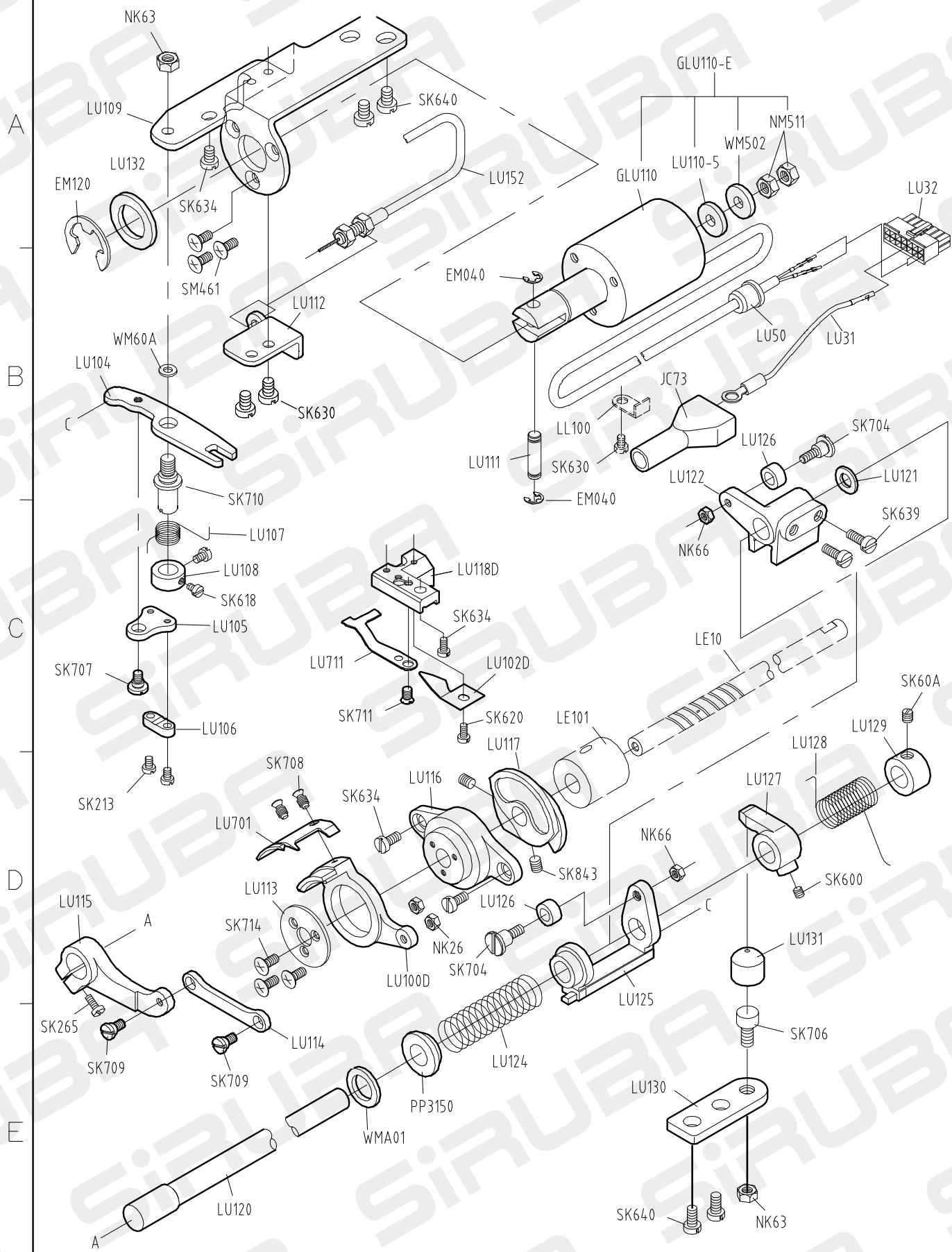
LM24-E



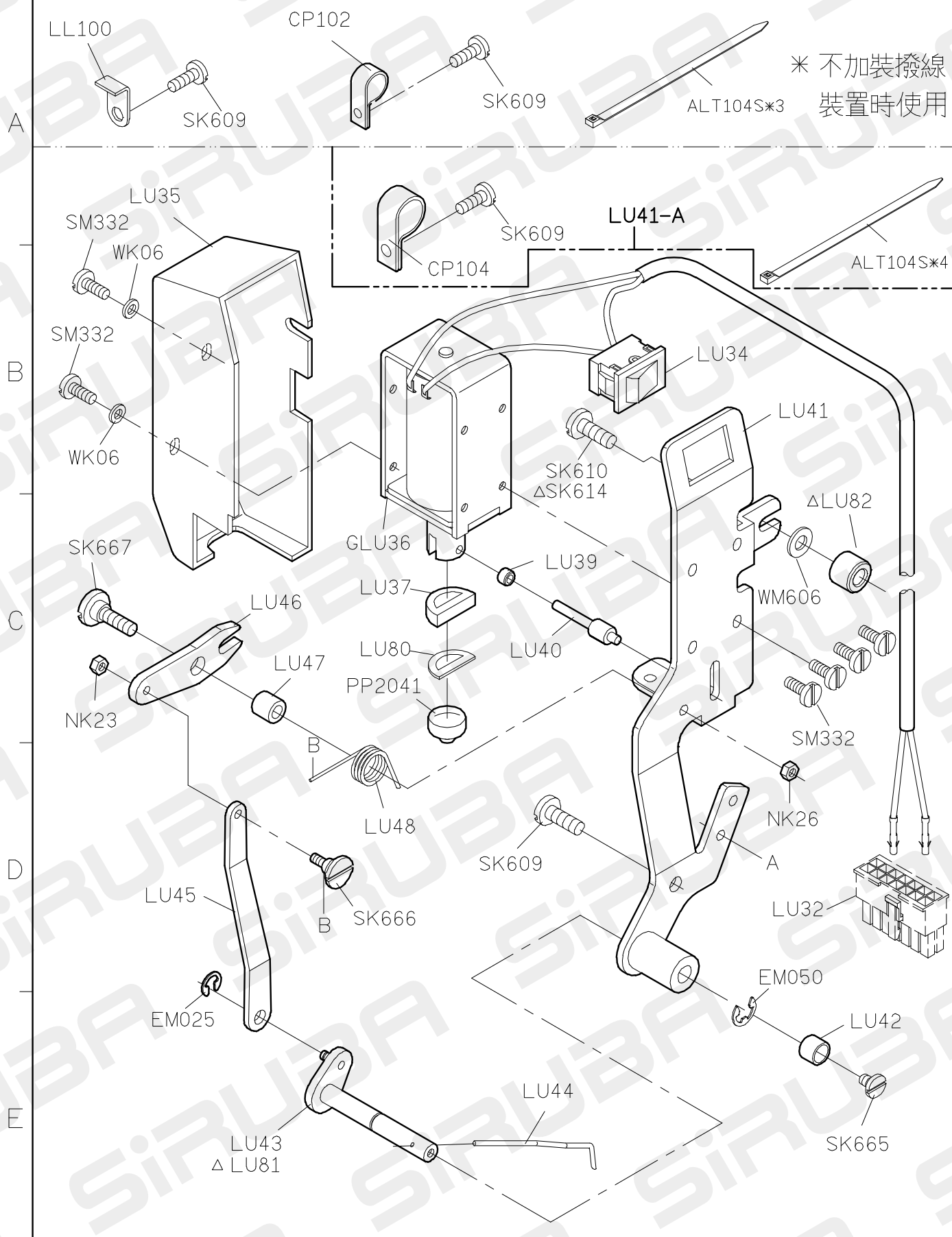
FOR ALL-L818F

10.07.12

L818F-BM1/BH1-U PARTS LIST FOR LU GROUP P.1/5



L818F-BM1/BH1-U PARTS LIST FOR LU GROUP P.2/5



L818F-BM1/BH1-U PARTS LIST FOR LU GROUP P.3/5

A

B

C

D

E

LU51-A

LU32

GLU53

LU51

SM3051

LU55

LU54

SK250*2

EM030

LU77

SK609

WM500

LU78

△ LU212

GLU657D

UT550

SK640*2

WM604*2

LU657D-A

*LC52

LC01

NK26*2

SK668

LU657D-7

SK669

LU61

EM040

LU32

E

LU657D-8

EM120

E

NK65

LU62

SK670

1

2

3

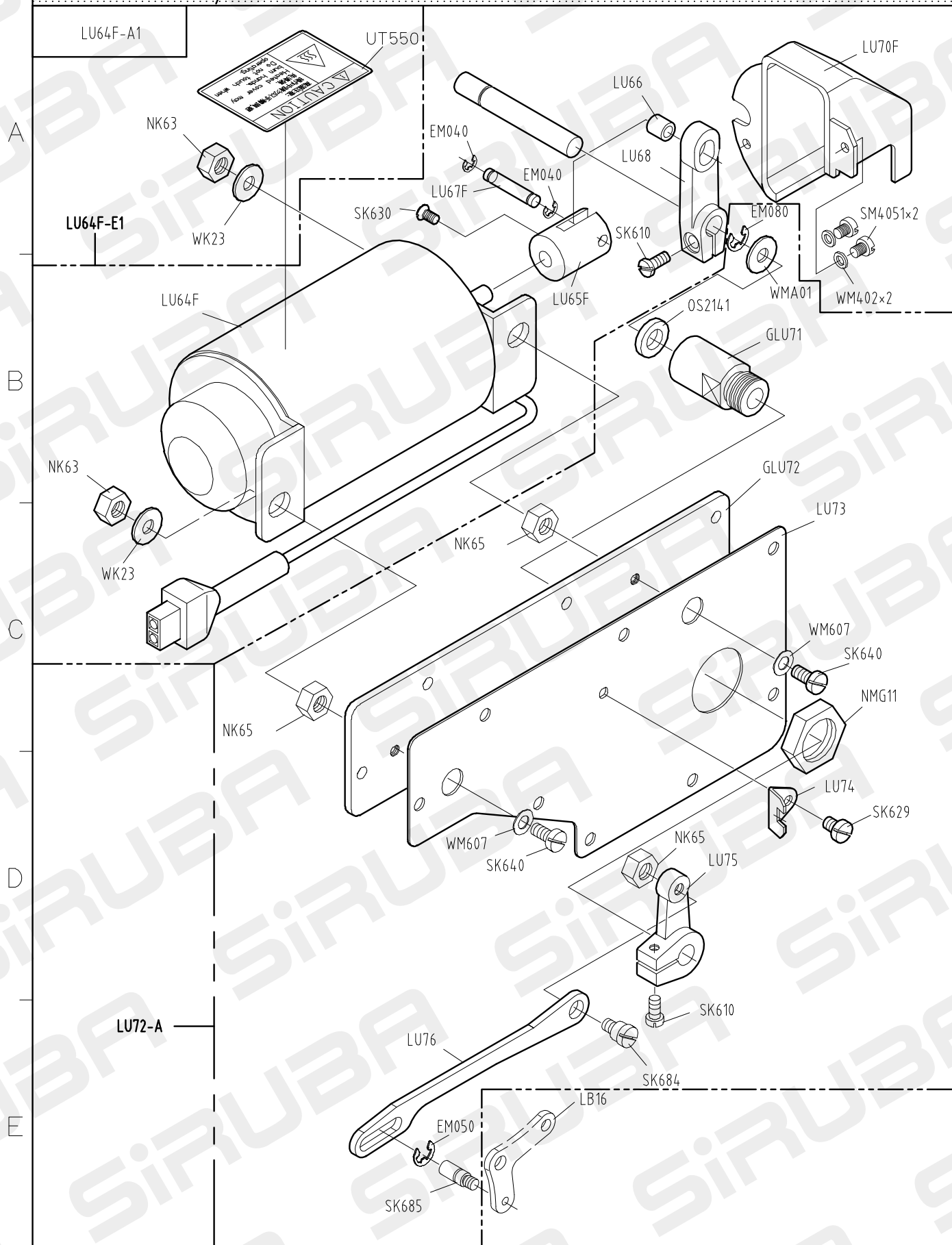
4

5

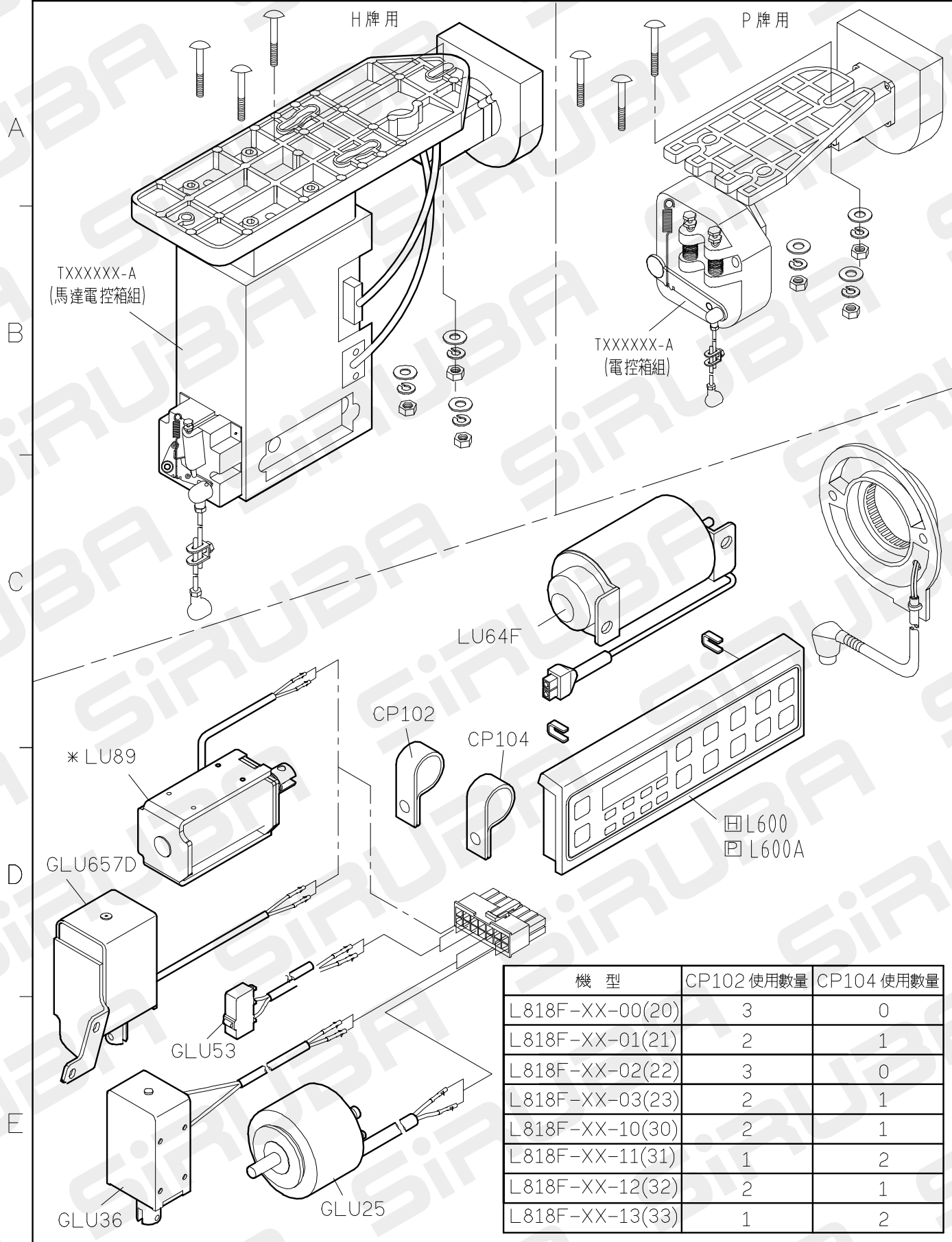
FOR L818F-BM1/BH1-U

10.02.07

L818F-BM1/BH1-U PARTS LIST FOR LU GROUP P.4/5

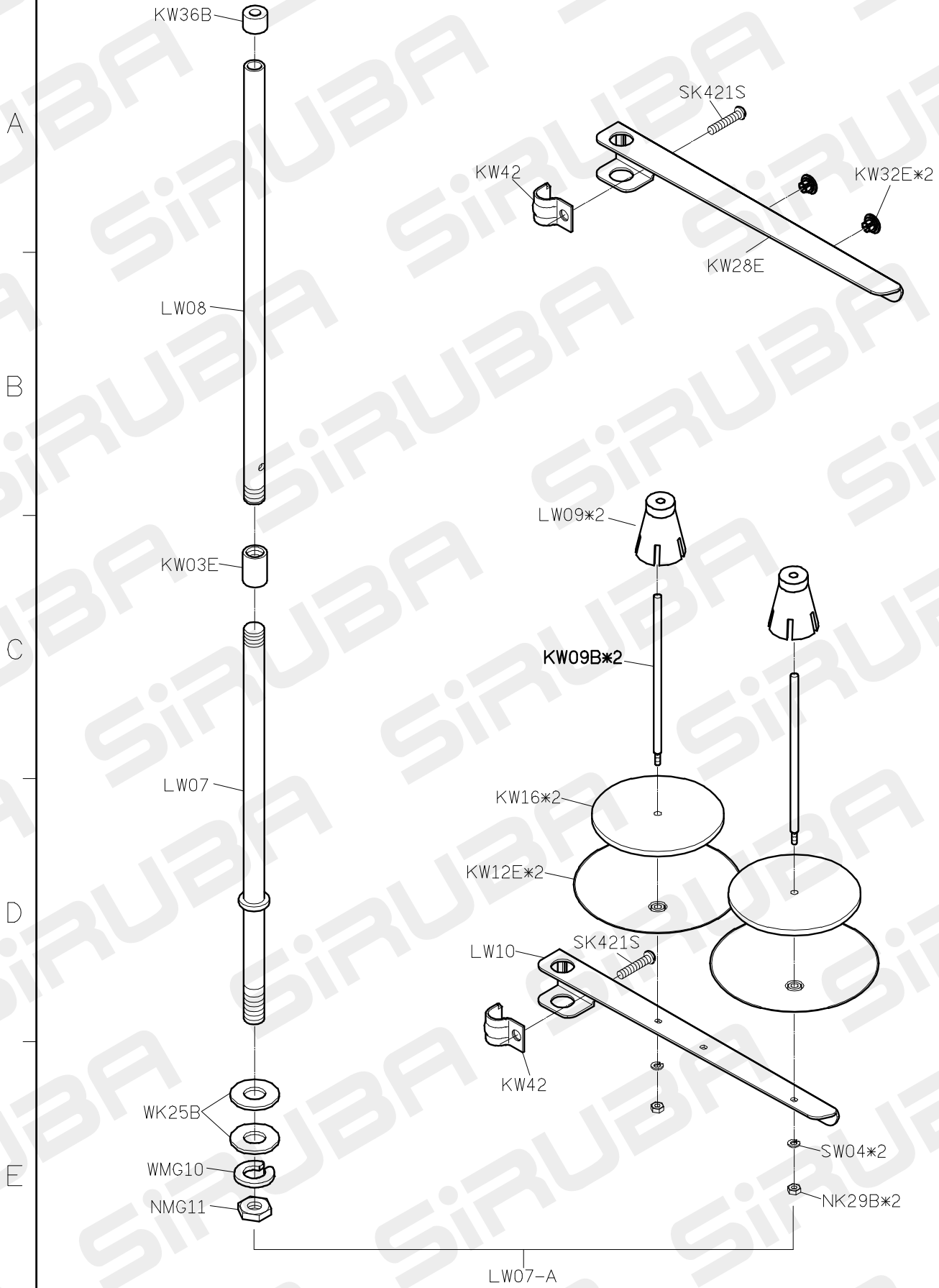


L818F-BM1/BH1-U PARTS LIST FOR LU GROUP P.5/5



ALL-L818F PARTS LIST FOR LW GROUP

P.1/1



L818F-BM1/BH1-U PARTS LIST FOR LZ GROUP P.1/1

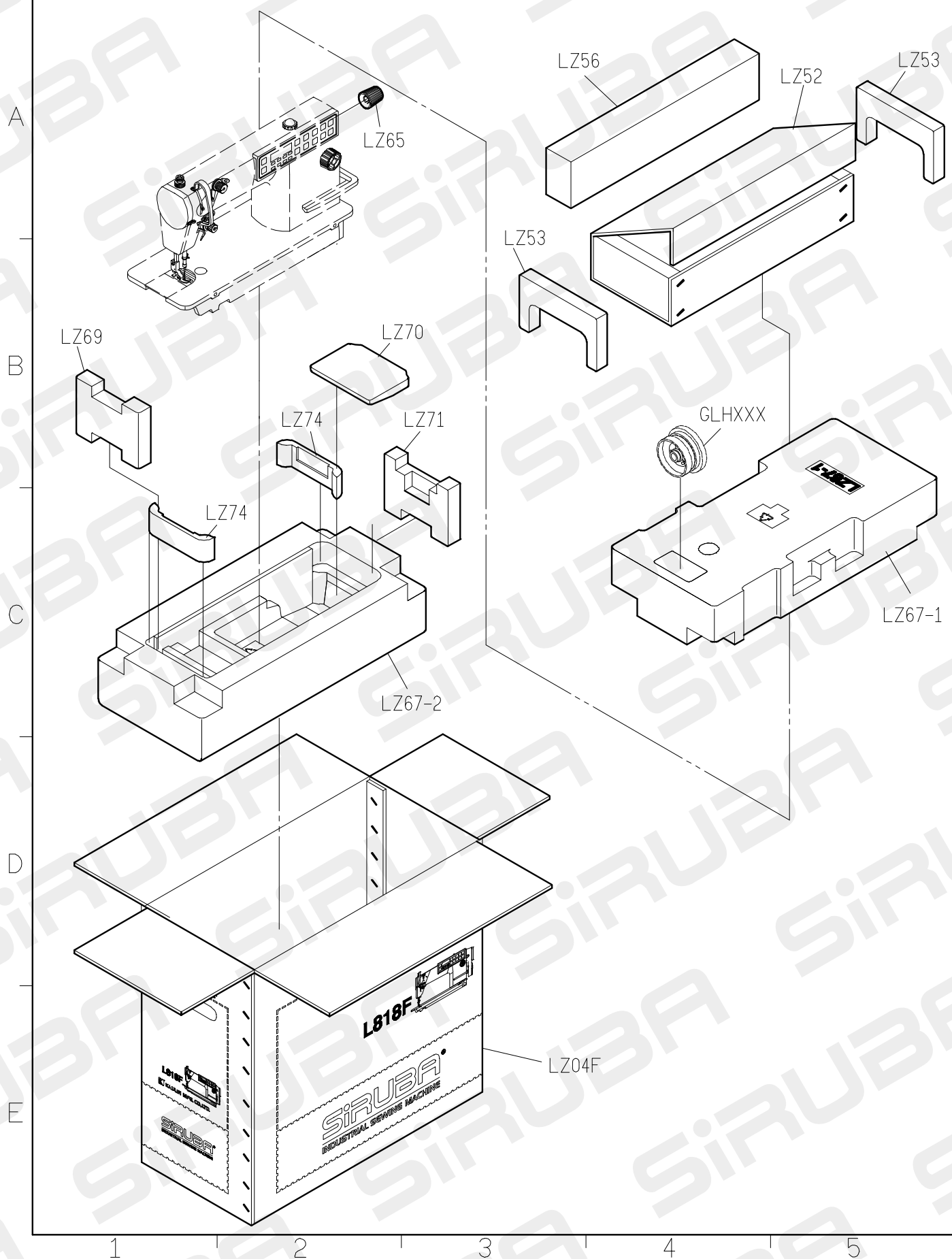


TABLE CUT-OUT OF L818F-T2

單針高速平縫下乘式車板圖

TABLE CUT-OUT SEMI-SUBMERGED

單位/UNIT:mm

所有尺寸公差/DIFFERENCE:±2

L818-T2-1070 長度(L):1070/重量:1.0kg±5%

L818-T2 長度(L):1200/重量:1.1kg±5%

全封邊灰紋光塑面台板

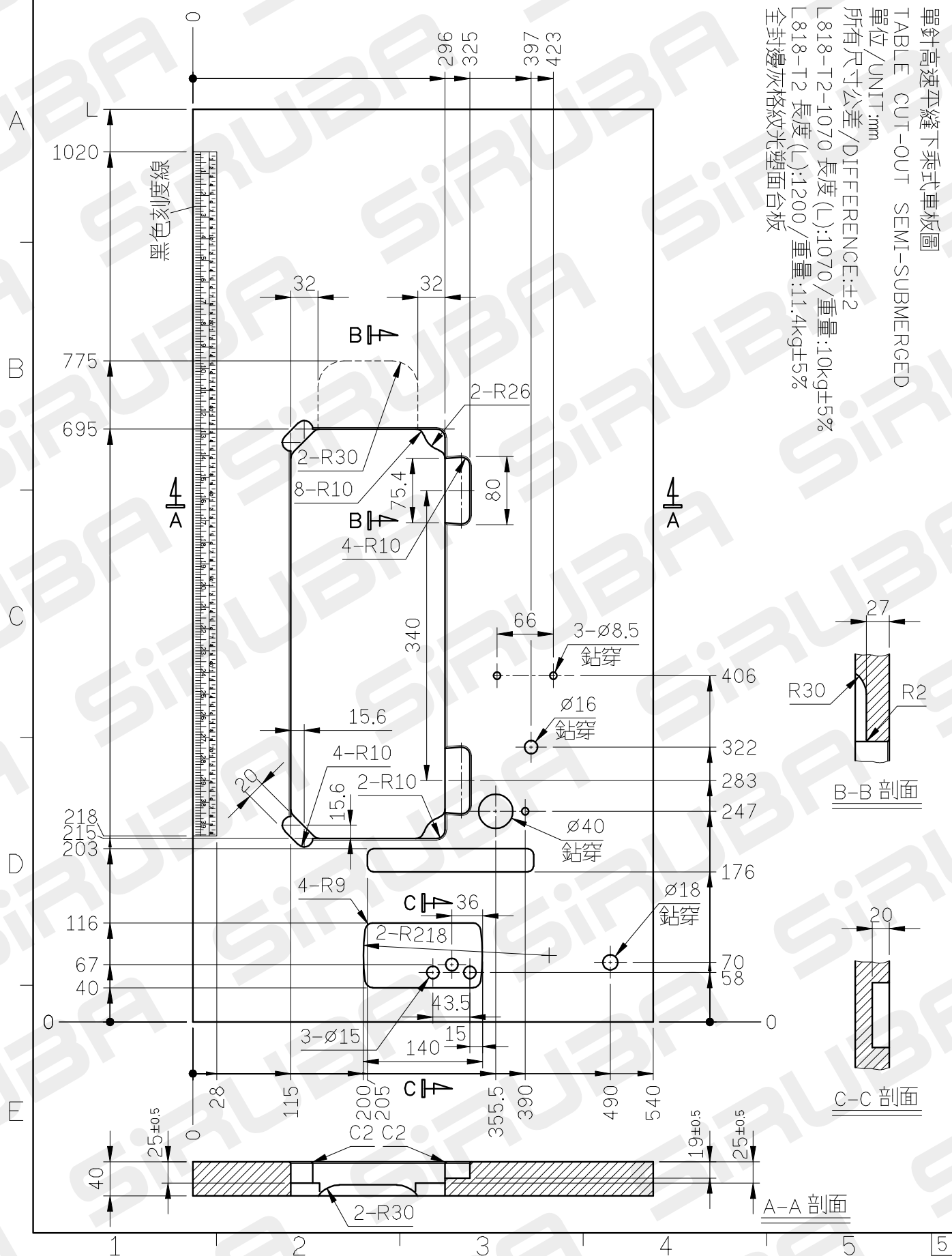


TABLE CUT-OUT OF L818F-T3

單針高速平縫下乘式車板圖

TABLE CUT-OUT SEMI-SUBMERGED

單位/UNIT:mm

FOR MOTOR:L600A

所有尺寸公差/DIFFERENCE:±2

L818-T3-1070 長度(L):1070/重量:10.5kg±5%

L818-T3 長度(L):1200/重量:11.5kg±5%

全封邊灰格紋光塑面台板

